# AVENTICS

Directional valves - Pneumatically operated



Brochure



# 2 AVENTICS

# Directional valves ► Pneumatically operated Series CD07

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Directional valves ► Pneumatically operated **Series CD07** 

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Directional valves ► Pneumatically operated

#### 2/2-directional valve, Series CD07

► Qn = 1400 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



Version
Sealing principle
Working pressure min /max.
Control pressure min./max.
Ambient temperature min./max.
Medium temperature min./max.
Medium
Max. particle size
Oil content of compressed air
Materials:

Spool valve, zero overlap Soft sealing -0.95 bar / 10 bar 2.5 bar / 10 bar -25°C / +80°C

-25°C / +80°C Compressed air 50 μm 0 mg/m<sup>3</sup> - 1 mg/m<sup>3</sup>

Die cast zinc Acrylonitrile Butadiene Rubber

#### **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

Housing

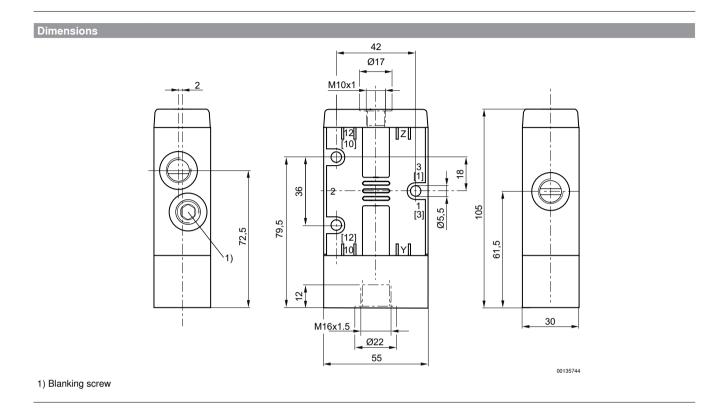
Seals

- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

			Compress	ed air connection	Flow rate value		Part No.
		Input	Output	Pilot control exhaust	1►2		
					[l/min]	[kg]	
	NO	M14x1,5	M14x1,5	M10x1, M16x1	1400	0.4	5710409000
Nominal flow Qn at 6 bar Nominal flow Qn (1►2) ca		100 l/min.					

#### 2/2-directional valve, Series CD07

► Qn = 1400 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



## **ENT** 6

Directional valves ► Pneumatically operated

#### 3/2-directional valve, Series CD07

► Qn = 1400 I/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Version	Spool valve, zero overlap
Sealing principle	Soft sealing
Working pressure min./max.	-0.95 bar / 10 bar
Control pressure min./max.	See table below
Ambient temperature min./max.	-25°C/+80°C
Medium temperature min./max.	-25°C/+80°C
Medium	Compressed air
Max. particle size	50 <i>µ</i> m
Oil content of compressed air	0 mg/m <sup>3</sup> - 1 mg/m <sup>3</sup>
Compressed air connection	according to ISO 228-1
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rul

Die cast zinc Acrylonitrile Butadiene Rubber

#### **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

• option valve: The input and output compressed air connections can be exchanged. The valve can thereby be used in the NC or NO operating mode.

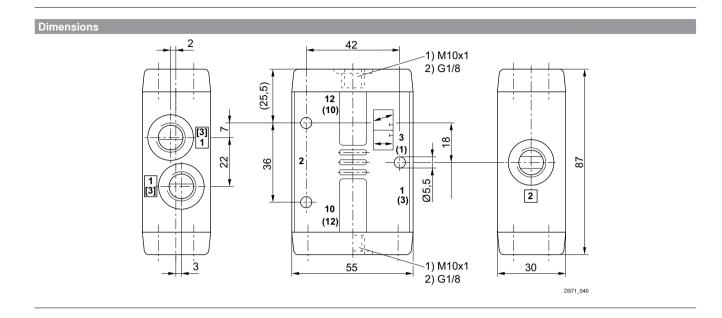
			Cc	ompressed a	air connection	Flow rate value	Control pressure min./max.	Weight	Part No.
		Input	Output	Exhaust	Pilot control exhaust				
						[l/min]	[bar]	[kg]	
$12 \qquad 12 \qquad$	NO/NC	G 1/4	G 1/4	G 1/4	G 1/8	1400	3 / 10	0.4	5710400100
	NO/NC	G 1/4	G 1/4	G 1/4	G 1/8	1400	2 / 10	0.4	5710401100
Nominal flow Qn at 6	bar and $\Delta p = 1$	l bar			1				

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information



#### 3/2-directional valve, Series CD07

► Qn = 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Directional valves ► Pneumatically operated

#### 3/2-directional valve, Series CD07

► Qn = 1400 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



Version
Sealing principle
Working pressure min./max.
Control pressure min./max.
Ambient temperature min./max.
Medium temperature min./max.
Medium
Max. particle size
Oil content of compressed air



Spool valve, zero overlap Soft sealing -0.95 bar / 10 bar See table below

See table below See table below Compressed air  $50 \ \mu m$  $0 \ mg/m^3 - 1 \ mg/m^3$ 

Die cast zinc Acrylonitrile Butadiene Rubber

#### **Technical Remarks**

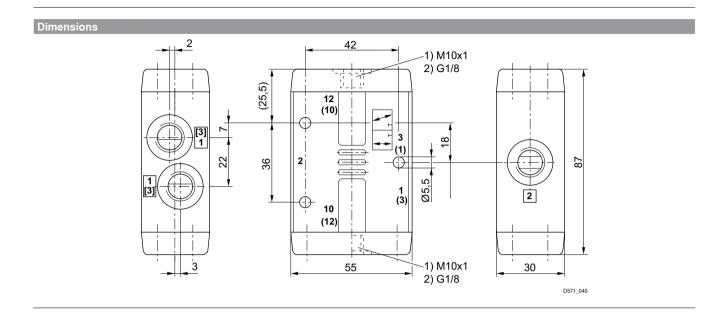
- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".
- option valve: The input and output compressed air connections can be exchanged. The valve can thereby be used in the NC or NO operating mode.

									1	
			Compre	essed air (	connection	Flow	Control	Ambient tem-	Medium tem-	Part No.
						rate	pressure	perature	perature	
						value	min./max.	min./max.	min./max.	
		Input	Output	Ex-	Pilot					
				haust	control					
					exhaust					
						[l/min]	[bar]	[°C]	[°C]	
2							3 / 10	-25°C/+80°C	-25°C/+80°C	5710400000
	NO/NC	M14x1,5	M14x1,5	M14x1,5	M10x1	1400	4 / 10	-35°C / +80°C	-35°C / +80°C	5710400090
	NO/NC	M14x1,5	M14x1,5	M14x1,5	M10x1	1400	2 / 10	-25°C / +80°C	-25°C/+80°C	5710401000
Part No.										Weight
										3
										[kg]
5710400000										
5710400090										0.4
5710401000										0.4
Nominal flow Qn a	t 6 bar and	Δp = 1 bar								



#### 3/2-directional valve, Series CD07

► Qn = 1400 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



## 'ENT 10

Directional valves ► Pneumatically operated

#### 5/2-directional valve, Series CD07

► Qn = 1200 I/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Version Sealing principle Mounting on manifold strip Working pressure min./max. Control pressure min./max. Ambient temperature min./max. Medium temperature min./max. Medium Max. particle size Oil content of compressed air Compressed air connection

Materials: Housina Seals

Spool valve, zero overlap Soft sealing P-strip, PRS strip -0.95 bar / 10 bar See table below

-25°C/+80°C -25°C/+80°C Compressed air 50 µm 0 mg/m<sup>3</sup> - 1 mg/m<sup>3</sup> according to ISO 228-1

Die cast zinc Acrylonitrile Butadiene Rubber

#### **Technical Remarks**

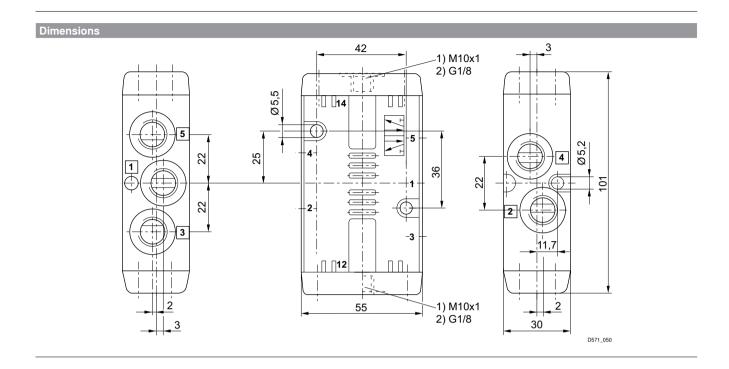
- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

			Compressed	air connection	Flow rate value	Control pres- sure min./ max.	Weight	Part No.
	Input	Output	Exhaust	Pilot control exhaust				
					[l/min]	[bar]	[kg]	
$\begin{array}{c c} & 4 & 2 \\ \hline 14 & 7 & 7 \\ \hline 5 & 1 & 3 \end{array}$	G 1/4	G 1/4	G 1/4	G 1/8	1200	3 / 10	0.5	5710500100
$\frac{14}{5} \boxed{\begin{array}{c} 4\\7\\7\\7\\7\\1\\3\end{array}} \boxed{\begin{array}{c} 4\\7\\7\\1\\3\end{array}} \boxed{\begin{array}{c} 12\\7\\1\\3\end{array}}$	G 1/4	G 1/4	G 1/4	G 1/8	1200	2 / 10	0.5	5710501100
1) Protected against du		r						

Nominal flow Qn at 6 bar and  $\Delta p = 1$  bar

#### 5/2-directional valve, Series CD07

► Qn = 1200 I/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



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Directional valves ► Pneumatically operated

#### 5/2-directional valve, Series CD07

► Qn = 1200 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



Version Sealing principle Mounting on manifold strip Working pressure min./max. Control pressure min./max. Ambient temperature min./max. Medium temperature min./max. Medium Max. particle size Oil content of compressed air Materials: Housing

Spool valve, zero overlap Soft sealing P-strip, PRS strip -0.95 bar / 10 bar See table below -25°C/+80°C -25°C/+80°C Compressed air 50 µm 0 mg/m<sup>3</sup> - 1 mg/m<sup>3</sup>

Die cast zinc Acrylonitrile Butadiene Rubber

#### **Technical Remarks**

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result! 

Seals

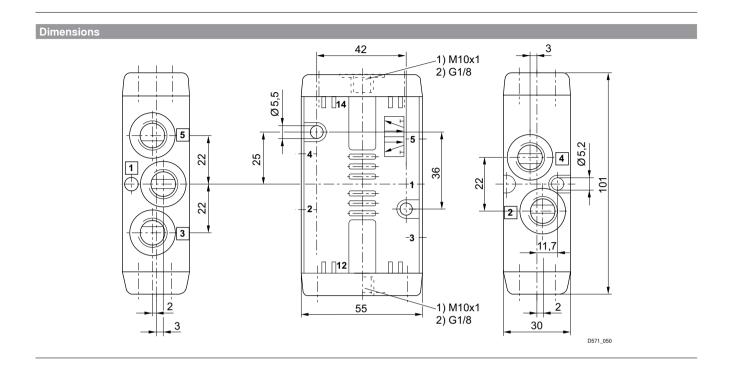
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

		Cc	ompressed a	ir connection	Flow rate value		Weight	Note	Part No.
	Input	Output	Exhaust	Pilot control exhaust					
					[l/min]	[bar]	[kg]		
$\begin{array}{c c} & 4 & 12 \\ \hline 14 & & & 14 & & \\ \hline & & & & & 14 & & \\ \hline & & & & & & \\ \hline & & & & & & \\ \hline & & & &$	M14x1,5	M14x1,5	M14x1,5	M10x1	1200	3 / 10	0.5	- 1)	<b>5710500000</b> 5710509300
$14 \rightarrow 12 \rightarrow 12 \rightarrow 12$	M14x1,5	M14x1,5	M14x1,5	M10x1	1200	2 / 10	0.5	-	5710501000
1) Protected against of Nominal flow On at 6		bor							

Nominal flow Qn at 6 bar and  $\Delta p = 1$  bar

#### 5/2-directional valve, Series CD07

► Qn = 1200 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



Directional valves ► Pneumatically operated

#### 5/2-directional valve, Series CD07

► cold-resistant ► Qn = 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Version Sealing principle Mounting on manifold strip Working pressure min./max. Control pressure min./max. Ambient temperature min./max. Medium temperature min./max. Medium Max. particle size Oil content of compressed air Compressed air connection

Materials: Housing Seals Spool valve, zero overlap Soft sealing P-strip, PRS strip -0.95 bar / 10 bar See table below -40°C / +70°C -40°C / +70°C Compressed air

Compressed air 50 µm 0 mg/m<sup>3</sup> - 1 mg/m<sup>3</sup> according to ISO 228-1

Die cast zinc Acrylonitrile Butadiene Rubber; Polyurethane

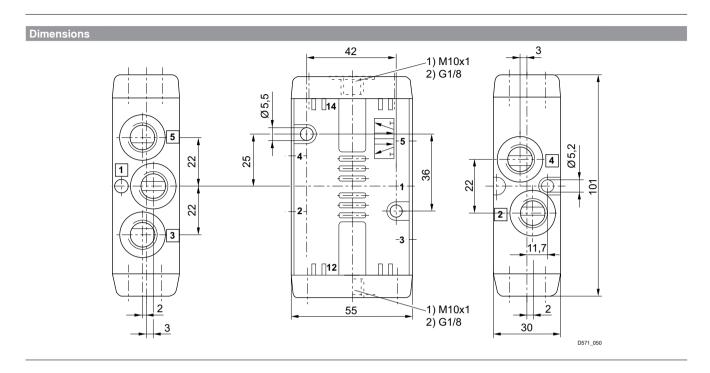
#### **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

			Compressed	air connection	Flow rate value	Control pres- sure min./ max.	Weight	Part No.
	Input	Output	Exhaust	Pilot control exhaust				
					[l/min]	[bar]	[kg]	
	G 1/4	G 1/4	G 1/4	G 1/8	1200	3.5 / 10	0.5	5710500190
	G 1/4	G 1/4	G 1/4	G 1/8	1200	3 / 10	0.5	5710501190
Nominal flow Qn at 6 b	ar and ∆p = 1 ba	r						

#### 5/2-directional valve, Series CD07

► cold-resistant ► Qn = 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Directional valves ► Pneumatically operated

#### 5/3-directional valve, Series CD07

► Qn = 880 - 1070 I/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Version Sealing principle Mounting on manifold strip Working pressure min./max. Control pressure min./max. Ambient temperature min./max. Medium temperature min./max. Medium Max. particle size Oil content of compressed air Compressed air connection

Materials: Housing Seals Spool valve, zero overlap Soft sealing P-strip, PRS strip -0.95 bar / 10 bar 3 bar / 10 bar -25°C / +80°C -25°C / +80°C Compressed air 50 µm 0 mg/m<sup>3</sup> - 1 mg/m<sup>3</sup>

according to ISO 228-1

Die cast zinc; Polyamide, fiber-glass reinforced Acrylonitrile Butadiene Rubber

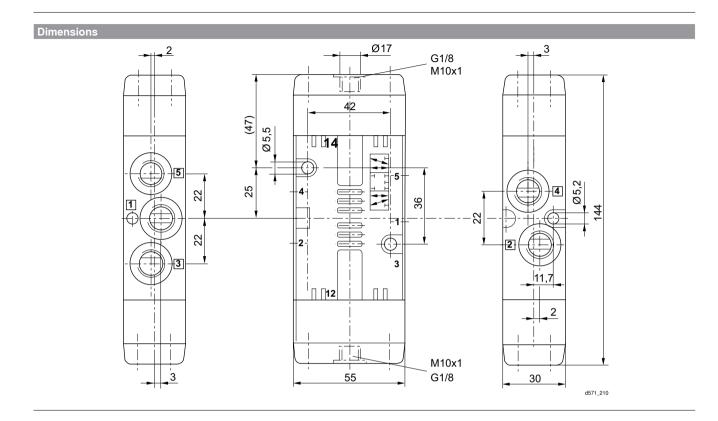
#### **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

		C	compressed a	air connection		Flow	rate value	Weight	Part No.
	Input	Output	Exhaust	Pilot control exhaust		1►2	2►3		
				exilausi			[l/min]	[kg]	
	G 1/4	G 1/4	G 1/4	G 1/8	900	960	-	1.15	5710502100
	G 1/4	G 1/4	G 1/4	G 1/8	900	1030	880	1.15	5710502110
	G 1/4	G 1/4	G 1/4	G 1/8	900	1070	950	1.15	5710502120
Nominal flow Qn at 6 I	bar and $\Delta p = 1$	bar							

#### 5/3-directional valve, Series CD07

► Qn = 880 - 1070 I/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Directional valves ► Pneumatically operated

#### 5/3-directional valve, Series CD07

► Qn = 900 - 960 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



Version Sealing principle Mounting on manifold strip Working pressure min./max. Control pressure min./max. Ambient temperature min./max. Medium temperature min./max. Medium Max. particle size Oil content of compressed air Compressed air connection

Materials: Housing Seals Spool valve, zero overlap Soft sealing P-strip, PRS strip -0.95 bar / 10 bar 3 bar / 10 bar -25°C / +80°C -25°C / +80°C Compressed air 50 µm 0 mg/m<sup>3</sup> - 1 mg/m<sup>3</sup>

according to ISO 228-1

Die cast zinc; Polyamide, fiber-glass reinforced Acrylonitrile Butadiene Rubber

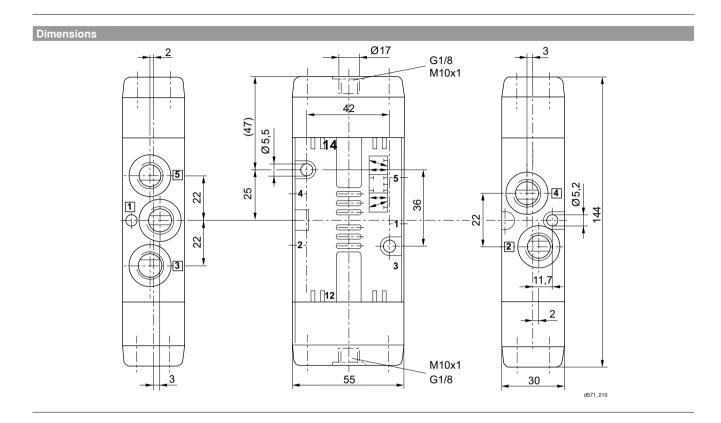
#### **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

			Compressed	l air connection	Flo	w rate value	Weight	Part No.
	Input	Output	Exhaust	Pilot control exhaust		2►3		
						[l/min]	[kg]	
	M14x1,5	M14x1,5	M14x1,5	M10x1	960	900	1.15	R412008118
Nominal flow Qn at 6 ba	ar and $\Delta p = 1$ bar			·				

#### 5/3-directional valve, Series CD07

► Qn = 900 - 960 I/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



## 20 **AVENTICS** Directional valves - Pneumatically operated

Series CD07 Accessories

#### P-manifold

► for Series CD07, 5/2 and 5/3-directional valves



Ambient temperature min./max. Medium temperature min./max. Medium Working pressure min./max. Exhaust (3,5) Compressed air connection

Materials: Base plate Seals Mounting bracket -25°C / +80°C -25°C / +80°C Compressed air -0.95 bar / 16 bar uncollected exhaust according to ISO 228-1

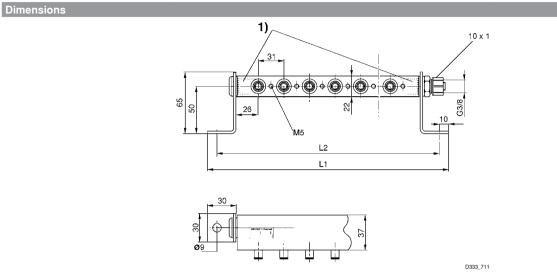
Aluminum; Polyoxymethylene Acrylonitrile Butadiene Rubber Steel

#### **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

Compressed air connection	Number of valve positions	Weight	Part No.
Input			
[1]		[kg]	
	2	0.277	3337120222
	3	0.338	3337120232
	4	0.401	3337120242
	5	0.462	3337120252
	6	0.52	3337120262
Ø 10x1	7	0.595	3337120272
	8	0.64	3337120282
	9	0.705	3337120292
	10	0.773	3337120302
	11	0.82	3337120312
	12	0.914	3337120322

#### Series CD07 Accessories



1) Only use fittings with max. length of thread engagement equal to 12 mm.

Part No.	L1	L2	Weight				
			kg				
3337120222	152	132	0.277				
3337120232	183	163	0.338				
3337120242	214	194	0.401				
3337120252	245	225	0.462				
3337120262	276	256	0.52				
3337120272	307	287	0.595				
3337120282	338	318	0.64				
3337120292	369	349	0.705				
3337120302	400	380	0.773				
3337120312	431	411	0.82				
3337120322	462	442	0.914				

## R, P, S subbase, Series CD07



Ambient temperature min./max. Medium temperature min./max. Medium Working pressure min./max. Exhaust (3,5)

Compressed air connection

Materials: Base plate Seals -25°C / +80°C -25°C / +80°C Compressed air -0.95 bar / 16 bar With directional exhaust (3/5) Ports separated according to ISO 228-1

Aluminum; Polyoxymethylene Acrylonitrile Butadiene Rubber

23316

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information

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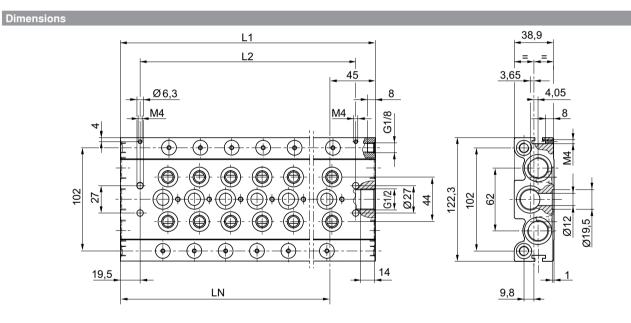
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#### Series CD07 Accessories

**Technical Remarks** 

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

	Comj	pressed air connection	Number of valve positions		Part No.
Input	Exhaust	Pilot connection			
[1]	[3 / 5]	[14]		[kg]	
			4	1.45	8985072042
			6	1.94	8985072062
G 1/2	G 1/2	G 1/8	8	2.42	8985072082
			10	2.94	8985072102
			12	3.4	8985072122



00138184

Part No.	L1	L2	LN	Weight kg				
8985072042	183	144	138	1.45				
8985072062	245	206	200	1.94				
8985072082	307	268	262	2.42				
8985072102	369	330	324	2.94				



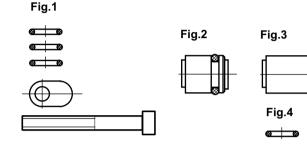
#### Series CD07

Accessories

Part No	). L1	L2	LN	Weight kg				
898507212	2 431	392	386	3.4				

#### Accessories, Series CD07





16412

Part No.	Туре	Weight [kg]	Order quantity [Piece]	Fig.			
3354600002	Mounting kit for 10 valves, delivery includes: 30 seals, 10 washers, and 10 mounting screws.	0.125	1	Fig. 1			
3354600082	P plug	0.022	1	Fig. 2			
3354600072	R/S plug	0.023	1	Fig. 3			

### Blanking plate, for series CD07



Ambient temperature min./max.	-25°C / +8
Medium temperature min./max.	-25°C/+8
Medium	Compress
Working pressure min./max.	-0.95 bar /
Number of valve positions	1
Materials:	
Base plate	Aluminum

80°C 80°C sed air 16 bar

Acrylonitrile Butadiene Rubber

16413

T Part No	Weight
	[kg]
1 3354601024	0.181

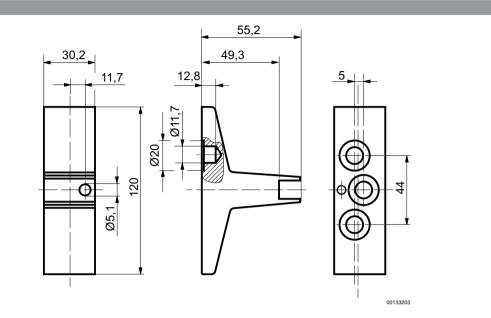
Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information Pneumatics catalog, online PDF, as of 2016-07-26, ©AVENTICS S.à r.l., subject to change

Seals

Directional valves ► Pneumatically operated

#### Series CD07 Accessories

Dimensions



## Silencers, Series SI1 Sintered bronze



Working pressure min./max. Ambient temperature min./max. Medium

Materials: Silencers Thread

P100\_060

0 bar / 10 bar -25°C / +80°C Compressed air

Sintered bronze Brass

Compressed air con- nection	Sound pressure level	Qn	Order quantity	Weight	Part No.
	[dB]	[l/min]	[piece]	[kg]	
G 1/4	79	2900	10	0.02	1827000001
G 1/4	-	-	10	0.013	R412004817

#### Series CD07 Accessories

Dimensions			, Internet							
			U U U			<u>L</u> 1	D100_061			
Part No.	Port G	SW	ØD	L1	L2					
1827000001	G 1/4	17	8.5	25	8					
R412004817	G 1/4	16	8.5	18.7	7.6					
Sound pressure level n	neasured at 6 bar a	at 1 m dista	nce					 	 	

#### Silencers, Series SI1 ► Sintered bronze



Working pressure min./max. Ambient temperature min./max. Medium

Materials: Silencers Thread

0 bar / 10 bar -25°C/+80°C Compressed air

Sintered bronze Brass

00128791

Part No.	Order quantity	Compressed air connection
	[piece]	
R414000155	10	G 1/4

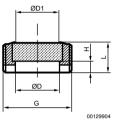
# 26 AVENTICS

Directional valves ► Pneumatically operated

#### Series CD07 Accessories

Dimensions





Part No.	Port G	ØD	Ø D1	Н	L				
R414000155	G 1/4	8	6	3	6				

## Silencers, Series SI1 Sintered bronze



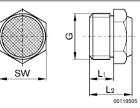
P100\_037

Working pressure min./max. Ambient temperature min./max. Medium Materials: Silencers Thread 0 bar / 10 bar -25°C / +80°C Compressed air

Sintered bronze Brass

Compressed air con- nection	Sound pressure level	Qn	Order quantity	Weight	Part No.
	[dB]	[l/min]	[piece]	[kg]	
G 1/4	88	900	10	0.01	1827000033

#### Dimensions





#### Directional valves ► Pneumatically operated

#### Series CD07 Accessories

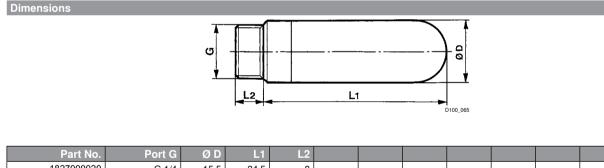
Part No.	Port G	L1	L2	SW								
1827000033	G 1/4	8	13.5	17								
Sound pressure level measured at 6 bar at 1 m distance												

### Silencers, Series SI1

► Polyethylene

	Working pressure min./max.	0 bar / 10 bar
	Ambient temperature min./max.	-25°C / +80°C
	Medium	Compressed air
	Materials:	
	Silencers	Polyethylene
P100_064	Thread	Polyethylene

	Compressed air con- nection	Sound pressure level	Qn	Order quantity	Weight	Part No.
		[dB]	[l/min]	[piece]	[kg]	
Γ	G 1/4	80	3100	5	0.003	1827000020



Fe	art no.	FULG	00	L 1	LZ							
1827	000020	G 1/4	15.5	34.5	8							
Sound pressure level measured at 6 bar at 1 m distance												

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# AVENTICS

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26-07-2016

An example configuration is depicted on the title page. The delivered product may thus vary from that in the illustration. Subject to change. @ AVENTICS S.à r.l.

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