

Preparation of compressed air ► Maintenance units and components

## Series AS5

Brochure



**Series AS5**
**Maintenance units**


Maintenance unit, 2-part, Series AS5-ACD  
 ► G 3/4 - G 1 ► filter porosity: 5  $\mu$ m ► lockable ► for padlocks ► with pressure gauge  
 ► suitable for ATEX

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Maintenance unit, 3-part, Series AS5-ACT  
 ► G 3/4 - G 1 ► filter porosity: 5  $\mu$ m ► lockable ► for padlocks ► with pressure gauge  
 ► suitable for ATEX

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**Pressure regulators, air supply on the left**


Pressure regulator, Series AS5-RGS  
 ► G 3/4 - G 1 ► Qn= 14500 l/min ► Activation: mechanical ► lockable ► for padlocks  
 ► suitable for ATEX

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Pressure regulator, Series AS5-RGS-...-E11  
 ► G 1 ► Qn= 14500 l/min ► Activation: mechanical ► lockable ► with E11 locking

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Pressure regulator, Series AS5-RGS  
 ► G 3/4 - G 1 ► Qn= 16500 l/min ► Activation: pneumatically

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**Filter pressure regulators, air supply on the left**


Filter pressure regulator, Series AS5-FRE  
 ► G 3/4 - G 1 ► filter porosity: 5  $\mu$ m ► lockable ► for padlocks ► suitable for ATEX

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Filter pressure regulator, Series AS5-FRE  
 ► G 3/4 - G 1 ► filter porosity: 25  $\mu$ m ► lockable ► for padlocks ► suitable for ATEX

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Filter pressure regulator, Series AS5-FRE  
 ► G 3/4 - G 1 ► filter porosity: 40  $\mu$ m ► lockable ► for padlocks ► suitable for ATEX

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**Filter, air supply on the left**


Filter, Series AS5-FLS  
 ► G 3/4 - G 1 ► filter porosity: 5  $\mu$ m ► suitable for ATEX

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**Series AS5**
**Distributors, air supply on the left**


Distributor, Series AS5-DIS  
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**Accessories**


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101



Reservoir, Series AS5-CLA  
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103



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► suitable for ATEX

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Block assembly kit, Series AS5-MBR-...-W05  
► G 3/4 - G 1

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Panel nut  
► for AS5, NL2, NL4 ► suitable for ATEX








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**Series AS5**

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**Maintenance unit, 2-part, Series AS5-ACD**
**► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► with pressure gauge ► suitable for ATEX**


00119785

Version	2-in-1, Can be assembled into blocks
Parts	Filter pressure regulator, Lubricator
Nominal flow Qn	12300 l/min
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 8 bar
Pressure supply	single
Filter reservoir volume	87 cm³
Filter element	exchangeable
Condensate drain	See table below
Lubricator reservoir volume	181 cm³
Type of filling	Manual oil filling Semi-automatic oil filling during operation
Oil type	HLP 68 (DIN 51 524 - ISO VG 68) HLP 32 (DIN 51 524 - ISO VG 32)
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate
Protective guard	Polyamide
Filter insert	Polyethylene

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Oil dosing at 1000 l/min [drops/min]: 1-2

	Port	Working pressure min./max.	Condensate drain	Weight	Part No.
		[bar]		[kg]	
	G 3/4	2 / 16	semi-automatic, open without pressure	1.83	<b>R412009298</b>
	G 1	2 / 16	semi-automatic, open without pressure	1.83	<b>R412009307</b>
	G 3/4	2 / 16	fully automatic, open without pressure	1.88	<b>R412009299</b>
	G 3/4	0 / 16	fully automatic, closed without pressure	1.88	R412009300
	G 1	2 / 16	fully automatic, open without pressure	1.88	<b>R412009308</b>
	G 1	0 / 16	fully automatic, closed without pressure	1.88	R412009309

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

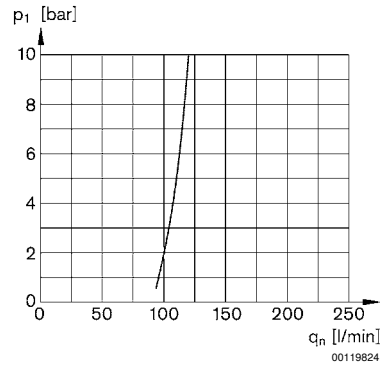


## Preparation of compressed air ► Maintenance units and components

### Maintenance unit, 2-part, Series AS5-ACD

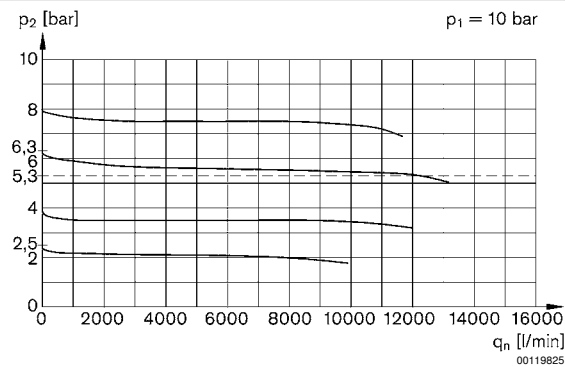
► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► with pressure gauge ► suitable for ATEX

#### Lubricator activation margin



p1 = working pressure  
qn = nominal flow

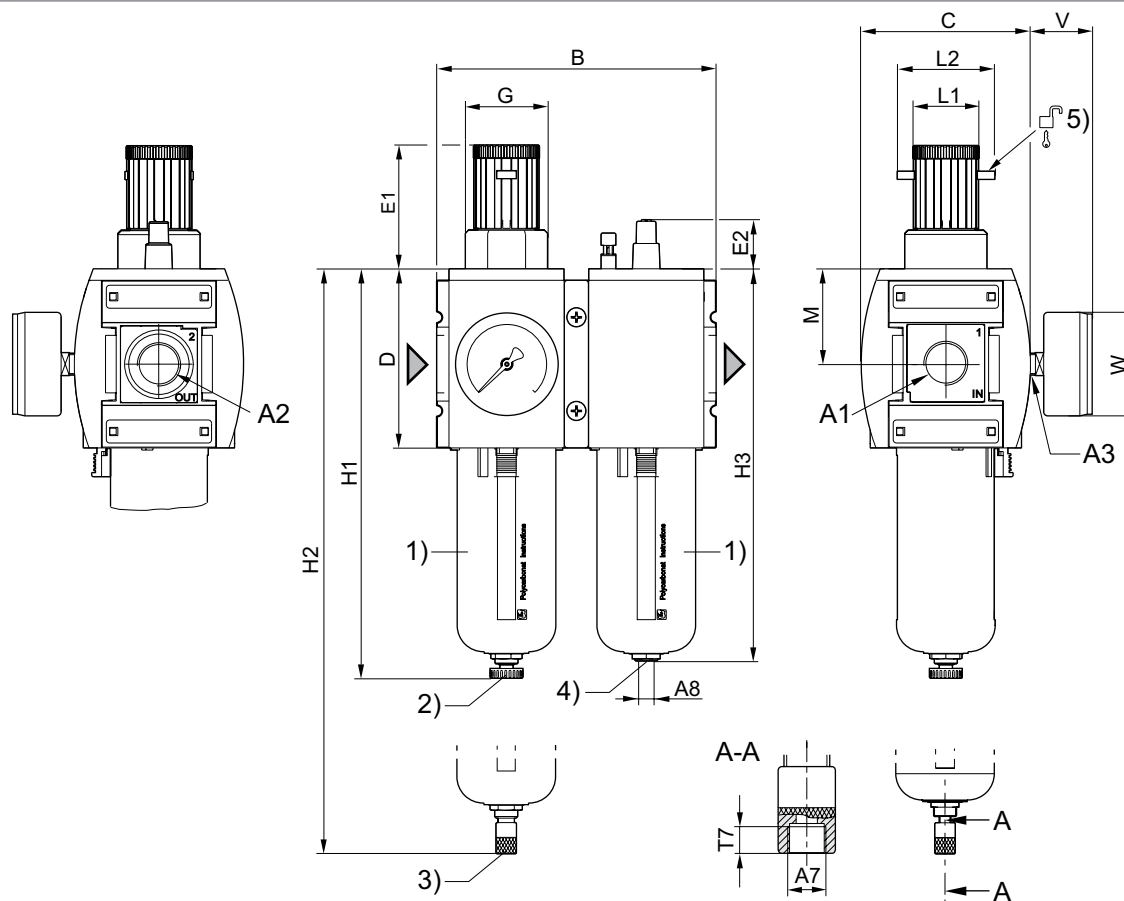
#### Flow rate characteristic (setting range p2: 0.5 - 8 bar)



p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

**Maintenance unit, 2-part, Series AS5-ACD**

► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► with pressure gauge ► suitable for ATEX

**Dimensions**


A1 = input

A2 = output

A3 = pressure gauge connection

1) Plastic reservoir and protective guard with window

2) Semi-automatic condensate drain

3) Fully automatic condensate drain

4) Port for semi-automatic oil filling

5) Mounting option for padlocks; max. shackle Ø 8

00119831

A1	A2	A3	A7	A8	B	C	D	E1	E2	G	H1	H2
G 3/4	G 3/4	G 1/4	G 1/8	G 1/8	170	103	109	75	30.5	M50x1,5	250	266
G 1	G 1	G 1/4	G 1/8	G 1/8	170	103	109	75	30.5	M50x1,5	250	266

A1	H3	L1	L2	M	T7	V	W					
G 3/4	239	41	60	58	8.5	38	63					
G 1	239	41	60	58	8.5	38	63					

## Preparation of compressed air ► Maintenance units and components

### Maintenance unit, 3-part, Series AS5-ACT

► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► with pressure gauge ► suitable for ATEX



00119786

Version	3-part, Can be assembled into blocks
Parts	Filter, Pressure regulator, Lubricator
Nominal flow Qn	12300 l/min
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 8 bar
Pressure supply	single
Filter reservoir volume	87 cm³
Filter element	exchangeable
Condensate drain	See table below
Lubricator reservoir volume	181 cm³
Type of filling	Manual oil filling Semi-automatic oil filling during operation
Oil type	HLP 68 (DIN 51 524 - ISO VG 68) HLP 32 (DIN 51 524 - ISO VG 32)
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate
Protective guard	Polyamide
Filter insert	Polyethylene

#### Technical Remarks

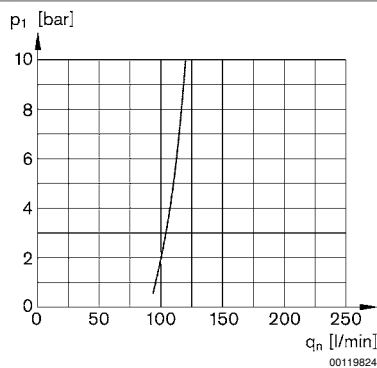
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Oil dosing at 1000 l/min [drops/min]: 1-2

	Port	Working pressure min./max. [bar]	Condensate drain	Weight [kg]	Part No.
	G 3/4	0 / 16	fully automatic, closed without pressure	2.68	R412009320
	G 1	0 / 16	fully automatic, closed without pressure	2.68	R412009329
	G 3/4	2 / 16	semi-automatic, open without pressure	2.63	R412009318
	G 1	2 / 16	semi-automatic, open without pressure	2.63	<b>R412009327</b>
	G 3/4	2 / 16	fully automatic, open without pressure	2.68	R412009319
	G 1	2 / 16	fully automatic, open without pressure	2.68	R412009328

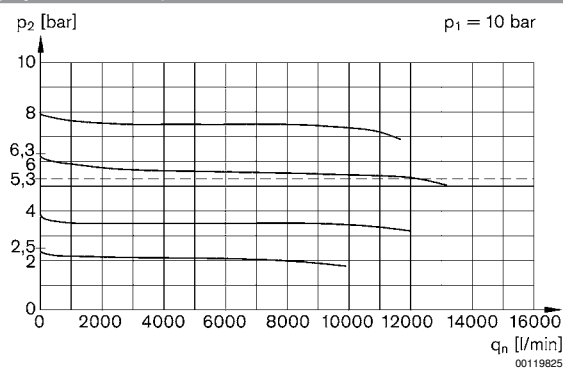
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

**Maintenance unit, 3-part, Series AS5-ACT**

► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► with pressure gauge ► suitable for ATEX

**Lubricator activation margin**


$p_1$  = working pressure  
 $q_n$  = nominal flow

**Flow rate characteristic (setting range  $p_2$ : 0.5 - 8 bar)**


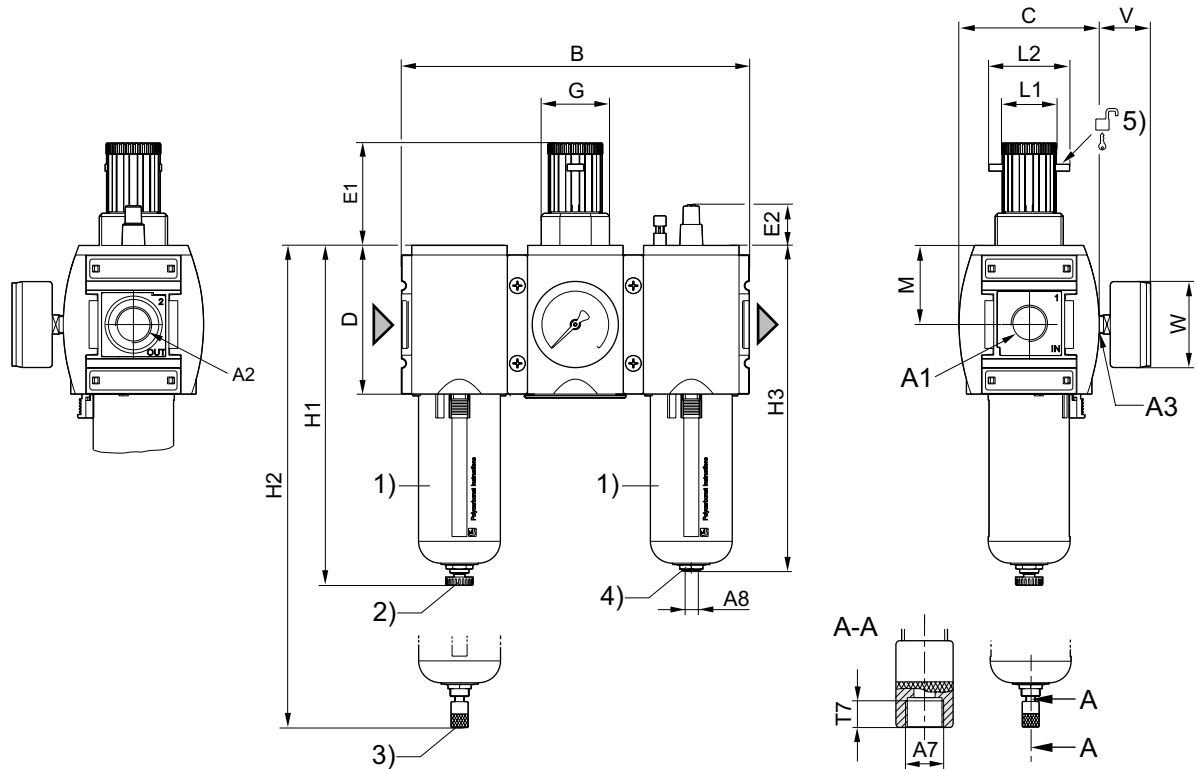
$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

## Preparation of compressed air ► Maintenance units and components

### Maintenance unit, 3-part, Series AS5-ACT

► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► with pressure gauge ► suitable for ATEX

#### Dimensions



00119832

- A1 = input  
A2 = output  
A3 = pressure gauge connection  
1) Plastic reservoir and protective guard with window  
2) Semi-automatic condensate drain  
3) Fully automatic condensate drain  
4) Port for semi-automatic oil filling  
5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	A8	B	C	D	E1	E2	G	H1	H2
G 3/4	G 3/4	G 1/4	G 1/8	G 1/8	255	103	109	75	30.5	M50x1,5	250	266
G 1	G 1	G 1/4	G 1/8	G 1/8	255	103	109	75	30.5	M50x1,5	250	266

A1	H3	L1	L2	M	T7	V	W					
G 3/4	239	41	60	58	8.5	38	63					
G 1	239	41	60	58	8.5	38	63					

**Pressure regulator, Series AS5-RGS**
**► G 3/4 - G 1 ► Qn= 14500 l/min ► Activation: mechanical ► lockable ► for padlocks ► suitable for ATEX**


00119787

Mounting orientation	Any
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Regulator function	with relieving air exhaust
Adjustment range min./max.	See table below
Pressure supply	single
Max. Internal air consumption	1.5 l/min
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The rear pressure gauge connection on the pressure regulator is closed with a blanking plug, the front connection is open. Depending on the customer application, a second blanking plug may be necessary. Please order separately (see accessories).
- Suitable for use in Ex zones 1, 2, 21, 22

		Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Note	Part No.
			[l/min]	[bar]	[bar]	[kg]		
		G 3/4	14500	0.1 / 16	0.1 - 1	0.997	1)	R412009101
		G 3/4		0.1 / 16	0.1 - 2			R412009103
		G 3/4		0.2 / 16	0.2 - 4			R412009105
		G 3/4		0.5 / 16	0.5 - 8			<b>R412009107</b>
		G 3/4		0.5 / 16	0.5 - 10			<b>R412009109</b>
		G 3/4		0.5 / 16	0.5 - 16			<b>R412009111</b>
		G 1		0.1 / 16	0.1 - 1			R412009113
		G 1		0.1 / 16	0.1 - 2			R412009115
		G 1		0.2 / 16	0.2 - 4			R412009117
		G 1		0.5 / 16	0.5 - 8			<b>R412009119</b>
		G 1		0.5 / 16	0.5 - 10			<b>R412009121</b>
		G 1		0.5 / 16	0.5 - 16			<b>R412009123</b>

1) Pressure gauge enclosed separately

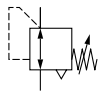
2) Order pressure gauge separately

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

## Preparation of compressed air ► Maintenance units and components

### Pressure regulator, Series AS5-RGS

► G 3/4 - G 1 ► Qn= 14500 l/min ► Activation: mechanical ► lockable ► for padlocks ► suitable for ATEX

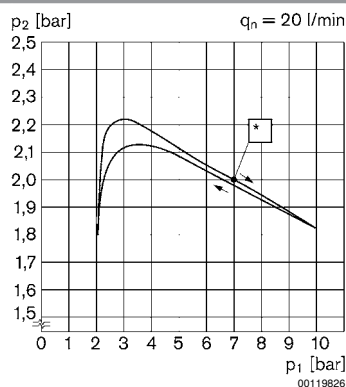
		Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Note	Part No.
			[l/min]	[bar]	[bar]	[kg]		
		G 3/4	14500	0.1 / 16	0.1 - 1	0.905	2)	R412009100
		G 3/4		0.1 / 16	0.1 - 2			R412009102
		G 3/4		0.2 / 16	0.2 - 4			R412009104
		G 3/4		0.5 / 16	0.5 - 8			R412009106
		G 3/4		0.5 / 16	0.5 - 10			<b>R412009108</b>
		G 3/4		0.5 / 16	0.5 - 16			R412009110
		G 1		0.1 / 16	0.1 - 1			R412009112
		G 1		0.1 / 16	0.1 - 2			R412009114
		G 1		0.2 / 16	0.2 - 4			R412009116
		G 1		0.5 / 16	0.5 - 8			<b>R412009118</b>
		G 1		0.5 / 16	0.5 - 10			<b>R412009120</b>
		G 1		0.5 / 16	0.5 - 16			R412009122

1) Pressure gauge enclosed separately

2) Order pressure gauge separately

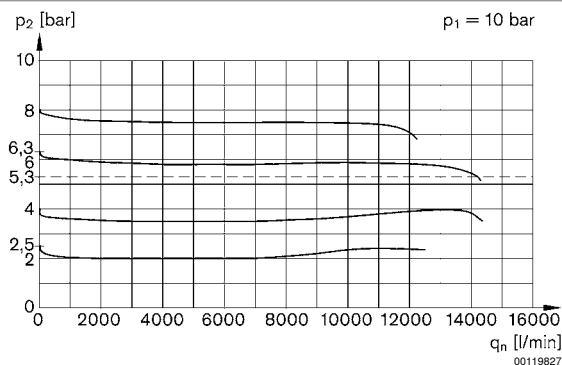
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

#### Pressure characteristics curve



p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow  
\* starting point

#### Flow rate characteristic (setting range p2: 0.5 - 8 bar)



p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow

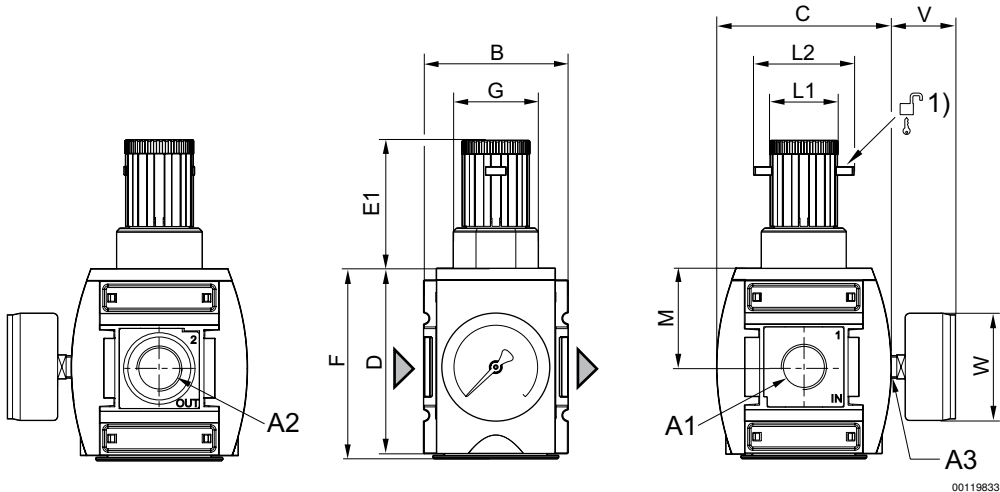
Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information

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Pressure regulator, Series AS5-RGS

▶ G 3/4 - G 1 ▶ Qn= 14500 l/min ▶ Activation: mechanical ▶ lockable ▶ for padlocks ▶ suitable for ATEX

Dimensions



00119833

- A1 = input  
A2 = output  
A3 = pressure gauge connection  
1) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	B	C	D	E1	F	G	L1	L2	M	V
G 3/4	G 3/4	G 1/4	85	103	109	75	112	M50x1,5	41	60	58	38
G 1	G 1	G 1/4	85	103	109	75	112	M50x1,5	41	60	58	38

A1	W											
G 3/4	63											
G 1	63											



## Preparation of compressed air ► Maintenance units and components

### Pressure regulator, Series AS5-RGS-...-E11

► G 1 ► Qn= 14500 l/min ► Activation: mechanical ► lockable ► with E11 locking



00015815

Mounting orientation	Any
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Regulator function	with relieving air exhaust
Adjustment range min./max.	See table below
Pressure supply	single
Max. Internal air consumption	1.5 l/min
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber

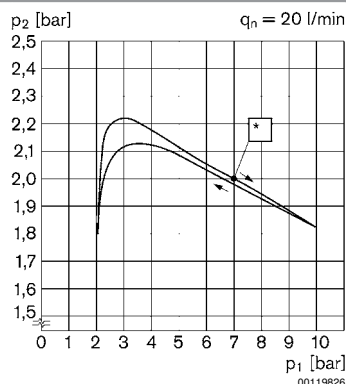
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The E11 locking is delivered without a key (see accessories for keys).
- The rear pressure gauge connection on the pressure regulator is closed with a blanking plug, the front connection is open. Depending on the customer application, a second blanking plug may be necessary. Please order separately (see accessories).

	Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
		[l/min]	[bar]	[bar]	[kg]	
	G 1	14500	0.5 / 16	0.5 - 10	0.905	R412009099
			0.2 / 16	0.2 - 4		R412009158

Order pressure gauge separately  
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

#### Pressure characteristics curve

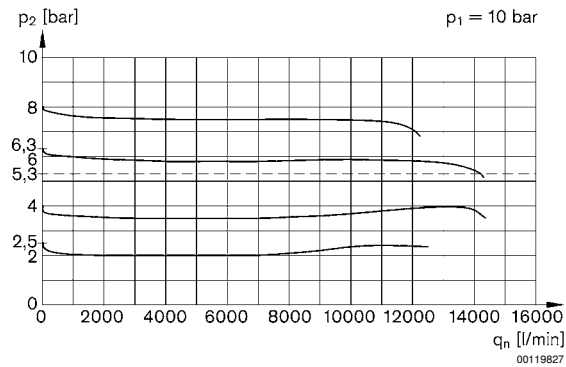


p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow  
\* starting point

Pressure regulator, Series AS5-RGS-...-E11

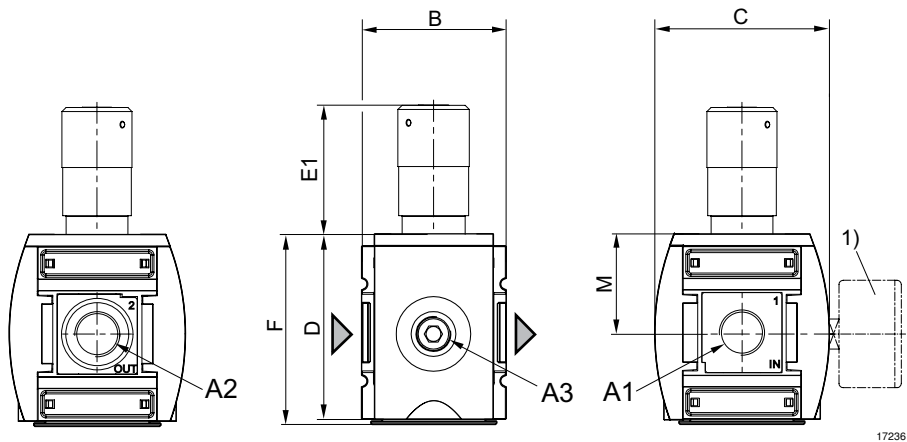
▶ G 1 ▶ Qn= 14500 l/min ▶ Activation: mechanical ▶ lockable ▶ with E11 locking

Flow rate characteristic (setting range p2: 0.5 - 8 bar)



p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow

Dimensions



A1 = input  
A2 = output  
A3 = pressure gauge connection  
1) Order pressure gauge separately

A1	A2	A3	B	C	D	E1	F	M					
G 1	G 1	G 1/4	85	103	109	90	112	58					

## Preparation of compressed air ► Maintenance units and components

### Pressure regulator, Series AS5-RGS

► G 3/4 - G 1 ► Qn= 16500 l/min ► Activation: pneumatically



23140

Mounting orientation	Any
Working pressure min./max.	0 bar / 16 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Regulator function	with relieving air exhaust
Pressure supply	single
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber

#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The rear pressure gauge connection on the pressure regulator is closed with a blanking plug, the front connection is open. Depending on the customer application, a second blanking plug may be necessary. Please order separately (see accessories).

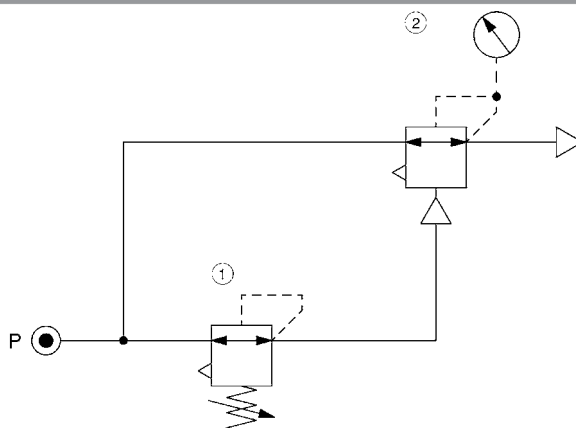
	Port	Qn	Adjustment range min. - max..	Weight	Part No.
		[l/min]	[bar]	[kg]	
	G 3/4	16500	0.5 - 16	1.07	<b>R412009094</b>
	G 1				R412009095

Order pressure gauge separately

Control pressure: see diagram

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

#### Application example

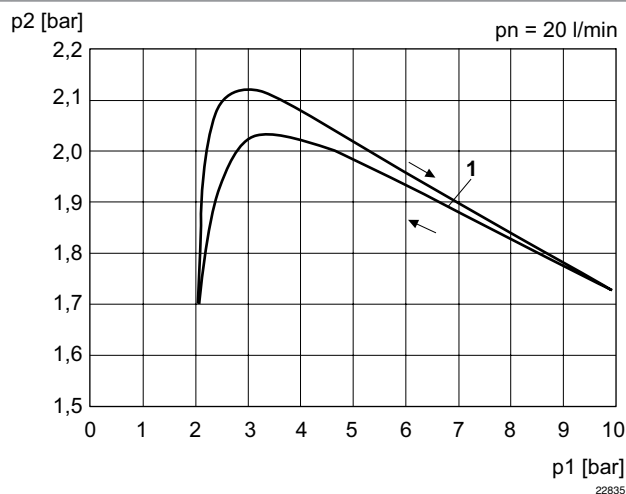


00108093

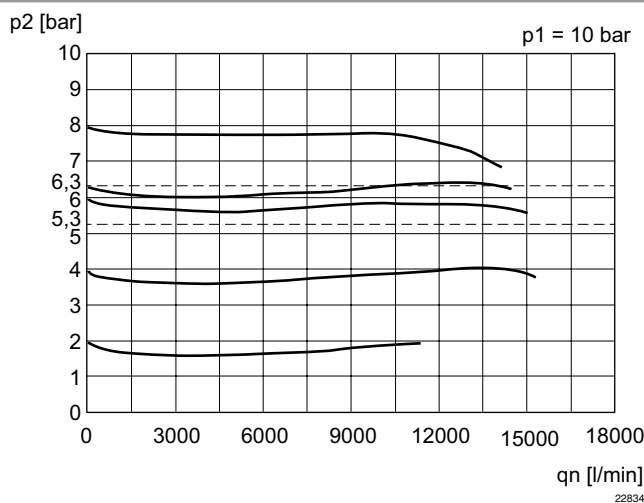
1) precision pressure regulator 2) pressure regulator valve, pneumatically operated

**Pressure regulator, Series AS5-RGS**

► G 3/4 - G 1 ► Qn= 16500 l/min ► Activation: pneumatically

**Pressure characteristics curve**


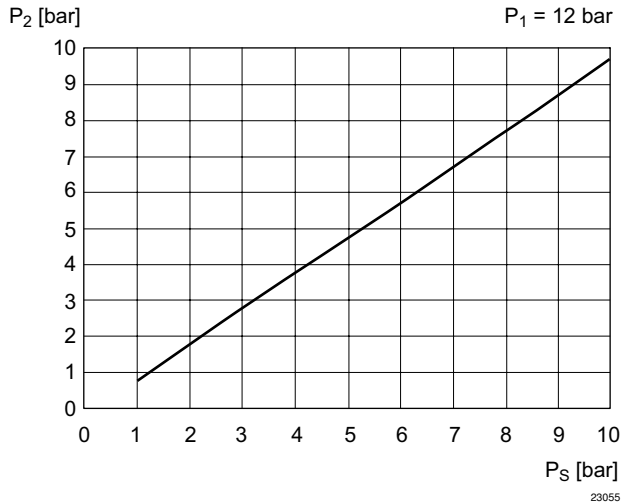
p1 = working pressure  
 p2 = secondary pressure  
 qn = nominal flow  
 1) = Starting point

**Flow rate characteristic (setting range p2: 0.5 - 8 bar)**


p1 = working pressure  
 p2 = secondary pressure  
 qn = nominal flow

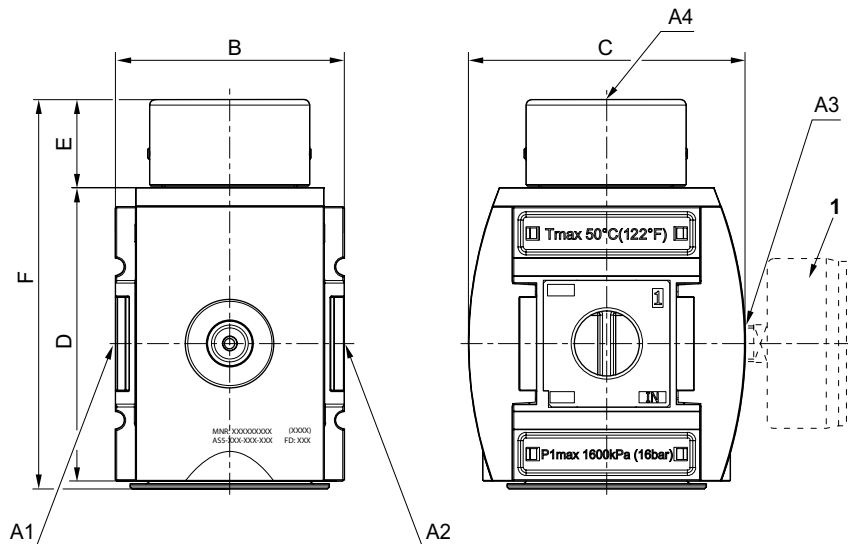
Pressure regulator, Series AS5-RGS  
► G 3/4 - G 1 ► Qn= 16500 l/min ► Activation: pneumatically

control pressure characteristic



p1 = working pressure  
p2 = secondary pressure  
PS = control pressure

Dimensions



A1 = input  
A2 = output  
A3 = pressure gauge connection  
A4 = control pressure connection  
1) Order pressure gauge separately

A1	A2	A3	A4	B	C	D	E	F					
G 3/4	G 3/4	G 1/4	G 1/4	85	103	109	32.6	145					
G 1	G 1	G 1/4	G 1/4	85	103	109	32.6	145					

**Filter pressure regulator, Series AS5-FRE**
**► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► suitable for ATEX**


00119795

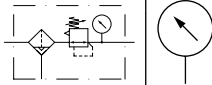
Version	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure regulator
Nominal flow Qn	14000 l/min
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	See table below
Pressure supply	single
Filter reservoir volume	87 cm <sup>3</sup>
Filter element	exchangeable
Condensate drain	See table below
Max. Internal air consumption	1.5 l/min
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Filter insert	Polyethylene

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22

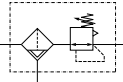
**Preparation of compressed air ► Maintenance units and components**
**Filter pressure regulator, Series AS5-FRE**

► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► suitable for ATEX

		Port	Working pressure min./max.	Adjustment range min./max.	Condensate drain	Weight	Note	Part No.
			[bar]	[bar]		[kg]		
		G 3/4	2 / 16	0.5 / 8	semi-automatic, open without pressure	1.08	1); 3); 5)	<b>R412009200</b>
		G 3/4	2 / 16	0.5 / 8	fully automatic, open without pressure	1.13	1); 3); 5)	<b>R412009201</b>
		G 3/4	0 / 16	0.5 / 8	fully automatic, closed without pressure	1.13	1); 3); 5)	<b>R412009202</b>
		G 3/4	2 / 16	0.5 / 10	semi-automatic, open without pressure	1.57	1); 4)	<b>R412009206</b>
		G 3/4	2 / 16	0.5 / 10	fully automatic, open without pressure	1.62	1); 4)	R412009207
		G 3/4	0 / 16	0.5 / 10	fully automatic, closed without pressure	1.62	1); 4)	R412009208
		G 1	2 / 16	0.5 / 8	semi-automatic, open without pressure	1.08	1); 3); 5)	<b>R412009209</b>
		G 1	2 / 16	0.5 / 8	fully automatic, open without pressure	1.13	1); 3); 5)	<b>R412009210</b>
		G 1	0 / 16	0.5 / 8	fully automatic, closed without pressure	1.13	1); 3); 5)	R412009211
		G 1	2 / 16	0.5 / 10	semi-automatic, open without pressure	1.57	1); 4)	R412009215
		G 1	2 / 16	0.5 / 10	fully automatic, open without pressure	1.62	1); 4)	R412009216
		G 1	0 / 16	0.5 / 10	fully automatic, closed without pressure	1.62	1); 4)	R412009217
1) Pressure gauge enclosed separately 2) Order pressure gauge separately 3) Reservoir: Polycarbonate 4) Reservoir: Die cast zinc 5) Protective guard: Polyamide Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar								

## Filter pressure regulator, Series AS5-FRE

► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► suitable for ATEX

		Port	Working pressure min./max. [bar]	Adjustment range min./max. [bar]	Condensate drain	Weight [kg]	Note	Part No.
		G 3/4	2 / 16	0.5 / 8	semi-automatic, open without pressure	0.99	2); 3); 5)	<b>R412009175</b>
		G 3/4	2 / 16	0.5 / 8	fully automatic, open without pressure	1.04	2); 3); 5)	<b>R412009176</b>
		G 3/4	0 / 16	0.5 / 8	fully automatic, closed without pressure	1.04	2); 3); 5)	R412009177
		G 3/4	2 / 16	0.5 / 10	semi-automatic, open without pressure	0.99	2); 3); 5)	<b>R412009193</b>
		G 3/4	2 / 16	0.5 / 10	fully automatic, open without pressure	1.04	2); 3); 5)	R412009194
		G 3/4	0 / 16	0.5 / 10	fully automatic, closed without pressure	1.04	2); 3); 5)	R412009195
		G 3/4	2 / 16	0.5 / 8	semi-automatic, open without pressure	1.48	2); 4)	R412009181
		G 3/4	2 / 16	0.5 / 8	fully automatic, open without pressure	1.53	2); 4)	R412009182
		G 3/4	0 / 16	0.5 / 8	fully automatic, closed without pressure	1.53	2); 4)	R412009183
		G 1	2 / 16	0.5 / 8	semi-automatic, open without pressure	0.99	2); 3); 5)	<b>R412009184</b>
		G 1	2 / 16	0.5 / 8	fully automatic, open without pressure	1.04	3); 5)	<b>R412009185</b>
		G 1	0 / 16	0.5 / 8	fully automatic, closed without pressure	1.04	2); 3); 5)	R412009186
		G 1	2 / 16	0.5 / 8	semi-automatic, open without pressure	1.48	2); 4)	R412009190
		G 1	2 / 16	0.5 / 8	fully automatic, open without pressure	1.53	2); 4)	R412009191
		G 1	0 / 16	0.5 / 8	fully automatic, closed without pressure	1.53	2); 4)	R412009192
		G 1	2 / 16	0.5 / 10	semi-automatic, open without pressure	0.99	2); 3); 5)	R412009196
		G 1	2 / 16	0.5 / 10	fully automatic, open without pressure	1.04	2); 3); 5)	<b>R412009197</b>
		G 1	0 / 16	0.5 / 10	fully automatic, closed without pressure	1.04	2); 3); 5)	<b>R412009198</b>

1) Pressure gauge enclosed separately

2) Order pressure gauge separately

3) Reservoir: Polycarbonate

4) Reservoir: Die cast zinc

5) Protective guard: Polyamide

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

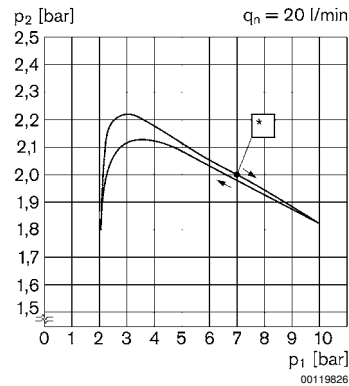


## Preparation of compressed air ► Maintenance units and components

### Filter pressure regulator, Series AS5-FRE

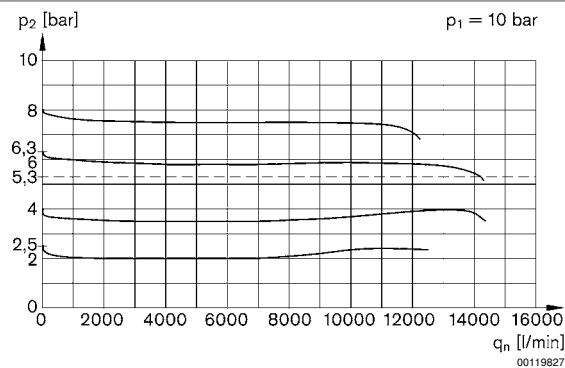
► G 3/4 - G 1 ► filter porosity: 5 µm ► lockable ► for padlocks ► suitable for ATEX

#### Pressure characteristics curve



p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow  
\* starting point

#### Flow rate characteristic

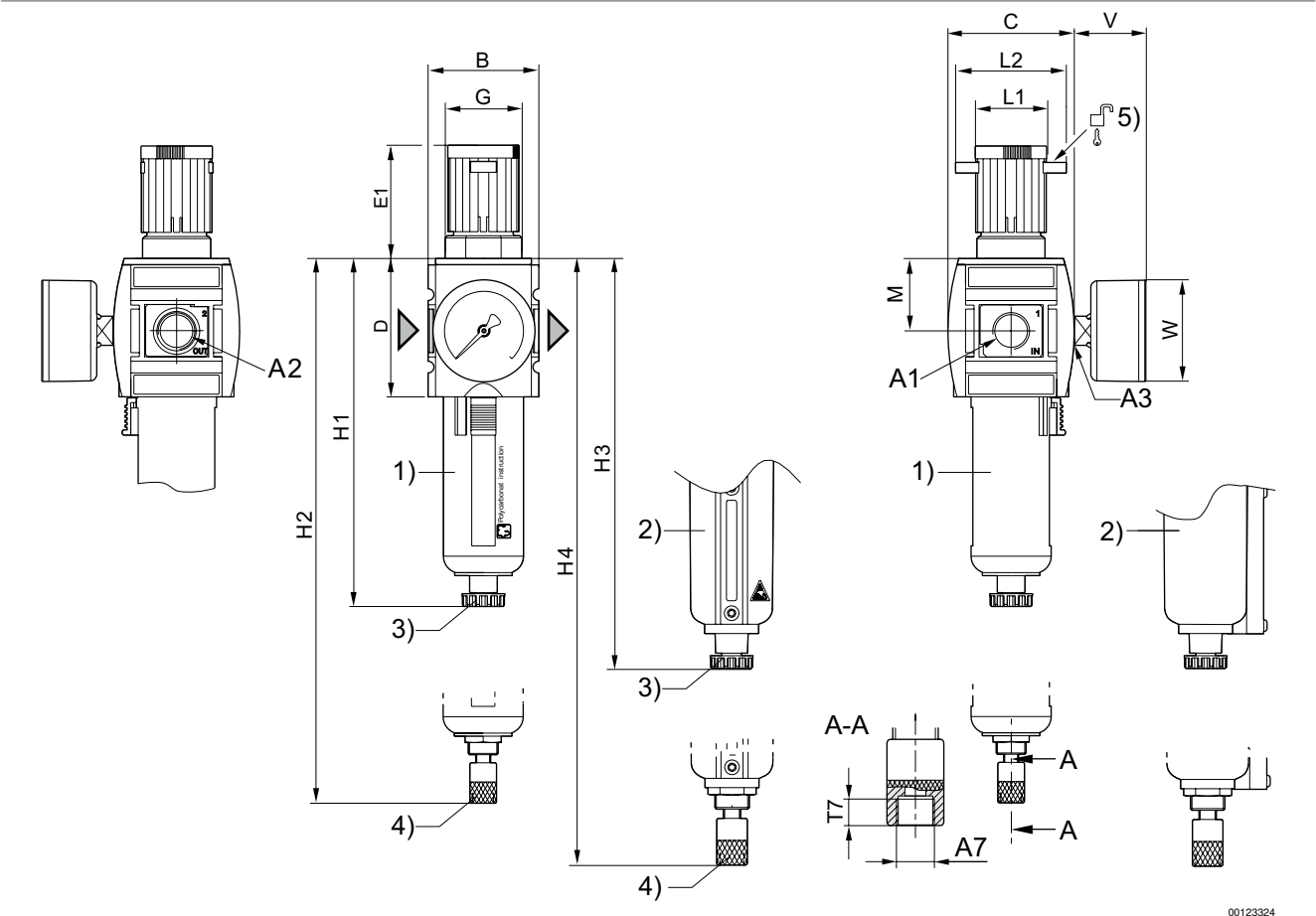


p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow

Filter pressure regulator, Series AS5-FRE

▶ G 3/4 - G 1 ▶ filter porosity: 5 µm ▶ lockable ▶ for padlocks ▶ suitable for ATEX

Dimensions



- A1 = input  
A2 = output  
A3 = pressure gauge connection  
1) Plastic reservoir and protective guard with window  
2) Metal reservoir with level indicator  
3) Semi-automatic condensate drain  
4) Fully automatic condensate drain  
5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	H3	H4
G 3/4	G 3/4	G 1/4	G 1/8	85	103	109	75	M50x1,5	250	206	193.5	210.5
G 1	G 1	G 1/4	G 1/8	85	103	109	75	M50x1,5	250	206	193.5	210.5

A1	L1	L2	M	T7	V	W						
G 3/4	41	60	58	8.5	38	63						
G 1	41	60	58	8.5	38	63						

## Preparation of compressed air ► Maintenance units and components

### Filter pressure regulator, Series AS5-FRE

► G 3/4 - G 1 ► filter porosity: 25 µm ► lockable ► for padlocks ► suitable for ATEX



00133866

Version	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure regulator
Mounting orientation	vertical
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Pressure supply	single
Filter reservoir volume	87 cm³
Filter element	exchangeable
Max. Internal air consumption	1.5 l/min
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Die cast zinc
Protective guard	Polyamide
Filter insert	Polyethylene

#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 7

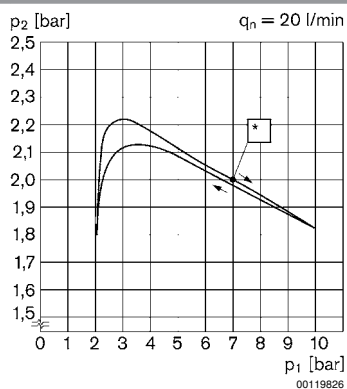
	Port	Qn	Working pressure min./max.	Adjustment range min./max.	Condensate drain	Weight	Part No.
		[l/min]	[bar]	[bar]		[kg]	
	G 3/4	13000	2 / 16	0.5 / 8	semi-automatic, open without pressure	1.57	<b>R412009188</b>
	G 1						<b>R412009189</b>

Order pressure gauge separately

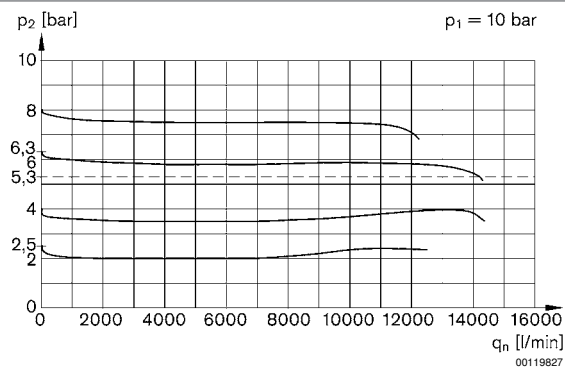
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

**Filter pressure regulator, Series AS5-FRE**

► G 3/4 - G 1 ► filter porosity: 25 µm ► lockable ► for padlocks ► suitable for ATEX

**Pressure characteristics curve**


$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow  
 \* starting point

**Flow rate characteristic**


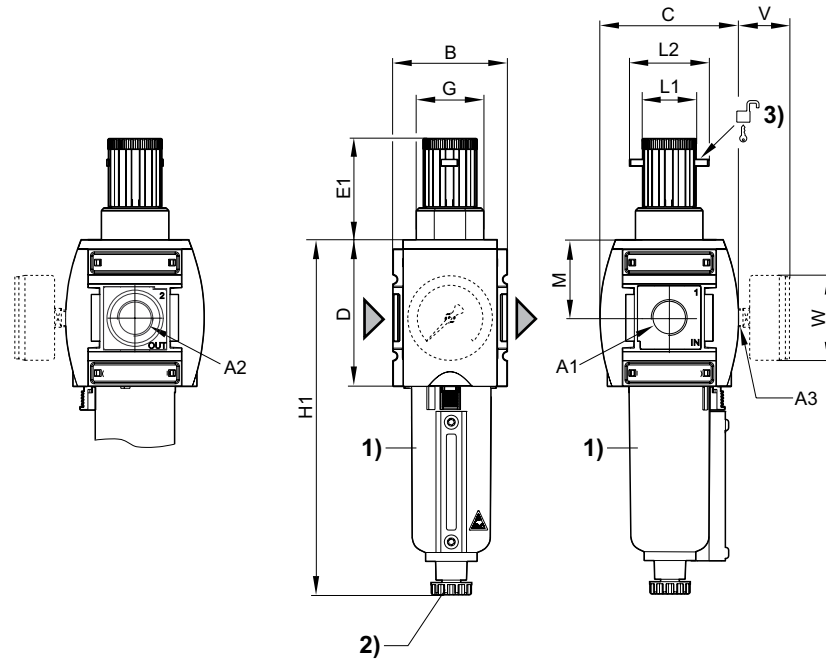
$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

## Preparation of compressed air ► Maintenance units and components

### Filter pressure regulator, Series AS5-FRE

► G 3/4 - G 1 ► filter porosity: 25 µm ► lockable ► for padlocks ► suitable for ATEX

#### Dimensions



00127859

- A1 = input  
A2 = output  
A3 = pressure gauge connection  
1) Metal reservoir with level indicator  
2) Semi-automatic condensate drain  
3) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	B	C	D	E1	G	H1	L1	L2	M	V
G 3/4	G 3/4	G 1/4	85	103	109	75	M50x1,5	250	41	60	58	38
G 1	G 1	G 1/4	85	103	109	75	M50x1,5	250	41	60	58	38
A1	W											
G 3/4	63											
G 1	63											

**Filter pressure regulator, Series AS5-FRE**

► G 3/4 - G 1 ► filter porosity: 40 µm ► lockable ► for padlocks ► suitable for ATEX



00133866

Version	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure regulator
Nominal flow Qn	14000 l/min
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 10 bar
Pressure supply	single
Filter reservoir volume	87 cm³
Filter element	exchangeable
Condensate drain	See table below
Max. Internal air consumption	1.5 l/min
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate
Protective guard	Polyamide
Filter insert	Polyethylene

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22

	Port	Working pressure min./max.	Condensate drain	Weight	Part No.
		[bar]		[kg]	
	G 3/4	2 / 16	semi-automatic, open without pressure	0.99	<b>R412009218</b>
	G 3/4	2 / 16	fully automatic, open without pressure	1.04	R412009219
	G 3/4	0 / 16	fully automatic, closed without pressure	1.04	R412009220
	G 1	2 / 16	semi-automatic, open without pressure	0.99	<b>R412009221</b>
	G 1	2 / 16	fully automatic, open without pressure	1.04	<b>R412009222</b>
	G 1	0 / 16	fully automatic, closed without pressure	1.04	R412009223

Order pressure gauge separately

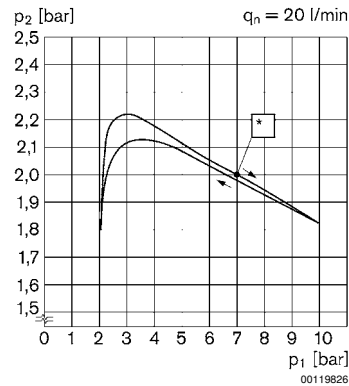
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

## Preparation of compressed air ► Maintenance units and components

### Filter pressure regulator, Series AS5-FRE

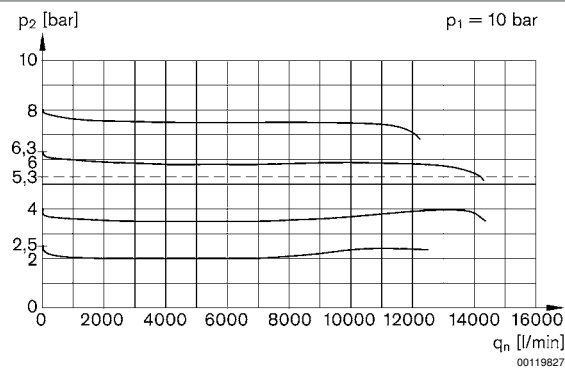
► G 3/4 - G 1 ► filter porosity: 40 µm ► lockable ► for padlocks ► suitable for ATEX

#### Pressure characteristics curve



p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow  
\* starting point

#### Flow rate characteristic (setting range p2: 0.5 - 8 bar)

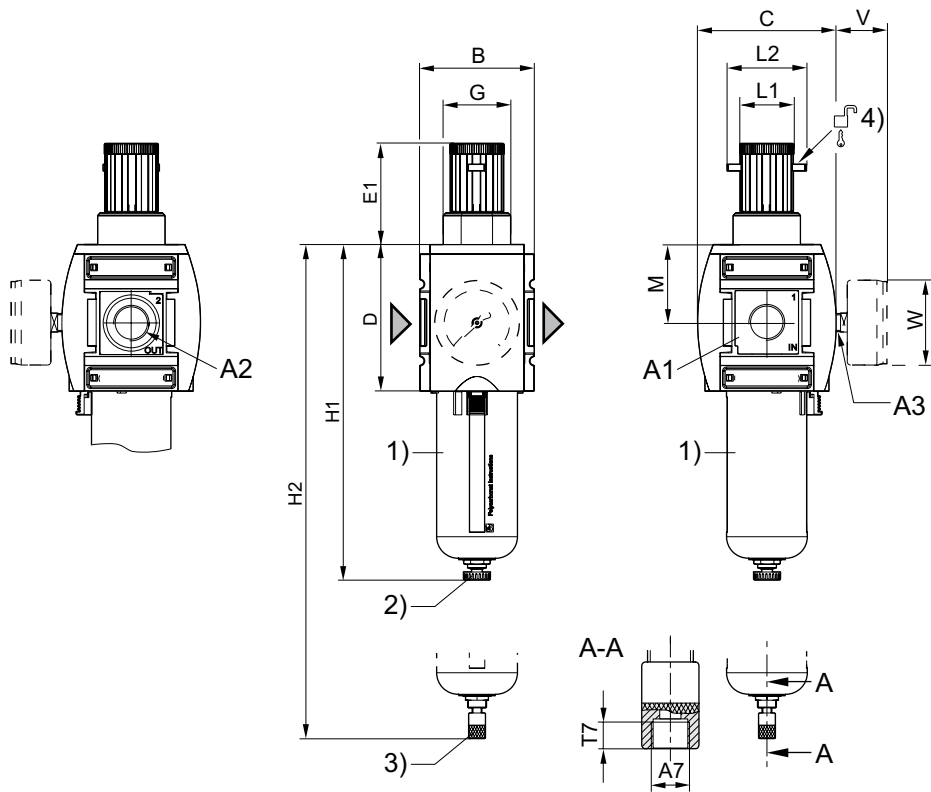


p1 = working pressure  
p2 = secondary pressure  
qn = nominal flow

Filter pressure regulator, Series AS5-FRE

▶ G 3/4 - G 1 ▶ filter porosity: 40 µm ▶ lockable ▶ for padlocks ▶ suitable for ATEX

Dimensions



00119835\_a

- A1 = input  
A2 = output  
A3 = pressure gauge connection  
1) Plastic reservoir and protective guard with window  
2) Semi-automatic condensate drain  
3) Fully automatic condensate drain  
4) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	L1	L2
G 3/4	G 3/4	G 1/4	G 1/8	85	103	109	75	M50x1,5	250	266	41	60
G 1	G 1	G 1/4	G 1/8	85	103	109	75	M50x1,5	250	266	41	60

A1	M	T7	V	W								
G 3/4	58	8.5	38	63								
G 1	58	8.5	38	63								



## Preparation of compressed air ► Maintenance units and components

### Filter, Series AS5-FLS

► G 3/4 - G 1 ► filter porosity: 5 µm ► suitable for ATEX



00119796

Version	Standard filter, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Filter reservoir volume	87 cm³
Filter element	exchangeable
filter porosity	5 µm
Condensate drain	See table below
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Filter insert	Polyethylene

#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22

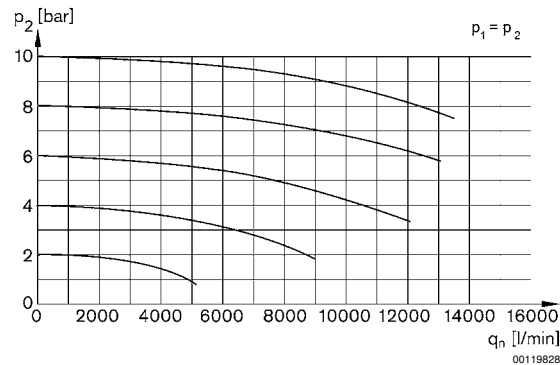
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]	[bar]				[kg]	
	G 3/4	7800	2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.718	<b>R412009000</b>
	G 3/4		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.769	<b>R412009001</b>
	G 3/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.769	R412009002
	G 3/4		2 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	1.21	R412009006
	G 3/4		2 / 16	fully automatic, open without pressure	Die cast zinc with window	-	1.26	R412009007
	G 3/4		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	1.26	R412009008
	G 1		2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.718	<b>R412009009</b>
	G 1		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.769	<b>R412009010</b>
	G 1		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.769	R412009011
	G 1		2 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	1.21	R412009015
	G 1		2 / 16	fully automatic, open without pressure	Die cast zinc with window	-	1.26	R412009016
	G 1		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	1.26	R412009017

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

Filter, Series AS5-FLS

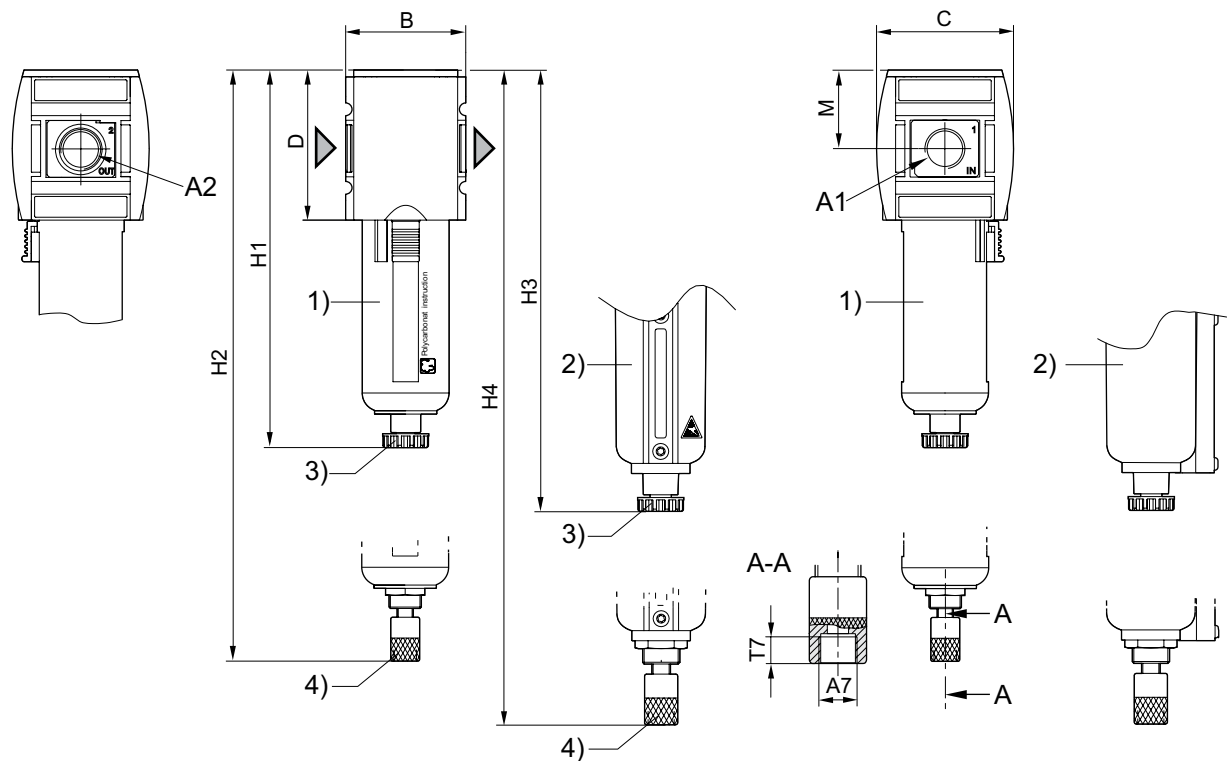
▶ G 3/4 - G 1 ▶ filter porosity: 5 µm ▶ suitable for ATEX

Flow rate characteristic



p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

Dimensions



00123325

- A1 = input  
A2 = output  
1) Plastic reservoir and protective guard with window  
2) Metal reservoir with inspection glass  
3) Semi-automatic condensate drain  
4) Fully automatic condensate drain

A1	A2	A7	B	C	D	H1	H2	H3	H4	M	T7		
G 3/4	G 3/4	G 1/8	85	103	109	250	266	254	270.5	58	8.5		
G 1	G 1	G 1/8	85	103	109	250	266	254	270.5	58	8.5		

## Preparation of compressed air ► Maintenance units and components

### Filter, Series AS5-FLS

► G 3/4 - G 1 ► filter porosity: 25 µm ► suitable for ATEX



00133768

Version	Standard filter, Can be assembled into blocks
Mounting orientation	vertical
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Filter reservoir volume	87 cm³
Filter element	exchangeable
filter porosity	25 µm
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Die cast zinc
Filter insert	Polyethylene

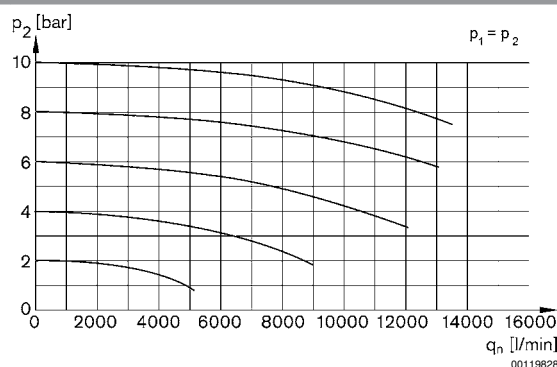
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22

	Port	Qn	Working pressure min./max.	Condensate drain	Weight	Part No.
		[l/min]	[bar]		[kg]	
	G 3/4				1.21	R412009089
	G 1	7800	2 / 16	semi-automatic, open without pressure	1.26	<b>R412009090</b>

Nominal flow with secondary pressure 6,3 bar at  $\Delta p = 1$  bar

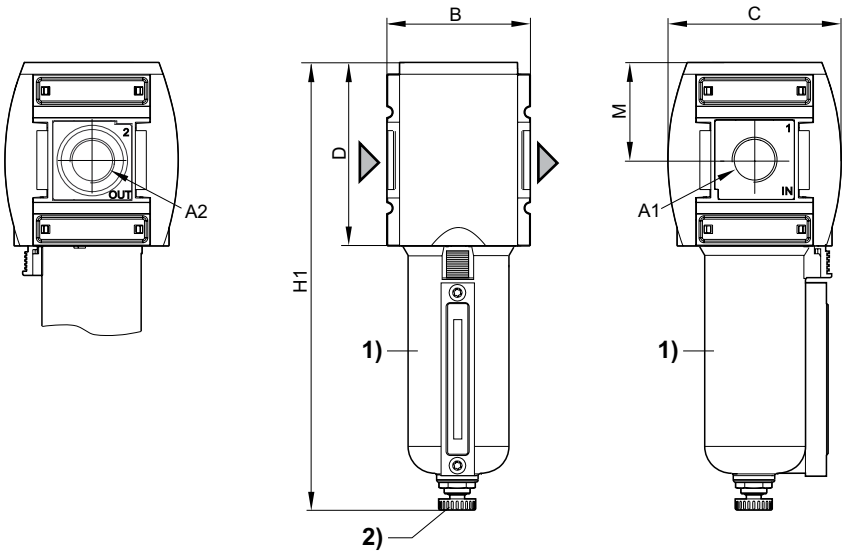
#### Flow rate characteristic



p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

Filter, Series AS5-FLS  
▶ G 3/4 - G 1 ▶ filter porosity: 25 µm ▶ suitable for ATEX

Dimensions



00127860

- A1 = input  
A2 = output  
1) Metal reservoir with level indicator  
2) Semi-automatic condensate drain

A1	A2	B	C	D	H1	M							
G 3/4	G 3/4	85	103	109	250	58							
G 1	G 1	85	103	109	250	58							

## Preparation of compressed air ► Maintenance units and components

### Filter, Series AS5-FLS

► G 3/4 - G 1 ► filter porosity: 40 µm ► suitable for ATEX

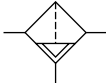


00119796

Version	Standard filter, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Filter reservoir volume	87 cm³
Filter element	exchangeable
filter porosity	40 µm
Condensate drain	See table below
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate
Protective guard	Polyamide
Filter insert	Polyethylene

#### Technical Remarks

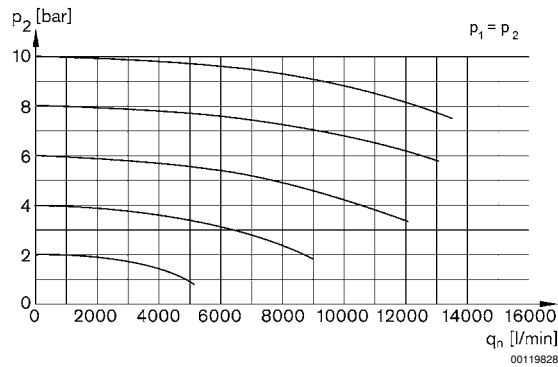
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22

	Port	Qn	Working pressure min./max.	Condensate drain	Weight	Part No.
		[l/min]	[bar]		[kg]	
	G 3/4	7800	2 / 16	semi-automatic, open without pressure	0.718	<b>R412009003</b>
	G 3/4		2 / 16	fully automatic, open without pressure	0.769	<b>R412009004</b>
	G 3/4		0 / 16	fully automatic, closed without pressure	0.769	R412009005
	G 1		2 / 16	semi-automatic, open without pressure	0.718	<b>R412009012</b>
	G 1		2 / 16	fully automatic, open without pressure	0.769	R412009013
	G 1		0 / 16	fully automatic, closed without pressure	0.769	R412009014
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar						

**Filter, Series AS5-FLS**

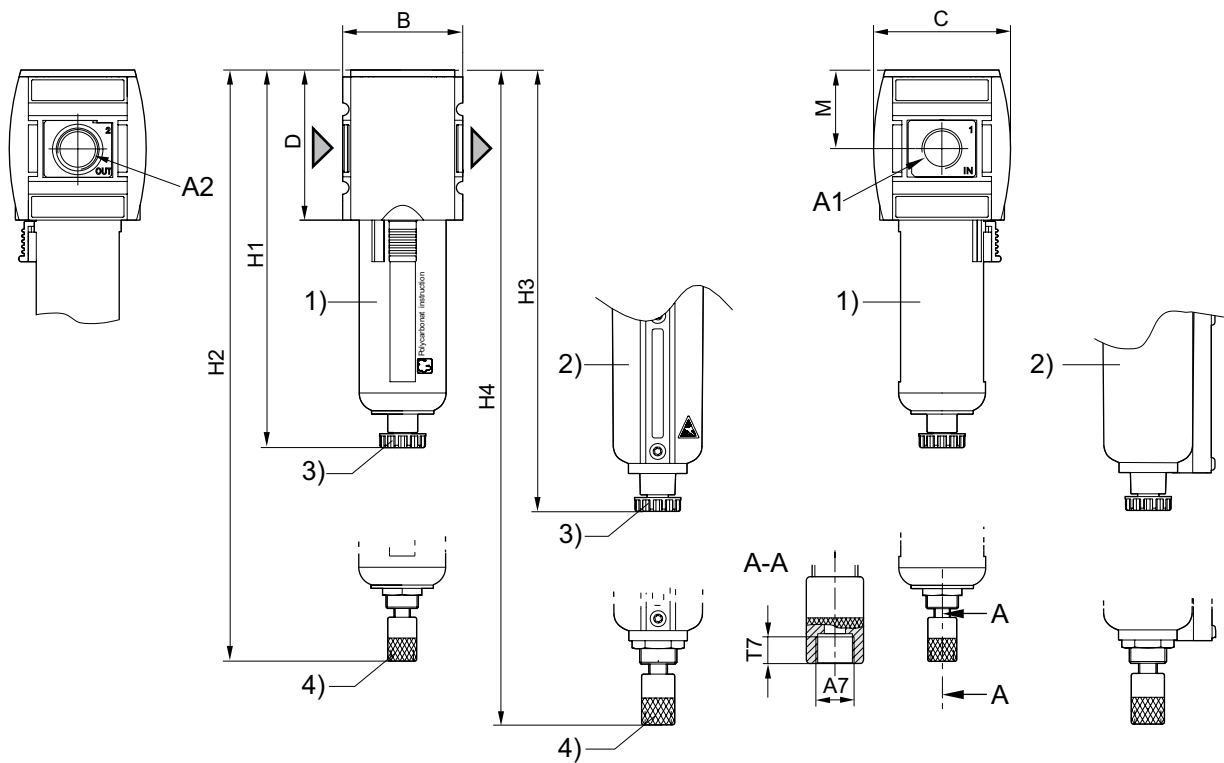
▶ G 3/4 - G 1 ▶ filter porosity: 40 µm ▶ suitable for ATEX

**Flow rate characteristic**



p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

**Dimensions**



- A1 = input  
A2 = output  
1) Plastic reservoir and protective guard with window  
2) Metal reservoir with inspection glass  
3) Semi-automatic condensate drain  
4) Fully automatic condensate drain

A1	A2	A7	B	C	D	H1	H2	H3	H4	M	T7		
G 3/4	G 3/4	G 1/8	85	103	109	250	266	254	270.5	58	8.5		
G 1	G 1	G 1/8	85	103	109	250	266	254	270.5	58	8.5		

## Preparation of compressed air ► Maintenance units and components

### Pre-filter, Series AS5-FLP

► G 3/4 - G 1 ► filter porosity: 0.3 µm ► suitable for ATEX



00127785

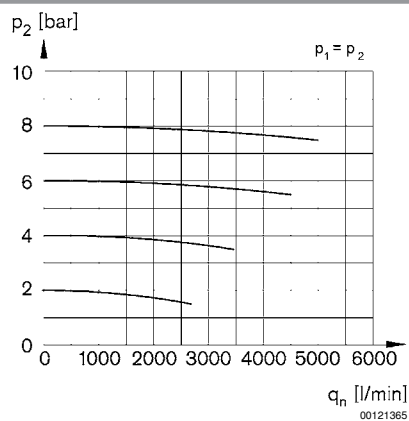
Version	Pre-filter, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Filter reservoir volume	87 cm³
Filter element	exchangeable
filter porosity	0.3 µm
Condensate drain	See table below
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Filter insert	Impregnated paper

#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Recommended pre-filtering: 5 µm
- max. residual oil content at the outlet: 1 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 2

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]	[bar]				[kg]	
	G 3/4	2200	2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.71	R412009018
	G 3/4		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.76	R412009019
	G 3/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.76	R412009020
	G 3/4		2 / 16	semi-automatic, open without pressure	Die cast zinc	-	1.21	R412009024
	G 3/4		2 / 16	fully automatic, open without pressure	Die cast zinc	-	1.26	R412009025
	G 3/4		0 / 16	fully automatic, closed without pressure	Die cast zinc	-	1.26	R412009026
	G 1		2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.71	R412009027
	G 1		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.76	R412009028
	G 1		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.76	R412009029
	G 1		2 / 16	semi-automatic, open without pressure	Die cast zinc	-	1.21	R412009033
	G 1		2 / 16	fully automatic, open without pressure	Die cast zinc	-	1.26	R412009034
	G 1		0 / 16	fully automatic, closed without pressure	Die cast zinc	-	1.26	R412009035

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 0,1 bar

**Pre-filter, Series AS5-FLP**
**► G 3/4 - G 1 ► filter porosity: 0.3 µm ► suitable for ATEX**
**Flow rate characteristic**


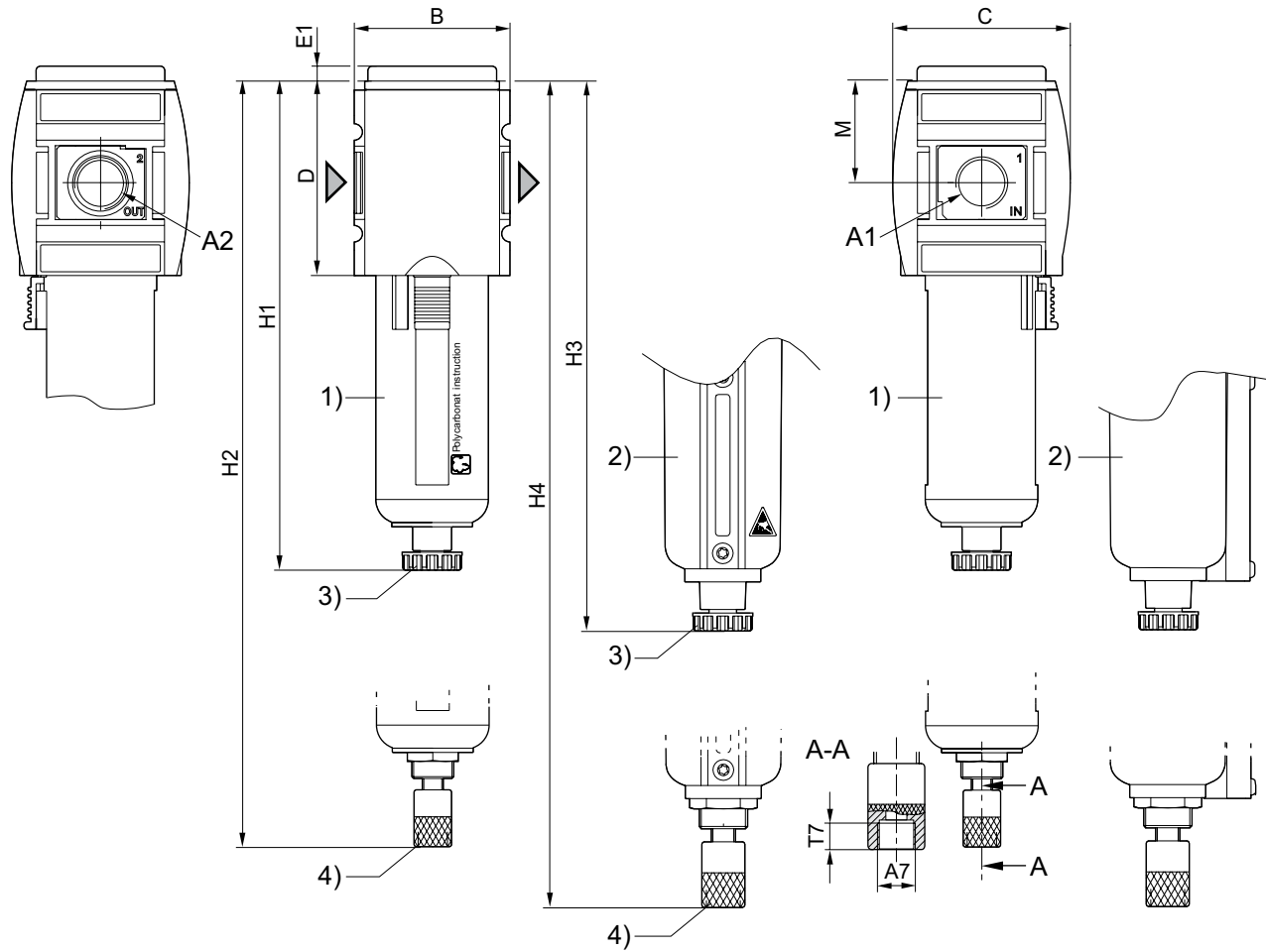
p<sub>1</sub> = Working pressure  
 p<sub>2</sub> = Secondary pressure  
 q<sub>n</sub> = Nominal flow



Pre-filter, Series AS5-FLP

► G 3/4 - G 1 ► filter porosity: 0.3 µm ► suitable for ATEX

Dimensions



00123326

- A1 = input  
A2 = output  
1) Plastic reservoir and protective guard with window  
2) Metal reservoir with inspection glass  
3) Semi-automatic condensate drain  
4) Fully automatic condensate drain

A1	A2	A7	B	C	D	E1	H1	H2	H3	H4	M	T7					
G 3/4	G 3/4	G 1/8	85	103	109	5	250	266	254		58	8.5					
G 1	G 1	G 1/8	85	103	109	5	250	266	254		58	8.5					

**Pre-filter, Series AS5-FLP**
**► G 3/4 - G 1 ► filter porosity: 0.3 µm ► contamination display: integrated ► suitable for ATEX**


00119623

Version	Pre-filter, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Filter reservoir volume	87 cm <sup>3</sup>
Filter element	exchangeable
filter porosity	0.3 µm
Condensate drain	See table below
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate
Protective guard	Polyamide
Filter insert	Impregnated paper

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Recommended pre-filtering: 5 µm
- max. residual oil content at the outlet: 1 mg/m<sup>3</sup>
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 2

	Port	Qn	Working pressure min./max.	Condensate drain	Weight	Part No.
		[l/min]	[bar]		[kg]	
	G 3/4	2200	2 / 16	semi-automatic, open without pressure	0.361	R412009021
	G 3/4		2 / 16	fully automatic, open without pressure	0.41	R412009022
	G 3/4		0 / 16	fully automatic, closed without pressure	0.41	R412009023
	G 1		2 / 16	semi-automatic, open without pressure	0.361	R412009030
	G 1		2 / 16	fully automatic, open without pressure	0.41	R412009031
	G 1		0 / 16	fully automatic, closed without pressure	0.762	R412009032

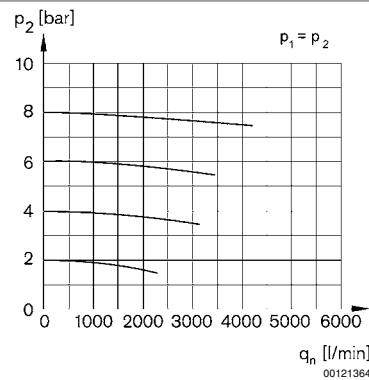
 Nominal flow Qn with secondary pressure p<sub>2</sub> = 6 bar at Δp = 0,1 bar

Preparation of compressed air ► Maintenance units and components

**Pre-filter, Series AS5-FLP**

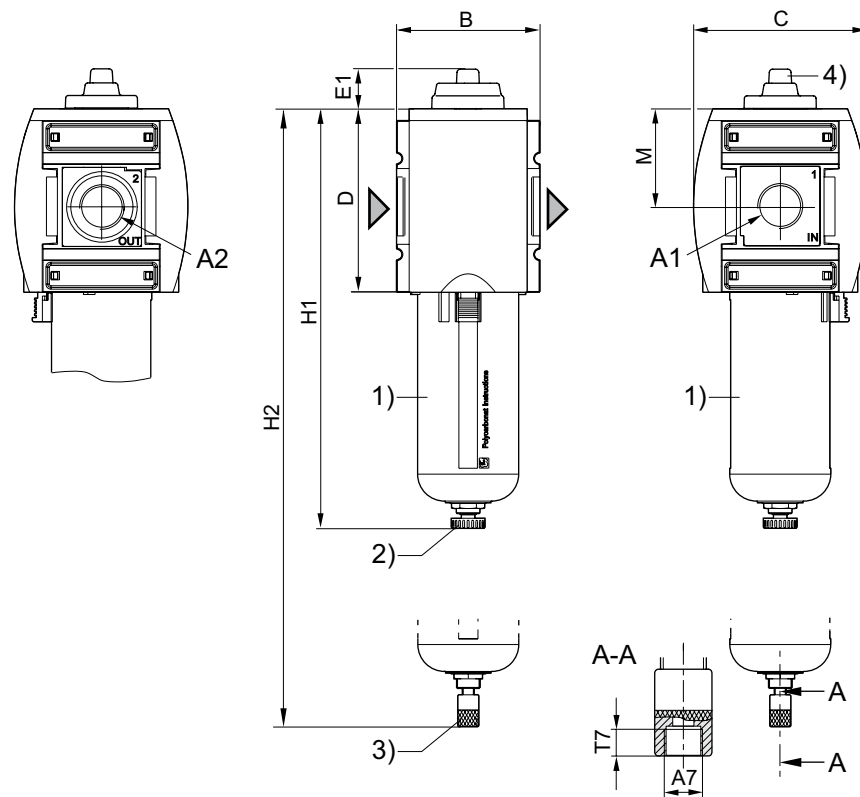
► G 3/4 - G 1 ► filter porosity: 0.3 µm ► contamination display: integrated ► suitable for ATEX

**Flow rate characteristic**



p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

**Dimensions**



00130381

- A1 = input
- A2 = output
- 1) Plastic reservoir and protective guard with window
- 2) Semi-automatic condensate drain
- 3) Fully automatic condensate drain
- 4) contamination display

**Pre-filter, Series AS5-FLP**

► G 3/4 - G 1 ► filter porosity: 0.3 µm ► contamination display: integrated ► suitable for ATEX

A1	A2	A7	B	C	D	E1	H1	H2	M	T7			
G 3/4	G 3/4	G 1/8	85	103	109	23.7	250	266	58	8.5			
G 1	G 1	G 1/8	85	103	109	23.7	250	266	58	8.5			

## Preparation of compressed air ► Maintenance units and components

### Microfilter, Series AS5-FLC

► G 3/4 - G 1 ► filter porosity: 0.01 µm ► suitable for ATEX



00127784

Version	Microfilter, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Filter reservoir volume	87 cm³
Filter element	exchangeable
filter porosity	0.01 µm
Condensate drain	See table below
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate
Filter insert	Borosilicate glass fiber

#### Technical Remarks

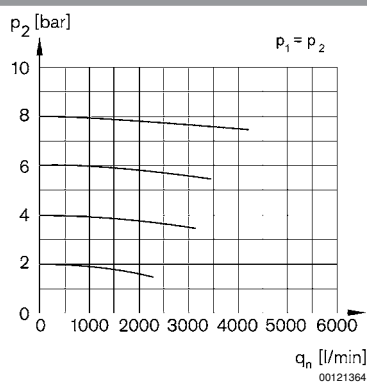
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Recommended pre-filtering: 0.3 µm
- max. residual oil content at the outlet: 0.01 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]	[bar]				[kg]	
	G 3/4	1600	2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.71	R412009036
	G 3/4		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.76	R412009037
	G 3/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.76	R412009038
	G 3/4		2 / 16	semi-automatic, open without pressure	Die cast zinc	-	1.21	R412009042
	G 3/4		2 / 16	fully automatic, open without pressure	Die cast zinc	-	1.26	R412009043
	G 3/4		0 / 16	fully automatic, closed without pressure	Die cast zinc	-	1.26	R412009044
	G 1		2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.71	<b>R412009045</b>
	G 1		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.76	R412009046
	G 1		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.76	R412009047
	G 1		2 / 16	semi-automatic, open without pressure	Die cast zinc	-	1.21	R412009051
	G 1		2 / 16	fully automatic, closed without pressure	Die cast zinc	-	1.26	R412009052
	G 1		0 / 16	fully automatic, closed without pressure	Die cast zinc	-	1.26	R412009053

**Microfilter, Series AS5-FLC**

► G 3/4 - G 1 ► filter porosity: 0.01 µm ► suitable for ATEX

Part No.	Note
R412009036	-
R412009037	-
R412009038	-
R412009042	1)
R412009043	1)
R412009044	1)
<b>R412009045</b>	-
R412009046	-
R412009047	-
R412009051	1)
R412009052	1)
R412009053	1)
1) Reservoir with level indicator Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 0,1 bar	

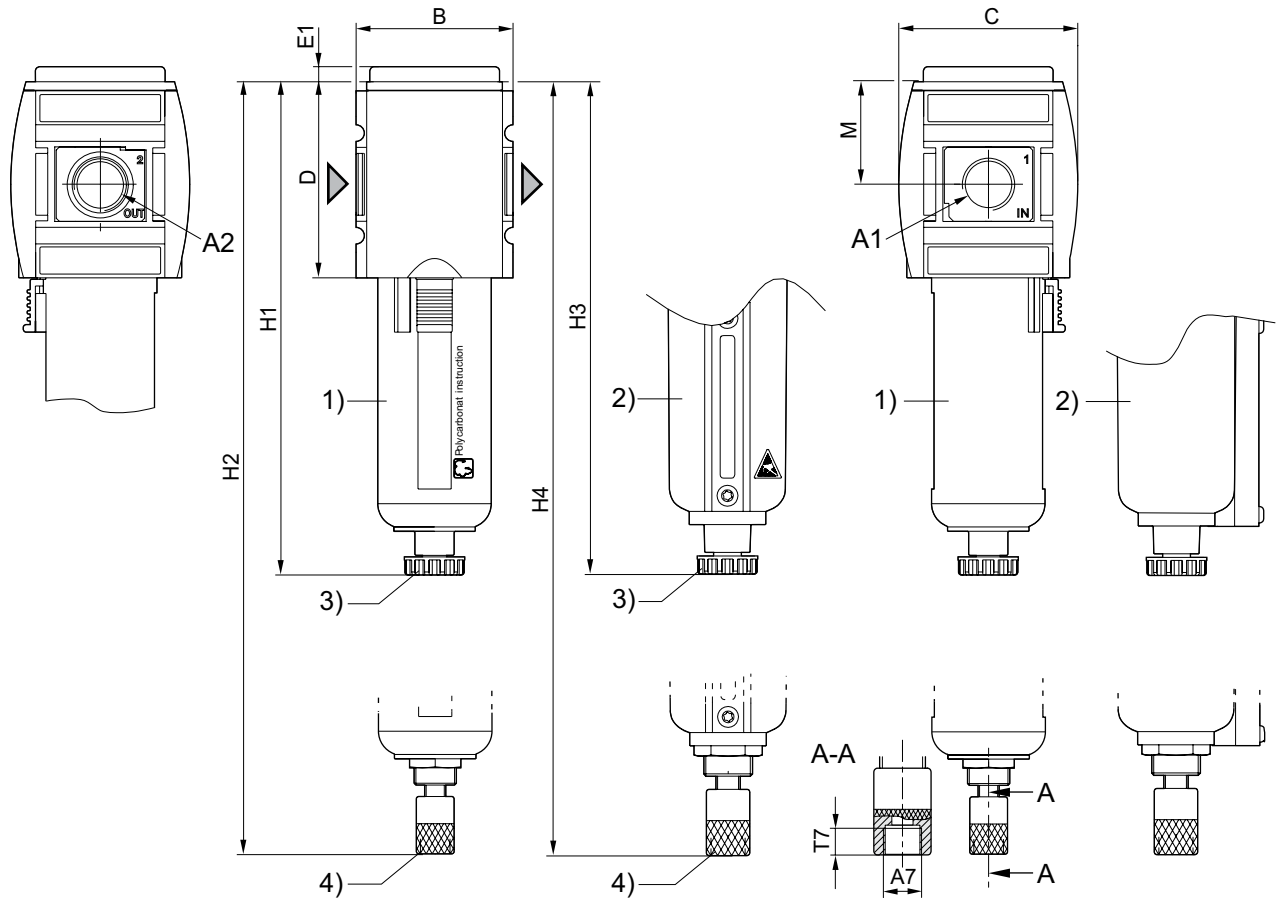
**Flow rate characteristic**


p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

**Microfilter, Series AS5-FLC**

► G 3/4 - G 1 ► filter porosity: 0.01 µm ► suitable for ATEX

**Dimensions**



00123326\_m

A1 = input  
A2 = output

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain

A1	A2	A7	B	C	D	E1	H1	H2	H3	H4	M	T7					
G 3/4	G 3/4	G 1/8	85	103	109	5	250	266	254	270	58	8.5					
G 1	G 1	G 1/8	85	103	109	5	250	266	254	270	58	8.5					

**Microfilter, Series AS5-FLC**
**► G 3/4 - G 1 ► filter porosity: 0.01 µm ► contamination display: integrated ► suitable for ATEX**


00119623

Version	Microfilter, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Filter reservoir volume	87 cm <sup>3</sup>
Filter element	exchangeable
filter porosity	0.01 µm
Condensate drain	See table below
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Reservoir	Polycarbonate
Filter insert	Borosilicate glass fiber

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Recommended pre-filtering: 0.3 µm
- max. residual oil content at the outlet: 0.01 mg/m<sup>3</sup>
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]	[bar]				[kg]	
	G 3/4	1600	2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412009054
	G 3/4		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412009055
	G 3/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412009056
	G 3/4		2 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	1.55	R412009060
	G 3/4		2 / 16	fully automatic, open without pressure	Die cast zinc with window	-	1.58	R412009061
	G 3/4		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	1.57	R412009062
	G 1		2 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412009063
	G 1		2 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412009064
	G 1		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.762	R412009065
	G 1		0 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	1.48	R412009069
	G 1		2 / 16	fully automatic, open without pressure	Die cast zinc with window	-	1.5	R412009070
	G 1		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	1.5	R412009071

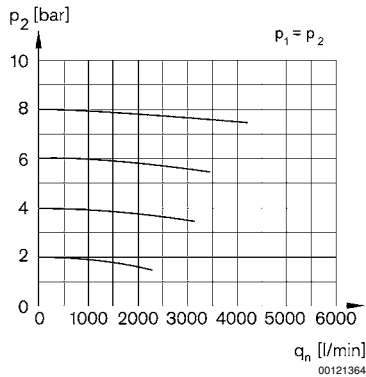
 Nominal flow Qn with secondary pressure p<sub>2</sub> = 6 bar at Δp = 0,1 bar



Microfilter, Series AS5-FLC

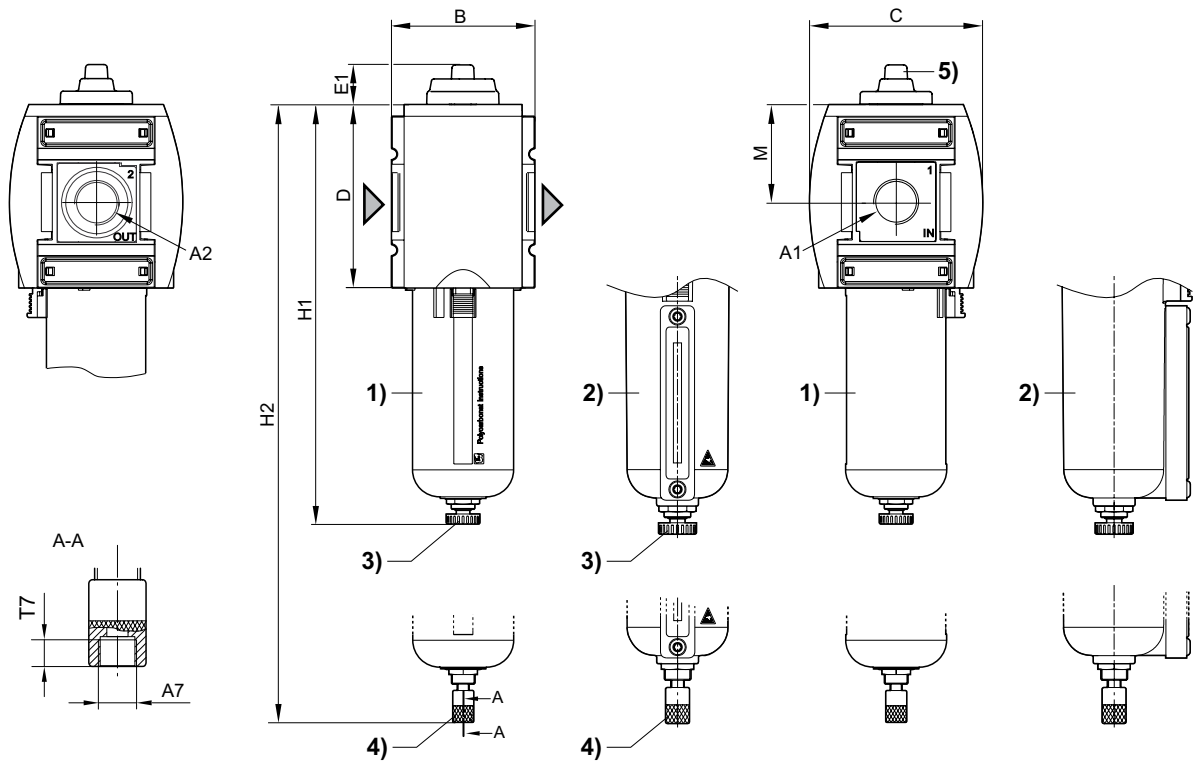
► G 3/4 - G 1 ► filter porosity: 0.01 µm ► contamination display: integrated ► suitable for ATEX

Flow rate characteristic



p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

Dimensions



- A1 = input
- A2 = output
- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with level indicator
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) contamination display

A1	A2	A7	B	C	D	E1	H1	H2	M	T7			
G 3/4	G 3/4	G 1/8	85	103	109	23.7	250	--	58	8.5			

**Microfilter, Series AS5-FLC**
**► G 3/4 - G 1 ► filter porosity: 0.01 µm ► contamination display: integrated ► suitable for ATEX**

A1	A2	A7	B	C	D	E1	H1	H2	M	T7			
G 3/4	G 3/4	--	85	103	109	23.7	--	266	58	--			
G 1	G 1	G 1/8	85	103	109	23.7	250	--	58	8.5			
G 1	G 1	--	85	103	109	23.7	--	266	58	--			

## Preparation of compressed air ► Maintenance units and components

### Active carbon filter, Series AS5-FLA

► G 3/4 - G 1 ► suitable for ATEX



00121762

Version	Active carbon filter, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	0 bar / 16 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Filter reservoir volume	87 cm³
Filter element	exchangeable
Condensate drain	without
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc
Filter insert	Active carbon

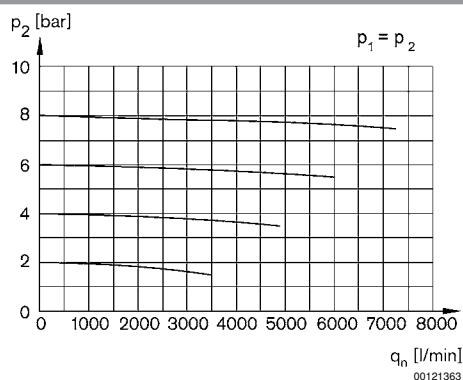
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Recommended pre-filtering: 0.01 µm
- max. residual oil content at the outlet: 0.005 mg/m³

	Port	Qn	Reservoir	Protective guard	Weight	Part No.
		[l/min]			[kg]	
	G 3/4	1700	Polycarbonate	Polyamide	0.71	R412009072
	G 3/4		Die cast zinc with window	-	0.375	R412009074
	G 1		Polycarbonate	Polyamide	0.71	R412009075
	G 1		Die cast zinc with window	-	0.375	R412009077

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 0,1 bar

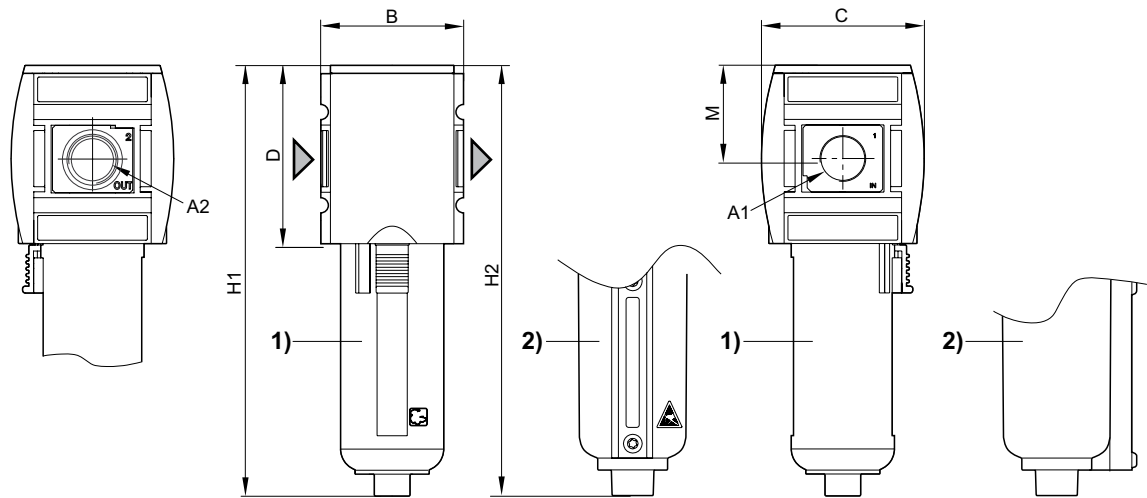
#### Flow rate characteristic



p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

Active carbon filter, Series AS5-FLA  
▶ G 3/4 - G 1 ▶ suitable for ATEX

Dimensions



- A1 = input  
A2 = output  
1) Plastic reservoir and protective guard with window  
2) Metal reservoir with inspection glass

00123327

A1	A2	B	C	D	H1	H2	M						
G 3/4	G 3/4	85	103	109	242	246	58						
G 1	G 1	85	103	109	242	246	58						

## Preparation of compressed air ► Maintenance units and components

### Standard oil-mist lubricator, Series AS5-LBS

► G 3/4 - G 1 ► suitable for ATEX



00127885

Version	Oil-mist lubricator, Can be assembled into blocks
Mounting orientation	vertical
Working pressure min./max.	0.5 bar / 16 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Lubricator reservoir volume	181 cm³
Type of filling	Semi-automatic oil filling during operation Manual oil filling
Oil type	HLP 32 (DIN 51 524 - ISO VG 32) HLP 68 (DIN 51 524 - ISO VG 68)
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Electrical level detection only with ST6 sensor with reed contact, sensor holder included in the scope of the delivery.
- The entire preset drip quantity enters the pressure system
- Manual oil filling possible during operation
- Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".
- Suitable for use in Ex zones 1, 2, 21, 22
- Oil dosing at 1000 l/min [drops/min]: 1-2

	Port	Qn [l/min]	Reservoir	Protective guard	Weight [kg]	Note	Part No.
	G 3/4	15800	Polycarbonate	Polyamide	0.76	2)	<b>R412009225</b>
	G 3/4		Die cast zinc with window	-	0.762	2)	<b>R412009229</b>
	G 3/4		Polycarbonate	Polyamide	0.77	1)	R412009226
	G 1		Polycarbonate	Polyamide	0.76	2)	<b>R412009231</b>
	G 1		Die cast zinc with window	-	0.762	2)	R412009235
	G 1		Polycarbonate	Polyamide	0.77	1)	R412009232

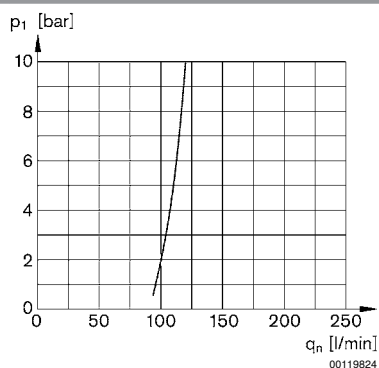
1) Electrical level detection

2) suitable for ATEX: II 2G2D T4X

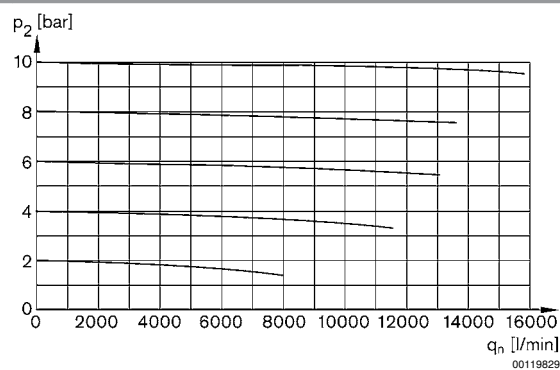
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

**Standard oil-mist lubricator, Series AS5-LBS**

► G 3/4 - G 1 ► suitable for ATEX

**Lubricator activation margin**


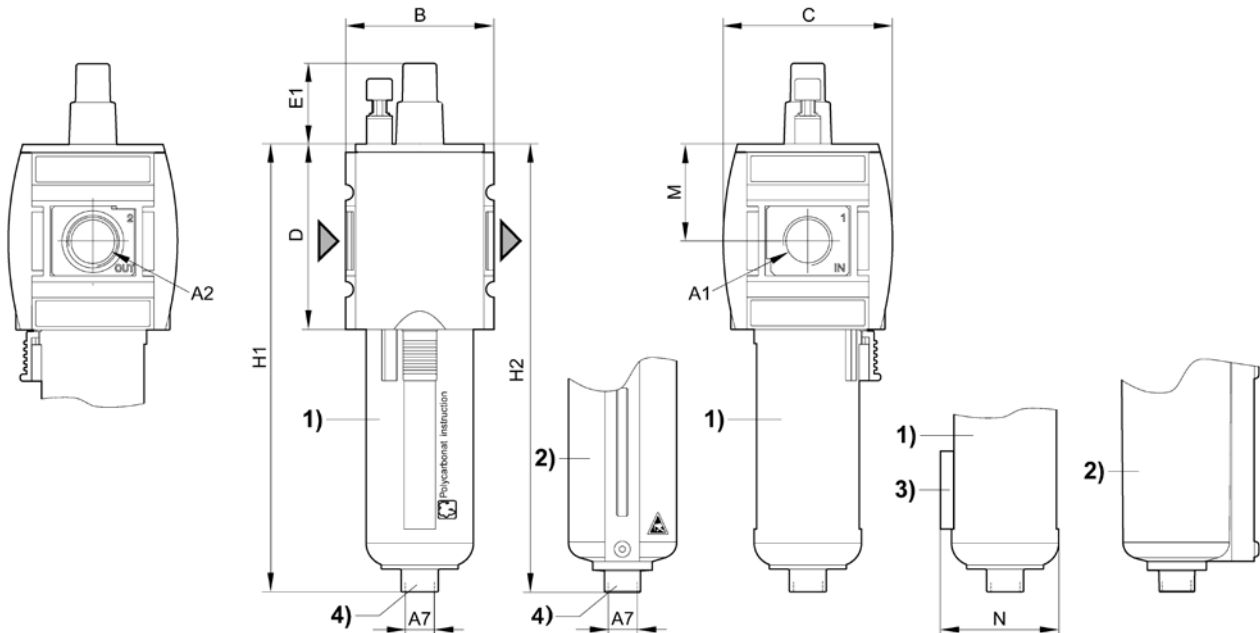
$p_1$  = working pressure  
 $q_n$  = nominal flow

**Flow rate characteristic**


$p_2$  = secondary pressure  
 $q_n$  = nominal flow

Standard oil-mist lubricator, Series AS5-LBS  
► G 3/4 - G 1 ► suitable for ATEX

Dimensions



- A1 = input  
A2 = output  
1) Plastic reservoir and protective guard with window  
2) Metal reservoir with inspection glass  
3) Holder for sensor  
4) port for semi-automatic oil filling

A1	A2	A7	B	C	D	E1	H1	H2	M	T7			
G 3/4	G 3/4	G 1/8	85	103	109	30.5	239	243	58	8.5			
G 1	G 1	G 1/8	85	103	109	30.5	239	243	58	8.5			

**Filling unit, electrically operated, Series AS5-SSU**

► G 3/4 - G 1 ► pipe connection



00128866\_a

Parts	3/2-directional valve, electrically operated, Filling valve
Version	Poppet valve, Can be assembled into blocks
Nominal flow	8750 l/min
Nominal flow, 1►2	8750 l/min
Nominal flow, 2►3	3700 l/min
Working pressure min./max.	3 bar / 10 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Pilot	internal
Sealing principle	Soft sealing
Max. particle size	25 µm
Protection class, with Plug Mounted	IP65
Duty cycle	100 %
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- ATEX optional: The ATEX ID depends on the selected pilot valve.
- Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

Operating voltage			Power consumption	Switch-on power		Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
			W	VA	VA	VA	VA
24 V	-	-	2	-	-	-	-
-	110 V	110 V	-	2.2	1.6	1.6	1.4
-	220 V	230 V	-	2.2	1.6	1.6	1.4

	MO	Compressed air connection			Operating voltage			Power consumption	Holding power	Part No.
		Input	Output	Exhaust	DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	
								[W]	[VA]	
	-	G 3/4	G 3/4	G 1/2	-	-	-	-	-	R412009277
		G 3/4	G 3/4							R412009286
		G 1	G 1							R412009282
		G 1	G 1							R412009287



**Preparation of compressed air ► Maintenance units and components**
**Filling unit, electrically operated, Series AS5-SSU**

► G 3/4 - G 1 ► pipe connection

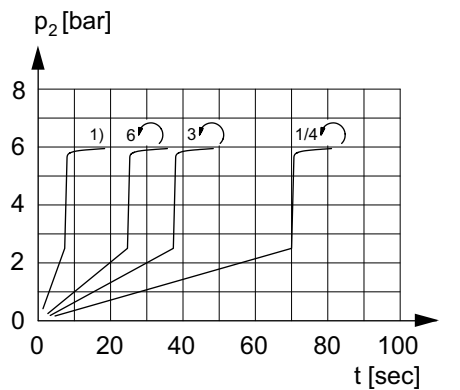
	MO	Compressed air connection			Operating voltage			Power consumption	Holding power	Part No.
		Input	Output	Exhaust	DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	
								[W]	[VA]	
		G 3/4	G 3/4		24 V	-	-	2	-	R412009278
		G 3/4	G 3/4		-	110 V	110 V	-	1.6	R412009279
		G 3/4	G 3/4		-	220 V	230 V	-	1.6	R412009280
		G 1	G 1	G 1/2	24 V	-	-	2	-	R412009378
		G 1	G 1		24 V	-	-	2	-	R412009283
		G 1	G 1		-	110 V	110 V	-	1.6	R412009284
		G 1	G 1		-	220 V	230 V	-	1.6	R412009285

Part No.	Holding power	Switch-on power	Switch-on power	Electr. connection	Weight	Fig.	Note
	AC 60 Hz	AC 50 Hz	AC 60 Hz	Pilot valve			
	[VA]	[VA]	[VA]		[kg]		
R412009277	-	-	-	-	0.889	Fig. 1	2); 4); 9)
R412009286	-	-	-	-	0.895	Fig. 2	2); 5); 9)
R412009282	-	-	-	-	0.889	Fig. 1	2); 4); 9)
R412009287	-	-	-	-	0.895	Fig. 2	2); 5); 9)
R412009278	-	-	-	-	0.924	Fig. 3	6); 7); 8)
R412009279	1.4	2.2	1.6	-	0.924	Fig. 3	6); 7); 8)
R412009280	1.4	2.2	1.6	-	0.924	Fig. 3	6); 7); 8)
R412009378	-	-	-	Plug M12x1	0.9	Fig. 4	1); 3); 6)
R412009283	-	-	-	-	0.924	Fig. 3	6); 7); 8)
R412009284	1.4	2.2	1.6	-	0.924	Fig. 3	6); 7); 8)
R412009285	1.4	2.2	1.6	-	0.924	Fig. 3	6); 7); 8)

- 1) With adjustment screw lock  
2) Suitable for use in Ex zones 1, 2, 21, 22  
3) with electrical connector  
4) Basic valve without pilot valve  
5) Basic valve without pilot valve, with CNOMO subbase  
6) Basic valve with pilot valve  
7) Protected against polarity reversal  
8) Connector standard: ISO 15217  
9) suitable for ATEX  
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

**Filling unit, electrically operated, Series AS5-SSU**

► G 3/4 - G 1 ► pipe connection

**Secondary pressure while filling**


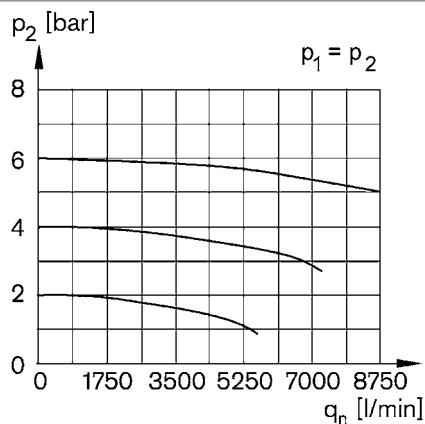
00107176

adjustable filling

1) Fully opened

 $p_2$  = secondary pressure

 $t$  = fill time

**Flow rate characteristic**


00121362

 $p_1$  = Working pressure

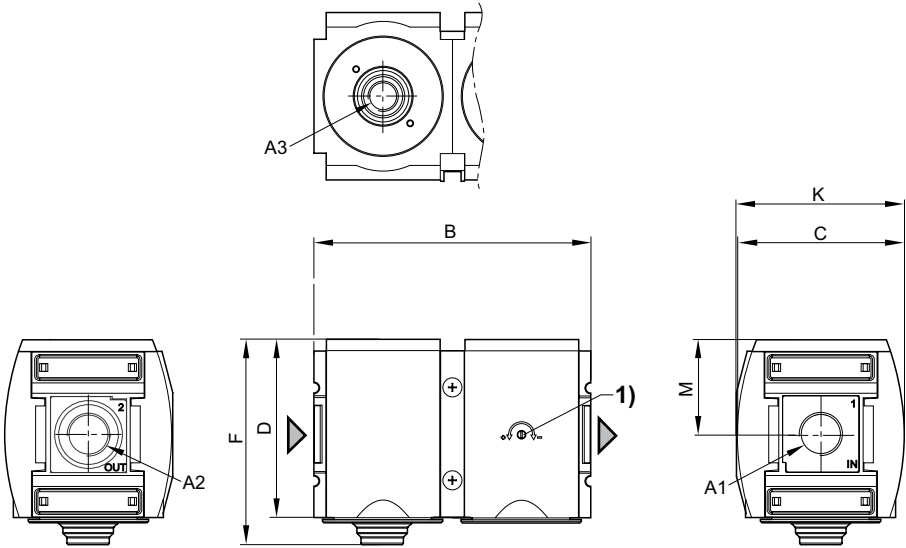
 $p_2$  = Secondary pressure

 $q_n$  = Nominal flow

Adjustment screw for filling time

Filling unit, electrically operated, Series AS5-SSU  
► G 3/4 - G 1 ► pipe connection

Fig. 1: Filling unit without pilot valve with porting configuration for series DO16



00136388

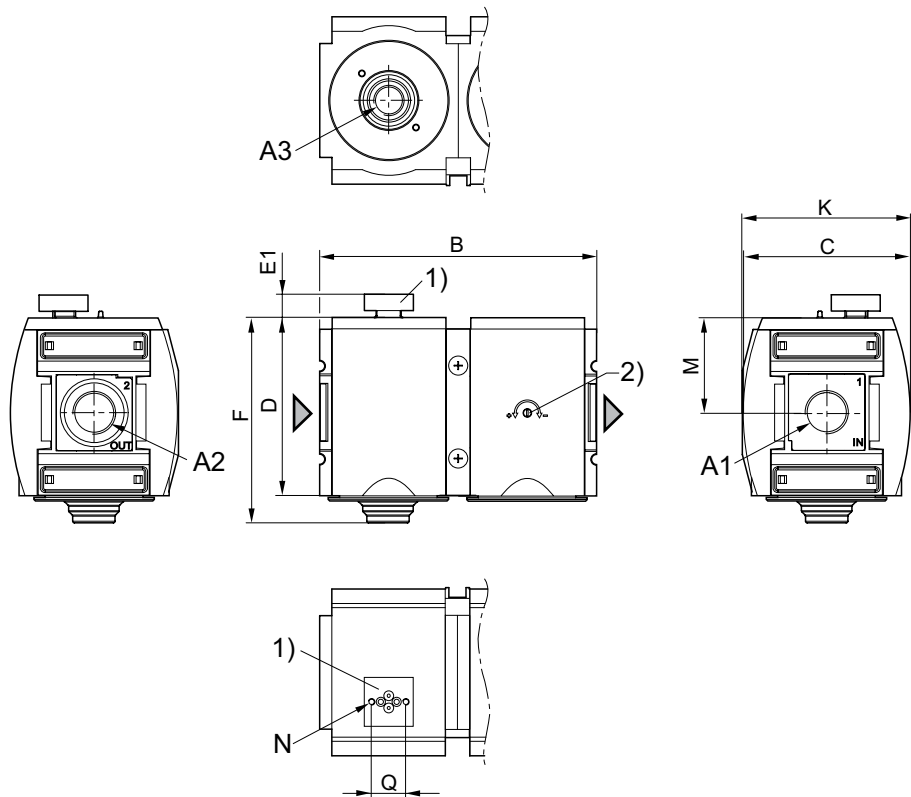
- A1 = input
- A2 = output
- A3 = ventilation port
- 1) Adjustment screw for filling time

A1	A2	A3	B	C	D	F	K	M					
G 3/4	G 3/4	G 1/2	170	103	109	125	103.5	58					
G 1	G 1	G 1/2	170	103	109	125	103.5	58					

Filling unit, electrically operated, Series AS5-SSU

▶ G 3/4 - G 1 ▶ pipe connection

Fig. 2: Filling unit with transition plate for pilot valve series DO30



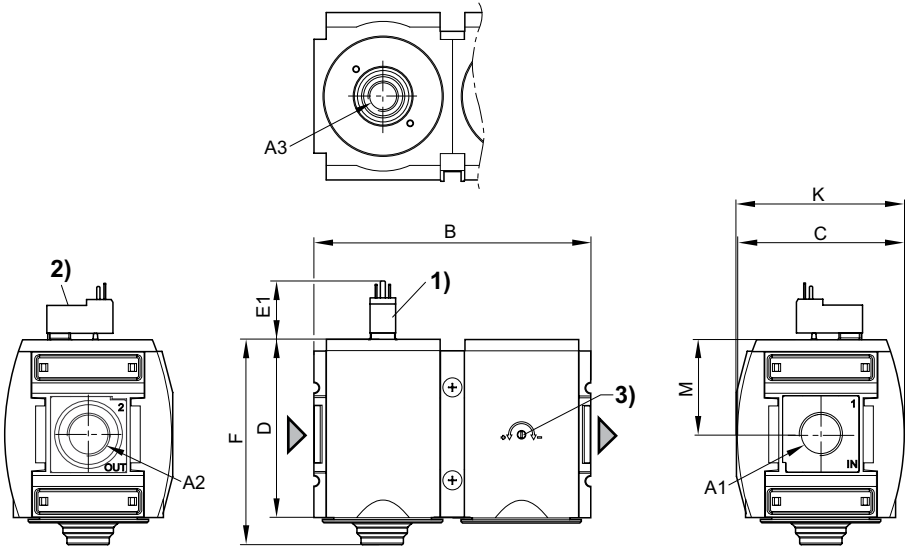
- A1 = input
- A2 = output
- A3 = ventilation port
- 1) Transition plate with CNOMO porting configuration for pilot valve DO30
- 2) Adjustment screw for filling time

00130388

A1	A2	A3	B	C	D	E1	F	K	M	N	Q		
G 3/4	G 3/4	G 1/2	170	103	109	14.2	125	103.5	58	M4	21		
G 1	G 1	G 1/2	170	103	109	14.2	125	103.5	58	M4	21		

Filling unit, electrically operated, Series AS5-SSU  
► G 3/4 - G 1 ► pipe connection

Fig. 3: Filling unit with pilot valve and port for electrical connector form C



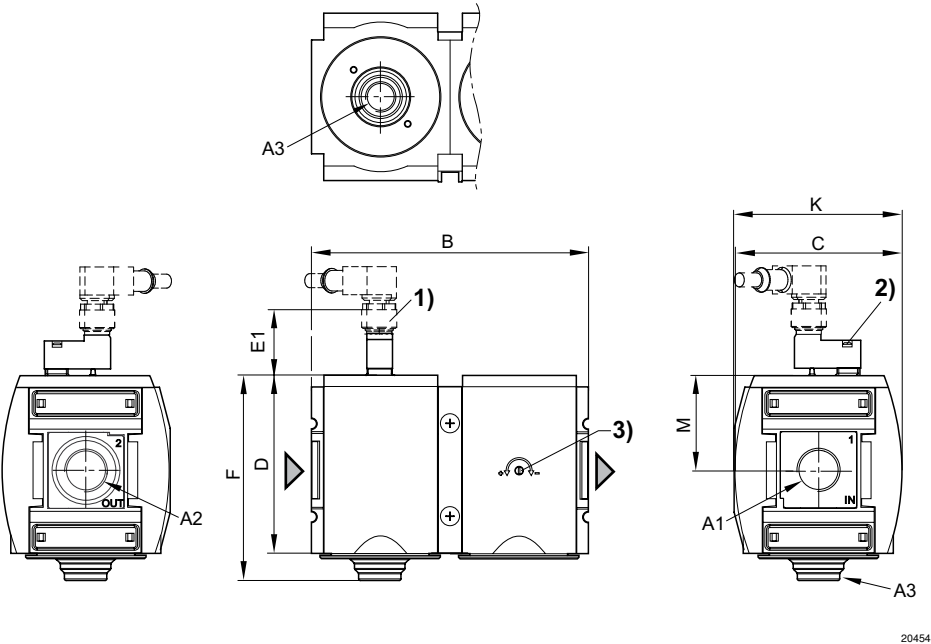
00130383

- A1 = input
- A2 = output
- A3 = ventilation port
- 1) Port for electrical connector according to ISO 15217 (form C)
- 2) Manual override
- 3) Adjustment screw for filling time

A1	A2	A3	B	C	D	E1	F	K	M				
G 3/4	G 3/4	G 1/2	170	103	109	25.1	125	103.5	58				
G 1	G 1	G 1/2	170	103	109	25.1	125	103.5	58				

Filling unit, electrically operated, Series AS5-SSU  
▶ G 3/4 - G 1 ▶ pipe connection

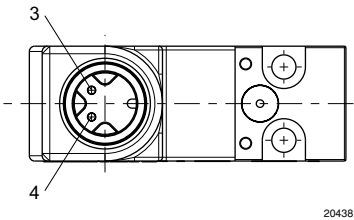
Fig. 4: Filling unit with pilot valve, push-in fitting M12x1



- A1 = input  
A2 = output  
A3 = ventilation port  
1) plug M12  
2) Manual override  
3) Adjustment screw for filling time

A1	A2	A3	B	C	D	E1	F	M					
G 1	G 1	G 1/2	170	103	109	39	125	58					

Pin assignment M12x1



- 3: +/-  
4: +/-

## Preparation of compressed air ► Maintenance units and components

### Filling unit, electrically operated, Series AS5-SSU

► Poppet valve with elect. priority circuit, Increased flow rate 2►3 ► G 1 ► pipe connection ► Electr. connection: Plug, M12x1



00133685\_a

#### Parts

##### Version

Nominal flow

Nominal flow, 1►2

Nominal flow, 2►3

Working pressure min./max.

Medium

Medium temperature min./max.

Ambient temperature min./max.

Pilot

Sealing principle

Max. particle size

Protection class, with Plug Mounted

Duty cycle

##### Materials:

Housing

Front plate

Seals

Threaded bushing

3/2-directional valve, electrically operated, Filling valve with elect. priority circuit

Poppet valve, Can be assembled into blocks

8750 l/min

8750 l/min

3700 l/min

3 bar / 9 bar

Compressed air

Neutral gases

-10°C / +50°C

-10°C / +50°C

internal

Soft sealing

25 µm

IP65

100 %

Polyamide

Acrylonitrile butadiene styrene

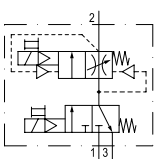

Acrylonitrile butadiene rubber

Die cast zinc

#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.
- Rear exhaust flow rate 2►3 substantially increased
- Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

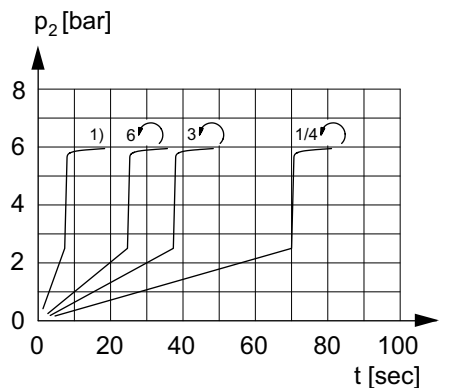
Operating voltage	Power consumption
DC	DC
	W
24 V	2

	MO	Compressed air connection			Operating voltage	Power consumption	Weight	Part No.
		Input	Output	Exhaust	DC	DC		
						[W]	[kg]	
		G 1	G 1	G 1/2	24 V	2	0.924	R412009381

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

**Filling unit, electrically operated, Series AS5-SSU**

► Poppet valve with elect. priority circuit, Increased flow rate 2►3 ► G 1 ► pipe connection ► Electr. connection: Plug, M12x1

**Secondary pressure while filling**


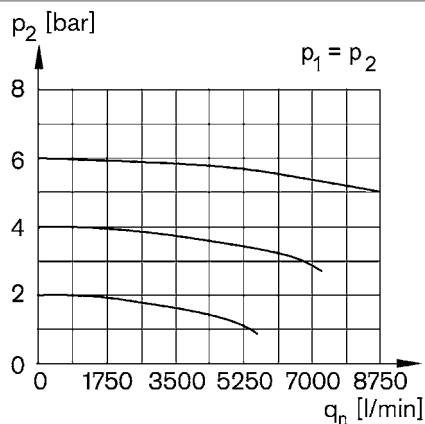
00107176

adjustable filling

1) Fully opened

p2 = secondary pressure

t = fill time

**Flow rate characteristic**


00121362

p1 = Working pressure

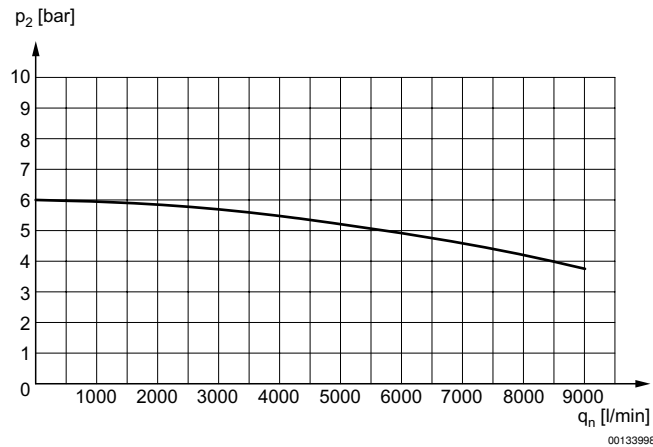
p2 = Secondary pressure

qn = Nominal flow

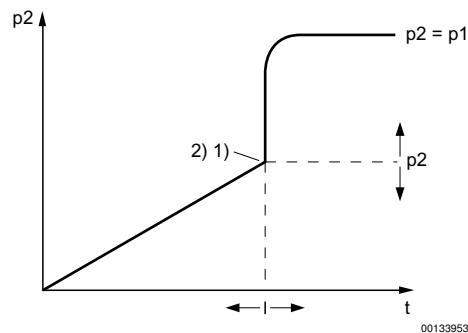


**Preparation of compressed air ► Maintenance units and components**
**Filling unit, electrically operated, Series AS5-SSU**

► Poppet valve with elect. priority circuit, Increased flow rate 2►3 ► G 1 ► pipe connection ► Electr. connection: Plug, M12x1

**Rear exhaust, 2 → 3**


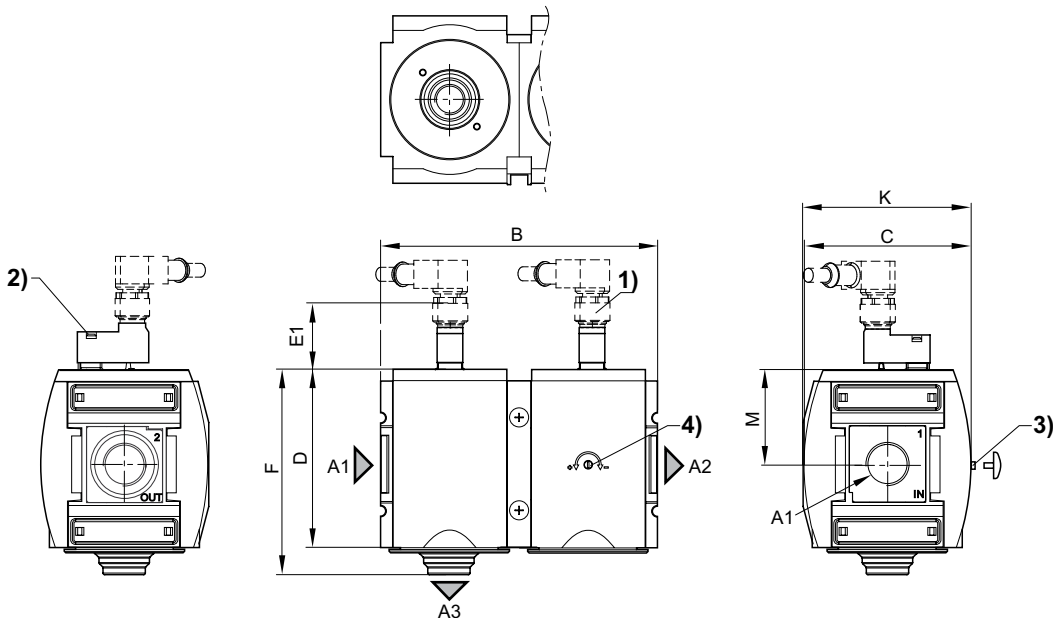
p2 = secondary pressure  
qn = nominal flow

**Start function**


p1 = working pressure  
p2 = output pressure  
t = filling time  
1) Switching point  
2) adjustable filling time and change-over pressure

Filling unit, electrically operated, Series AS5-SSU  
▶ Poppet valve with elect. priority circuit, Increased flow rate 2▶3 ▶ G 1 ▶ pipe connection ▶ Electr. connection:  
Plug, M12x1

Dimensions

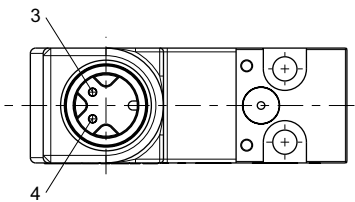


20455

- A1 = input  
A2 = output  
A3 = ventilation port  
1) plug M12  
2) Manual override  
3) Adjustment screw lock  
4) Adjustment screw for filling time

A1	A2	A3	B	C	D	E1	F	K	M				
G 1	G 1	G 1/2	170	103	109	39	125	103.5	58				

Pin assignment M12x1



20438

- 3: +/-  
4: +/-

## Preparation of compressed air ► Maintenance units and components

### Filling unit, pneumatically operated, Series AS5-SSU

► G 3/4 - G 1 ► pipe connection ► suitable for ATEX

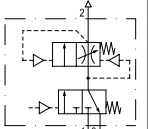


00128867

Parts	3/2-directional valve, pneumatically operated, Filling valve
Version	Poppet valve, Can be assembled into blocks
Working pressure min./max.	0 bar / 16 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Pilot	internal
Sealing principle	Soft sealing
Control pressure min./max.	3 bar / 16 bar
Max. particle size	40 µm
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

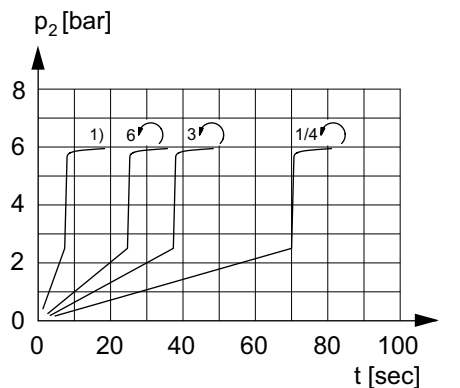
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.
- Suitable for use in Ex zones 1, 2, 21, 22

	Pilot connection	Port	Exhaust	Qn			Weight	Note	Part No.
					1 ► 2	2 ► 3			
				[l/min]			[kg]		
	G 1/8	G 3/4 G 1  G 1	G 1/2	8750	8750	3700	0.924	- -  1)	R412009276 R412009281  R412009289
1) With adjustment screw lock Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar									

**Filling unit, pneumatically operated, Series AS5-SSU**

► G 3/4 - G 1 ► pipe connection ► suitable for ATEX

**Secondary pressure while filling**


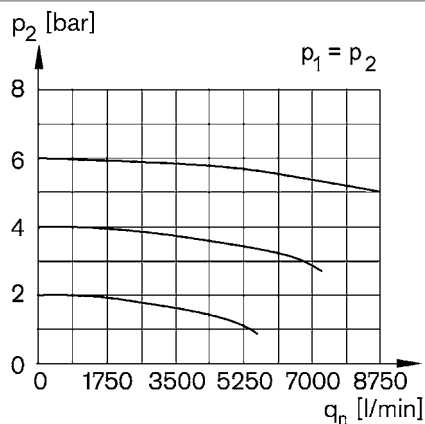
00107176

adjustable filling

1) Fully opened

 $p_2$  = secondary pressure

t = fill time

**Flow rate characteristic**


00121362

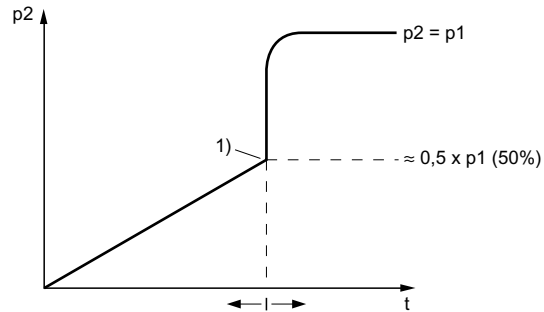
 $p_1$  = Working pressure

 $p_2$  = Secondary pressure

 $q_n$  = Nominal flow

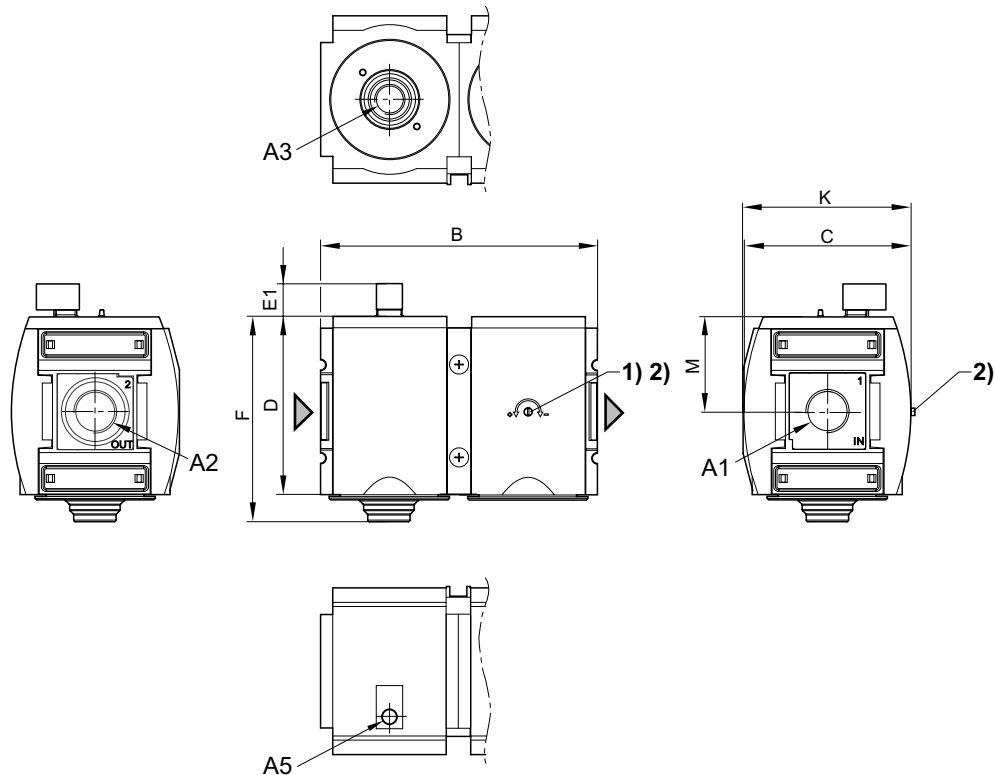
**Preparation of compressed air ► Maintenance units and components**
**Filling unit, pneumatically operated, Series AS5-SSU**

► G 3/4 - G 1 ► pipe connection ► suitable for ATEX

**Start function**


00133950

p1 = working pressure  
 p2 = output pressure  
 t = adjustable filling time  
 1) Switching point

**Dimensions**


00130385

A1 = input  
 A2 = output  
 A3 = ventilation port  
 A5 = control pressure connection  
 1) Adjustment screw for filling time  
 2) Adjustment screw lock

**Filling unit, pneumatically operated, Series AS5-SSU**

► G 3/4 - G 1 ► pipe connection ► suitable for ATEX

A1	A2	A3	A5	B	C	D	E1	F	K	M			
G 3/4	G 3/4	G 1/2	G 1/8	170	103	109	20.2	125	103.5	58			
G 1	G 1	G 1/2	G 1/8	170	103	109	20.2	125	103.5	58			

## Preparation of compressed air ► Maintenance units and components

### Filling unit, pneumatically operated, Series AS5-SSU

#### ► Poppet valve with elect. priority circuit ► G 1 ► pipe connection



00134310\_a

#### Parts

##### Version

Working pressure min./max.  
Medium

Medium temperature min./max.

Ambient temperature min./max.

##### Pilot

##### Sealing principle

Control pressure min./max.

Max. particle size

Protection class, with Plug

Duty cycle

3/2-directional valve, pneumatically operated,  
Filling valve with elect. priority circuit

Poppet valve, Can be assembled into blocks

0 bar / 16 bar

Compressed air

Neutral gases

-10 °C / +50 °C

-10 °C / +50 °C

internal

Soft sealing

3 bar / 16 bar

25 µm

IP65

100 %

#### Materials:

Housing

Front plate

Seals

Threaded bushing

Polyamide

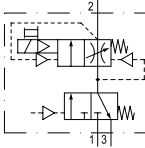
Acrylonitrile butadiene styrene

Acrylonitrile butadiene rubber

Die cast zinc

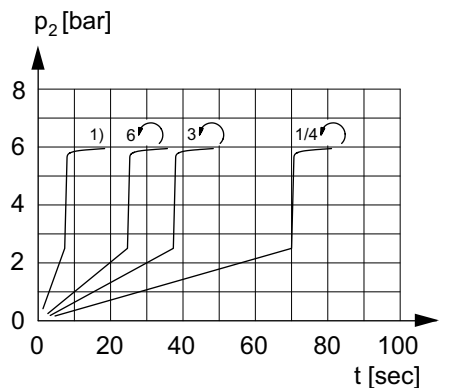
### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.
- Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

	Pilot connection	Port	Exhaust	Qn			Weight	Part No.
					1 ► 2	2 ► 3		
				[l/min]			[kg]	
	G 1/8	G 1	G 1/2	8750	8750	3700	0.924	R412009379
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar								

**Filling unit, pneumatically operated, Series AS5-SSU**

▶ Poppet valve with elect. priority circuit ▶ G 1 ▶ pipe connection

**Secondary pressure while filling**


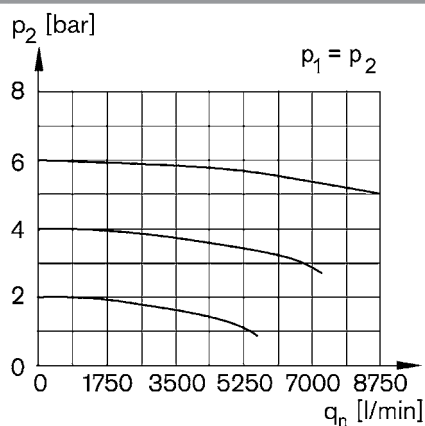
00107176

adjustable filling

1) Fully opened

p2 = secondary pressure

t = fill time

**Flow rate characteristic**


00121362

p1 = Working pressure

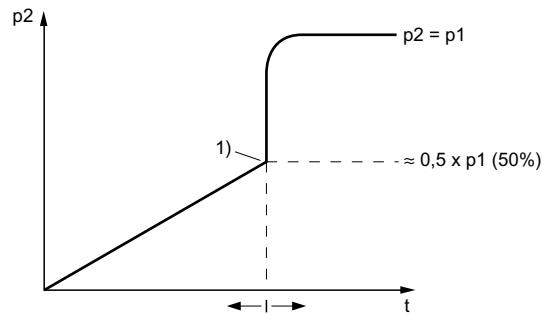
p2 = Secondary pressure

qn = Nominal flow



**Filling unit, pneumatically operated, Series AS5-SSU**

► Poppet valve with elect. priority circuit ► G 1 ► pipe connection

**Start function**


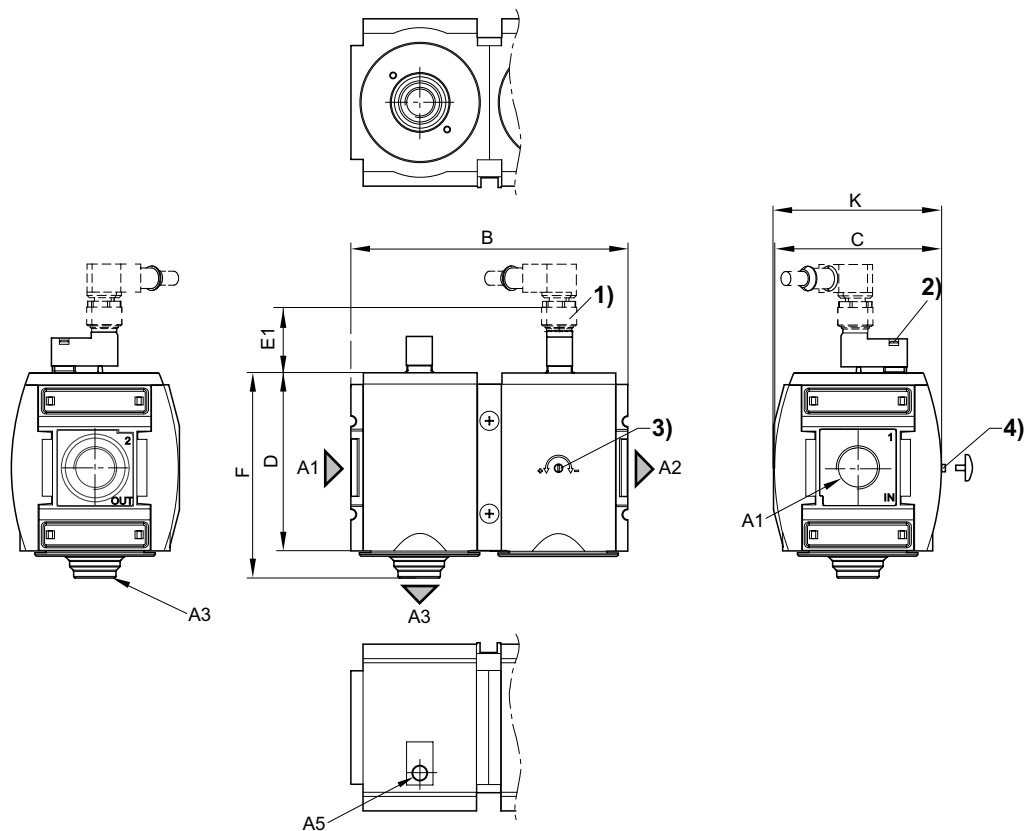
00133950

p1 = working pressure

p2 = output pressure

1) t = filling time

1) Switching point

**Dimensions**


20456

A1 = input

A2 = output

A3 = ventilation port

A5 = control pressure connection

1) plug M12

2) Manual override

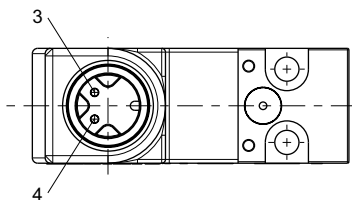
3) Adjustment screw for filling time

4) Adjustment screw lock

**Filling unit, pneumatically operated, Series AS5-SSU**

► Poppet valve with elect. priority circuit ► G 1 ► pipe connection

A1	A2	A3	A5	B	C	D	E1	F	K				
G 1	G 1	G 1/2	G 1/8	170	103	109	39	125	103.5				

**Pin assignment M12x1**


20438

3: +/-

4: +/-

## Preparation of compressed air ► Maintenance units and components

### Filling valve, pneumatically operated, Series AS5-SSV

► G 3/4 - G 1



00128862

Version	Poppet valve, Can be assembled into blocks
Working pressure min./max.	3 bar / 16 bar
Medium	Compressed air
	Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Sealing principle	Soft sealing
Max. particle size	40 µm
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

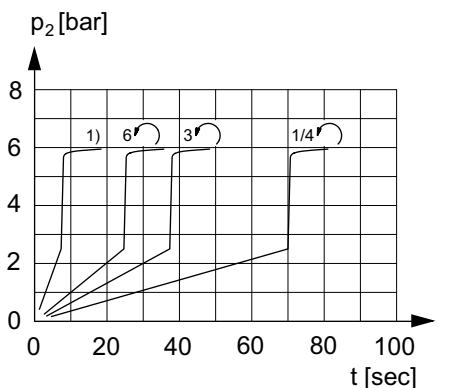
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

	Port	Qn	Weight	Note	Part No.
		[l/min]	[kg]		
	G 3/4	10000	0.43	2); 3)	<b>R412009272</b>
	G 1			2); 3)	<b>R412009273</b>
	G 1			1)	R412009275

1) With adjustment screw lock  
2) Suitable for use in Ex zones 1, 2, 21, 22  
3) suitable for ATEX  
Nominal flow Qn with secondary pressure p<sub>2</sub> = 6 bar at Δp = 1 bar

#### Secondary pressure while filling



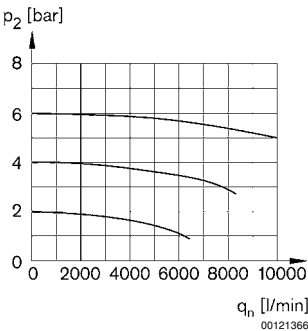
00107176

adjustable filling  
1) Fully opened  
p<sub>2</sub> = secondary pressure  
t = fill time

Filling valve, pneumatically operated, Series AS5-SSV

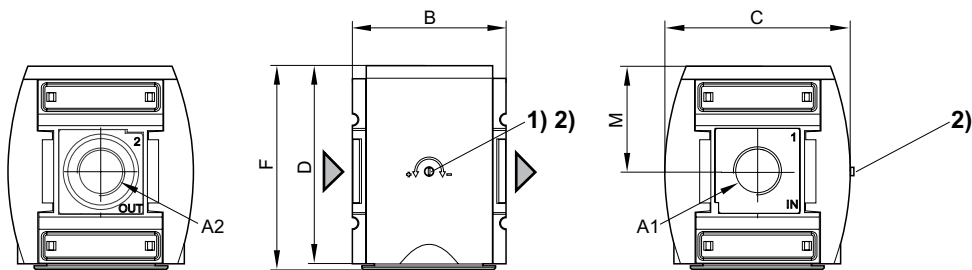
▶ G 3/4 - G 1

Flow rate characteristic



$p_2$  = secondary pressure  
 $q_n$  = nominal flow

Dimensions



A1 = input  
A2 = output  
1) Adjustment screw for filling time  
2) Adjustment screw lock

00128788

A1	A2	B	C	D	F	M							
G 3/4	G 3/4	85	103	109	112	58							
G 1	G 1	85	103	109	112	58							

## Preparation of compressed air ► Maintenance units and components

### Filling valve, pneumatically operated, Series AS5-SSV

► External pneumatic control ► G 3/4 - G 1 ► pipe connection



IM0046373

Version

Working pressure min./max.

Medium

Medium temperature min./max.

Ambient temperature min./max.

Sealing principle

Max. particle size

Materials:

Housing

Front plate

Seals

Threaded bushing

Poppet valve, Can be assembled into blocks

See table below

Compressed air

Neutral gases

-10 °C / +50 °C

-10 °C / +50 °C

Soft sealing

40 µm

Polyamide

Acrylonitrile butadiene styrene

Acrylonitrile butadiene rubber

Die cast zinc

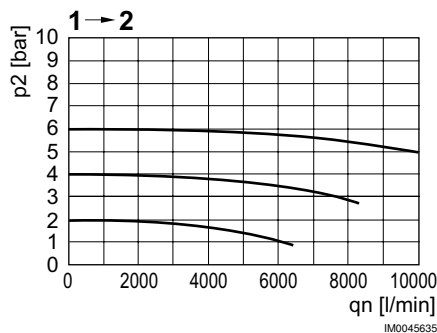
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

	Pilot connection	Port	Qn	Working pressure min./max.	Weight	Part No.
			1 ► 2			
			[l/min]	[bar]	[kg]	
	G 1/8	G 3/4	10000	1 / 16	1	R412009311
		G 1		2.5 / 16		R412009312

Nominal flow Qn at p1 = 6.3 bar and Δp = 1 bar

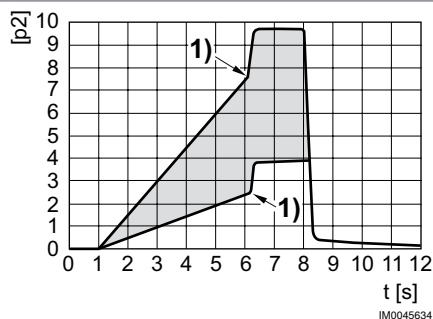
#### Flow rate characteristic

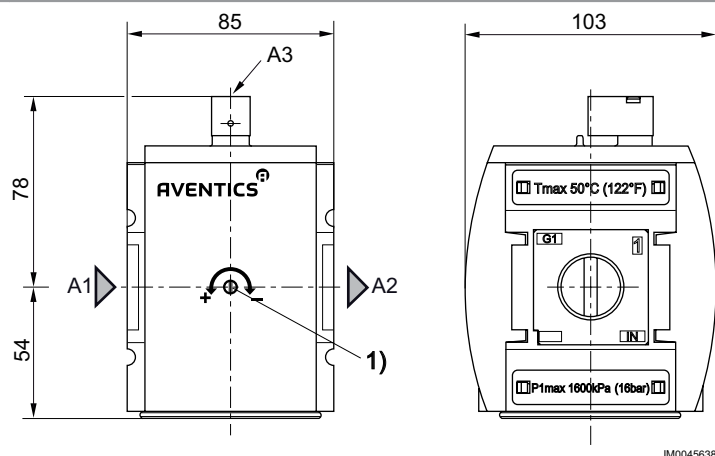


p2 = secondary pressure  
qn = nominal flow

**Filling valve, pneumatically operated, Series AS5-SSV**

► External pneumatic control ► G 3/4 - G 1 ► pipe connection

**Start function**

 1) Switching point, can be freely selected  
 p2 = output pressure

**Dimensions**

 A1 = input  
 A2 = output  
 A3 = control pressure connection  
 1) Adjustment screw for filling time

## Preparation of compressed air ► Maintenance units and components

### Filling valve, pneumatically operated, Series AS5-SSV

► Poppet valve with elect. priority circuit, Electr. connection: M12x1 electrical connector ► G 3/4 - G 1



00133687\_a

Version	Poppet valve with elect. priority circuit, Can be assembled into blocks
Working pressure min./max.	3 bar / 10 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Sealing principle	Soft sealing
Max. particle size	25 µm
Protection class,withPlug	IP65
Einschaltdauer	100 %
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

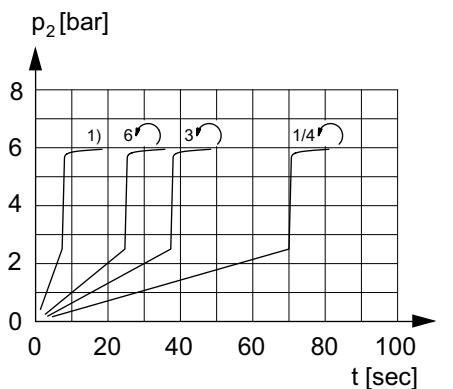
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.
- Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

		Port	Qn [l/min]	Weight [kg]	Part No.
		G 3/4	10000	0.43	R412009373
		G 1			R412009374

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

#### Secondary pressure while filling

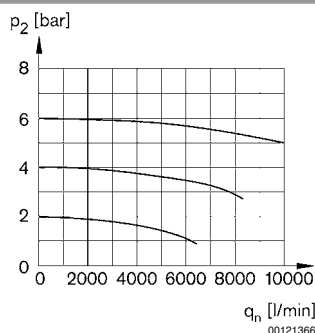


00107176

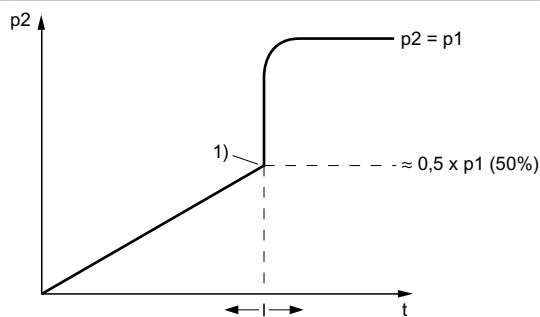
adjustable filling  
1) Fully opened  
p2 = secondary pressure  
t = fill time

**Filling valve, pneumatically operated, Series AS5-SSV**

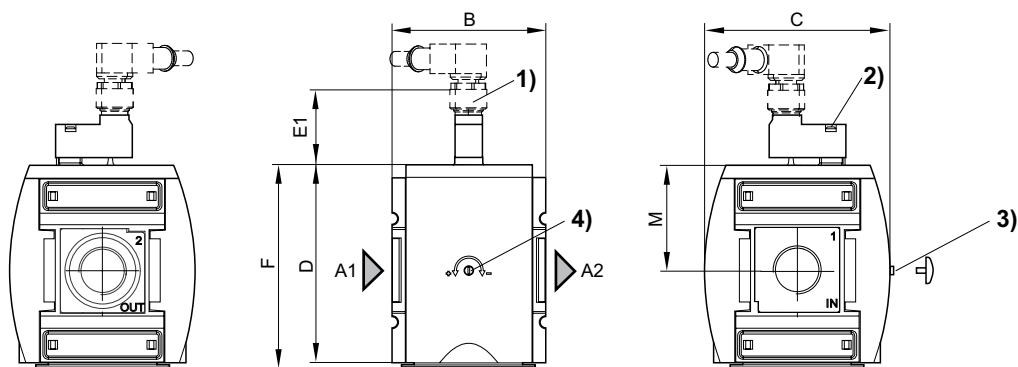
► Poppet valve with elect. priority circuit, Electr. connection: M12x1 electrical connector ► G 3/4 - G 1

**Flow rate characteristic**


$p_2$  = secondary pressure  
 $q_n$  = nominal flow

**Start function**


$p_2$  = output pressure  
 $t$  = filling time  
 1) Switching point

**Dimensions**


A1 = input  
 A2 = output  
 1) plug M12  
 2) Manual override  
 3) Adjustment screw for filling time  
 4) Adjustment screw lock

20453



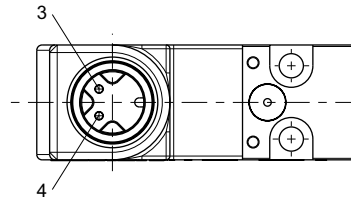
## Preparation of compressed air ► Maintenance units and components

### Filling valve, pneumatically operated, Series AS5-SSV

► Poppet valve with elect. priority circuit, Electr. connection: M12x1 electrical connector ► G 3/4 - G 1

A1	A2	B	C	D	E1	F	M						
G 3/4	G 3/4	85	103	109	39	112	58						
G 1	G 1	85	103	109	39	112	58						

#### Pin assignment M12x1



20438

3: +/-

4: +/-

**2/2-directional valve, electrically operated, Series AS5-SOV**
**► G 1 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C**


00133928\_a

Version	Poppet valve, Can be assembled into blocks
Nominal flow	12500 l/min
Working pressure min./max.	3 bar / 10 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Sealing principle	Soft sealing
Max. particle size	25 µm
Protection class, with Plug Mounted	IP65
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

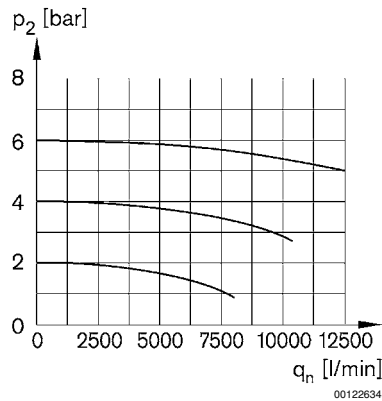
Operating voltage	Power consumption
DC	DC
	W
24 V	2

	MO	Compressed air connection		Operating voltage	Power consumption	Weight	Part No.
		Input	Output	DC	DC		
					[W]	[kg]	
		G 1	G 1	24 V	2	1.14	R412009301

Basic valve with pilot valve  
 Protected against polarity reversal  
 Connector standard: ISO 15217  
 Nominal flow Q<sub>n</sub> with secondary pressure p<sub>2</sub> = 6 bar at Δp = 1 bar

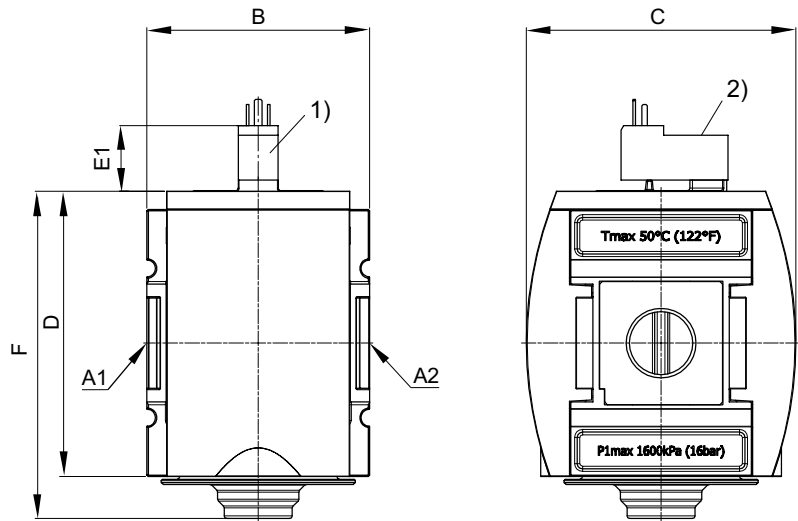
2/2-directional valve, electrically operated, Series AS5-SOV  
▶ G 1 ▶ pipe connection ▶ Electr. connection: Plug, ISO 15217, form C

Flow rate characteristic



p<sub>2</sub> = secondary pressure  
q<sub>n</sub> = nominal flow

Dimensions



23457

- A1 = input
- A2 = output
- 1) Port for electrical connector according to ISO 15217 (form C)
- 2) Manual override

A1	A2	B	C	D	E1	F							
G 1	G 1	85	103	109	25.1	125							

**3/2-directional valve, electrically operated, Series AS5-SOV**

► G 3/4 - G 1 ► pipe connection ► ATEX optional



IM0046156

Version	Poppet valve, Can be assembled into blocks
Nominal flow	12500 l/min
Nominal flow, 1►2	12500 l/min
Nominal flow, 2►3	3700 l/min
Working pressure min./max.	3 bar / 10 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Sealing principle	Soft sealing
Max. particle size	5 µm
Protection class, with Plug Mounted	See table below
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- ATEX optional: The ATEX ID depends on the selected pilot valve.

Operating voltage			Power consumption	Switch-on power		Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
			W	VA	VA	VA	VA
24 V	-	-	2	-	-	-	-
-	110 V	110 V	-	2.2	1.6	1.6	1.4
-	220 V	230 V	-	2.2	1.6	1.6	1.4

	MO	Compressed air connection			Operating voltage			Power consumption	Holding power	Part No.
		Input	Output	Exhaust	DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	
								[W]	[VA]	
		G 3/4	G 3/4	G 1/2	24 V	-	-	2	-	<b>R412009265</b>
		G 3/4	G 3/4		-	110 V	110 V	-	1.6	R412009266
		G 3/4	G 3/4		-	220 V	230 V	-	1.6	R412009267
		G 1	G 1		24 V	-	-	2	-	<b>R412009269</b>
		G 1	G 1		-	110 V	110 V	-	1.6	R412009270
		G 1	G 1		-	220 V	230 V	-	1.6	R412009271
	-	G 1	G 1		24 V	-	-	2	-	<b>R412009376</b>
		G 3/4	G 3/4	G 1/2	-	-	-	-	-	R412009264
		G 3/4	G 3/4		-	-	-	-	-	<b>R412009258</b>
		G 1	G 1		-	-	-	-	-	<b>R412009268</b>
		G 1	G 1		-	-	-	-	-	R412009259

## Preparation of compressed air ► Maintenance units and components

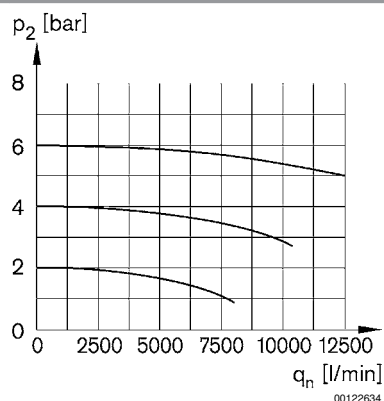
### 3/2-directional valve, electrically operated, Series AS5-SOV

► G 3/4 - G 1 ► pipe connection ► ATEX optional

Part No.	Holding power	Switch-on power	Switch-on power	Protection class	Electr. connection	Weight	Fig.	Note
	AC 60 Hz	AC 50 Hz	AC 60 Hz		Pilot valve			
	[VA]	[VA]	[VA]			[kg]		
<b>R412009265</b>	-	-	-	IP65	Plug ISO 15217, form C	0.677	Fig. 3	2); 5); 6)
R412009266	1.4	2.2	1.6		Plug ISO 15217, form C	0.677	Fig. 3	2); 5); 6)
R412009267	1.4	2.2	1.6		Plug ISO 15217, form C	0.677	Fig. 3	2); 5); 6)
<b>R412009269</b>	-	-	-		Plug ISO 15217, form C	0.677	Fig. 3	2); 5); 6)
R412009270	1.4	2.2	1.6		Plug ISO 15217, form C	0.677	Fig. 3	2); 5); 6)
R412009271	1.4	2.2	1.6		Plug ISO 15217, form C	0.677	Fig. 3	2); 5); 6)
<b>R412009376</b>	-	-	-		Plug M12x1	0.65	Fig. 4	2)
R412009264						0.641	Fig. 1	1); 3)
<b>R412009258</b>	-	-	-	-	-	0.62	Fig. 2	1); 4)
<b>R412009268</b>						0.641	Fig. 1	1); 3)
R412009259						0.62	Fig. 2	1); 4)

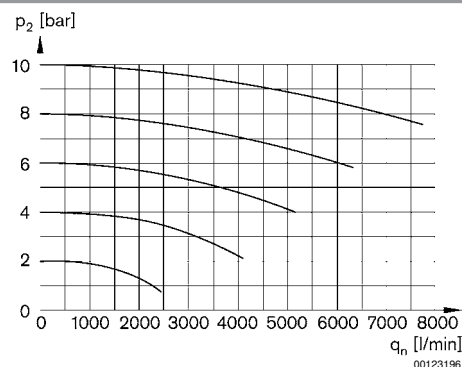
- 1) Suitable for use in Ex zones 1, 2, 21, 22  
2) Basic valve with pilot valve  
3) Basic valve without pilot valve  
4) Basic valve without pilot valve, with CNOMO subbase  
5) Protected against polarity reversal  
6) Connector standard: ISO 15217  
Nominal flow  $Q_n$  with secondary pressure  $p_2 = 6$  bar at  $\Delta p = 1$  bar

Flow rate characteristic, 1 → 2



$p_2$  = secondary pressure  
 $q_n$  = nominal flow

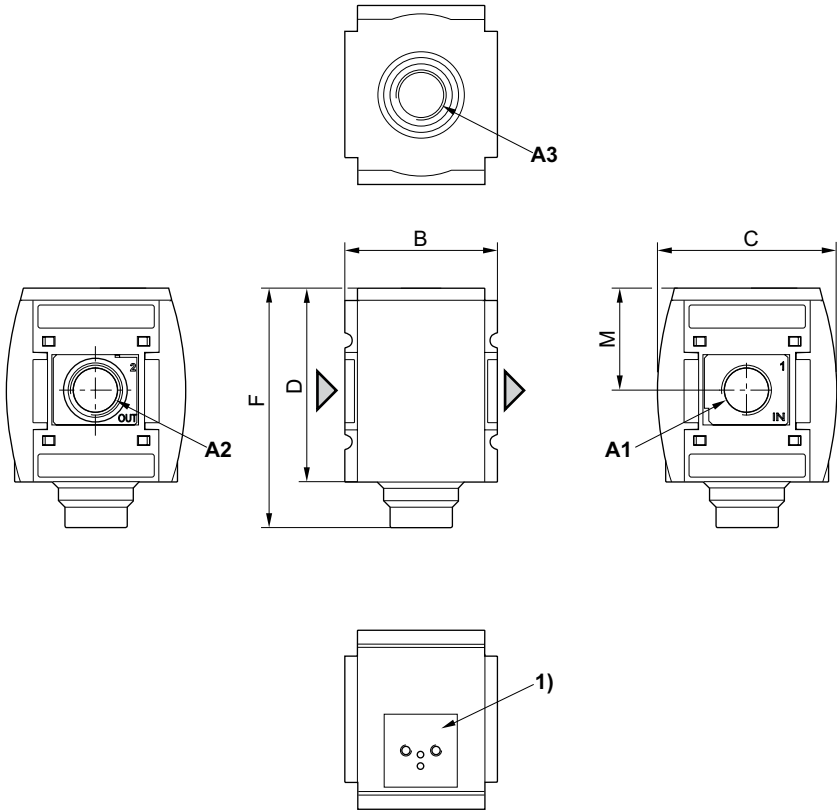
Rear exhaust, 2 → 3



$p_2$  = secondary pressure  
 $q_n$  = nominal flow

3/2-directional valve, electrically operated, Series AS5-SOV  
▶ G 3/4 - G 1 ▶ pipe connection ▶ ATEX optional

Fig. 1: 3/2-directional valve without pilot valve with porting configuration for series DO16



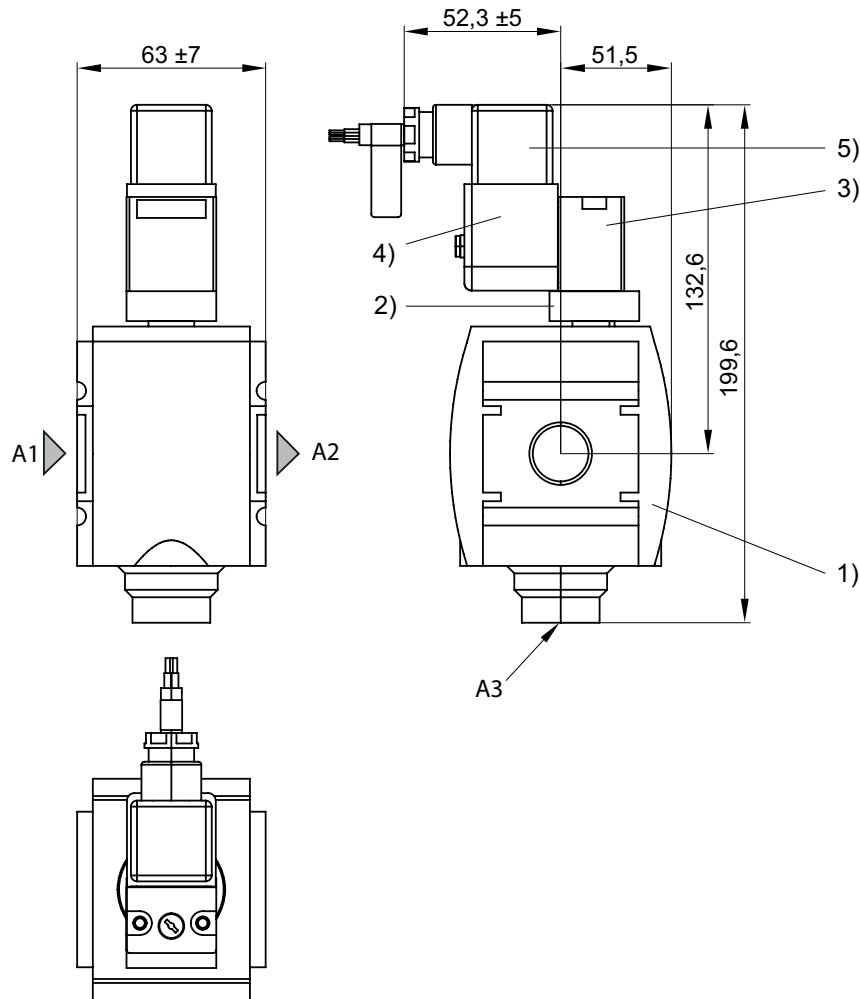
00133976

A1 = input  
A2 = output  
A3 = ventilation port  
1) Porting configuration for pilot valve DO16

A1	A2	A3	B	C	D	F	M						
G 3/4	G 3/4	G 1/2	63	103	80	125	42.5						
G 1	G 1	G 1/2	63	103	80	125	42.5						

### 3/2-directional valve, electrically operated, Series AS5-SOV

► G 3/4 - G 1 ► pipe connection ► ATEX optional

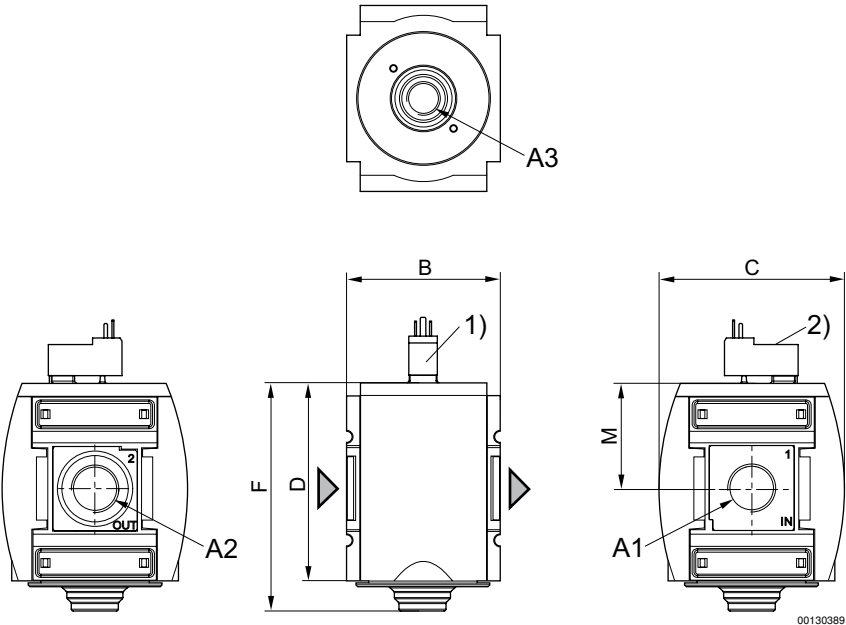
**Fig. 2: 3/2 directional valve with transition plate (suitable for ATEX)**


- A1 = input  
A2 = output  
A3 = ventilation port  
1) Shut-off valve  
2) Transition plate  
3) Pilot valve  
4) Coil  
5) Electrical connector  
See accessories for pilot valve and coil

IM0046486

3/2-directional valve, electrically operated, Series AS5-SOV  
▶ G 3/4 - G 1 ▶ pipe connection ▶ ATEX optional

Fig. 3: 3/2-directional valve with pilot valve and port for electrical connector form C



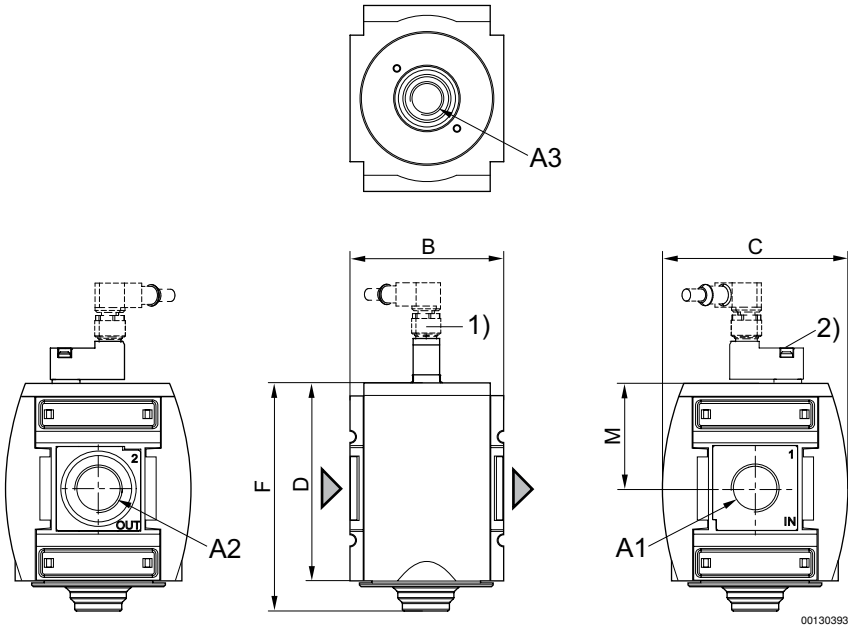
A1 = input  
A2 = output  
A3 = ventilation port  
1) For electrical connector according to ISO 15217 (form C)  
2) Manual override

A1	A2	A3	B	C	D	F	M						
G 3/4	G 3/4	G 1/2	85	103	109	125	58						
G 1	G 1	G 1/2	85	103	109	125	58						



3/2-directional valve, electrically operated, Series AS5-SOV  
► G 3/4 - G 1 ► pipe connection ► ATEX optional

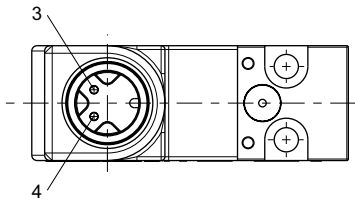
Fig. 4: 3/2-directional valve with pilot valve, push-in fitting M12x1



- A1 = input
- A2 = output
- A3 = ventilation port
- 1) plug M12
- 2) Manual override

A1	A2	A3	B	C	D	F	M						
G 1	G 1	G 1/2	85	103	109	125	58						

Pin assignment M12x1



- 3: +/-
- 4: +/-

**3/2-directional valve, electrically operated, Series AS5-SOV-...-POS**
**► With integrated ST6 sensor, with position inquiry ► G 3/4 - G 1 ► Electr. connection: Plug, ISO 15217, form C**


00133928\_d

Version	Poppet valve, Can be assembled into blocks
Nominal flow	12500 l/min
Nominal flow, 1►2	12500 l/min
Nominal flow, 2►3	3700 l/min
Working pressure min./max.	3 bar / 10 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Sealing principle	Soft sealing
Max. particle size	25 µm
Protection class, with Plug Mounted	IP65
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- An ST6 sensor (contactless) is used to detect the switching position in the non-actuated state (position: exhaust).
- The sensor signal is visible on the front of the cover

Operating voltage	Power consumption
DC	DC
	W
24 V	2

	MO	Compressed air connection			Operating voltage	Power consumption	Electr. connection	Cable length	Part No.
		Input	Output	Exhaust	DC	DC	Sensor	Sensor	
						[W]		[m]	
		G 3/4	G 3/4		24 V	2	without wire end ferrule, tin-plated	3	<b>R412009382</b>
		G 1	G 1	G 1/2					<b>R412009388</b>

Part No.	Weight
	[kg]
<b>R412009382</b> <b>R412009388</b>	0.459

Electronic sensor R412003658 included in scope of delivery (assembled).

For sensor connection, see the selection table.

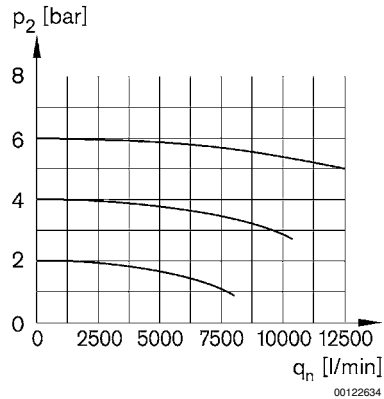
 Nominal flow Q<sub>n</sub> with secondary pressure p<sub>2</sub> = 6 bar at Δp = 1 bar

## Preparation of compressed air ► Maintenance units and components

### 3/2-directional valve, electrically operated, Series AS5-SOV-...-POS

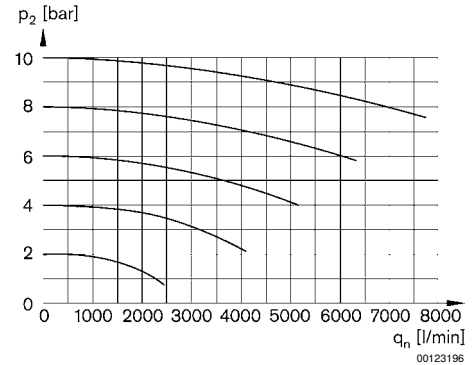
► With integrated ST6 sensor, with position inquiry ► G 3/4 - G 1 ► Electr. connection: Plug, ISO 15217, form C

Flow rate characteristic



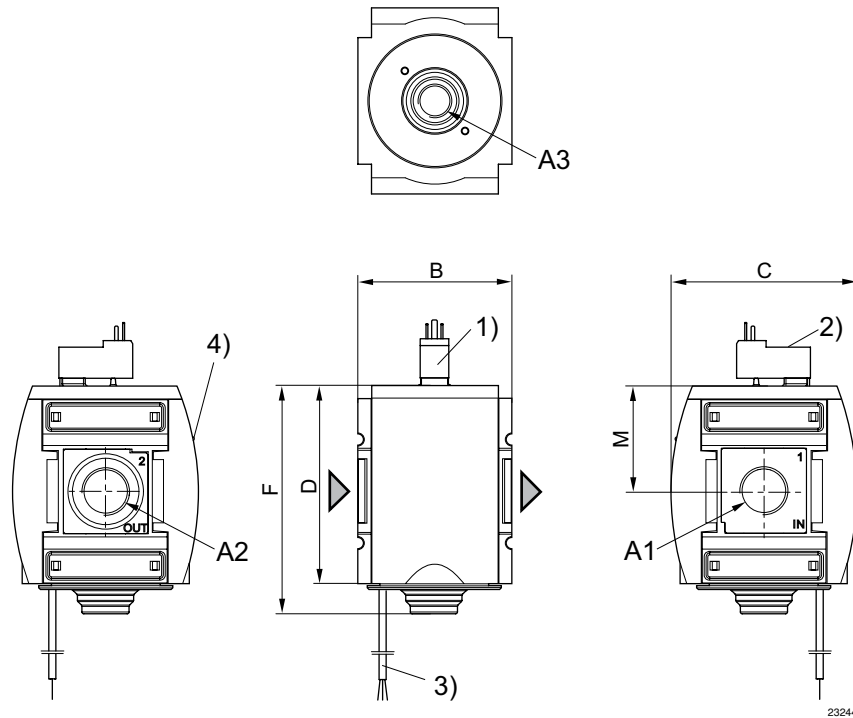
p<sub>2</sub> = secondary pressure  
q<sub>n</sub> = nominal flow

Rear exhaust



p<sub>2</sub> = secondary pressure  
q<sub>n</sub> = nominal flow

### 3/2-directional valve with pilot valve and port for electrical connector form C



- A1 = input
- A2 = output
- A3 = ventilation port
- 1) Electr. connection: electrical connector form C, ISO 15217
- 2) Manual override
- 3) For version with sensor: cable length 3 m PUR.
- 4) Optical switch status indicator

A1	A2	A3	B	C	D	F	M						
G 3/4	G 3/4	G 1/2	85	103	109	125	58						
G 1	G 1	G 1/2	85	103	109	125	58						

**3/2-directional valve, pneumatically operated, Series AS5-SOV**

► G 3/4 - G 1 ► pipe connection ► suitable for ATEX



00119377

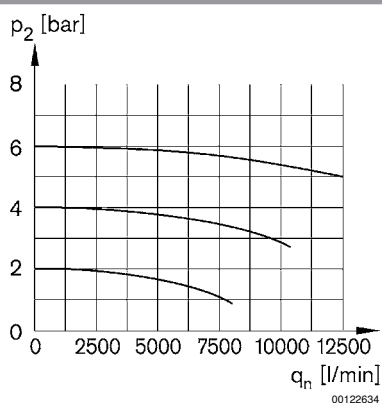
Version	Poppet valve, Can be assembled into blocks
Working pressure min./max.	0 bar / 16 bar
Medium	Compressed air Neutral gases
Medium temperature min./max.	-10°C / +50°C
Ambient temperature min./max.	-10°C / +50°C
Sealing principle	Soft sealing
Control pressure min./max.	3 bar / 16 bar
Materials:	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Suitable for use in Ex zones 1, 2, 21, 22

	Pilot connection	Port	Exhaust	Qn			Weight	Part No.
					1 ► 2	2 ► 3		
					[l/min]		[kg]	
	G 1/8	G 3/4						R412009262
		G 1	G 1/2	12500	12500	3700	0.459	<b>R412009263</b>

 Nominal flow Qn with secondary pressure p<sub>2</sub> = 6 bar at Δp = 1 bar

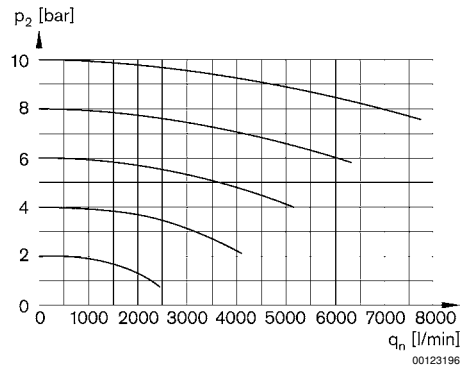
**Flow rate characteristic, 1 → 2**


00122634

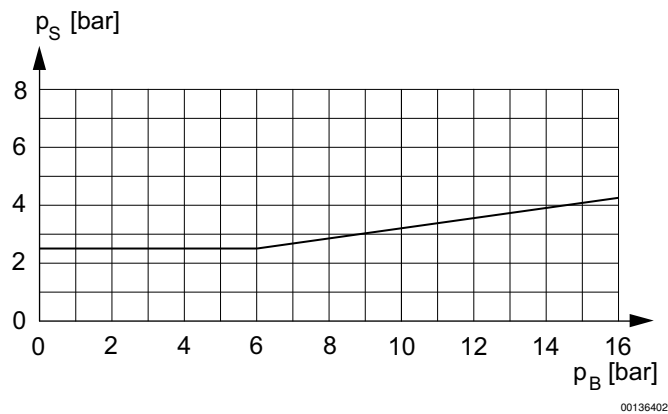
 p<sub>2</sub> = secondary pressure  
 q<sub>n</sub> = nominal flow

**Preparation of compressed air ► Maintenance units and components**
**3/2-directional valve, pneumatically operated, Series AS5-SOV**

► G 3/4 - G 1 ► pipe connection ► suitable for ATEX

**Rear exhaust, 2 → 3**


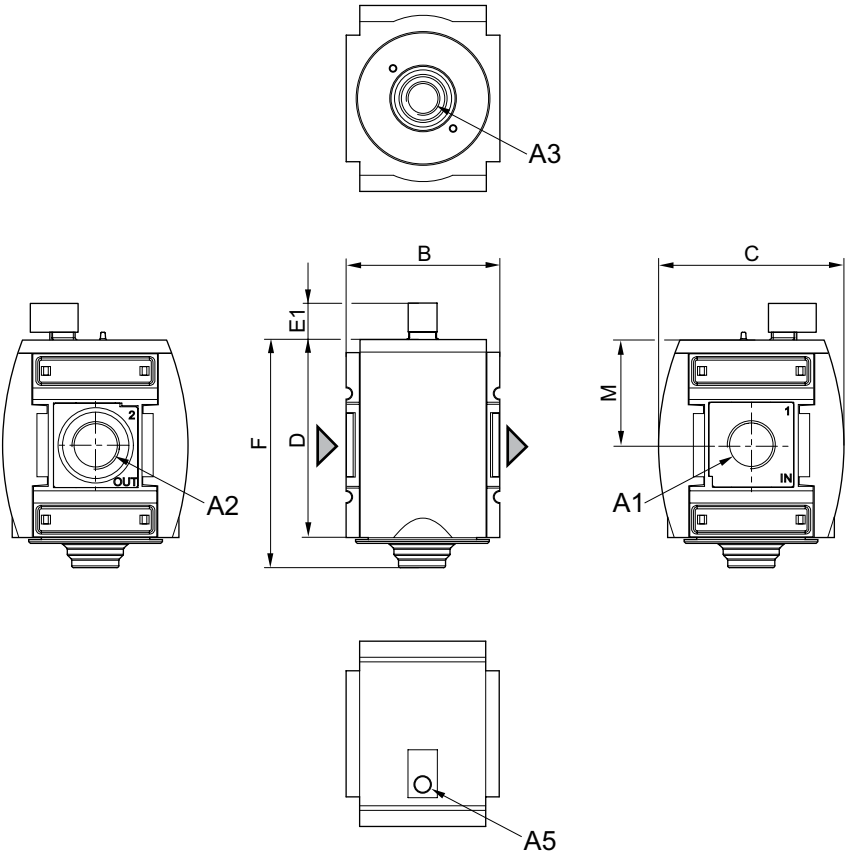
p2 = secondary pressure  
qn = nominal flow

**control pressure characteristic**


minimum pilot pressure depending on working pressure  
PS = control pressure  
PB = Working pressure

3/2-directional valve, pneumatically operated, Series AS5-SOV  
▶ G 3/4 - G 1 ▶ pipe connection ▶ suitable for ATEX

Dimensions



A1 = input  
A2 = output  
A3 = ventilation port  
A5 = control pressure connection

00129360

A1	A2	A3	A5	B	C	D	E1	F	M				
G 3/4	G 3/4	G 1/2	G 1/8	85	103	109	20.2	125	58				
G 1	G 1	G 1/2	G 1/8	85	103	109	20.2	125	58				

## Preparation of compressed air ► Maintenance units and components

### 3/2-shut-off valve, mechanically operated, Series AS5-BAV

► G 3/4 - G 1 ► suitable for ATEX



00119805

#### Version

Working pressure min./max.  
Medium

Medium temperature min./max.  
Ambient temperature min./max.

Actuating element+

Sealing principle

Max. particle size

#### Materials:

Housing

Front plate

Seals

Threaded bushing

Actuating element+

Locking base

Ball valve, Can be assembled into blocks  
for padlocks

lockable

0 bar / 16 bar

Compressed air

Neutral gases

-10 °C / +50 °C

-10 °C / +50 °C

rotary switch

metal/metal sealing

25 µm

Polyamide

Acrylonitrile butadiene styrene

Polytetrafluorethylene

Die cast zinc

Polyoxymethylene

Steel

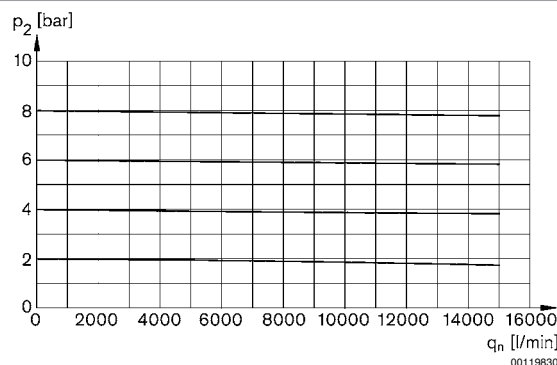
#### Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Suitable for use in Ex zones 1, 2, 21, 22

	Port	Exhaust	Qn		Weight	Part No.
			1►2	2►3		
			[l/min]		[kg]	
	G 3/4					<b>R412009260</b>
	G 1	G 3/4	16000	3700	0.825	<b>R412009261</b>

Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar

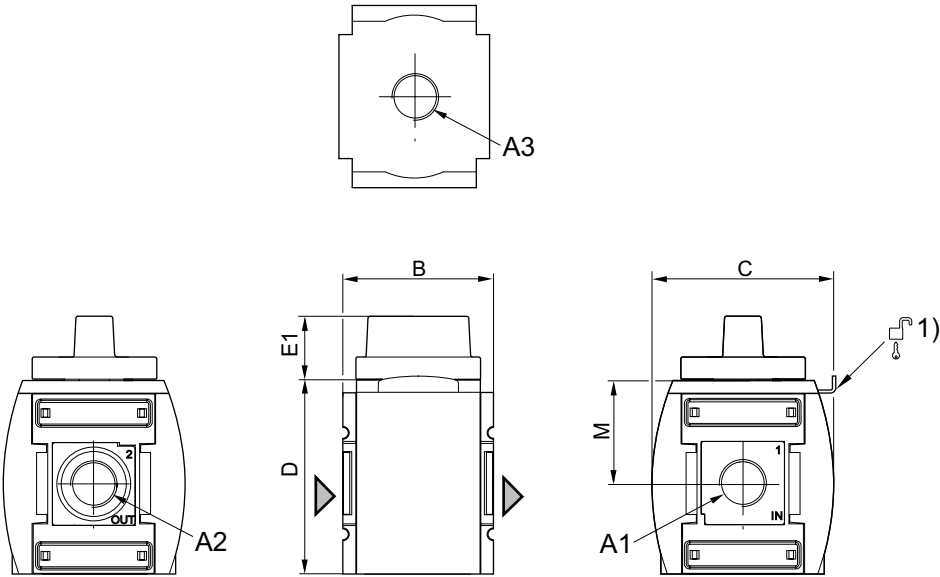
#### Flow rate characteristic



p2 = secondary pressure  
qn = nominal flow

3/2-shut-off valve, mechanically operated, Series AS5-BAV  
▶ G 3/4 - G 1 ▶ suitable for ATEX

Dimensions



00119838

A1 = input  
A2 = output  
A3 = ventilation port  
1) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	B	C	D	E1	M						
G 3/4	G 3/4	G 3/4	85	103	109	36	58						
G 1	G 1	G 3/4	85	103	109	36	58						



## Preparation of compressed air ► Maintenance units and components

### Distributor, Series AS5-DIS

► G 3/4 - G 1 ► Distributor 2x ► Distributor ► suitable for ATEX



00119807

Version  
Mounting orientation  
Working pressure min./max.  
Medium  
  
Medium temperature min./max.  
Ambient temperature min./max.

Materials:  
Housing  
Front plate  
Seals  
Threaded bushing

Distributor, Can be assembled into blocks  
Any  
0 bar / 16 bar  
Compressed air  
Neutral gases  
-10°C / +50°C  
-10°C / +50°C

Polyamide  
Acrylonitrile butadiene styrene  
Acrylonitrile butadiene rubber  
Die cast zinc

#### Technical Remarks

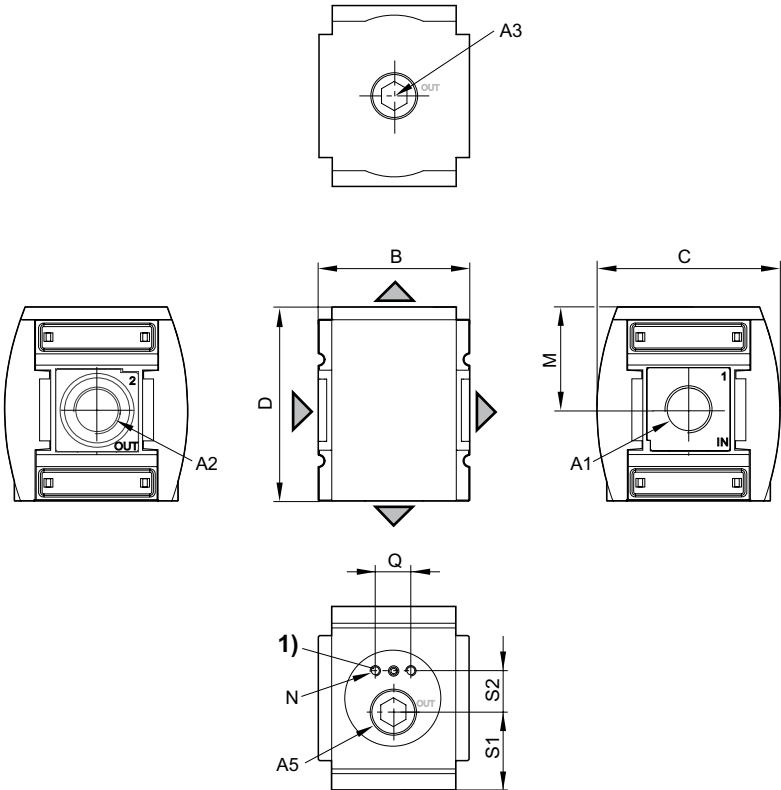
- Suitable for direct mounting of a PE1 and PM1 series pressure sensor (flange version)
- Suitable for use in Ex zones 1, 2, 21, 22

	Port	Qn			Weight	Part No.
		1►2	1►3	1►5		
		[l/min]			[kg]	
	G 3/4					<b>R412009250</b>
	G 1	18000	8500	12000	0.648	<b>R412009251</b>
Nominal flow Qn with secondary pressure p2 = 6 bar at Δp = 1 bar						

Distributor, Series AS5-DIS

▶ G 3/4 - G 1 ▶ Distributor 2x ▶ Distributor ▶ suitable for ATEX

Dimensions



00119839

- A1 = input  
A2 = output  
A3 = output  
A5 = output  
1) Mounting thread for pressure sensor

A1	A2	A3	A5	B	C	D	M	N	Q	S1	S2		
G 3/4	G 3/4	G 3/4	G 3/4	85	103	109	58	M5	20	44.5	22		
G 1	G 1	G 3/4	G 3/4	85	103	109	58	M5	20	44.5	22		

## Preparation of compressed air ► Maintenance units and components

### Distributor, Series AS5-DIN

► G 3/4 - G 1 ► Non-return valve ► suitable for ATEX



00137944

Version  
Mounting orientation  
Working pressure min./max.  
Medium  
  
Medium temperature min./max.  
Ambient temperature min./max.

Materials:  
Housing  
Front plate  
Seals  
Threaded bushing

Non-return valve, Can be assembled into blocks  
Any  
0.4 bar / 16 bar  
Compressed air  
Neutral gases  
-10°C / +50°C  
-10°C / +50°C

Polyamide  
Acrylonitrile butadiene styrene  
Acrylonitrile butadiene rubber  
Die cast zinc

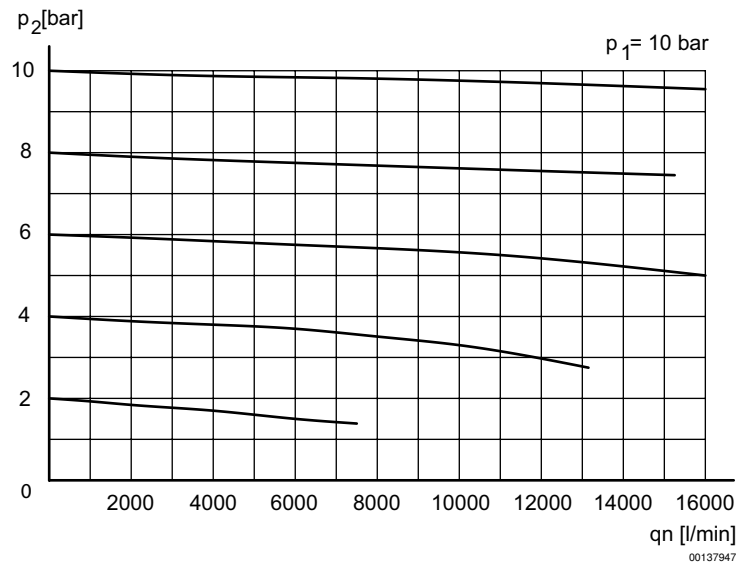
#### Technical Remarks

- Suitable for use in Ex zones 1, 2, 21, 22

	Port	Qn 1►2 [l/min]	Part No.
	G 3/4		R412009252
	G 1	16000	R412009253

Nominal flow Qn with secondary pressure p<sub>2</sub> = 6 bar at Δp = 1 bar

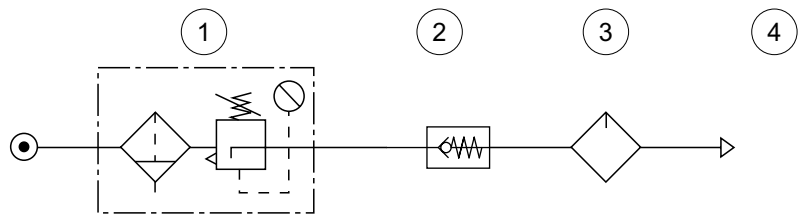
#### Flow rate characteristic



p<sub>1</sub> = Working pressure  
p<sub>2</sub> = Secondary pressure  
qn = Nominal flow

Distributor, Series AS5-DIN  
▶ G 3/4 - G 1 ▶ Non-return valve ▶ suitable for ATEX

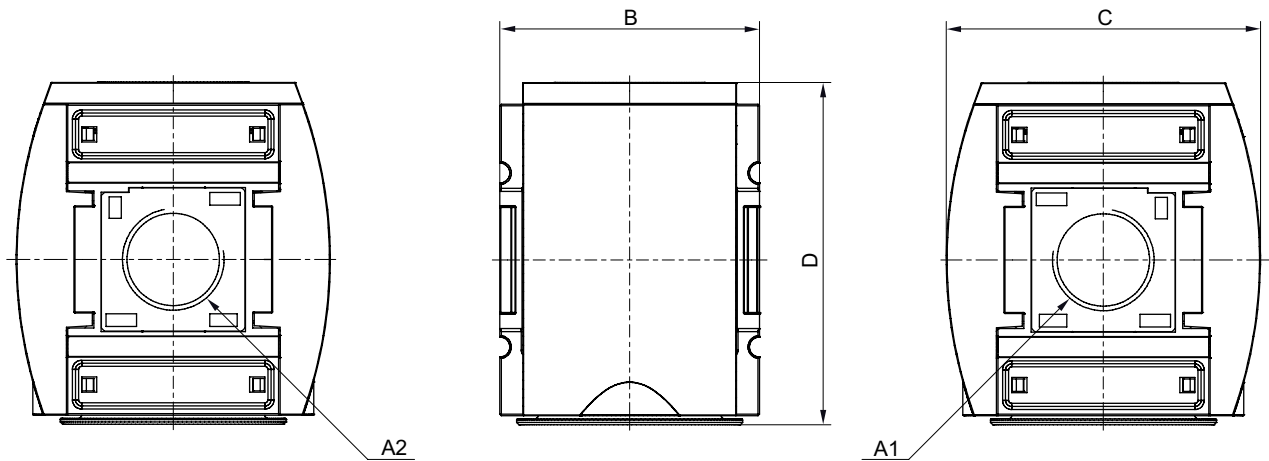
usage



00138478

- 1) Filter pressure regulator
- 2) Non-return valve
- 3) Lubricator
- 4) Compressed air

Dimensions



00138477

A1 = input  
A2 = output

A1	A2	B	C	D										
G 3/4	G 3/4	85	103	112										
G 1	G 1	85	103	112										

**Preparation of compressed air ► Maintenance units and components**
**Series AS5**  
**Accessories**
**Reservoir, Series AS5-CLS/ -CLP/ -CLC**

► for filters, pre-filters and microfilters ► **Material: Polycarbonate, Die cast zinc** ► with window ► suitable for ATEX



00133930

Version  
Ambient temperature min./max.  
Medium temperature min./max.  
Working pressure min./max.  
Medium  
Filter reservoir volume

Reservoir  
-10°C / +50°C  
-10°C / +50°C  
16 bar  
Compressed air  
87 cm³

Materials:  
Seal

Acrylonitrile butadiene rubber

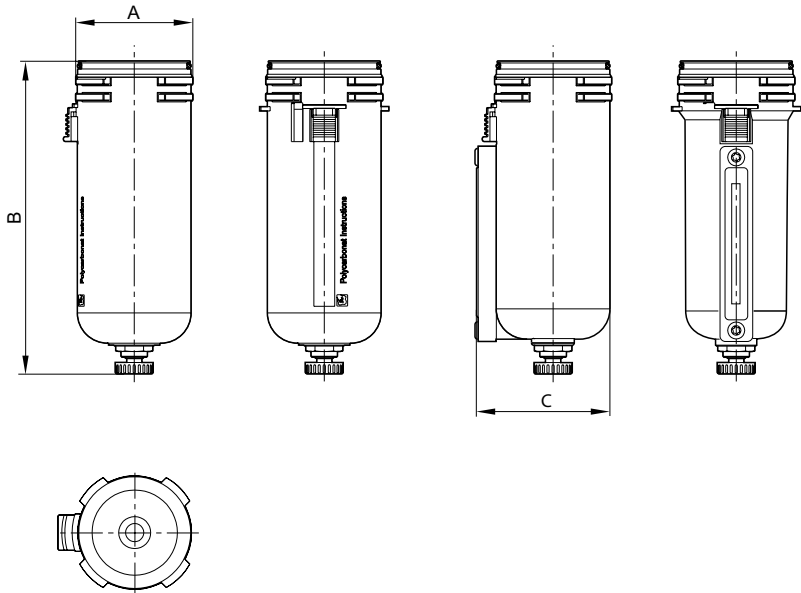
Condensate drain	Reservoir	Protective guard	Weight	Fig.	Part No.
			[kg]		
semi-automatic, open without pressure	Polycarbonate	Polyamide	0.086	Fig. 1	<b>R412009338</b>
fully automatic, open without pressure	Polycarbonate	Polyamide	0.116	Fig. 2	<b>R412009339</b>
fully automatic, closed without pressure	Polycarbonate	Polyamide	0.116	Fig. 2	<b>R412009340</b>
semi-automatic, open without pressure	Die cast zinc, with window	-	0.68	Fig. 1	R412009344
fully automatic, open without pressure	Die cast zinc, with window	-	0.74	Fig. 2	R412009345
fully automatic, closed without pressure	Die cast zinc, with window	-	0.74	Fig. 2	R412009346

Suitable for use in Ex zones 1, 2, 21, 22

Series AS5

Accessories

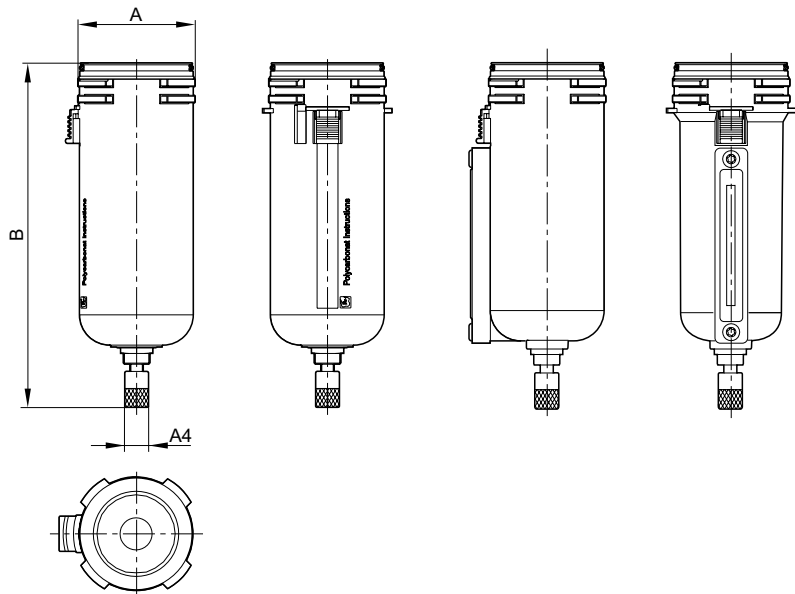
Fig. 1



00119840

Part No.	A	B	C									
<b>R412009338</b>	60	165.3	64.7									
R412009344	60	165.3	64.7									

Fig. 2



00119841

**Preparation of compressed air ► Maintenance units and components**
**Series AS5**  
**Accessories**

Part No.	A4	A	B									
<b>R412009339</b>	G 1/8	60	182									
<b>R412009340</b>	G 1/8	60	182									
R412009345	G 1/8	60	182									
R412009346	G 1/8	60	182									

**Reservoir, Series AS5-CLA**
**► for active carbon filter ► Material: Polycarbonate, Die cast zinc ► with window ► suitable for ATEX**

**Version**

Ambient temperature min./max.

Medium temperature min./max.

Working pressure min./max.

Filter reservoir volume

**Reservoir**

-10°C / +50°C

-10°C / +50°C

0 bar - 16 bar

87 cm³

**Materials:**

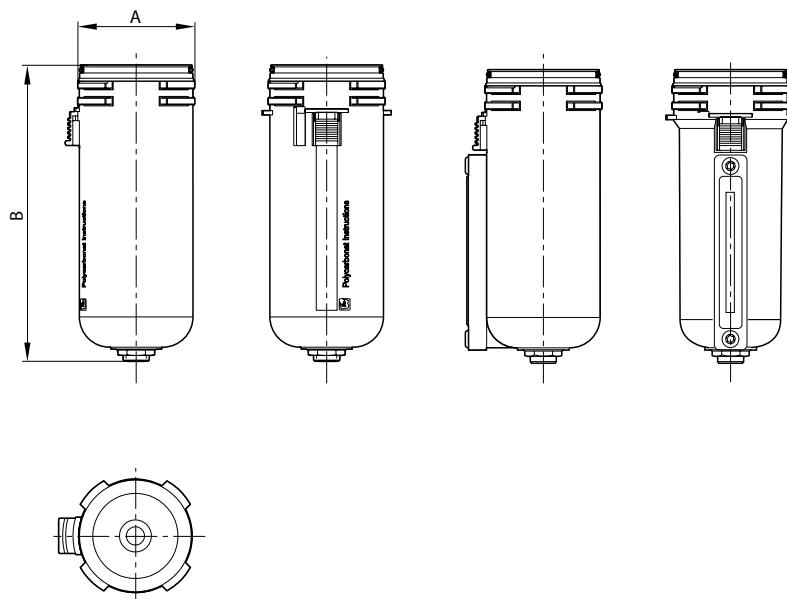
Reservoir

Seal

Die cast zinc

Acrylonitrile butadiene rubber

Reservoir	Protective guard	Weight [kg]	Part No.
Polycarbonate	Polyamide	0.086	R412009347
Die cast zinc, with window	-	0.77	R412009349
Suitable for use in Ex zones 1, 2, 21, 22			

**Series AS5**  
**Accessories**
**Dimensions**


00119842

Part No.	A	B										
R412009347	60	157.5										
R412009349	60	157.5										

**Reservoir, Series AS5-CBS**
**► for lubricator ► Material: Polycarbonate, Die cast zinc ► with window ► suitable for ATEX**


00133927

Version	Reservoir
Ambient temperature min./max.	-10°C / +50°C
Medium temperature min./max.	-10°C / +50°C
Working pressure min./max.	0 bar - 16 bar
Medium	Compressed air
	Oil
Lubricator reservoir volume	181 cm³
Materials:	
Seal	Acrylonitrile butadiene rubber

Electrical level detection	Reservoir	Protective guard	Weight	Part No.
			[kg]	
with external query	Polycarbonate	Polyamide	0.086	R412009351
Suitable for use in Ex zones 1, 2, 21, 22				

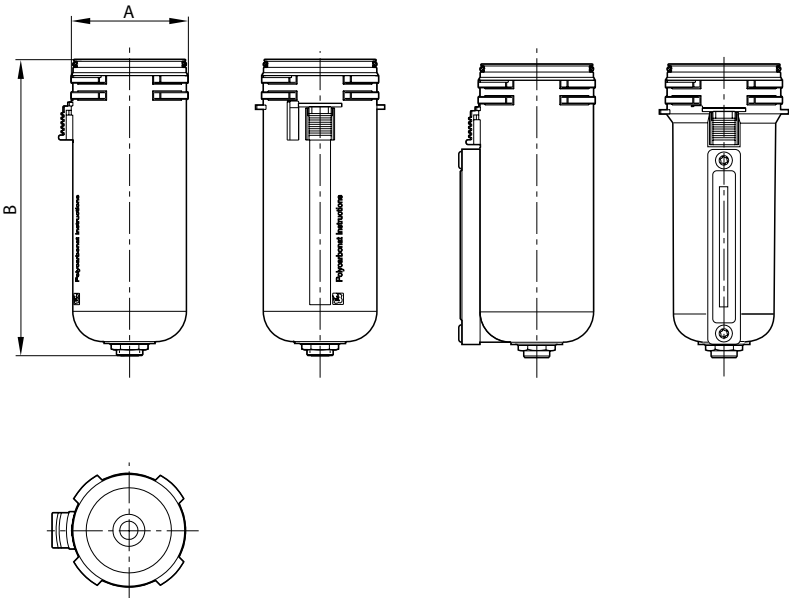


Series AS5  
Accessories

Electrical level detection	Reservoir	Protective guard	Weight	Part No.
			[kg]	
-	Polycarbonate	Polyamide	0.335	<b>R412009352</b>
-	Die cast zinc, with window	-	0.68	R412009358

Suitable for use in Ex zones 1, 2, 21, 22

Dimensions

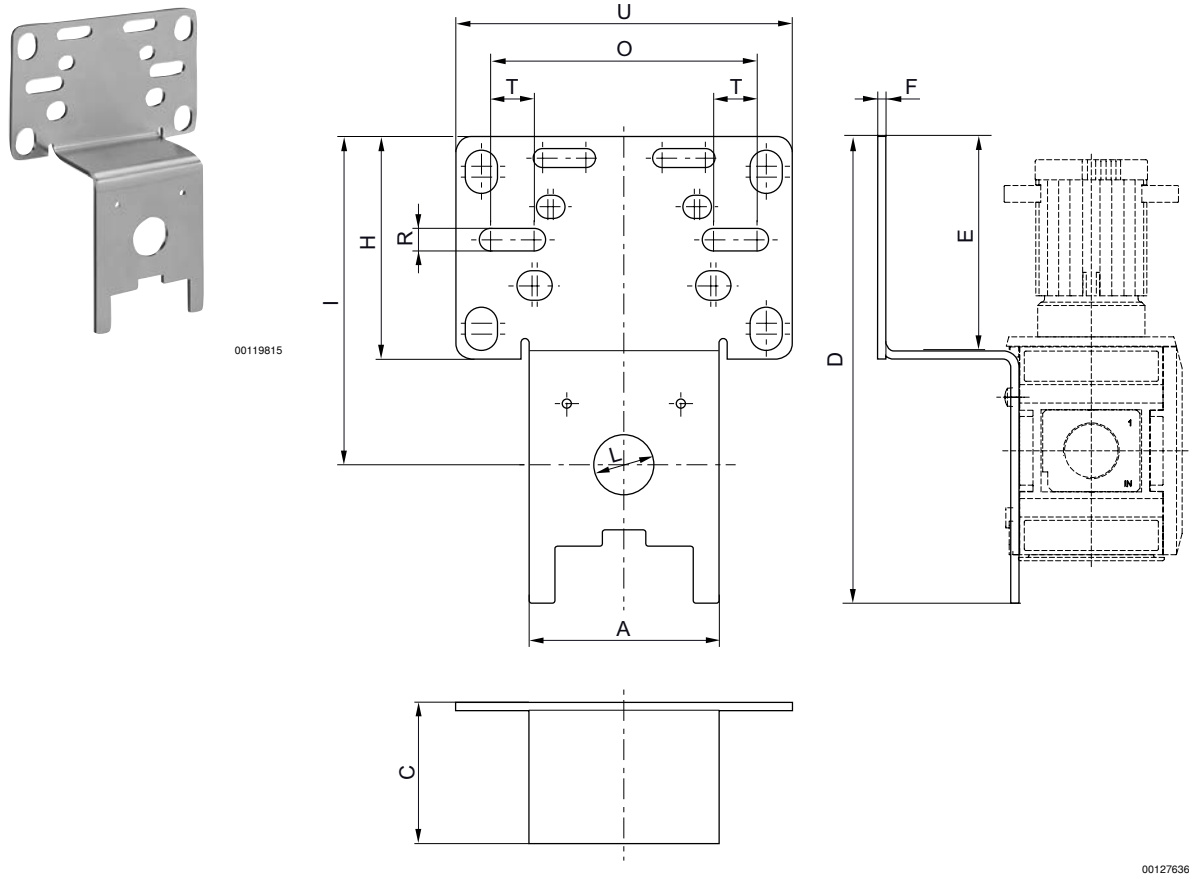


00119842

Part No.	A	B										
R412009351	60	154.8										
<b>R412009352</b>	60	154.8										
R412009358	60	154.8										

Series AS5  
Accessories

Mounting plate, Series AS5-MBR-...-W01



Part No.	A	C	D	E	F	H	I	L	O	R	T	U
<b>R412009368</b>	70	52	172	79	3	82	121	22	98	7	16	124

Part No.	Material	Surface	Material Seal	Weight [kg]	Ambient temperature min./max. [°C]
<b>R412009368</b>	Steel	galvanized	Acrylonitrile butadiene rubber	0.394	-10 / +50

Scope of delivery incl. 2 mounting screws 3x10 (Torx 10 IP) DIN EN ISO 10664

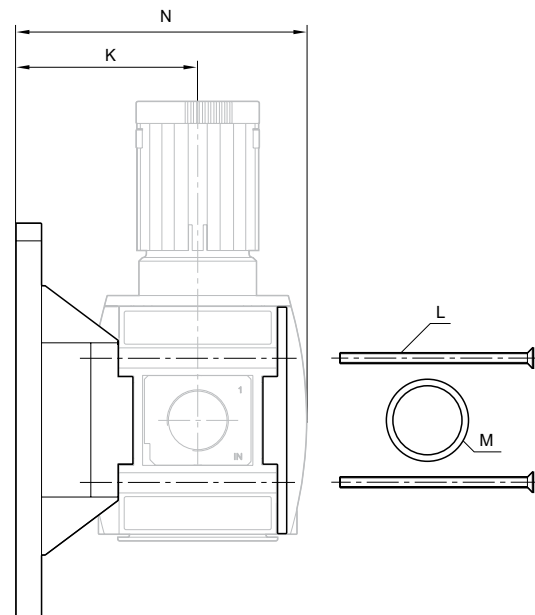
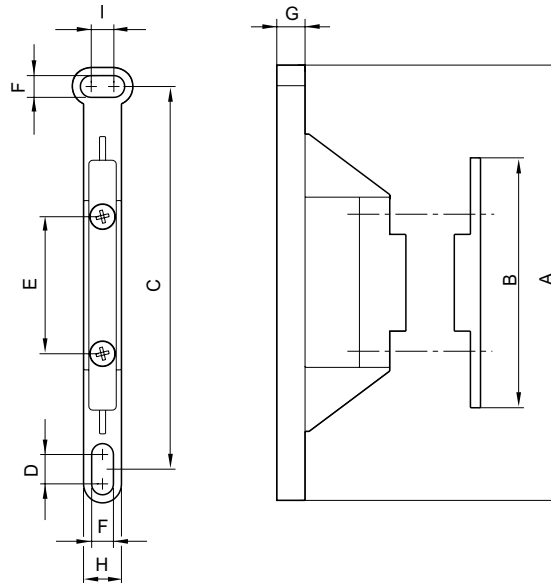
## Series AS5 Accessories

### Mounting clip, Series AS5-MBR-...-W03

► suitable for ATEX



00119388



00127750

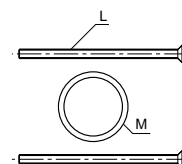
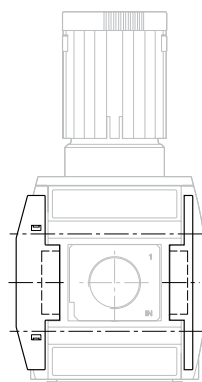
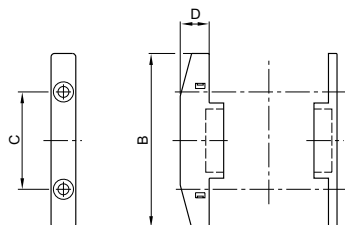
Part No.	A	B	C	D	E	F	G	H	I	K	L
<b>R412009370</b>	162	102	140	10	57	8.5	10	17.5	10	87	M6x90

**Series AS5**  
**Accessories**

Part No.	M	N	Material	Material Seal	Weight [kg]	Ambient temperature min./max. [°C]	
<b>R412009370</b>	37x2,3	138.5	Polyamide	Acrylonitrile butadiene rubber	0.12	-10 / +50	
Scope of delivery incl. 2 mounting screws M6x90-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 1x O-ring Suitable for use in Ex zones 1, 2, 21, 22							

**Block assembly kit, Series AS5-MBR-...-W04**
**► suitable for ATEX**


00119817



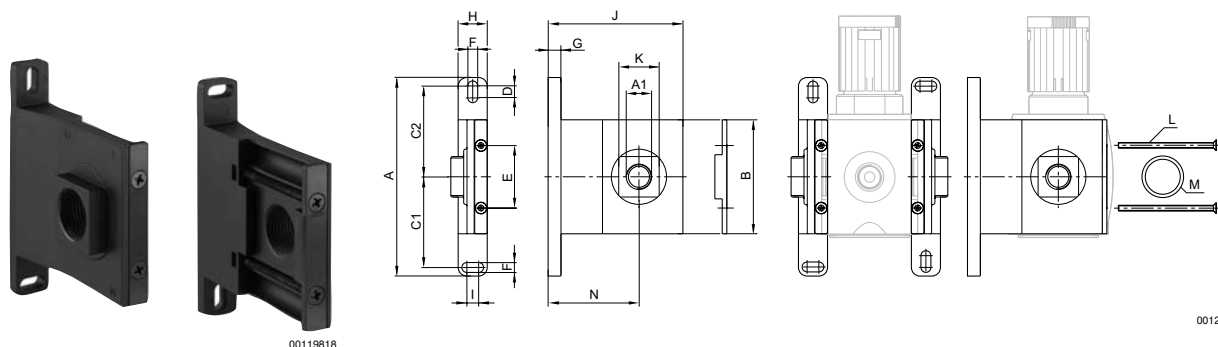
00127748

Part No.	B	C	D	L	M	Material	Material Seal	Weight [kg]
<b>R412009371</b>	102	57	17	M6x90	37x2,3	Polyamide	Acrylonitrile butadiene rubber	0.075
Part No.	Ambient temperature min./max. [°C]							
<b>R412009371</b>	-10 / +50							
Scope of delivery incl. 2 mounting screws M6x90-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 1x O-ring Suitable for use in Ex zones 1, 2, 21, 22								

## Series AS5 Accessories

### Block assembly kit, Series AS5-MBR-...-W05

► G 3/4 - G 1



Part No.	A1	A	B	C1	C2	D	E	F	G	H	I	J
<b>R412009366</b>	G 3/4	160	102	72.5	72.5	10	57	8.4	10	30	10	127
<b>R412009367</b>	G 1	160	102	72.5	72.5	10	57	8.4	10	30	10	127

Part No.	K	L	M	N	Material	Surface	Material Seal
<b>R412009366</b>	41	M6x90	37x2,3	87	Die cast zinc	painted	Acrylonitrile butadiene rubber
<b>R412009367</b>	41	M6x90	37x2,3	87	Die cast zinc	painted	Acrylonitrile butadiene rubber

Part No.	Weight [kg]	Ambient temperature min./max. [°C]									
<b>R412009366</b>	0.68	-10 / +50									
<b>R412009367</b>	0.68	-10 / +50									

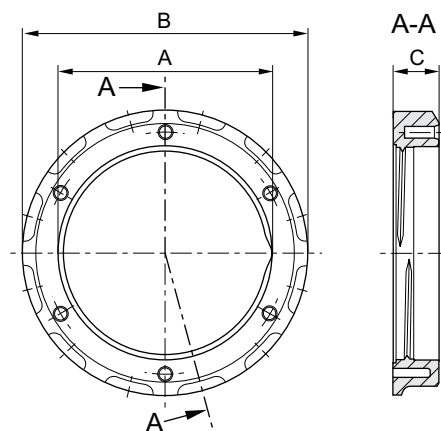
Scope of delivery incl. 4 mounting screws M6x90-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 2x O-ring

### Panel nut

► for AS5, NL2, NL4 ► suitable for ATEX



00124065



00123311

**Series AS5**  
**Accessories**

Part No.	A	B	C	Material	Weight [kg]	Note	Delivery quantity [Piece]		
<b>1829234071</b>	M50x1,5	64	7.5	Plastic	0.009	1)	2		
1) Suitable for use in Ex zones 1, 2, 21, 22									

**Pressure gauge, Series PG1-SAS**

► Front port ► Background color: Black ► Scale color: White / Grey ► Viewing window: Polystyrene ► Units: bar / psi



00123444

Version  
 Standardization  
 Main scale unit (outside)  
 Secondary scale unit (inside)  
 Ambient temperature min./max.  
 Medium  
 Pointer color  
 Main scale color (outside)  
 Secondary scale color (inside)  
 Class


Materials:  
 Housing  
 Thread  
 Viewing window  
 Seal

Bourdon tube pressure gauge  
 EN 837-1  
 bar  
 psi  
 -40 °C / +60 °C  
 Compressed air  
 White  
 White  
 Grey  
 2,5

Acrylonitrile butadiene styrene  
 Brass  
 Polystyrene  
 Polytetrafluorethylene

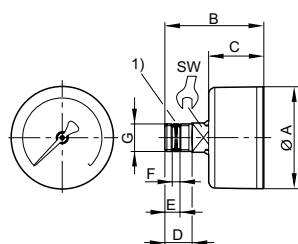
## Preparation of compressed air ► Maintenance units and components

### Series AS5 Accessories

	Compressed air connection	Nominal diameter	Range of application	Display range	Operating pressure	Scale value	Weight	Note	Part No.
		[mm]	[bar]	[bar]	[bar]		[kg]		
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.09	-	<b>R412004413</b>
	G 1/4	50	0 - 2	0 - 2.5	0 / 2.5	0.1	0.09	-	<b>R412004414</b>
	G 1/4	50	0 - 3.2	0 - 4	0 / 4	0.1	0.09	-	<b>R412004415</b>
	G 1/4	50	0 - 4	0 - 6	0 / 6	0.2	0.09	-	<b>R412004416</b>
	G 1/4	50	0 - 8	0 - 10	0 / 10	0.2	0.09	1)	<b>R412004417</b>
	G 1/4	50	0 - 12	0 - 16	0 / 16	0.5	0.09	1)	<b>R412004418</b>
	G 1/4	63	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.1	-	R412004419
	G 1/4	63	0 - 2	0 - 2.5	0 / 2.5	0.1	0.1	-	R412004420
	G 1/4	63	0 - 3.2	0 - 4	0 / 4	0.1	0.1	-	R412004421
	G 1/4	63	0 - 4	0 - 6	0 / 6	0.2	0.1	-	R412004422
	G 1/4	63	0 - 8	0 - 10	0 / 10	0.2	0.1	-	<b>R412004423</b>
	G 1/4	63	0 - 12	0 - 16	0 / 16	0.5	0.1	-	<b>R412004424</b>
	G 1/4	40	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.08	-	<b>R412004407</b>
	G 1/4	40	0 - 2	0 - 2.5	0 / 2.5	0.1	0.08	-	<b>R412004408</b>
	G 1/4	40	0 - 3.2	0 - 4	0 / 4	0.1	0.08	-	<b>R412004409</b>
	G 1/4	40	0 - 4	0 - 6	0 / 6	0.2	0.08	-	<b>R412004410</b>
	G 1/4	40	0 - 8	0 - 10	0 / 10	0.2	0.08	-	<b>R412004411</b>
	G 1/4	40	0 - 12	0 - 16	0 / 16	0.5	0.08	-	<b>R412004412</b>
	G 1/4	50	0 - 20	0 - 25	0 / 25	1	0.09	-	<b>R412007898</b>
	G 1/8	40	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.08	-	<b>R412003853</b>
	G 1/8	40	0 - 2	0 - 2.5	0 / 2.5	0.1	0.08	-	<b>R412003854</b>
	G 1/8	40	0 - 3.2	0 - 4	0 / 4	0.1	0.08	-	<b>R412003855</b>
	G 1/8	40	0 - 4	0 - 6	0 / 6	0.2	0.08	-	<b>R412003856</b>
	G 1/8	40	0 - 8	0 - 10	0 / 10	0.2	0.08	-	<b>R412003857</b>
	G 1/8	40	0 - 12	0 - 16	0 / 16	0.5	0.08	-	<b>R412003858</b>

1) Suitable for use in Ex zones 1, 2, 21, 22

### Dimensions



00119457

Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F 1)	SW				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				
G 1/4	63	62	47	29	13	7.2	3.7	14				
G 1/4	40	39	47.5	26.5	13	7.2	3.7	14				
G 1/8	40	39	44.5	26.5	10	5.6	2.1	14				

1) Gasket thread

**Series AS5**  
**Accessories**
**Pressure gauge, Series PG1-SAS-ADJ**

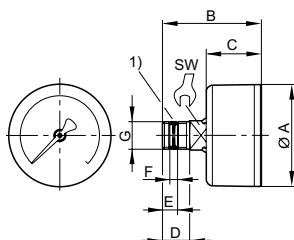
- Front port ► with adjustable work area display ► Background color: Black ► Scale color: White / Grey  
 ► Viewing window: Polystyrene ► Units: bar / psi ► suitable for ATEX



00131412

Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40°C / +60°C
Medium	Compressed air
Work area	adjustable work area display
Pointer color	White
Main scale color (outside)	White
Secondary scale color (inside)	Grey
Work Area Display, Color	Red / Green
Class	2,5
Materials:	
Housing	Acrylonitrile butadiene styrene
Thread	Brass
Viewing window	Polystyrene
Seal	Polytetrafluorethylene

	Compressed air connection	Nominal diameter	Range of application	Display range	Operating pressure	Scale value	Weight	Part No.
		[mm]	[bar]	[bar]	[bar]		[kg]	
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.1	<b>R412007867</b>
			0 - 2	0 - 2.5	0 / 2.5	0.1		<b>R412007868</b>
			0 - 3.2	0 - 4	0 / 4	0.1		<b>R412007869</b>
			0 - 4	0 - 6	0 / 6	0.2		<b>R412007870</b>
			0 - 8	0 - 10	0 / 10	0.2		<b>R412007871</b>
			0 - 12	0 - 16	0 / 16	0.5		<b>R412007872</b>

**Dimensions**


00119457

1) Gasket thread

Compressed air connection	Nominal diameter	Ø A	B	C	D	E	F	SW				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information

Pneumatics catalog, online PDF, as of 2017-04-05, ©AVENTICS S.à r.l., subject to change



## Preparation of compressed air ► Maintenance units and components

### Series AS5 Accessories

#### Pressure gauge, Series PG1-DIM

► for differential pressure measurement for prefilters and microfilters ► flange version ► Background color: White ► Scale color: Black ► Viewing window: Polystyrene ► Units: bar ► suitable for ATEX



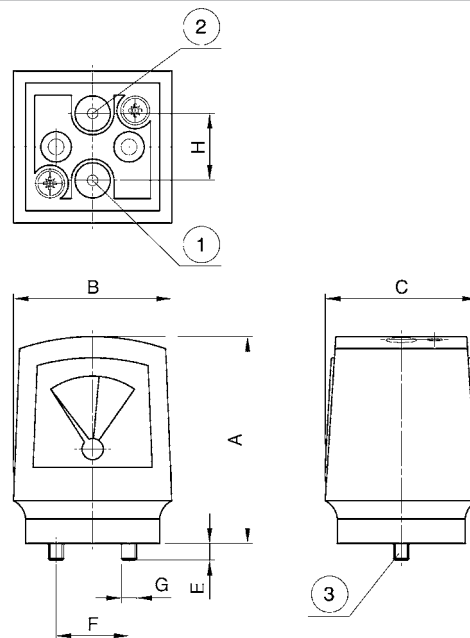
00106963

Version	Diaphragm pressure gauge
Main scale unit (outside)	bar
Ambient temperature min./max.	+0 °C / +60 °C
Medium	Compressed air
Pointer color	Black
Main scale color (outside)	Black
Color for differential pressure range	Green / Red
Mounting orientation	vertical

Materials:	
Housing	Polyamide, fiber-glass reinforced
Viewing window	Polystyrene
Seal	Acrylonitrile butadiene styrene

	Range of application	Display range	Operating pressure	Scale value	Weight	Part No.
	[bar]	[bar]	[bar]		[kg]	
	0 - 0.5	0 - 0.5	0 / 16	0.1	0.127	<b>1827231072</b>
Suitable for use in Ex zones 1, 2, 21, 22						

#### Dimensions




00107329

- 1) Input pressure p1
- 2) Output pressure p2
- 3) Mounting screw and 2 O-rings included in scope of delivery

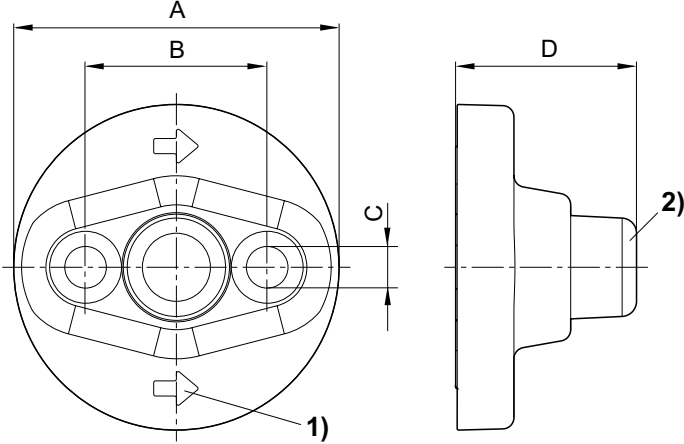
Series AS5  
Accessories

A	B	C	E	F	G	H								
68	52	50	6	24	M5	22								

contamination display  
▶ for prefilters and microfilters



00124003




00123310

1) Flow direction  
2) Display in initial state: green (= Δp < 0.35 bar)  
Display turns red on contamination of the filter element (= Δp ≥ 0.35 bar).

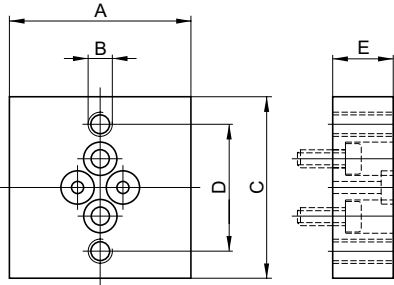
Part No.	A	B	C	D	Material	Weight [kg]						
<b>R412006363</b>	43	24	5.5	24	Polyamide	0.025						

2 mounting screws and 2 O-rings supplied loose  
Suitable for use in Ex zones 1, 2, 21, 22

Transition plate, Series AS1, AS2, AS3, AS5  
▶ with CNOMO porting configuration



00124240



00123312\_a

**Preparation of compressed air ► Maintenance units and components**
**Series AS5**  
**Accessories**

Part No.	A	B	C	D	E	Material	Weight [kg]				
<b>R412006360</b>	30	M4	30	21	10	Aluminum	0.025				
Scope of delivery incl. 4 mounting screws, 2 O-rings Adapter plate for assembling a series DO30 pilot valve with CNOMO porting configuration on a 3/2-way shut-off valve without pilot											

**Adapter, Series CN1**  
**► Form C, ISO 15217/M 12**

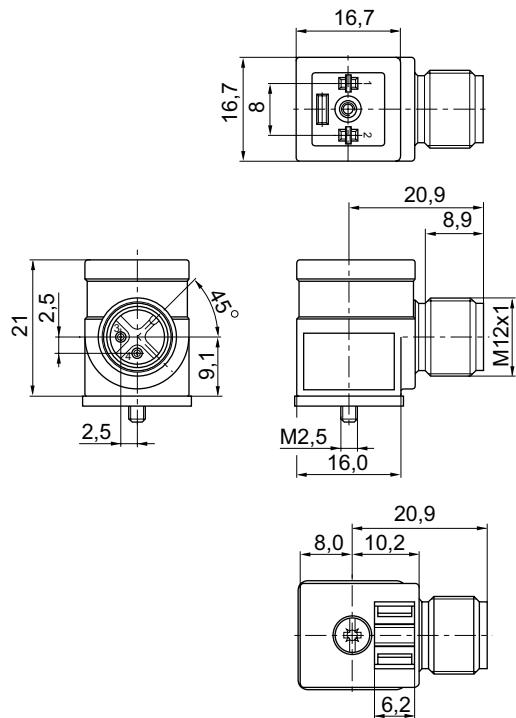

Ambient temperature min./max.	-10°C / +100°C
Protection class	IP65
Operating voltage DC, max.	24 V DC
Mounting screw tightening torque	0.6 Nm
Materials:	
Housing	Polyurethane

00137187

	Max. current	Contact assignment	Protective circuit	LED status display	Housing color	Part No.
	[A]					
	1	2+E	Varistor	Yellow	Transparent	<b>R412009553</b>

Series AS5  
Accessories

Dimensions



00137185

Connecting cable, Series CN2

► Socket, M12x1, 5-pin, A-coded, angled ► without wire end ferrule, tin-plated, 4-pin ► for CANopen, DeviceNet



00107009\_c

Ambient temperature min./max.	-40°C / +85°C
Protection class	IP65
Materials:	
Cable sheath	Polyurethane

Technical Remarks

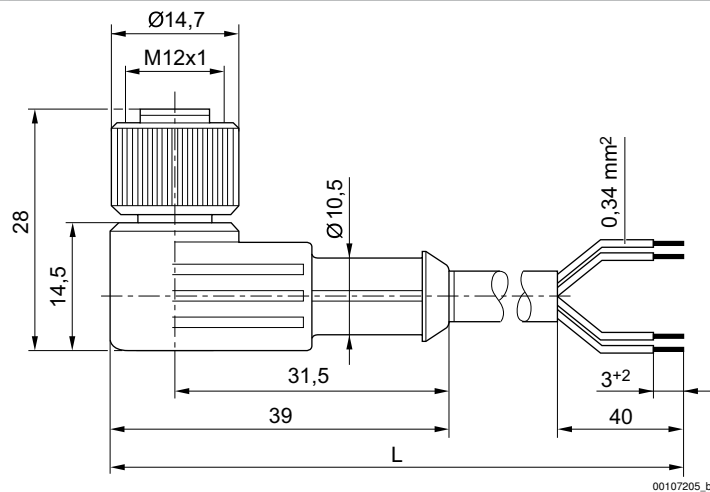
- The specified protection class is only valid in assembled and tested state.

## Preparation of compressed air ► Maintenance units and components

### Series AS5 Accessories

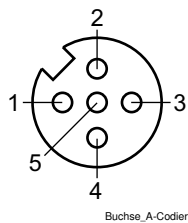
	Operational voltage max.	Max. current	Number of wires	Wire cross-section	Cable length L	Weight	Part No.
	[V AC]	[A]		[mm²]	[m]	[kg]	
1 〉 — BN	48	4	4	0.34	3	0.13	<b>1834484259</b>
2 〉 — WH					5	0.202	<b>1834484260</b>
3 〉 — BU					10	0.387	<b>1834484261</b>
4 〉 — BK							
5 〉							

### Dimensions



L = length

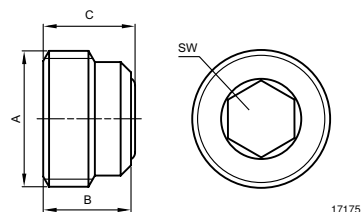
### Pin assignment



- (1) BN=brown
- (2) WH=white
- (3) BU=blue
- (4) BK=black
- (5) not assigned

**Series AS5**  
**Accessories**
**plugs**


18417



17175

Part No.	Type	A	B	C	SW	Material
<b>R412010124</b>	plugs	G 1/4	8.5	8.9	6	Polyamide

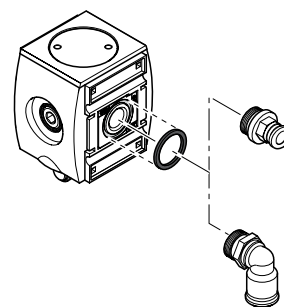
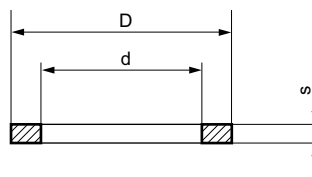
Part No.	Material Seal	Order quantity [Piece]									
<b>R412010124</b>	Acrylonitrile butadiene rubber	10									

**Sealing ring**

► Acrylonitrile butadiene styrene



00127841



00135377

Part No.	usage Series	Type	d	D	s	Delivery quantity [Piece]	Working pressure min./max. [bar]
<b>R412010148</b>	AS2	For compressed air connection G 3/8	17.9	22.5	1.5	10	-0.95 / 16
<b>R412010149</b>	AS3	For compressed air connection G 1/2	22.4	26.4	1.5	10	-0.95 / 16

## Preparation of compressed air ► Maintenance units and components

### Series AS5 Accessories

Part No.	usage Series	Type	d	D	s	Delivery quantity [Piece]	Working pres- sure min./max. [bar]
R412010150	AS5	For compressed air connection G 1	36.9	41.9	1.8	10	-0.95 / 16

Part No.	Ambient tem- perature min./ max. [°C]										
<b>R412010148</b>	-10 / +60										
<b>R412010149</b>	-10 / +60										
R412010150	-10 / +60										

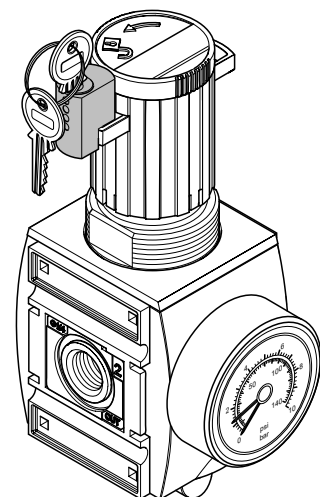
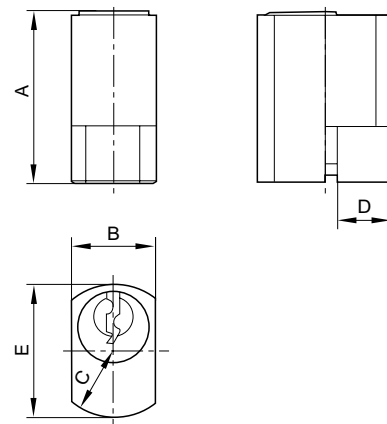
For inserting into the O-ring groove when using series QR1 and QR2 fittings.

### mortise lock

► for Series AS2, AS3, AS5



00135465



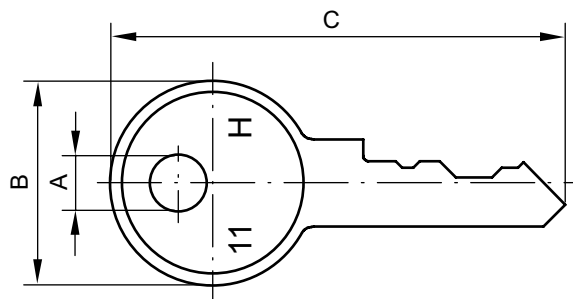
00134002

**Series AS5**  
**Accessories**

Part No.	Type	A	B	C	D	E	Material
<b>R412007959</b>	Standard locking, with key	25	13	R10	Ø8	20	Steel
R412006374	E11 locking, without key	25	13	R10	Ø8	20	Steel

**Key for E11 locking**


22691



21350

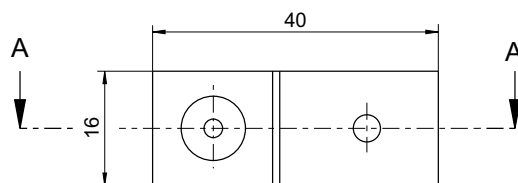
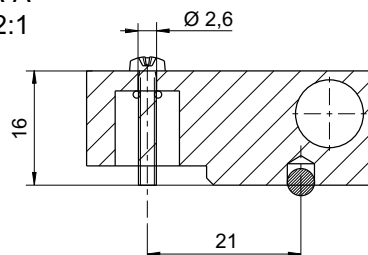
Part No.	A	B	C	Delivery quantity [Piece]								
<b>R961403407</b>	4.5	20.5	45	1								

**Mounting aid**

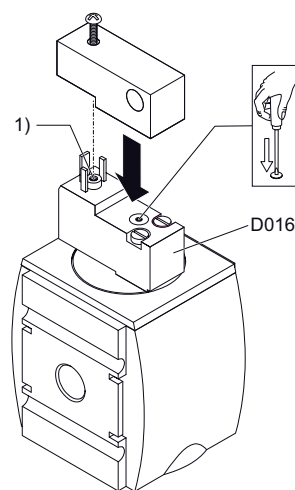
► Assembly aid for permanent actuation of manual override ("press") on pilot valve D016 with electrical push-in fitting, form C.



00015811


**A-A**  
**2:1**


1) ISO 15217, form C



00015809\_a

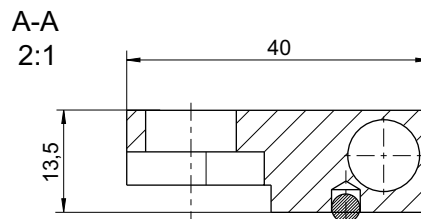
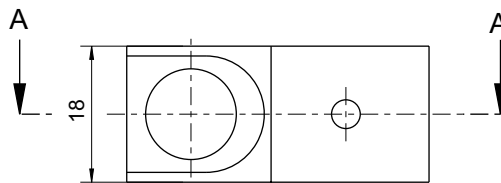


**Preparation of compressed air ► Maintenance units and components**
**Series AS5**  
**Accessories**

Part No.	Material											
R412019278	Aluminum											
Scope of delivery incl. 1 mounting screw, 1 O-ring												

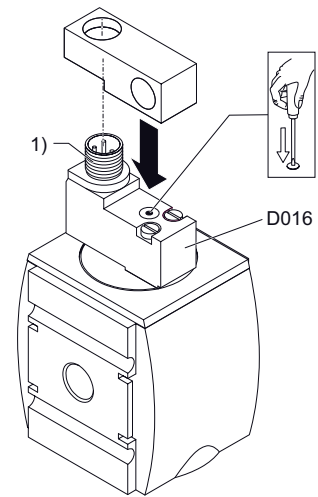
**Mounting aid**

► Assembly aid for permanent actuation of manual override ("press") on pilot valve D016 with electrical connection M12x1.



00015812

1) M12x1



00015810

Part No.	Material	Weight [kg]										
R412015193	Aluminum	0.023										
Mounting the assembly aid to the pilot valve using electrical connector M12x1												

**Series AS5**  
**Accessories**
**3/2-directional valve, Series DO30**

► Qn = 65 - 90 l/min ► Pilot valve width: 30 mm ► Plate valve with pipe connection ► Compressed air connection output: CNOMO ► Electr. connection: Plug, ISO 4400, form A ► Manual override: without detent, with detent ► suitable for ATEX



00110091

Standards	CNOMO / NFE 49-003-1
Version	Poppet valve
Sealing principle	Soft sealing
Mounting on manifold strip	P-strip
Working pressure min./max.	0 bar / 10 bar
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Max. particle size	5 µm
Oil content of compressed air	0 mg/m³ - 5 mg/m³
Nominal flow 1 ► 2	See table below
Nominal flow 2 ► 3	See table below
Protection class with connection	IP65
Duty cycle	100 %
Mounting screw	M4
Materials:	
Housing	Plastic
Seals	Fluorocautchouc

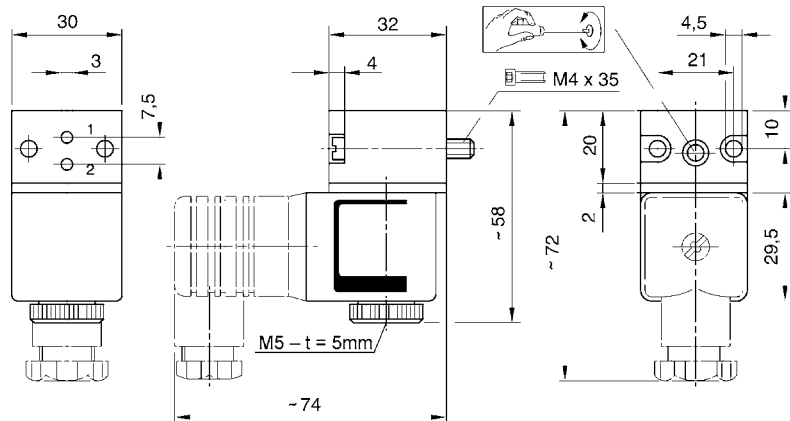
**Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter „Technical information“.
- ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

	MO	Compressed air connection			Flow rate value		Compatibility index	Weight	Note	Part No.
		Input	Output	Exhaust	Qn 1►2	Qn 2►3				
					[l/min]			[kg]		
		CNOMO	CNOMO	M5	68	90	15	0.06	1)	<b>0820019985</b>
		CNOMO	CNOMO	M5	65	80	15	0.06	1)	<b>0820019980</b>
MO = Manual override 1) pilot valve without coil Basic valve without coil Nominal flow Qn at 6 bar and Δp = 1 bar										

Series AS5  
Accessories

Dimensions



t = depth

Coil, Series CO1

▶ Cable with connector ▶ Coil width 30 mm ▶ ATEX certified



00115846


ATEX

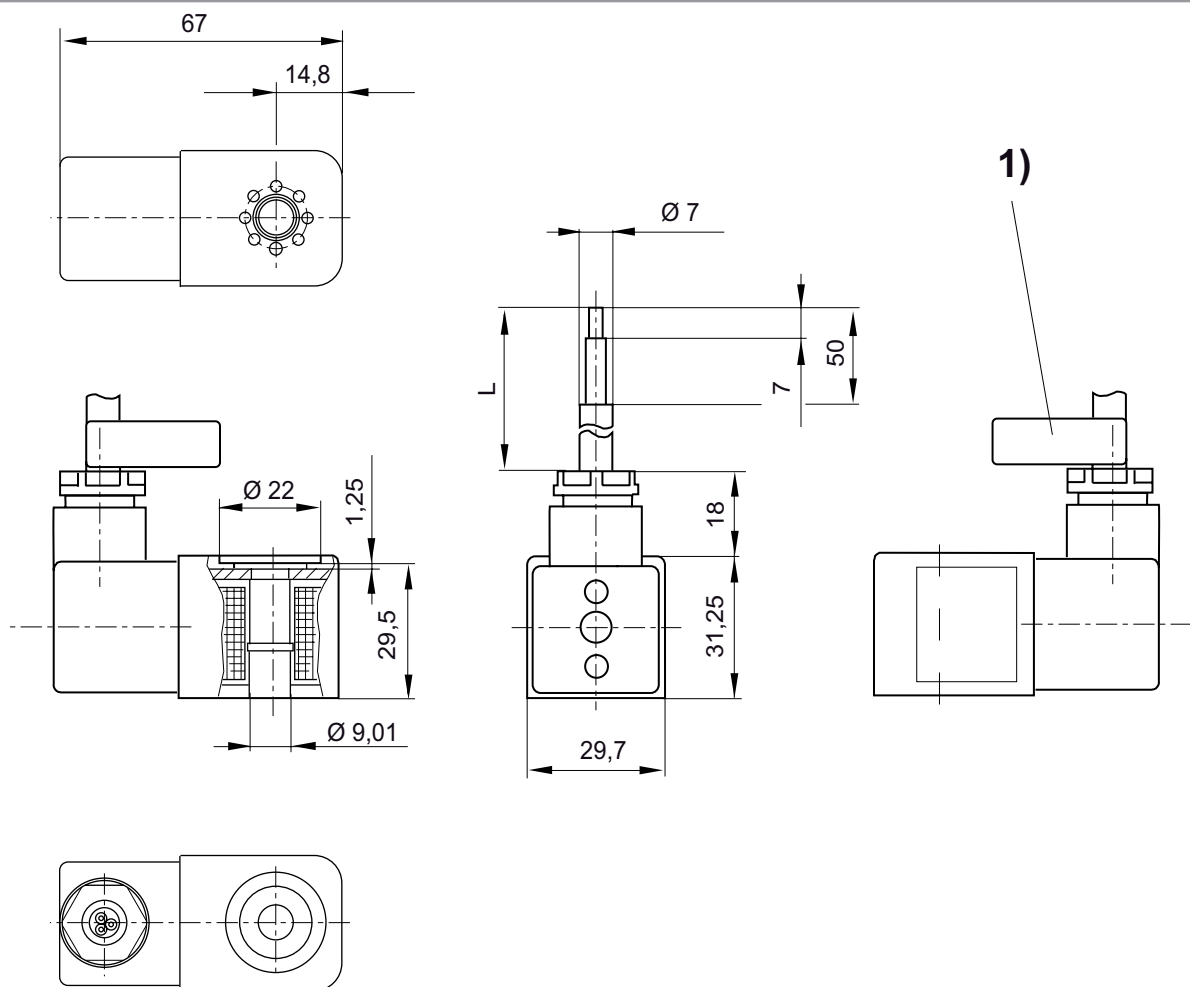
Ambient temperature min./max.  
Protection class  
Duty cycle ED  
Compatibility index CI

II 2G Ex mb IIC T4 Gb  
II 2D Ex mb tb IIC T 130°C Db IP65  
-20°C / +50°C  
IP65  
100 %  
14

Operational voltage			Voltage tolerance		Power consumption	Switch-on power	Holding power
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	DC	AC 50 Hz	AC 50 Hz
					W	VA	VA
-	230 V	230 V	-	-10% / +10%	-	3.1	3
-	110 V	110 V	-	-10% / +10%	-	3	2.9
24 V	-	-	-10% / +10%	-	3.25	-	-

**Series AS5**  
**Accessories**

	Operational voltage			Cable length L	Weight	Part No.
	AC 50 Hz	DC	AC 60 Hz			
				[m]	[kg]	
	230 V	-	230 V	3	0.38	<b>1827414297</b>
	230 V	-	230 V	10	0.91	<b>1827414298</b>
	110 V	-	110 V	3	0.38	<b>1827414299</b>
	-	24 V	-	3	0.38	<b>1827414303</b>
	-	24 V	-	10	0.91	<b>1827414304</b>

**Dimensions**


L = cable length

1) Cable ID band with serial number

00129906

## Preparation of compressed air ► Maintenance units and components

### Series AS5 Accessories

#### 3/2-directional valve, Series DO30

► Qn = 65 - 90 l/min ► Pilot valve width: 30 mm ► Plate valve with pipe connection ► Compressed air connection output: CNOMO ► Electr. connection: Plug, ISO 4400, form A ► Manual override: without detent, with detent ► suitable for ATEX



00110091

Standards  
Version  
Sealing principle  
Mounting on manifold strip  
Working pressure min./max.  
Ambient temperature min./max.  
Medium temperature min./max.  
Medium  
Max. particle size  
Oil content of compressed air  
Nominal flow 1 ► 2  
Nominal flow 2 ► 3  
Protection class with connection  
Duty cycle  
Mounting screw

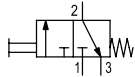

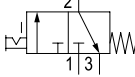

Materials:  
Housing  
Seals

CNOMO / NFE 49-003-1  
Poppet valve  
Soft sealing  
P-strip  
0 bar / 10 bar  
-10 °C / +50 °C  
-10 °C / +50 °C  
Compressed air  
5 µm  
0 mg/m³ - 5 mg/m³  
See table below  
See table below  
IP65  
100 %  
M4

Plastic  
Fluorocautouc

#### Technical Remarks

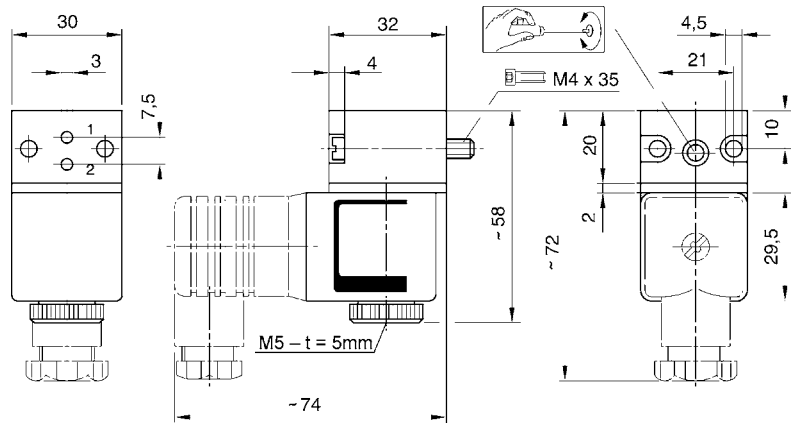
- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter „Technical information“.
- ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

	MO	Compressed air connection			Flow rate value		Compatibility index	Weight	Note	Part No.
		Input	Output	Exhaust	Qn 1►2	Qn 2►3				
					[l/min]			[kg]		
		CNOMO	CNOMO	M5	68	90	15	0.06	1)	<b>0820019985</b>
		CNOMO	CNOMO	M5	65	80	15	0.06	1)	<b>0820019980</b>

MO = Manual override  
1) pilot valve without coil  
Basic valve without coil  
Nominal flow Qn at 6 bar and Δp = 1 bar

Series AS5  
Accessories

Dimensions



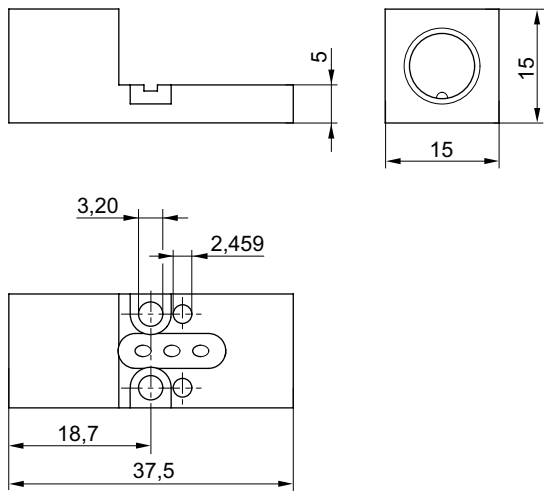
00110092

t = depth

Adapter for external pilot air  
▶ !translate!



IM0046538



IM0045981

Part No.	Material	Weight [kg]										
R412025904	Aluminum	0.015										
Delivery incl. 1 seal plate, 1 screw 3x10, 1 screw DIN 84-M3x18												

AVENTICS GmbH  
Ulmer Straße 4  
30880 Laatzen, GERMANY  
Phone +49 511 2136-0  
Fax +49 511 2136-269  
[www.aventics.com](http://www.aventics.com)  
[info@aventics.com](mailto:info@aventics.com)



Find more contact information at  
[www.aventics.com/contact](http://www.aventics.com/contact)

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05-04-2017

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