

## 5 Port Pilot Solenoid Valve Rubber Seal **Series VFR**

Variations

	Series	Port size Rc (PT) Effecttive area (mm <sup>2</sup> ) (N/min)	Configuration	Voltage	Electrical entry	<b>Option</b> (With indicator light and surge voltage suppressor)	Manual override	SV
					Plug-in Conduit terminal			SV SY
					al al			SYJ
					Tre'	$\Box$ With indicator light and		SX
	VFR2000					surge voltage suppressor • Plug-in		VK
	Plug-in Non plug-in	1⁄ <sub>8</sub> , 1⁄ <sub>4</sub> : P→A, B 13.0 (706.68)			Non plug-in DIN connector (D), (Y)	Conduit terminal (FZ) • Non plug-in DIN connector (DZ)		VZ
	Non plug in	A, B→EA, EB 16.2 (883.35)				(YZ)		VF
			2 position single		a tra			VFR
			VFR2000/3000/4000 (A)4 2(B)					VP7
			(4) 1 2 (5) (EA)513(EB) (P)					
σ			VFR5000/6000 (A)4_2(B)		Plug-in Conduit terminal (F)		Non-locking push style	VQC
Ited	VFR3000	1⁄4: 37.8 (2061.15)	(EA)513(EB) (P)	(Standard) 100V AC <sup>50</sup> /60Hz		☐ With indicator light and surge voltage suppressor	Non-locking push style A	SQ
our	Plug-in Non plug-in	3⁄8: 41.4 (2257.45)	2 position double (A)4 2(B)	200V AC <sup>50</sup> / <sub>60</sub> Hz 24V DC	Non Plug-in	Plug-in     Conduit terminal (FZ)	(Extended) Locking style B	VQ
Base mounted			(EA)513(EB) (P)	(Option) 110 to 120V AC50/60Hz	(VER3⊡10, 4⊡10) DIN connector (D)	<ul> <li>Non plug-in DIN connector (DZ)</li> </ul>	(Slotted) Locking style C	VQ4
ase			3 position	220V AC <sup>50</sup> / <sub>60</sub> Hz 240V AC <sup>50</sup> / <sub>60</sub> Hz 12V DC		(YZ)	(Lever)	VQ5
Ш				100V DC	1000	With surge voltage suppressor		VQZ
	VFR4000 Plug-in	<sup>3</sup> ⁄8:65 (3533.4) <sup>1</sup> ⁄2:67 (3631.55)			Non Plug-in (VER3□40, 4□40)	● Non plug-in (VFR3□40, 4□40)		VQD
	Non plug-in		3 position exhaust center (A)4 2(B)		DIN connector (D), (Y)			VFS
			(EA)513(EB) (P)		a toto			VS
			3 position		Plug-in Conduit terminal (F)			VS7
	VFR5000	<sup>3</sup> ⁄8: 79.2 (4318.6)						VQ7
	Plug-in Non plug-in	1/2: 100.8 (5496.4) 3/4: 102.6 (5594.55)	(EA)513(EB) (P)		Non Plug-in DIN	$\Box$ With indicator light and		
					connector (D)	surge voltage suppressor		
	VFR6000				Plug-in Conduit terminal (F)	<ul> <li>Plug-in Conduit terminal (FZ)</li> <li>Non plug-in DIN connector (DZ)</li> </ul>		
	Plug-in Non plug-in	3⁄4: 171 (9324.25) 1: 191 (10403.9)			Non Plug-in DIN connector (D)		Non-locking push style	
	$\bigcirc$	*2 position	1	<b>୍</b> ରେସ	VIC	1	1.8-1	

## VFR2000/3000/4000/5000/6000

## **Manifold Variations**

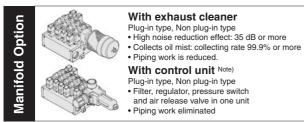
			Base Mountee	d Plug-in Type	
		VFR2000	VFR3000	VFR4000	VFR5000
	With multi-connector				
Manifold	With terminal block		0.3 TES	Real Property in the second seco	and the second sec
	With D-sub connector				
			Base Mounted N	lon Plug-in Type	
		VFR2000	VFR3000	VFR4000	VFR5000
	Common electrical entry		Contraction of the second		
Manifold	<ul> <li>Grommet terminal</li> <li>DIN terminal</li> </ul>				
	Individual electrical entry • Grommet • Grommet terminal • Conduit terminal • DIN terminal • L plug connector <sup>Note)</sup> • M plug connector <sup>Note)</sup>		000 s		
Note) Se	ries VFR2000 only	1	1		1
	Individual SUP spacer				
arts	Individual EXH spacer				
Å L	SUP block disk			•	•
nifold Option Parts	EXH block disk	•	•	•	•
op	Throttle valve spacer				
old	Interface regulator				
nif	Blanking plate				

Note 1) Used with the manifold base. Please contact SMC for details Note 2) There is no manifold base in Series VFR6000.

• (1)

Air release valve spacer

SUP stop valve spacer

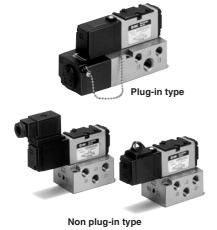


Note) There is no option with control unit in Series VFR5000.

Mar



# **5 Port Pilot Operated Solenoid Valve** Rubber Seal, Plug-in/Non Plug-in Series VFR2000



Symbol	
--------	--

2 position	3 position
Single	Closed center
(A)4 2(B)	(A)4 2(B) ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓
Double	Exhaust center
(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B)
	Pressure center
	(A)4 2(B)

Stan	dard Specifi	cations				SV
	Fluid				Air	
suc	Operating	2 position sing	e/3 position		SY	
atic	pressure range	2 position d	ouble		0.1 to 0.9 MPa	
specifications	Ambient and flui	id temperatu	re	-	SYJ	
eci	Lubrication				Not required <sup>(1)</sup>	510
	Manual override				Non-locking push type	ov
Valve	Mounting orienta	ation			Unrestricted	SX
Val	Impact/Vibration	resistance			300/50 m/s <sup>2 (2)</sup>	
	Enclosure				Dustproof	VK
าร	Coil rated voltag	е		100, 2		
tio	Allowable voltag	e fluctuation		-1	VZ	
ica	Apparent power		Inrush	5.	6 VA/50 Hz, 5.0 VA/60 Hz	
scif	Apparent power	(AO)	Holding	3.4 VA (2.	1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz	VF
spe	Power consumption	tion (DC) <sup>(3)</sup>		1.8 W (2.04 W	: With light/surge voltage suppressor	
ity	Coll rated voltage       Allowable voltage fluctuation       Apparent power (AC) <sup>(3)</sup> Power consumption (DC) <sup>(3)</sup> Electrical entry			Plug-in type	Conduit terminal	
tric				Non plug-in		VFR
lec				type	DIN terminal	
ш				.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		<b>VP7</b>

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial

direction and at the right angles to the main valve and armature. (Values at the initial period)

### **Option Specifications**

2 position double 0.1 to 0.9 MPa

Option Opecinications							
Pilot type	External pilot Note)	VQ4					
Manual override	Non-locking push type A (Extended), Locking type B (Tool required), Looking type C (Lever)	VQ5					
Coll rated valtage	110 to 120, 220, 240 VAC 50/60 Hz						
Coil rated voltage	12 VDC	VQZ					
Porting specifications	Bottom ported						
Option With light/surge voltage suppressor							
Note) Operating pressure: 0 to 0	.9 MPa	VQD					
Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa							

Model

M	odel															VS		
		M	odel			Flow characteristics <sup>(1)</sup>												
	Type of		Non	Port size		$1 \rightarrow 4/2$	$(P \rightarrow A/B)$	_	4/	$2 \rightarrow 5/3$ (A	$B \rightarrow EA/EB$	3)	Max. operating	Response	(4) Weight	VS7		
a	ctuation	Plug-in	plug-in	Rc	С		0	Q (5)			<u></u>	Q (5)	cycle	time (ms)	(kg)	101		
			plagin		[dm³/(s·bar)]	b	Cv	[l/min(ANR)]	[dm³/(s·bar)]	b	Cv	[l/min(ANR)]	(Hz)	(115)		VQ7		
L	Single	VED2100	VED0110	1⁄8	2.5	0.18	0.58	592	3.0	0.27	0.70	749	10	20 or less	0.34	VQ/		
sitio	Single	VFR2100 VFR21	VFRZIIU	1⁄4	2.8	0.24	0.62	686	3.0	0.27	0.70	749	10	20 of less	(0.32)			
2 position	Double	VEDOOO	VED0010	1⁄8	2.4	0.21	0.56	578	3.1	0.28	0.74	778	10	20 or less	0.42			
$\sim$	Double		VFR2200 VFR2210	1/4	2.6	0.27	0.62	649	3.1	0.28	0.74	778	10	20 01 1855	(0.44)			
	Closed	VED2200	VED2210	1⁄8	1.3	0.45	0.36	367	1.4	0.46	0.41	398	5	30 or less	0.43			
E	center VFR2300 VI	VFNZJIU	1/4	1.3	0.45	0.36	367	1.4	0.46	0.41	398	5	30 01 1855	(0.45)				
sitic	Exhaust		aust VERA	st verse (as	VED2/10	1⁄8	0.79	0.53	0.24	238	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	760 [264]	5	20 or loss	0.43	
ő	Exhaust center		VFR2410	1/4	0.79	0.53	0.24	238	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	760 [264]	5	30 or less	(0.45)			
n		VED2510	1⁄8	2.8 [0.65]	0.24 [0.60]	0.68 [0.21]	686 [209]	0.89	0.53	0.27	268	-	00 ar lass	0.43				
		VFR2500	FR2500 VFR2510-	1/4	3.2 [0.75]	0.26 [0.55]	0.73 [0.23]	794 [230]	0.89	0.53	0.27	268	5	30 or less	(0.45)			

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8375-1981. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor) Note 4) For VFR2 00- FZ-01, (): VFR2 10- DZ-01

Note 5) These valves have been calculated according to the ISO6358 and indicate the follow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



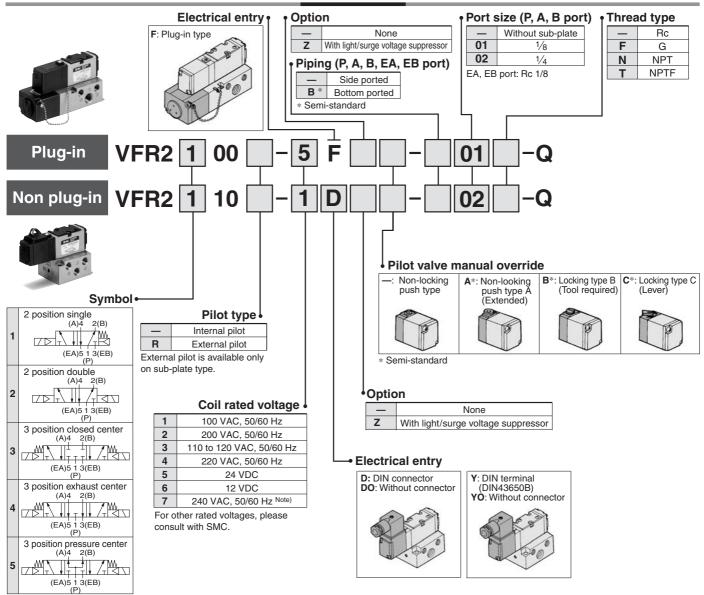
VQC

SQ

VQ

VFS

How to Order



## How to Order Pilot Valve Assembly

SF	SF4-1 DZ -60-Q											
		Man	ual overrid	le								
		—	<ul> <li>Non-locking push type</li> </ul>									
		Α	Non-looking pu	ush type A (	Extend	ed)						
		В	Locking typ	e B (Tool re	quired)							
		С	Locking	type C (Le	ver)							
-Co	Coil rated voltage Electrical entry, Light/Surge voltage suppressor											
1	100 VAC, 50/60 Hz 200 VAC, 50/60 Hz	Symbol	Electrical e	ntry	Indicator light	With surge voltage suppressor	Body type					
3	110 to 120 VAC, 50/60 Hz	F	Plug-i	in	_	_	Plug-in type					
4	220 VAC, 50/60 Hz	D		With	—	—						
5	24 VDC	DZ	DIN	connector								
6	12 VDC	DO	terminal	Without	_	_						
7	240 VAC, 50/60 Hz Note)	DOZ		connector			Non plug-in					
For o	ther rated voltages,	Υ	- DIN	With		_	type					
pleas	please consult with SMC.		DIN terminal	connector								
			(DIN43650B)	Without		—						
		YOZ		connector								
							01.10					



### **Cylinder Speed Chart**

#### Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

							Bor	e size	OIZIII	griogian				
System	Average speed (mm/s)	Series CM Pressure ( Load factor Stroke 300	0.5 MPa or 50%			Pressur	/IB, CA2 e 0.5 MPa ctor 50%	0.0120			Series C Pressure Load fac Stroke 1	e 0.5 MPa tor 50%		01/
		ø20	ø25	ø32	ø40	ø40	ø50	ø63	ø80	ø100	ø125	ø140	ø160	SV
	800 700											Perpendicu upward acti	llar,	SY
Α	600 500 400 300											Horizontal a		SYJ
	300 200 100 0													SX
	800 700 600													VK
В	500 400 300													VZ
	200 100 0													VF
	800 700													VFR
с	600 500 400 300													VP7
	200 100 0													
	800 700													VQC
D	600 500 400 300													SQ
	200 100 0													VQ
	800 700													VQ4
E	600 500 400													VQ5
	300 200 100 0													VQZ
	0													VOD

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

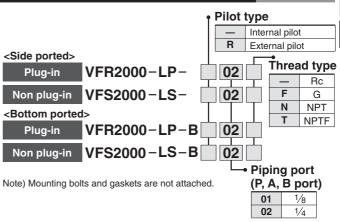
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### System Components

System	Solenoid valve	Speed controller	Silencer	Tube bore x Length
А	0	AS2000-01	AN110-01	T0425 x 1 m
В	Series VFR2000 Rc <sup>1</sup> /8	AS3000-02	AN110-01	T0604 x 1 m
С	110 98	AS3000-02	AN110-01	T0806 x 1 m
D	Series	AS4000-02	AN110-01	T1075 x 1 m
E	VFR2000 Rc <sup>1</sup> /4	AS4000-02	AN110-01	T1209 x 1 m

## How to Order Sub-plate Assembly



EA, EB port: Rc 1/8

VFS

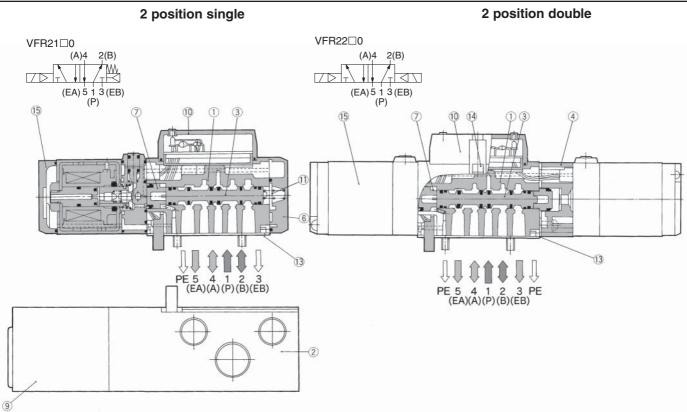
VS

VS7

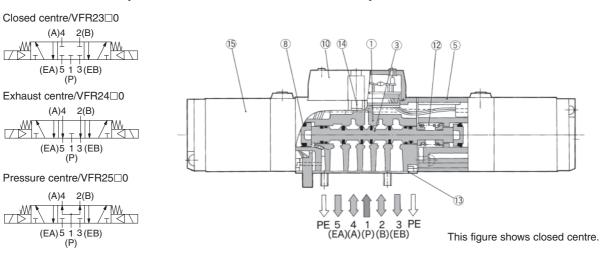
VQ7



### Construction



#### 3 position closed centre/exhaust centre/pressure centre



### **Component Parts**

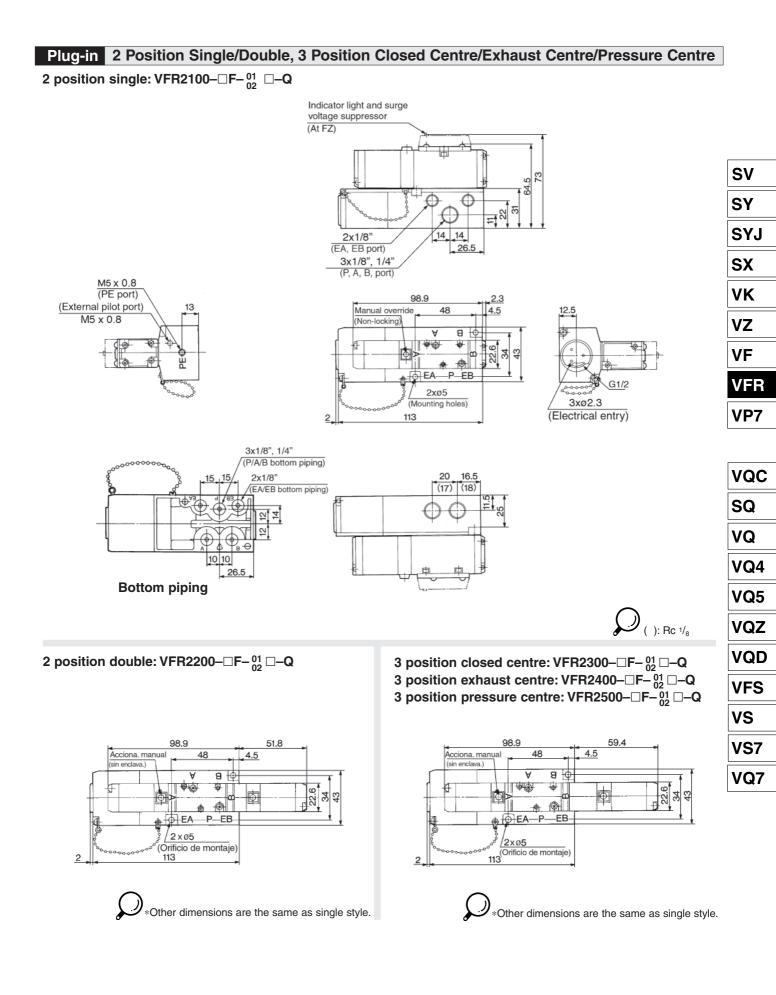
No.	Description	Material	Note	No.	Description	Material	Note			
1	Body	Aluminium die cast	Platinum silver	$\bigcirc$	Piston	Resin				
2	Sub-plate	Aluminium die cast	Platinum silver	8	Piston	Resin				
3	Spool valve	Aluminium, NBR		9	Junction cover	Resin				
4	Adapter plate	Aluminium die cast	Platinum silver	10	Light cover ass'y	Resin				
5	Adapter plate	Aluminium die cast	Platinum silver	1	Spool spring	Stainless steel				
6	End plate	Resin	Black	12	Return spring	Stainless steel				

Component Parts

### **Replacement Parts**

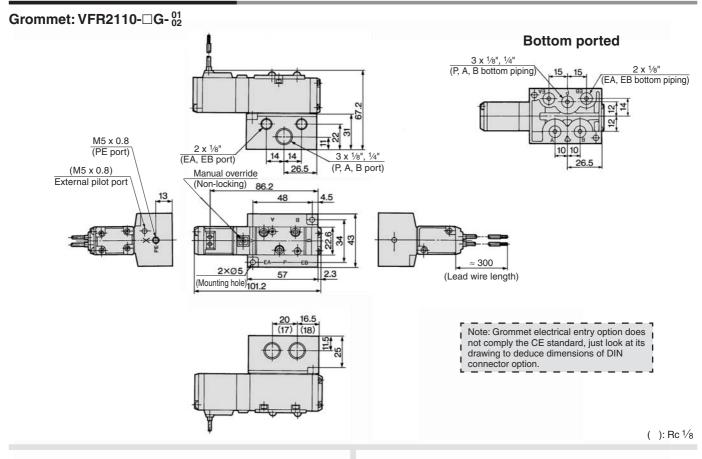
No.	Description	Material	Part No.							
INO.	Description	Ivialerial	VFR21□0	VFR22□0	VFR23□0, 24□0, 25□0					
(13)	Gasket	NBR	AXT624-20-2	AXT624-20-2	AXT624-20-2					
14	Hex. socket head cap screw	Steel	AXT624-26 (M3 X 31) AXT624-26 (M3 X 31) AXT624-26 (M3 X 31)							
(15)	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly on p.1.8-4							
	Sub-plate assembly	_	Refer to "How to Order Sub-plate Assembly on p.1.8-5							



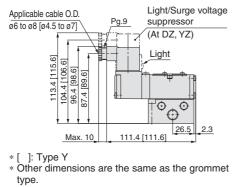




## Non Plug-in: 2 Position Single

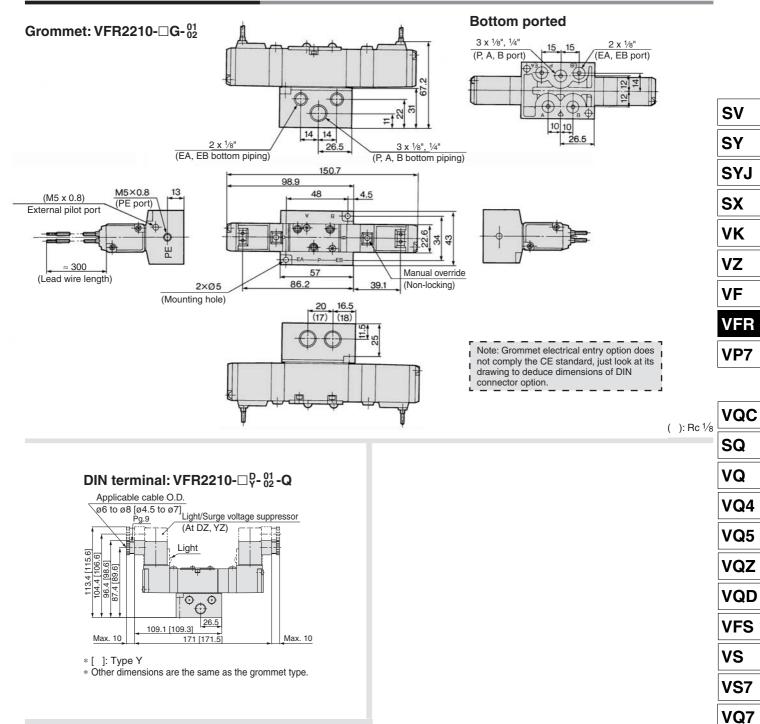


### DIN terminal: VFR2110-DY-01 -Q



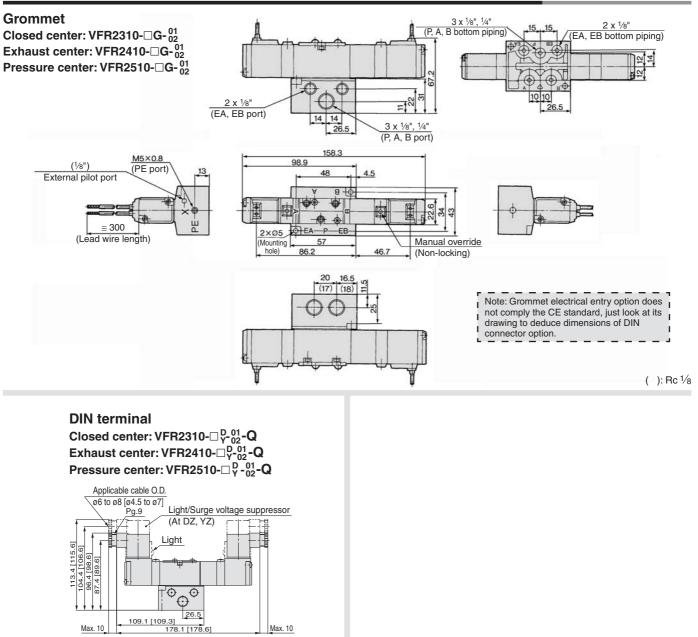


## Non Plug-in: 2 Position Double





## Non Plug-in: 3 Position Closed Center/Exhaust Center/Pressure Center



\* [ ]: Type Y

Max. 10

\* Other dimensions are the same as the grommet type.

Max. 10

## Series VFR2000 Manifold Specifications

### **Manifold Specifications**

Base model	Wiring	Porting specifications	Port s	Port size Sta		Applicable	
Dase model	winnig	A, B port	P, EA, EB	А, В	Stations	valve model	
Diug in tuno	<ul> <li>With terminal block</li> </ul>				2 to 15		
Plug-in type VV5FR2-01□-Q	With multi-connector     With D-sub connector				2 to 8	VFR2□00-□F-Q	
Non plug-in type VV5FR2-10-Q	• DIN terminal	Note) Side/Bottom	1/4	<sup>1</sup> / <sub>8,</sub> 1/ <sub>4</sub> C6, C8	2 to 15	VFR2□10-□D/Y-Q	

## How to Order Manifold Assembly

<Example> Plug-in type with terminal block (6 stations, one-piece junction cover)

VV5FR2-01T1-061-02-Q 1 set (Manifold base part no.)
*VFR2100-5FZ-Q 3 sets (2 position single part no.)
*VFR2200-5FZ-Q 2 sets (2 position double part no.)
*VVFS2000-10A 1 set (Blanking plate assembly part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

**Plug-in Type: With Terminal Block** VP7 · Since lead wires of solenoid valve VV5FR2-01T 08 02 are connected with the terminals on upper surface of terminal block Thread type VQC corresponding lead wires from Series VFR2000 Symbol \*2, \*3 power source can be wired at the Rc Manifold Porting Passage \*1 F G bottom of terminal block. SQ Symbo ecificatio Plug-in type Ν NPT One piece junction cove Р EA, EB Port size \*2, \*3 A, B with terminal block NPTF т Side Symbol P, EA, EB A, B VQ Junction cover Commo 2 U side Bottom 01 1⁄8 U side Individual junction 3 Side 02 1/4 cover Individua VQ4 4 Bottom One-touch One-piece junction C6 1/4 00 1 fitting for ø6 5 Side cover 0 VQ5 6 Bottom One-touch **C**8 Stations duit wiring 7\* fitting for ø8 Side Individua D side 02 2 stations 8\* Bottom М Mixed junction cover VQZ D side Semi-standard Note) P port or EA/EB port of symbol "3" to "8" can be When an individual passage is used, P, EA and EB ports will be 15 15 stations VQD individual port with block plate. Therefore, if using bottom ported. \* 2 For bottom ported, A/B port size is 1/8 (Symbol 01) only individual SUP spacer or individual EXH spacer for \* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8). individual port, its symbol is "1". VFS Plug-in Type: With Multi-connector VS Master connection of power VV5FR2-01CD1-05 01 Ω VS7 and solenoid valves. Quick wiring permits ease Series VFR2000 of installation. VQ7 • Symbol \*2, \*3 Thread type Manifold Passage \*1 Porting Rc Plug-in type with Symbo U side multi-connector F G Ρ Port size \*2, \*3 EA. EB А, В NPT Connector mounting Ν Symbol P, EA, EB A, B 1 Side direction NPTF Commo т 2 01 1⁄8 Bottom D D side mounting 1/4 3 02 Side D side U side mounting ndividua U. 4 One-touch Bottom C6 Multi-connector Junction cover 1/4 fitting for ø6 5 Side ndividual Commo One-piece 6 Bottom One-touch **C**8 1 junction cover fitting for ø8 Note) P port or EA/EB port of symbol "3" to "8" can be 7 Side vidual Individua individual port with block plate. Therefore, if using Μ Mixed 8 Bottom Stations. individual SUP spacer or individual EXH spacer for 2 stations Semi-standard 02 individual port, its symbol is "1". \* 1 When an individual passage is used, P, EA and EB ports will be bottom ported. 08 8 stations \* 2 For bottom ported, A/B port size is 1/8 (Symbol 01) only. \* Max. 8 stations \* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).

<Example> Non plug-in type: 6 stations

Valve arrangement is counted from the D side.

\*VFR2410-5D-Q

VV5FR2-10-061-01-Q ..... 1 set (Manifold base part no.)

When ordering, specify the part nos. in order from the 1st. station in the D side

\*VFR2110-5D-Q ...... 5 sets (2 position single part no.)

\*VVFS2000-R-01-2 ······ 1 set (Individual EXH spacer part no.)

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

→The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

..... 1 set (3 position exhaust part no.)

SV

SY

SYJ

SX

VK

VZ

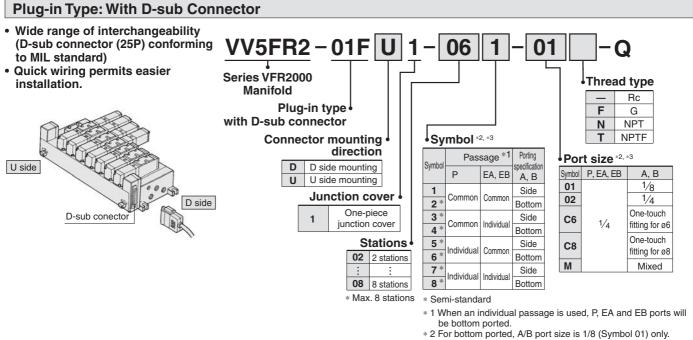
VF

VFR

Note) Side ported and bottom ported cannot be taken at

the same time.





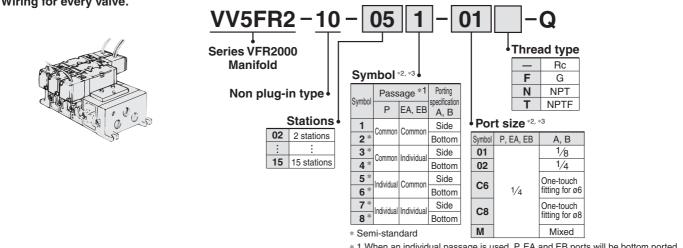
\* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).

Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate.

Therefore, if using individual SUP spacer or individual EXH interface for individual port, its symbol is "1".

#### Non Plug-in Type: DIN Terminal

#### · Wiring for every valve.



\* 1 When an individual passage is used, P, EA and EB ports will be bottom ported.

\* 2 For bottom ported, A/B port size is 1/8 (Symbol 01) only.
 \* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).

Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate.

Therefore, if using individual SUP spacer or individual EXH spacer for individual port, its symbol is "1".

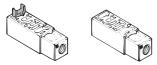


#### Manifold/Option Parts Assembly

#### **Individual SUP spacer**

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

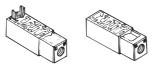
Bo	dy type	Plug-in type	Non plug-in type		
ino.	Rc <sup>1</sup> /8 VVFS2000-P-01-1		VVFS2000-P-01-2		
Part	Rc <sup>1/</sup> 4	VVFS2000-P-02-1	VVFS2000-P-02-2		



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

Body type		Plug-in type	Non plug-in type		
no.	Rc <sup>1</sup> /8	VVFS2000-R-01-1	VVFS2000-R-01-2		
Part			VVFS2000-R-02-2		



#### SUP block disk

When supplying manifold with more than two different kinds of pressure, high and low, insert a block disk in between stations subjected to different pressures.

Body type	Plug-in type	Non plug-in type				
Part no.	AXT625-12A					

#### EXH block disk

When valve exhaust affects the other stations in the circuit, insert EXH block disk in between stations to separate valve exhaust.

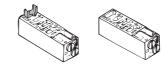
Body type	Plug-in type	Non plug-in type					
Part no.	AXT6	25-12A					



#### Throttle valve spacer

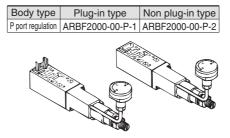
Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body type	Plug-in type	Non plug-in type		
Part no.	VVFS2000-20A-1	VVFS2000-20A-2		
Turrio.	VVI 02000-20A-1	VVI 02000-20A-2		



#### Interface regulator

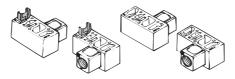
Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Characteristics")



#### Air release valve spacer

Valve VFR21□0 (single) can be used as air release valve by combining with release valve spacer.

Body type	Plug-in type	Non plug-in type					
Part no.	VVFS2000-24A-1	VVFS2000-24A-2 R					
Note) L: U side mount R: D side mount							



#### SUP stop valve spacer Note)

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves.

Body type	Plug-in type	Non plug-in type						
Part no.	VVFS2000-37A-1	VVFS2000-37A-2						
(Height will be 23.2 mm higher.)								

Note) Used with manifold base.

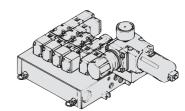
Please contact SMC for details.

#### **Blanking plate**

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

1 3					
Body type	Plug-in type	Non plug-in type	SV		
Part no.	VVFS2	000-10A			
			SY		
Manifold Option					
With co	ntrol unit		SY		
	lon plug-in ty		SX		
• riller, reg	julation valve, pi	essure switch	L		

- Filter, regulation valve, pressure switch and air release valve all combine to form one unit.
- Piping processes are eliminated.



#### For details, refer to page 1.8-18.

VQC
SQ
VQ
VQ4
VQ5
VQZ
VQD
VFS
VS
VS7
VQ7

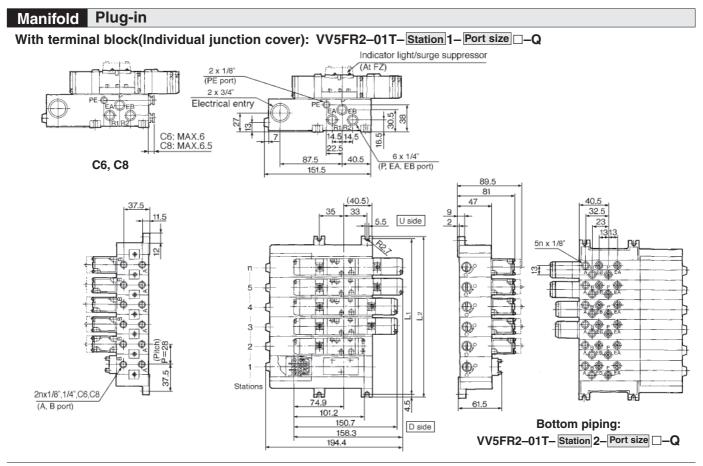
VK

VZ

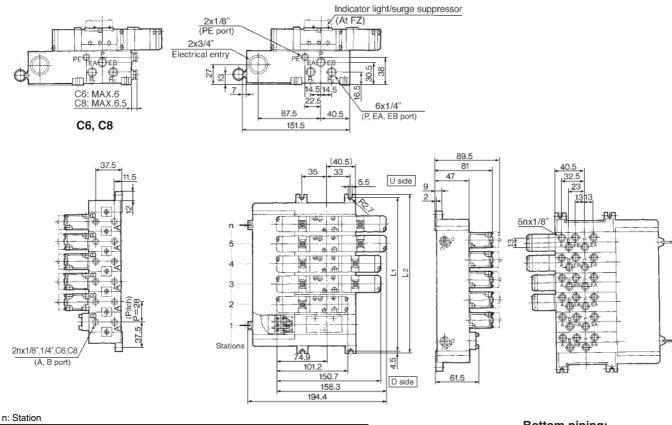
VF

VFR

VP7



With terminal block(One-piece junction cover): VV5FR2-01T1-Station1-Port size -Q



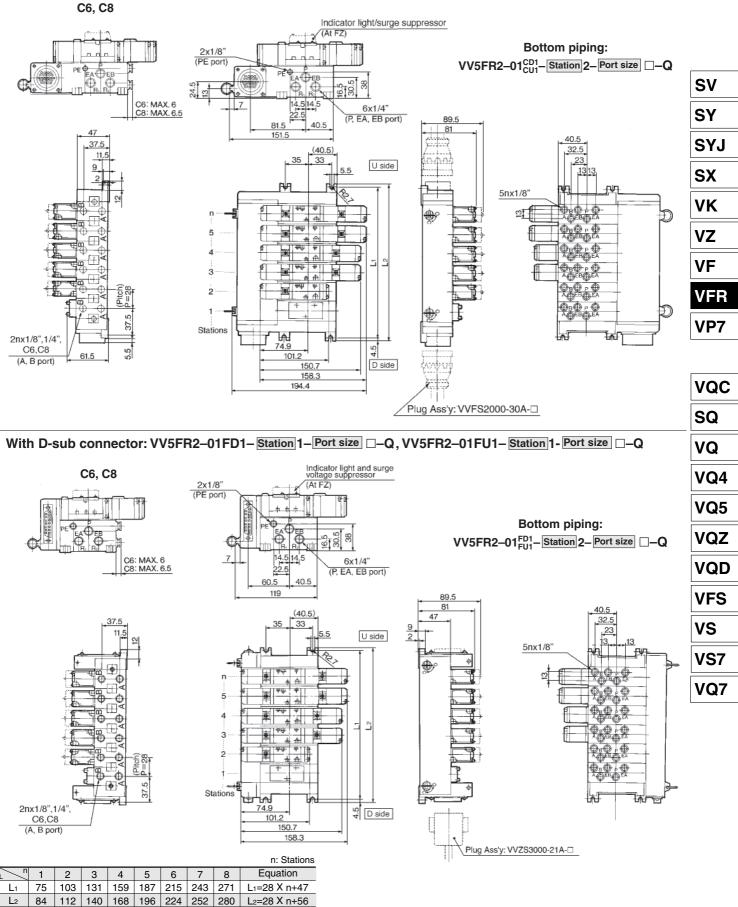
n	1	2	3	4	5	6	7	8	9	10	Equation
L1	75	103	131	159	187	215	243	271	299	327	L1=28 X n+47
L2	84	112	140	168	196	224	252	280	308	336	L <sub>2</sub> =28 X n+56

Bottom piping: VV5FR2-01T1-Station2-Port size -Q

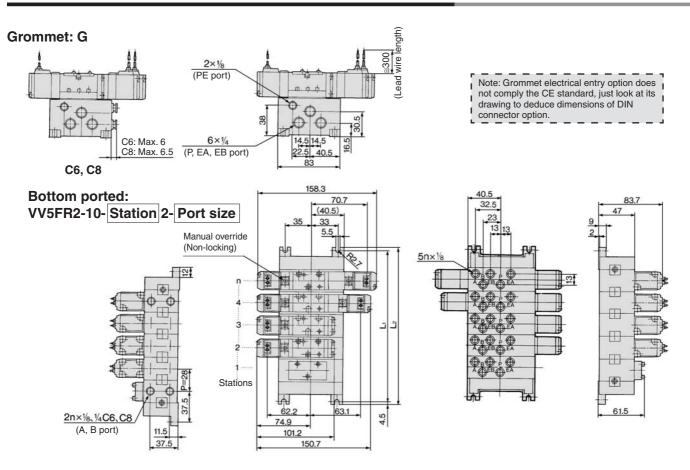


## Manifold Plug-in

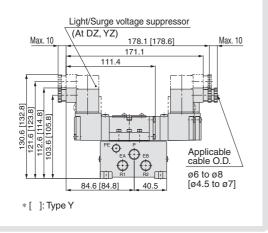
With multi-connector: VV5FR2-01CD1-Station1-Port size -Q, VV5FR2-01CU1-Station1-Port size -Q



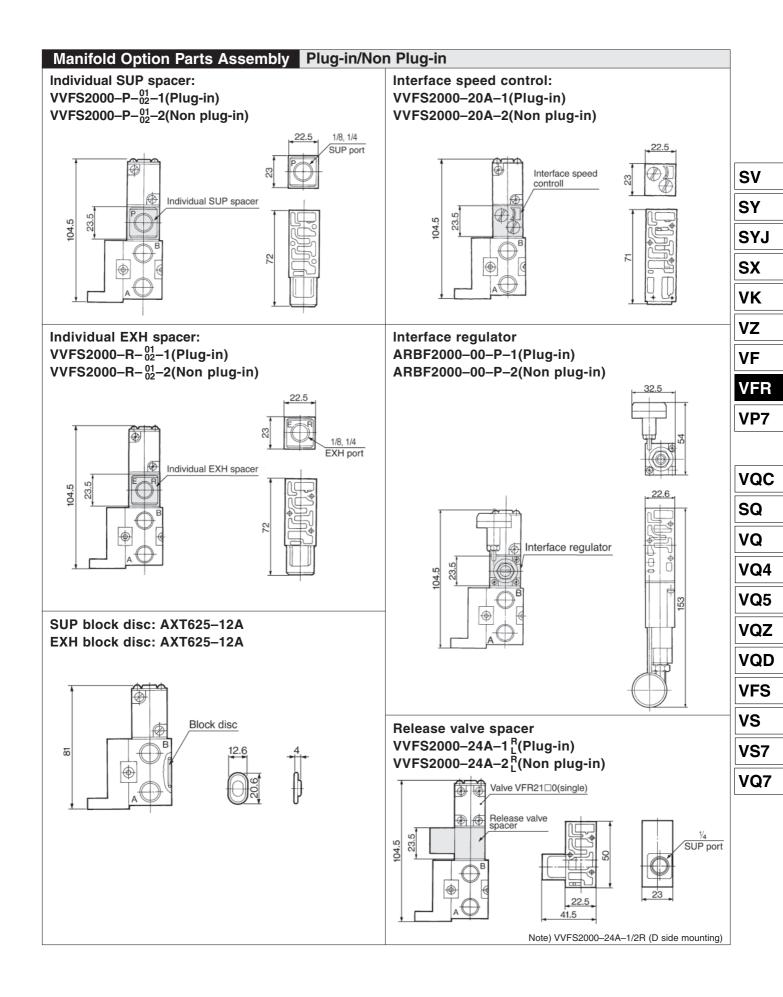
## Manifold/Non plug-in type: VV5FR2-10-Station 1-Port size



#### **DIN terminal: D, Y**



											n: Stations
Stations	1	2	3	4	5	6	7	8	9	10	Formula
L	75	103	131	159	187	215	243	271	299	327	L1 = 28 x n + 47
L <sub>2</sub>	84	112	140	168	196	224	252	280	308	336	L <sub>2</sub> = 28 x n + 56





## Manifold with Control Unit -

•Controlling equipment (filter, regulator, pressure switch and air release valve) is all in one standard unit, possible for directly mounted to the manifold base.

Piping work eliminated



Plug-in



Non plug-in

## Caution

Air filter with auto drain or manual drain must be mounted with the air filter at the bottom.

## **Manifold Specifications**

Manifold	Plug-i	n: VV5FR2-01□-Q	Non plug-in: VV5FR2-10-Q			
Connection	With	n terminal block multi-connector D-sub connector	DIN connector			
Applicable solenoid valve	VF	R2□00-□F-Q	VFR2□10-□D/Y-Q			
	Common SUP, Common EXH					
Piping	A, B port	Side: Rc1/8 ,1/	, C6, C8, Bottom: Rc <sup>1</sup> / <sub>8</sub> (Option)			
	P, EA, EB port	Side: Rc	1/4, Bottom: Rc 1/8 (Option)			
Stations	2 to 15 c	stations* (With multi-connector/D-cub connector: 2 to 8 stations)				

Stations 2 to 15 stations\* (With multi-connector/D-sub connector: 2 to 8 stations)

\* Including station of control unit

## **Control Unit Specifications**

	•			
Air filter (With auto drain/manual drain)				
Filtration degree	5~μm			
Regulator				
Set pressure	0.05 to 0.85MPa			
(Secondary pressure)	0.03 10 0.05101 a			
Pressure switch				
Set pressure	0.1 to 0.6MPa			
(Secondary pressure)	0.1 10 0.0101 a			
Hysteresis	0.08MPa			
Contact	1a			
Light	LED light: Red			
Max. contact capacity	2VAAC, 2WDC			
Max. current	At 24VAC/DC or less: 50mA			
wax. cullent	At 100VAC/DC: 20mA			
Inside voltage fall	4V or less			
Air release valve (single only)				
Operating press. range	0.2 to 0.9MPa			
	•			

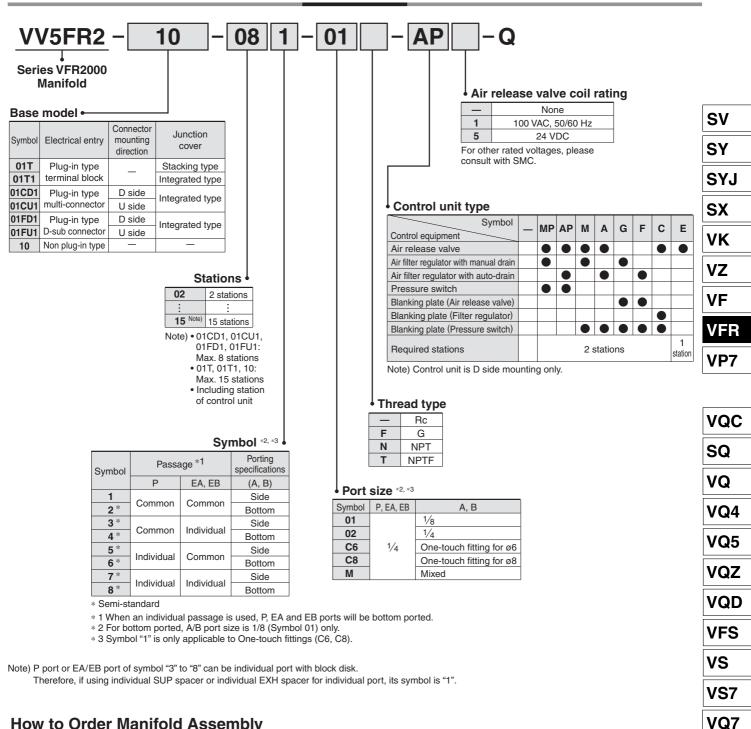
## **Control Unit Option**

(1) Release valve	<plug-in> VVFS2000-24A-1R (D side mounting) VVFS2000-24A-1L (U side mounting)</plug-in>						
spacer	<non plug-in=""> VVFS2000-24A-2R (D side mounting) VVFS2000-24A-2L (U side mounting)</non>						
Pressure switch (2)	IS1000P-2-1						
Blank	For filter regulator	MP2-2					
plate	For pressure switch	MP3-2					
plate	For air release valve	AXT625-18A					
Filter element	111511-5B						
Note 1) Befer to "Manifold Option" on p 1 8-17							

Note 1) Refer to "Manifold Option" on p.1.8-17. Note 2) Pressure switch cannot be mounted later on non plug-in.

## FR20(

How to Order



How	to	Order	Manifold	Assembly

<Example> Plug-in type with terminal block

VV5FR2-01T1-091-02-MP5-Q1 set (Manifold base part no.)
*VFR2100-5FZ-Q ······ 5 sets (2 position single part no.)
*VFR2200-5FZ-Q

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

<Example> Non plug-in type

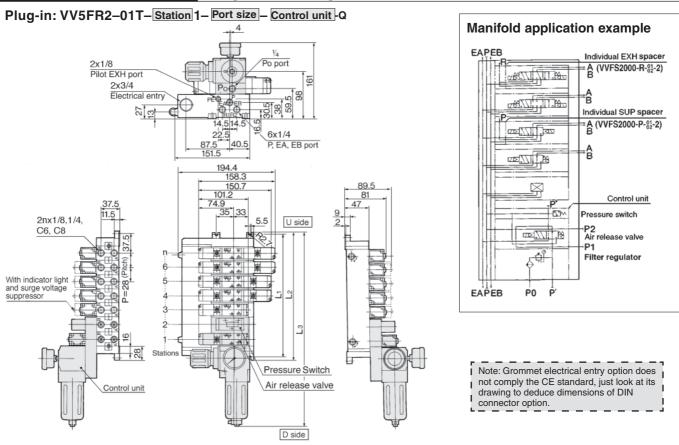
VV5FR2-10-071-01-M5-Q	······1 set (Manifold base part no.)
<u>∗</u> VFR2110-5D-Q	

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

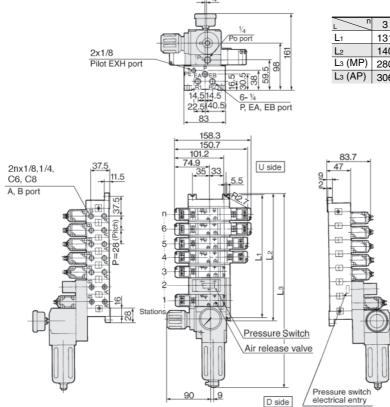
The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

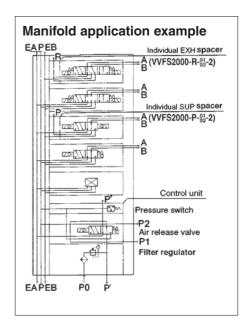
## Manifold with Control Unit Plug-in/Non Plug-in



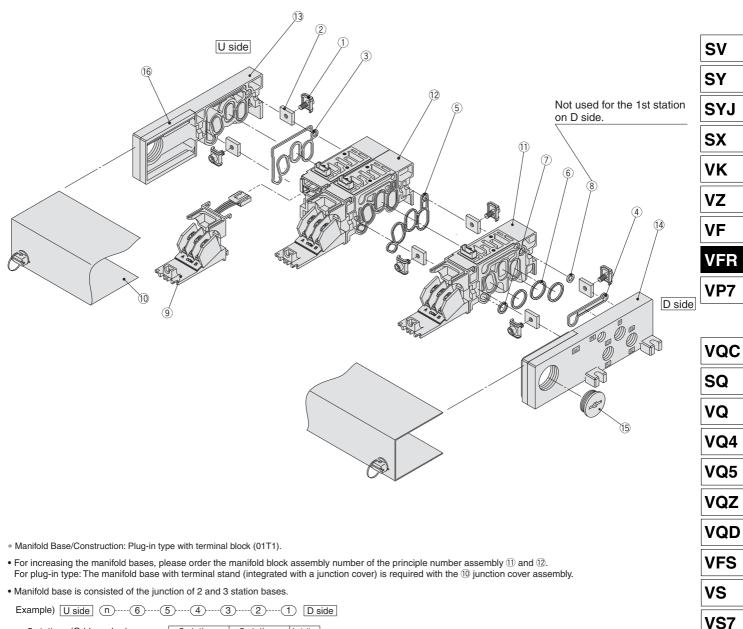
Non plug-in: VV5FR2-10-Station 1-Port size - Control unit -Q



									n: Station
L	3	4	5	6	7	8	9	10	Equation
Lı	131	159	187	215	243	271	299	327	L1=28 X n+47
L2	140	168	196	224	252	280	308	336	L <sub>2</sub> =28 X n+56
L3 (MP)	280	308	336	364	392	420	448	476	L <sub>3</sub> =28 X n+196
L <sub>3</sub> (AP)	306	334	362	390	418	446	474	502	L <sub>3</sub> =28 X n+222



## Manifold Base Construction — Plug-in Type, Non Plug-in Type



<5 stations (Odd number)>	2 stations	2 stations	1 station

<6 stations (Even number> 2 stations 2 stations 1 station

VQ7

### **Replacement Parts**

Description	Material		Part no.
Connection fitting assembly	Steel plate		AXT625-4-1A
Connection fitting B	Steel plate		AXT625-5
Gasket A	NBR		AXT625-17
Gasket B	NBR		AXT625-16
Gasket	HNBR		VVFS2000-32-1H
O-ring	NBR		18 x 15 x 1.5
O-ring	NBR		10.5 x 7.5 x 1.5
O-ring	NBR		8 x 5 x 1.5
Adapter plate	Resin	For 01	AXT625-6
Adapter plate assembly	—	For 01T	AXT625-28-13A
Adapter plate assembly		For 01T1	(Terminal section with adapter plate and lead wire assembly)
Adapter plate	Resin	For 01C	AXT625-28-1
Adapter plate		For 01F	VVF2000-26-6
		For 01	AXT625-7A
		For 01T	AXT625-28-3A
Junction cover assembly	_	For 01T1	AXT625-28-7A-Stations
		For 01C	
		For 01F	VVF2000-26-5A-Stations
Rubber plug	NBB	For 01	AXT333-12
	INDE	For 01T (1)	AXT625-22
Guard	Resin	For <sup>01</sup> <sub>01T (1)</sub>	AXT625-28-4
	Description         Connection fitting assembly         Connection fitting B         Gasket A         Gasket B         Gasket I         O-ring         O-ring         Adapter plate         Adapter plate         Junction cover assembly         Rubber plug	DescriptionMaterialConnection fitting assemblySteel plateConnection fitting BSteel plateGasket ANBRGasket BNBRGasket CHNBRO-ringNBRO-ringNBRAdapter plateResinAdapter plateResinJunction cover assembly—Rubber plugNBR	Description         Material           Connection fitting assembly         Steel plate            Connection fitting B         Steel plate            Gasket A         NBR            Gasket B         NBR            Gasket C         HNBR            O-ring         NBR            O-ring         NBR            O-ring         NBR            O-ring         NBR            O-ring         NBR            O-ring         NBR            Adapter plate assembly

### **Replacement Parts: Sub Assembly**

No.	Description	Part no.	Component parts	Applicable manifold base
	Man Statel Internet	AXT625-01A- <sup>1</sup> <sub>2</sub> (-B) Note)	$\begin{array}{l} \mbox{Manifold block} (1), \mbox{Metal joint (1)}, (2), \mbox{O-ring (6)}, (7), (8), \mbox{Junction cover (1)}, \\ \mbox{Adapter plate (3)}, \mbox{Pin housing, Guide, Insert plug lead wire} \end{array}$	Plug-in type With attachment plug lead wire
11	Manifold block assembly (for 1 station)	AXT625-20A- <sup>1</sup> <sub>2</sub> (-B) Note)	$\begin{array}{l} \mbox{Manifold block} (1), \mbox{Metal joint (1)}, (2), \mbox{O-ring (6)}, (7), (8), \mbox{Junction cover (1)}, \\ \mbox{Adapter plate assembly (with terminal) (9), Pin housing, Guide} \end{array}$	Plug-in type With terminal block
		AXT625-10A- <sup>1</sup> <sub>2</sub> (-B) Note)	Manifold block ①, Metal joint ①, ②, O-ring ⑥, ⑦, ⑧	Non plug-in type
	Manifold block	AXT625-01A2-2 <sup>1 Note)</sup>	Manifold block (2), Metal joint (1), (2), Gasket (5), Junction cover (1), Adapter plate (3), Pin housing, Guide, Insert plug lead wire	Plug-in type With attachment plug lead wire
12	assembly (for 2 stations)	AXT625-20A2-2 <sup>1 Note)</sup>	Manifold block <sup>(1)</sup> / <sub>2</sub> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , Gasket <sup>(5)</sup> , Junction cover <sup>(1)</sup> / <sub>2</sub> , Adapter plate assembly (with terminal) <sup>(3)</sup> , Pin housing, Guide	Plug-in type With terminal block
		AXT625-10A2-2 <sup>1 Note)</sup>	Manifold block ①, Metal joint ①, ②, Gasket ⑤	Non plug-in type
		AXT625-2A	End plate (U) 🕄, Metal joint ①, ②, Gasket A ③, Guard 🚯	Plug-in type With attachment plug lead wire
13	End plate (U side) assembly	AXT625-2A-20	End plate (U) <sup>(1</sup> / <sub>3</sub> , Metal joint <sup>(1</sup> ), <sup>(2)</sup> , Gasket A <sup>(3)</sup> , Guard <sup>(1</sup> / <sub>6</sub> )	Plug-in type With terminal block
		AXT625-2A-10	End plate (U) 🚯, Metal joint ①, ②, Gasket A ③	Non plug-in type
		AXT625-3A	End plate (D) <sup>(a)</sup> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , Gasket B <sup>(4)</sup> , Guard <sup>(b)</sup> , Steel ball	Plug-in type With attachment plug lead wire
14	End plate (D side) assembly	AXT625-3A-20	End plate (D) (4), Metal joint (1), (2), Gasket B (4), Guard (6), Steel ball	Plug-in type With terminal block
		AXT625-3A-10	End plate (D) (4), Metal joint (1), (2), Gasket B (4), Steel ball	Non plug-in type

Note) 1: A, B port size Rc 1/8, 2: A, B port size Rc 1/4, (-B): A, B port bottom ported

# **5 Port Pilot Operated Solenoid Valve** Rubber Seal, Plug-in/Non Plug-in Series VFR3000 (E Series VFR3000)





Non plug-in type

#### Symbol

2 position	3 position
Single	Closed center
(A)4 2(B)	(A)4 2(B)
(EA)513(EB) (P)	(EA)513(EB) (P)
Double	Exhaust center
(A)4 2(B)	(A)4 2(B)
(EA)513(EB) (P)	(EA)513(EB) (P)
<u> </u>	Pressure center
	(A)4 2(B)
	(EA)513(EB)
	( ( ( )

## **Standard Specifications**

	Fluid				Air			
S	Operating	2 position single	e/3 position		0.2 to 0.9 MPa		SV	
jo	pressure range	2 position do	uble		0.1 to 0.9 MPa		••	
cat	Ambient and flui	d temperature		-10	0 to 50°C (No freezing)		SY	
Valve specifications	Lubrication				Not required <sup>(1)</sup>		31	
be	Manual override			N	lon-locking push type		<b>.</b>	
es	Mounting orienta	ation			Unrestricted		SYJ	
alv	Impact/Vibration	resistance						
>	Enclosure				SX			
ns	Coil rated voltag	е		100, 20	00 VAC (50/60 Hz), 24 VDC			
atio	Allowable voltag	e fluctuation		-15	VK			
ifice	Apparent power		Inrush	5.6	VA/50 Hz, 5.0 VA/60 Hz		VIX	
Sec	Apparent power	(AC) (*)	Holding	3.4 VA (2.1	<u> </u>	vz		
Electricity specifications	Power consump	tion (DC) <sup>(3)</sup>		1.8 W (2.04 W:	With light/surge voltage suppress	or)	٧Z	
icit				Plug-in type	Conduit terminal			
រីភ្ល៊ី Electrical entry			Non plug-in	DIN terminal		VF		
Ē				type	Birtterminar			

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and

de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial

direction and at the right angles to the main valve and armature. (Values at the initial period)

### **Option Specifications**

i

option	Specifica						
Pilot type		External pilot Note)					
Manual	Main valve	Direct manual override	VQ				
override	Pilot valve	Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)					
Coil rated voltage		110 to 120, 220, 240 VAC 50/60 Hz	VQ4				
Coll rated	voltage	12 VDC					
Porting sp	ecifications	Bottom ported					
Option		With light/surge voltage suppressor					
Note) Operating pressure: 0 to 0.9 MPa Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa							
	2 prosition double 0.1 to 0.0 MPa						

2 position double 0.1 to 0.9 MPa

#### Model

	IUUEI																
Model Flow characteristics (1)								(2)	(3)	(4)	VC						
Type of actuation			Non	Port size		$1 \rightarrow 4/2$	$(P \rightarrow A/B)$		4/	$2 \rightarrow 5/3$ (A)	$B \rightarrow EA/EB$	3)	Max. operating	Response	(4) Weight	VS	
		Plug-in plug-ir		Rc	C [dm³/(s·bar)]	b	Cv	Q (5) [l/min(ANR)]	C [dm³/(s⋅bar)]	b	Cv	Q (5) [l/min(ANR)]	cycle (Hz)	time (ms)	(kg)	VS7	
2	Single		VFR311	1/4	7.5	0.38	1.9	2011	7.5	0.34	1.9	1957	-	00 au lana	0.61		
ocition	Single	VFR310	VFR314	3⁄8	8.4	0.39	2.2	2269	8.7	0.38	2.2	2333	5	30 or less	(0.64) <0.58>	VQ7	
Š	Daubla	VERAGE	VFR321	1/4	7.1	0.41	1.9	1945	7.4	0.40	1.9	2013	-	00	0.71		
0	Double	VFR320	VFR324□	3⁄8	7.9	0.36	2.0	2090	8.6	0.37	2.2	2290	5	30 or less	(0.74) <0.69>		
	Closed	VERAGE VE	VFR331	VFR331	1/4	6.8	0.40	1.8	1850	6.3	0.38	1.6	1690	0	50 av laga	0.72 (0.75)	
E	center	VFR330	VFR334□	3⁄8	7.2	0.39	1.9	1945	6.5	0.40	1.7	1768	3	50 or less	<0.75) <0.71>		
nocition	Exhaust		VFR341	1/4	6.5	0.42	1.7	1794	7.9 [3.4]	0.41 [0.47]	2.0 [0.96]	2165 [975]	0	50 or less	0.72		
Ğ	center	VFR340□	VFR344□	3⁄8	6.9	0.42	1.8	1905	9.5 [3.4]	0.39 [0.46]	2.4 [0.96]	2566 [968]	3	50 01 1855	(0.75) <0.71>		
¢			VFR351	1/4	7.6 [2.4]	0.33 [0.48]		1970 [694]	6.1	0.36	1.5	1613	0	EQ or loop	0.72		
	center	VFR350□	VFR354□	3⁄8	9.3 [2.4]	0.34 [0.47]	2.2 [0.69]	2427 [688]	6.5	0.41	1.7	1781	3	50 or less	(0.75) <0.71>		

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8375-1981. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 4) For VFR3 00- FZ-03, ( ): VFR3 10- DZ - 03, < >: VFR3 40- G-03

Note 5) These valves have been calculated according to the ISO6358 and indicate the follow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.

VP7

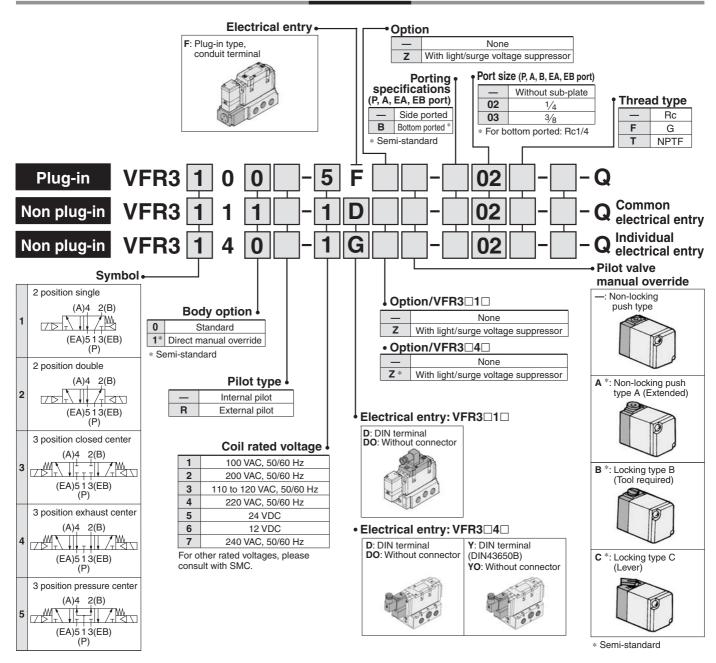
VQC

SQ

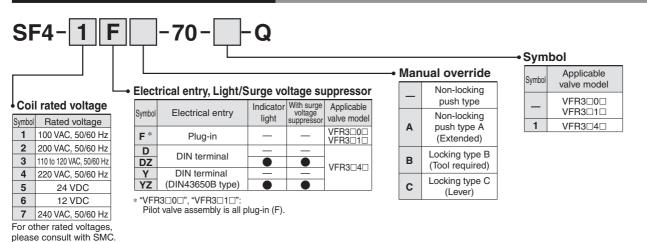
VQD

VFS





## How to Order Pilot Valve Assembly





### **Cylinder Speed Chart**

Use as a guide for selection.
Please confirm the actual conditions with SMC
Sizing Program.

		-									
			Bore size								
System	Average speed (mm/s)	Pressure ( Load facto	eries MB, CA2 ressure 0.5 MPa oad factor 50% troke 500 mm				Series CS1/CS2 Pressure 0.5 MPa Load factor 50% Stroke 1000 mm				
		ø40	ø50	ø63	ø80	ø100	ø125	ø140	ø160	ø180	ø200
A	1000 900 800 700 600 500 400 300 200 100 0								- I	Perpendicu upward act Horizontal a	uation
в	1000 900 800 700 600 500 400 300 200 100 0										

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

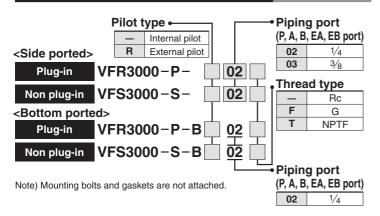
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time. \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

\* Load lactor. ((Load mass x 9.8)/ medietical loice) x ro

### System Components

System	Solenoid valve	Speed controller	Silencer	SPG (Steel pipe) dia. x Length	
A	Series VFR3000 Rc <sup>1</sup> /4	AS4000-02	AN20-02	6A x 1 m	
В	Series VFR3000 Rc <sup>3</sup> ⁄8	AS420-03	AN30-03	10A x 1 m	

## How to Order Sub-plate Assembly



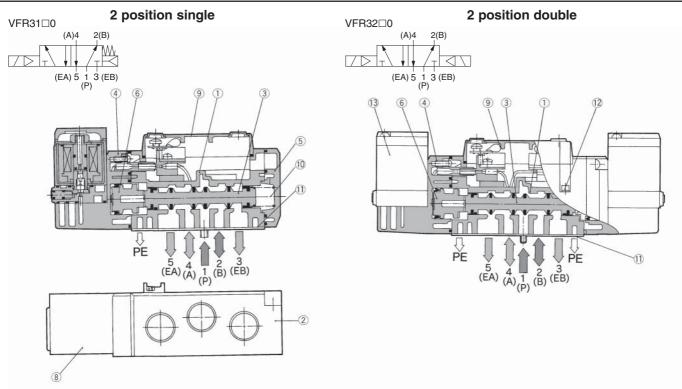
SV
SY
SYJ
SX
VK
VZ
VF
VFR

VP7

SQ VQ
VQ
VQ4
VQ5
VQZ
VQD
VFS
VS
VS7
VQ7

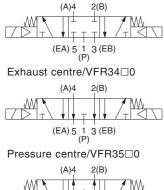


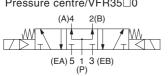
## Construction



#### 3 position closed centre/exhaust centre/pressure centre

#### Closed centre/VFR33□0





#### **Component Parts**

No.	Description	Material	Note	
1	Body	Aluminium die cast	Platinum silver	
2	Sub-plate	Aluminium die cast	Platinum silver	
3	Spool valve	Aluminium, NBR		
4	Adaptor plate	Resin	Black	
5	End plate	Resin	Black	

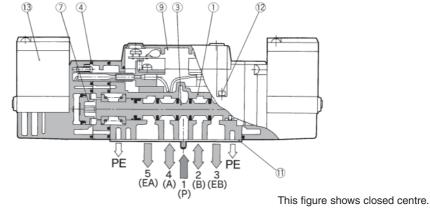
#### **Component Parts**

No.	Description	Material	Note						
6	Piston	Resin							
7	Piston	Resin							
8	Junction cover	Resin							
9	Light cover	Resin							
10	Return spring	Stainless steel							

### **Replacement Parts**

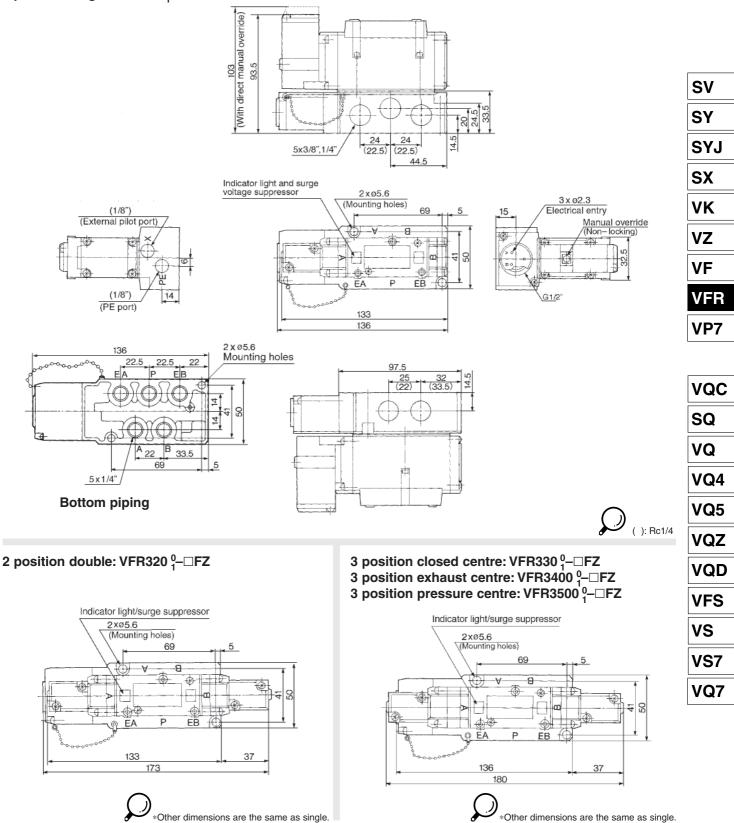
No.	Description	Matavial	Part No.							
		Material	VFR31	VFR32	VFR3300, 3400, 3500					
11	Gasket	NBR	VFR3000-26-4	VFR3000-26-4	VFR3000-26-4					
12	Hex. socket head cap screw	Steel	AXT632-3(M3 X 32)	AXT632-3(M3 X 32)	AXT632-3(M3 X 32)					
13	Pilot valve assembly	_	Refer to "H	Refer to "How to Order Pilot Valve Assembly on p.1.8-24.						
-	Sub-plate assembly	_	Refer to "	Refer to "How to Order Sub plate Assembly on p.1.8-25.						

**SMC** 

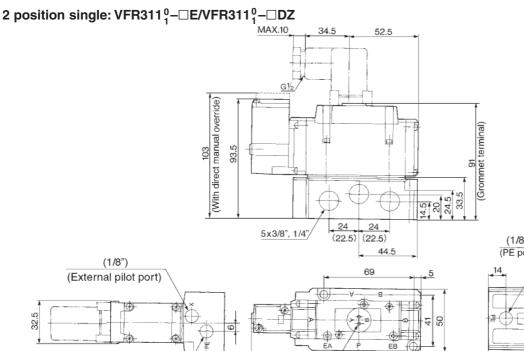


### Plug-in 2 Position Single/Double, 3 Position Closed Centre/Exhaust Centre/Pressure Centre

#### 2 position single: VFR310 <sup>0</sup><sub>1</sub>–□FZ



## Non Plug-in 2 Position Single/Double, 3 Position Closed Centre/Exhaust Centre/Pressure Centre



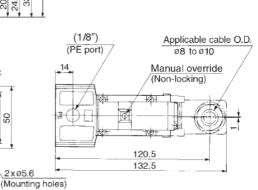
Electrical entry

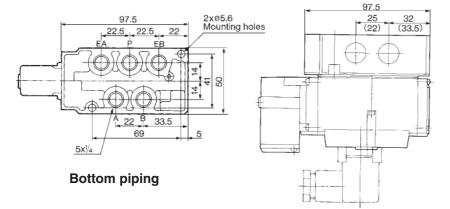
133

(ø2.3)

48

2xø5.6





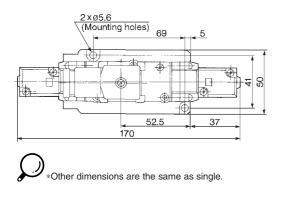
14

(1/8")

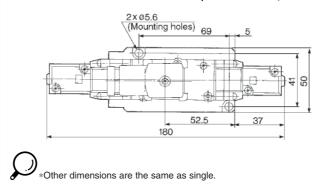
(PE port)

.): Rc 1/4

### 2 position double: VFR321<sup>0</sup><sub>1</sub>−□E/VFR321<sup>0</sup><sub>1</sub>−□DZ



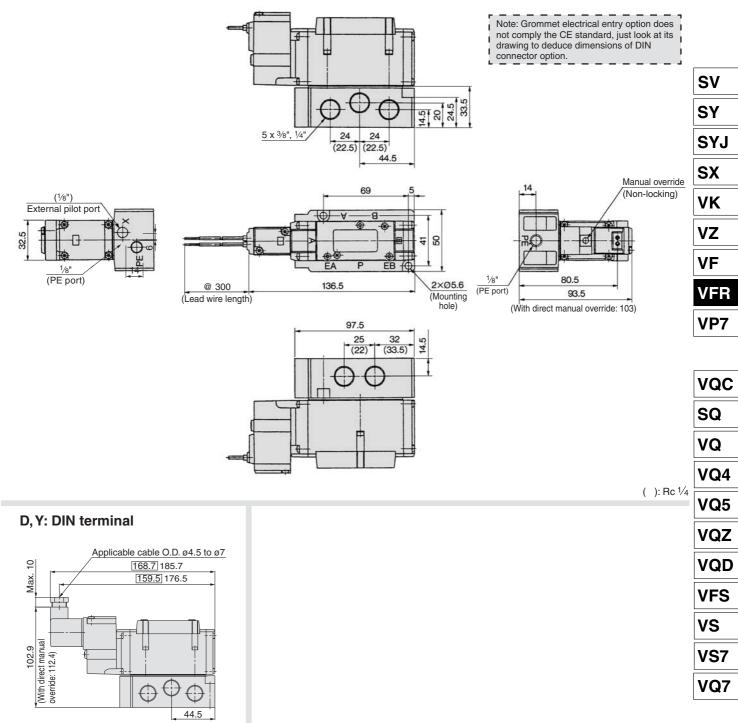
3 position closed centre: VFR331 $_{1}^{0}$ - $\Box$ E/VFR331 $_{1}^{0}$ - $\Box$ DZ 3 position exhaust centre: VFR341 $_{1}^{0}$ - $\Box$ E/VFR341 $_{1}^{0}$ - $\Box$ DZ 3 position pressure centre: VFR3511---E/VFR3511--DZ



## Series VFR3000

## Non Plug-in: 2 Position Single

### 2 position single: VFR314 <sup>0</sup><sub>1</sub>-□G



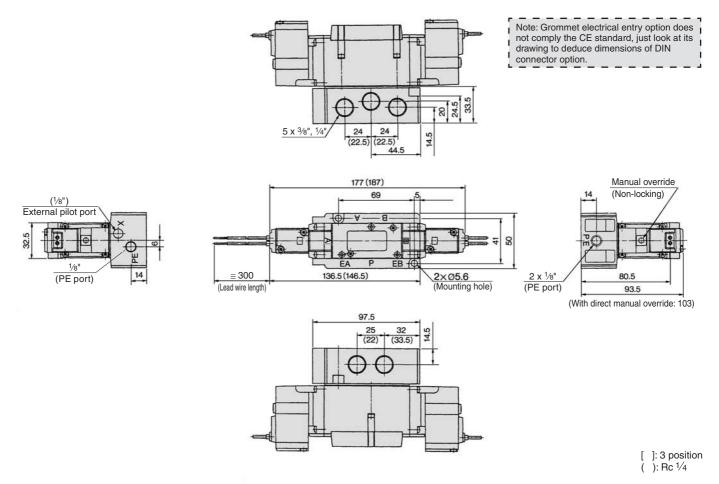
: With light/surge voltage suppressor



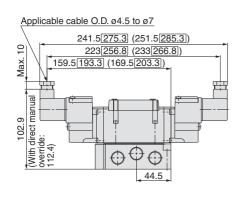
## Non Plug-in: 2 Position Double, 3 Position Closed Center/Exhaust Center/Pressure Center

## 2 position double: VFR324 <sup>0</sup><sub>1</sub>-□G

3 position closed center: VFR334 <sup>0</sup>/<sub>1</sub>-□G 3 position exhaust center: VFR344 <sup>0</sup>/<sub>1</sub>-□G 3 position pressure center: VFR354 <sup>0</sup>/<sub>1</sub>-□G



#### D, Y: DIN terminal



[ ]: 3 position

: With light/surge voltage suppressor

## Series VFR3000 Manifold Specifications

## Manifold Specifications

Base mounted	Wiring	Porting specifications	Port size		Stations	Applicable
Dase mounted	VVIIIIg	A, B port	P, EA, EB	A, B	Otations	valve model
Plug-in type	<ul> <li>With terminal block</li> </ul>				2 to 10	
VV5FR3-01□-Q	With multi-connector     With D-sub connector				2 to 8	VFR3□00-□F-Q
Non plug-in type VV5FR3-10-Q	DIN terminal	Side/Bottom	Note) 1/2	<sup>1/4, 3/8</sup> C8, C10	2 to 10	VFR3□1□-□D/Y-Q
Non plug-in type VV5FR3-40-Q	DIN terminal			00,010		VFR3□4□-□D/Y-Q

## How to Order Manifold Assembly

<example> Plug-in type with terminal block: 6 stations</example>			
	VV5FR3-01T-061-02-Q 1 set (Manifold base part no.)		
	*VFR3100-5FZ-Q 3 sets (2 position single part no.)		
	*VFR3200-5FZ-Q 2 sets (2 position double part no.)		
	*VVFS3000-10A 1 set (Blanking plate)		

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

	7
Example> Non plug-in type: 6 stations	
VV5FR3-10-061-03-Q 1 set (Manifold base part no.)	<b>K</b>
	Ζ
*VFR3410-5D-Q 1 set (3 position exhaust center part no.)	
*VVFS3000-R-03-2 1 set (Individual EXH spacer part no.)	/F
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.	

SV

SY

SYJ

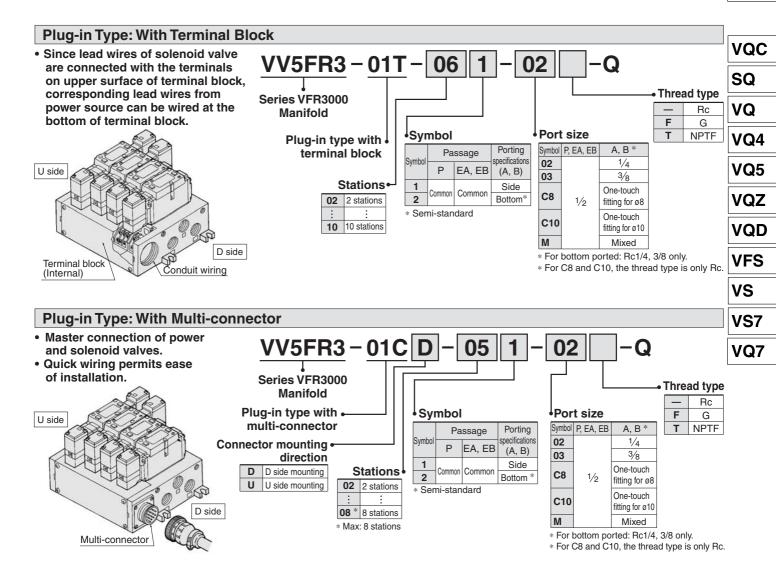
/FR

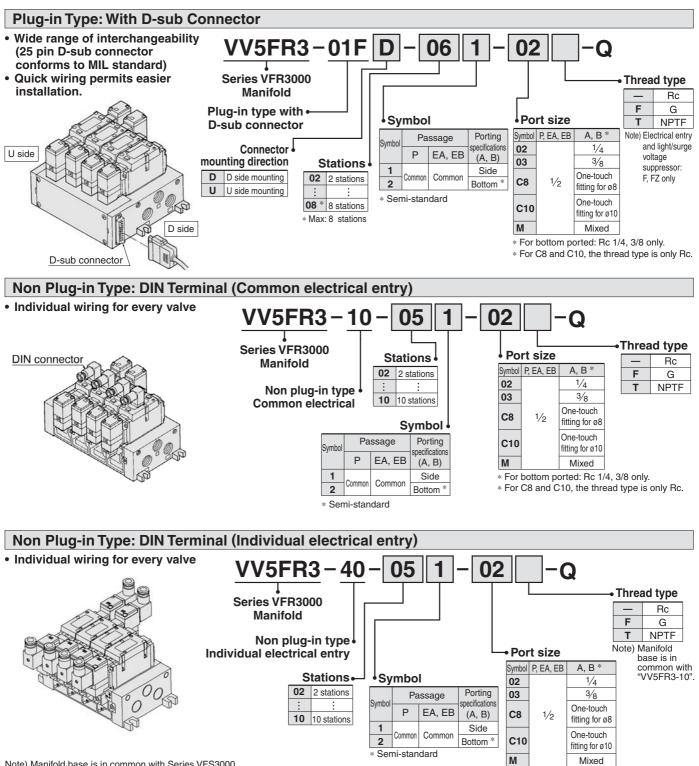
VP7

Note) If silencer is mounted to EA/EB port, use silencer "AN403-04" (O.D. ø27).

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet





Note) Manifold base is in common with Series VFS3000.

For bottom ported: Rc 1/4, 3/8 only.

\* For C8 and C10, the thread type is only Rc.

**GSMC** 

#### **Manifold/Option Parts Assembly**

#### Individual SUP spacer

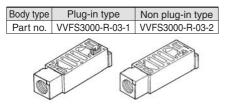
Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS3000-P-03-1	VVFS3000-P-03-2
	and the second s	A CON
		A BERN
S.	ير للر 📲	est a
6	XIS	X

#### Individual EXH spacer

0

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.



#### SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT636-1A	

#### EXH block disk

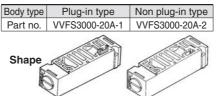
When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type
Part no.	AXT636-1A	



#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.



#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Characteristics").

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF3050-00-P-1	ARBF3050-00-P-2
A port regulation	ARBF3050-00-A-1	ARBF3050-00-A-2
B port regulation	ARBF3050-00-B-1	ARBF3050-00-B-2

### SUP stop valve spacer

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS3000-37A-1	VVFS3000-37A-2

(Height will be 27.5 mm higher.)

#### **Blanking plate**

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS3000-10A	

\* Mounting screws: 4 positions

#### **Manifold Option**

#### With exhaust cleaner

- Plug-in type/Non plug-in type
- Valve exhaust noise dampening: 35 dB or more.
- Collects oil mist: collecting rate 99.9% or SV
  more

For details, refer to page 1.8-38

• Filter, regulation valve, pressure switch

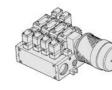
and air release valve are all combined to

· Piping processes are eliminated.

· Piping process reduced.

With control unit Plug-in type/Non plug-in type

form one unit.



SYJ SX VK VZ VF

VP7

VQC

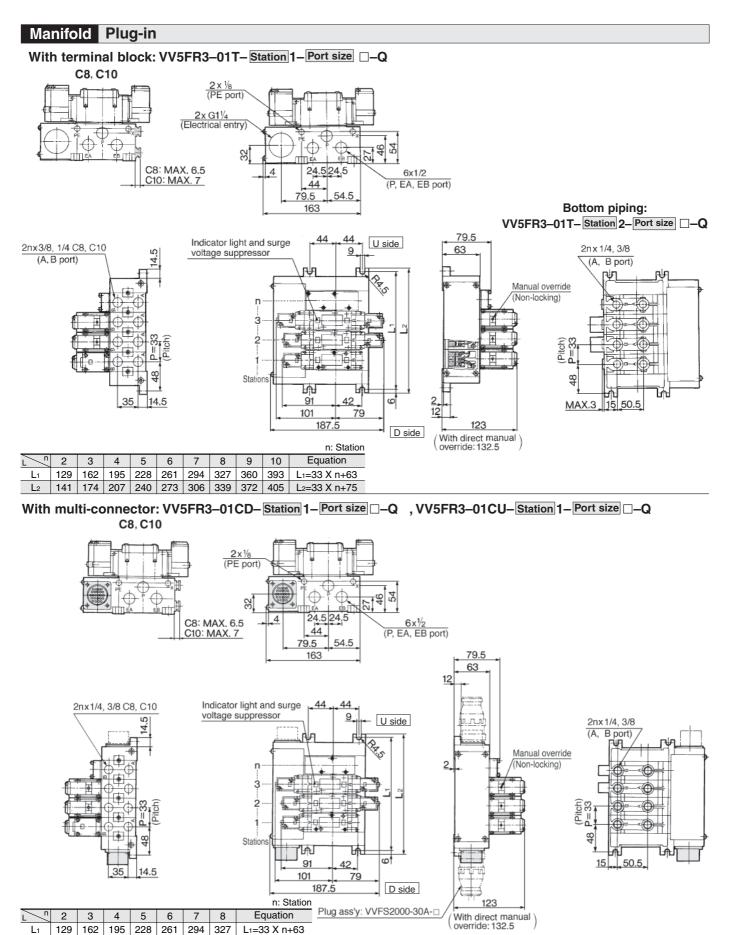
SQ

SY



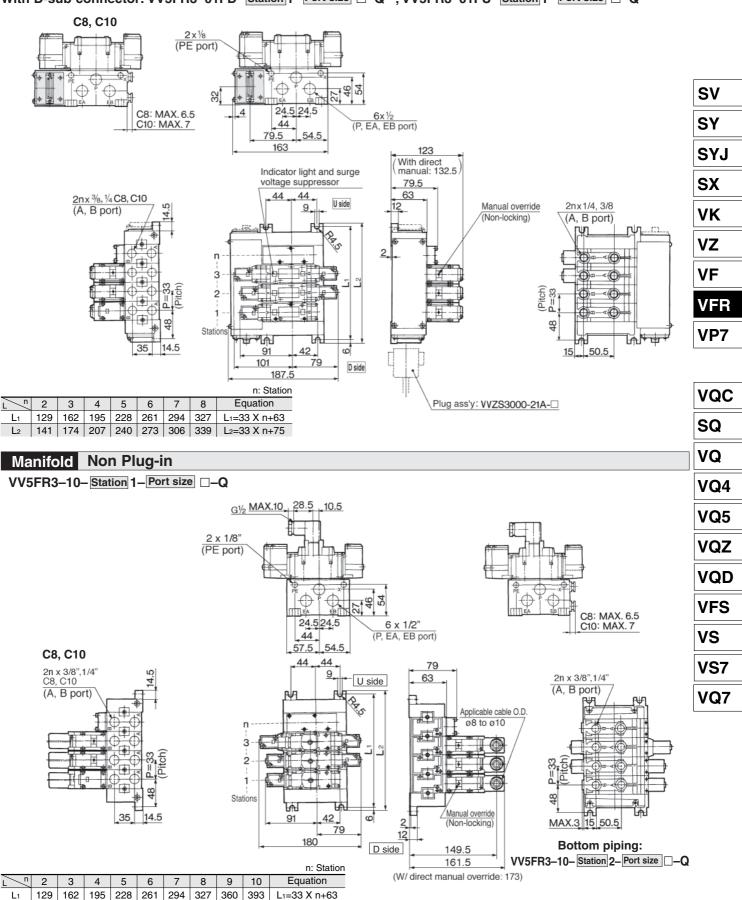
For details	refer to	page 1	8-41
i oi uotailo			

VQ
VQ4
VQ5
VQZ
VQD
VFS
VS
VS7
VQ7



#### Manifold Plug-in

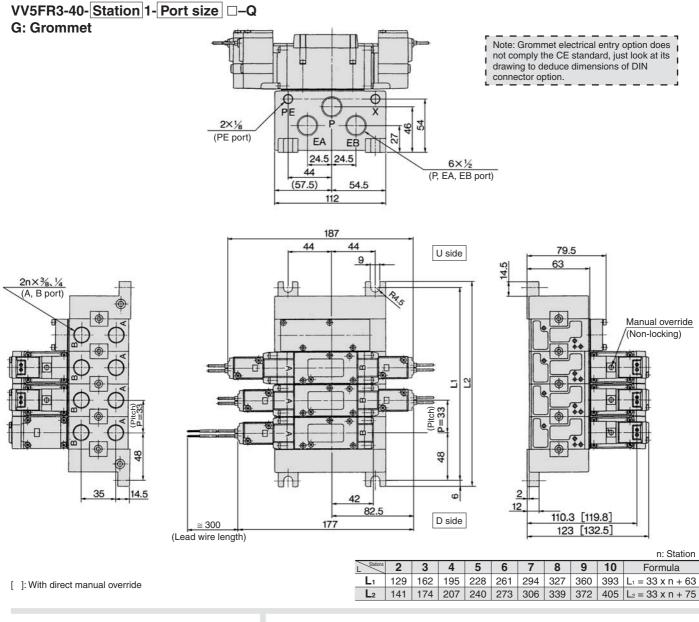
With D-sub connector: VV5FR3-01FD-Station 1-Port size -Q, VV5FR3-01FU-Station 1-Port size -Q



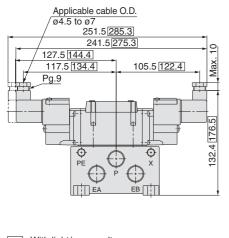
L2 | 141 | 174 | 207 | 240 | 273 | 306 | 339 | 372 | 405 | L2=33 X n+75



## Manifold: Plug-in Type



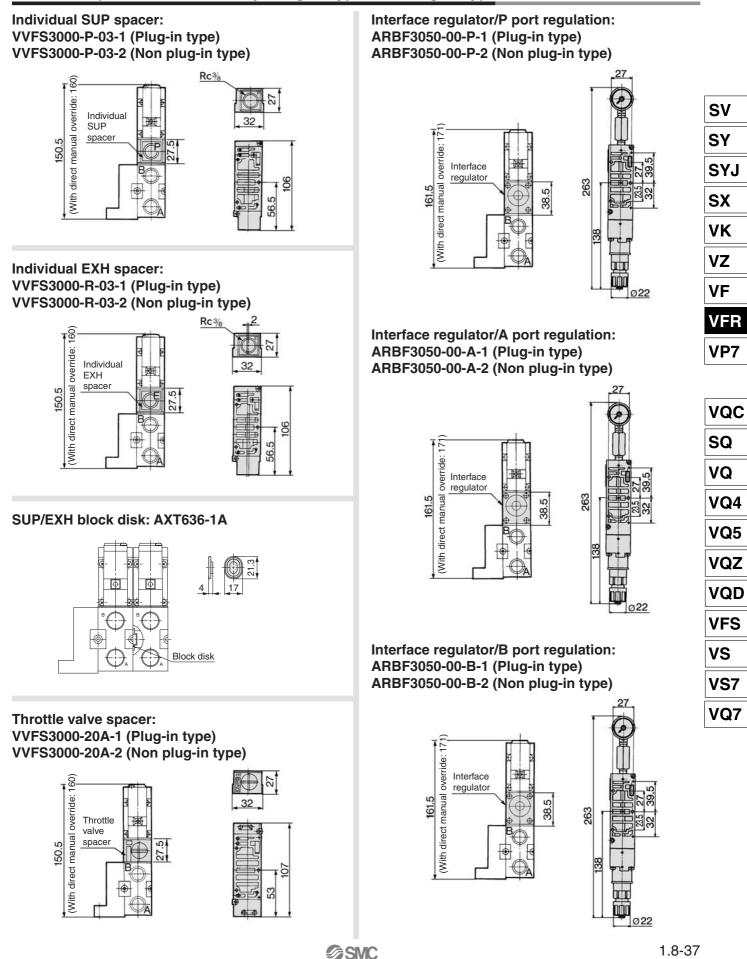
### D, Y: DIN terminal



: With light/surge voltage suppressor



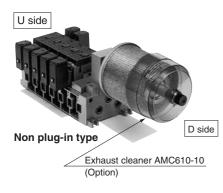
### Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type



## Manifold with Exhaust Cleaner

- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more
- Piping work is reduced.

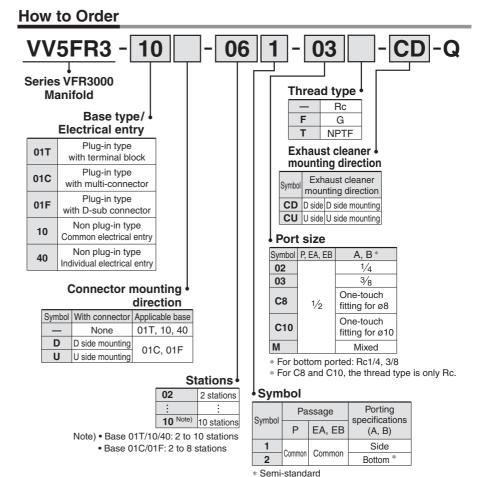




#### **Manifold Specifications**

Wiring	With terminal bloc With multi-connect With D-sub connect	k tor	Non plug-in type: <b>VV5FR3-10-Q</b> DIN terminal	Non plug-in type: <b>VV5FR3-40-Q</b> DIN terminal		
, in the second se	With multi-connect With D-sub connect	tor	DIN terminal	DIN terminal		
Applicable				DIN terminal		
valve model	VFR3D0D-DF-C	ג	VFR3□1□-□D/Y-Q	VFR3□4□-□D/Y-Q		
Porting	Common SUP, Common EXH					
specifications	A, B port Side: Rc <sup>1</sup> /4, <sup>3</sup> /8, C8, C10 Bottom: Rc <sup>1</sup> /4, <sup>3</sup> /8 (Option)					
Rc	P port Side: Rc <sup>1</sup> /2 EXH port: R1					
Stations	2 to 10 stations (With multi-connector/D-sub connector: 2 to 8 stations)					
Applicable exhaust cleaners						

Note) Exhaust cleaner "AMC610-10" is not included.



## How to Order Manifold Assembly

_	
	VV5FR3-01T-061-03-CD-Q 1 set (Manifold base part no.)
*	VFR3100-5FZ-Q 3 sets (2 position single part no.)
*	VFR3200-5FZ-Q 2 sets (2 position double part no.)
*	VVFS3000-10A
*	AMC610-10
L	→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

## **A**Caution

When using an exhaust cleaner, mount it downwards.

# VV5FR3-10-061-03-CU-Q 1 set (Manifold base part no.) \*VFR3110-5E-Q 3 sets (2 position single part no.) \*VFR3210-5E-Q 2 sets (2 position double part no.)

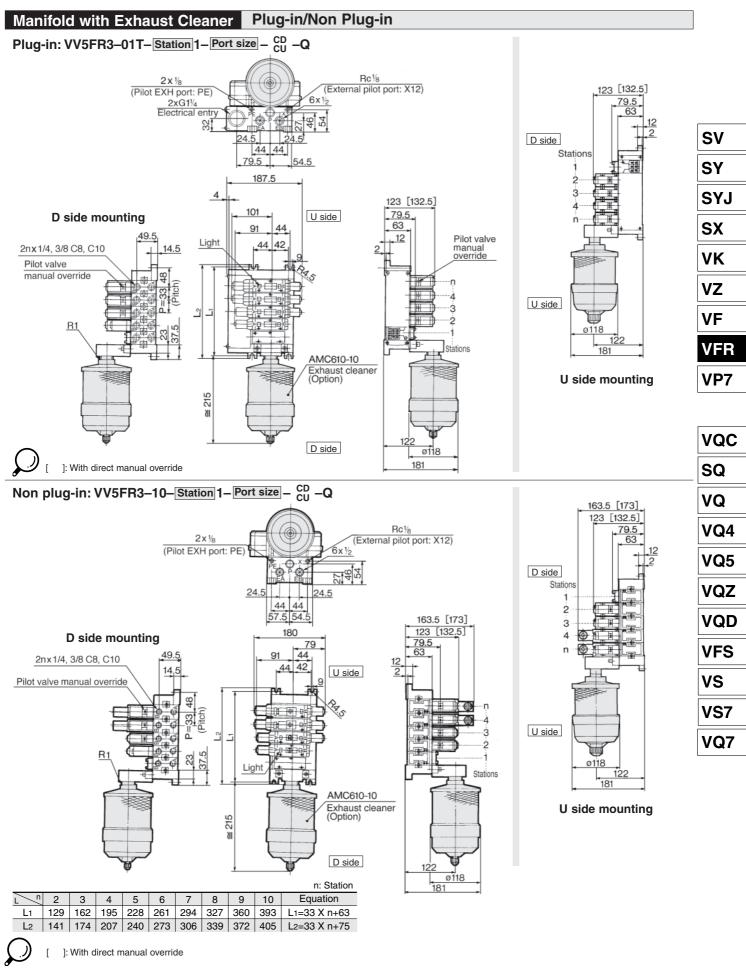
- \*VVFS3000-10A ...... 1 set (Blanking plate assembly part no.) \*AMC610-10 ..... 1 set (Exhaust cleaner part no.)
- The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

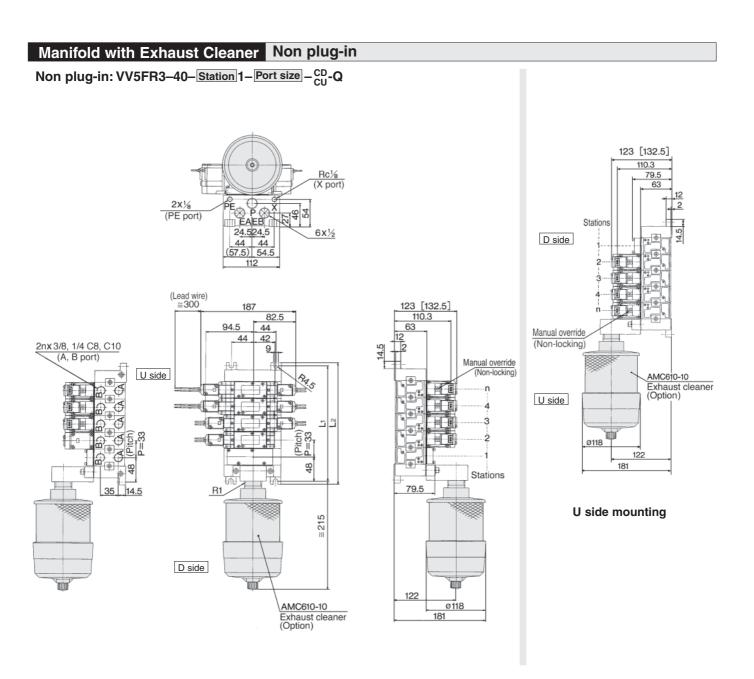
<Example> Non plug-in type: 6 stations

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.









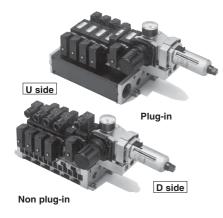
n: Station

[ ]: With direct manual override

Ì		2	3	4	5	6	7	8	9	10	Equation
	L1	129	162	195	228	261	294	327	360	393	L1=33 X n+63
	L2	141	174	207	240	273	306	339	372	405	L2=33 X n+75

## Manifold with Control Unit

- •Controlling equipment (filter, regulator, pressure switch and air release valve) is all in one standard unit, possible for direct mounting to manifold base.
- •Piping work eliminated.



### ▲ Caution

Air filter with auto drain or manual drain must be mounted with the air filter at the bottom.

### **Manifold Specifications**

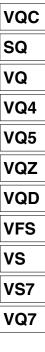
Manifold	Plug-in: VV5FR3-01	] <b>-Q</b> N	lon plua-in: VV5F	R3-10-Q	Non plug-in: VV5FR3-40-Q				
Connection	With terminal block With multi-connector With D-sub connector		With multi-connector DIN connector		DIN connector				
Applicable solenoid valve	VFR3□0□-□F-Q		VFR3_00F-Q VFR3_1D/Y-Q		VFR3□4□-□D/Y-Q	SV			
		Co	common SUP, Common EXH						
Piping	A, B port	Sic	Side: Rc1/4, 3/8, C8, C10 Bottom: Rc1/4, 3/8 (Option)						
	P, EA, EB port			Side: Rc1/2					
Stations * Including		With m	ulti-connector/D·	sub 3 cor	nnector: 2 to 8)	SYJ			
* Including station of control unit									
	nit Specificati	ons	Contro		t Option	VK			
Air filter (With an Filtration degree Regulator	uto drain/manual drain) e 5µm		Release valve	Plug-in VVFS300 Non plug	00-24A-1R(D side mounting) in	٧Z			

пеушаю						
Set pressure (Secondary pressure)	0.05 to 0.85MPa					
Pressure switch						
Set pressure range (in de-energized state)	0.1 to 0.6MPa					
Hysteresis	0.08MPa					
Contact	1a					
Light	LED light: Red					
Max. contact capacity	2VAAC, 2WDC					
Max. current	At 24V AC/DC or less: 50mA At 100V AC/DC: 20mA					
Inside voltage drop	4V or less					
Air release valve (single only)						
Operating pressure range	0.2 to 0.9MPa					

#### spacer VVFS3000-24A-2R(D side mounting) Pressure IS1000P-2-1 switch MP2-3 For filter regulator Blank For pressure switch MP3-2 plate For air release valve VVFS3000-24A-10 Filter INA-13-854-12-40B element Note 1) Combining valve "VFR31 (single)

Note 1) Combining valve "VFH31⊔⊥" (single and release valve spacer makes it possible to use this as a air release valve.

Note 2) Pressure switch cannot be mounted later in non plug-in.

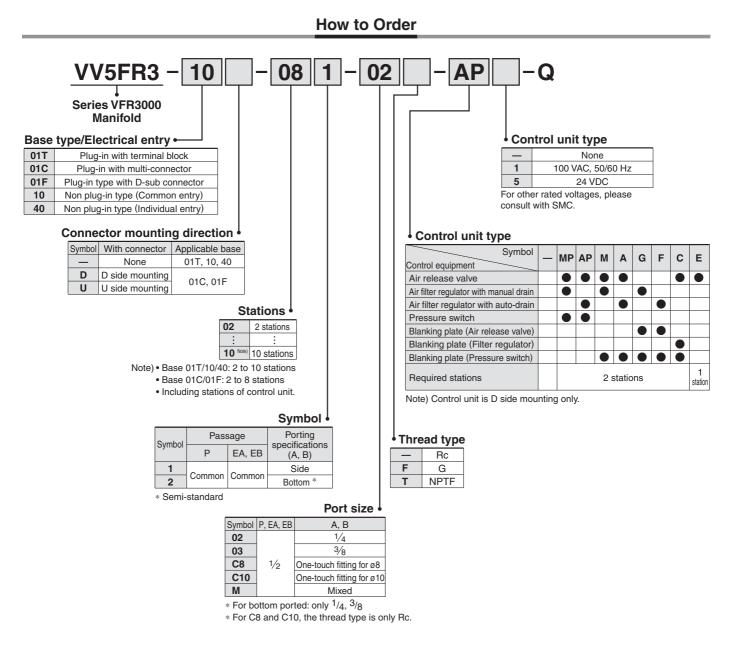


VF

VFR

VP7





### How to Order Manifold Assembly

<Example> Plug-in type with terminal block

VV5FR3-01T-081-03-AP5-Q1 set (Manifold base part no.)
*VFR3100-5FZ-Q4 sets (2 position single part no.)
*VFR3200-5FZ-Q ·······2 sets (2 position double part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

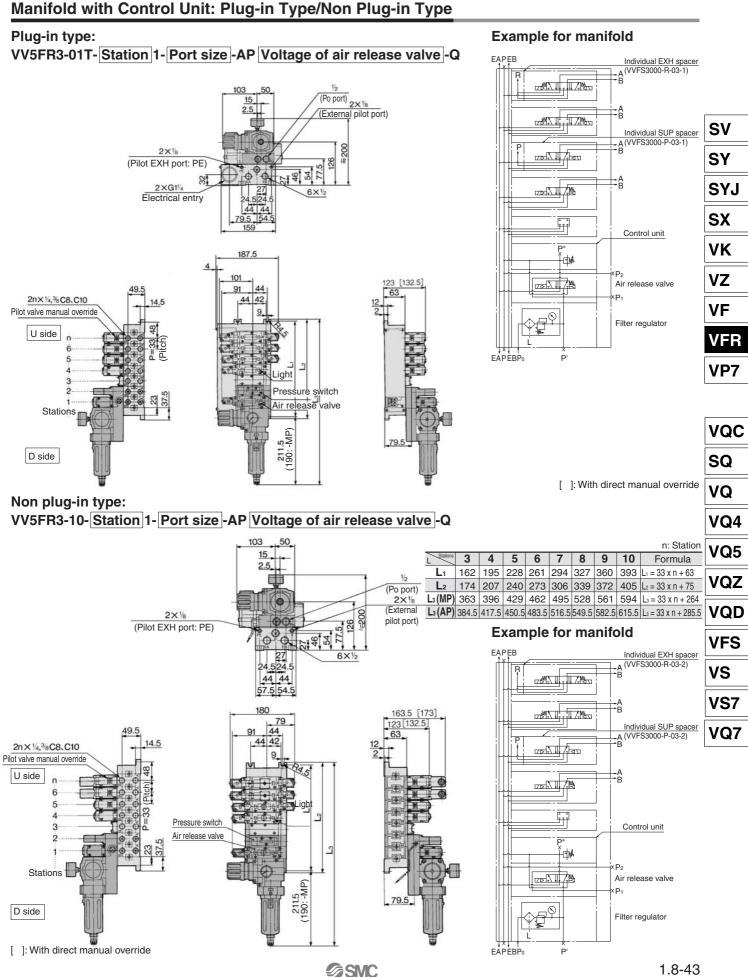
The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet. <Example> Non plug-in type

```
VV5FR3-10-061-03-A5-Q ...... 1 set (Manifold base part no.)
*VFR3110-5D-Q ...... 4 sets (2 position single part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.
The 1st and 2nd station are used for control unit mounting.
```

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

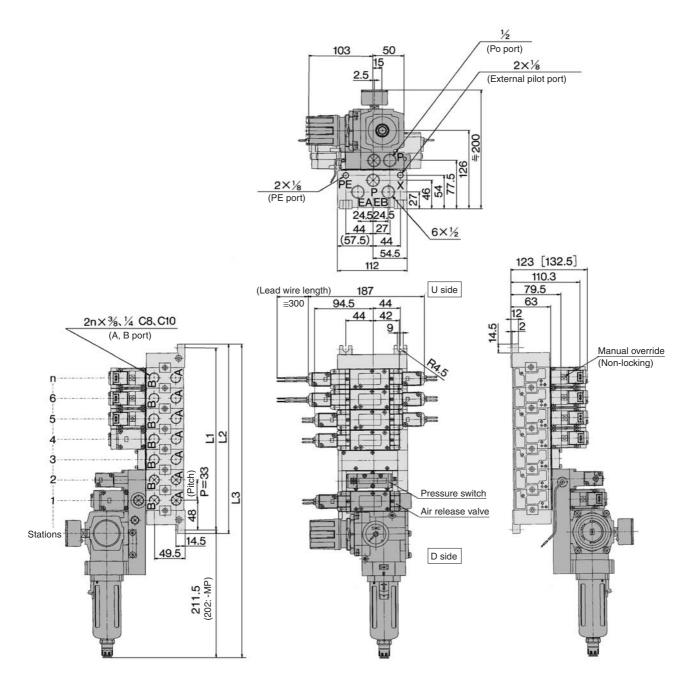






## Manifold with Control Unit Non Plug-in

Non plug-in: VV5FR3-40-Station 1-Port size -AP Voltage of air release valve -Q

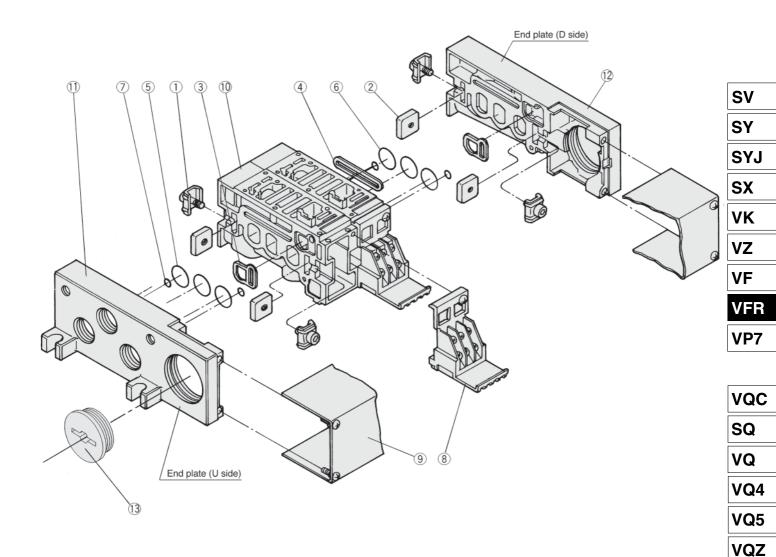


									n: Station
L	3	4	5	6	7	8	9	10	Formula
L1	162	195	228	261	294	327	360	393	L1 = 33 x n + 63
L <sub>2</sub>	174	207	240	273	306	339	372	405	L <sub>2</sub> = 33 x n + 75
L₃(MP)	363	396	429	462	495	528	561	594	L <sub>3</sub> = 33 x n + 264
L <sub>3</sub> (AP)	384.5	417.5	450.5	483.5	516.5	549.5	582.5	615.5	L₃ = 33 x n + 285.5

( ): MP

[ ]: With direct manual override

## Manifold Exploded View Plug-in/Non Plug-in



#### **Replacement Parts**

-			
No.	Description	Material	Part No.
1	Connection bracket A	Steel plate	VVFS3000-5-1A
2	Connection bracket B	Steel plate	VVFS3000-5-2
3	Gasket	NBR	VVFS3000-7
(4)	Gasket	NBR	VVFS3000-8
5	O ring	NBR	19.8 X 16.6 X 1.6(for end plate)
6	O ring	NBR	20 X 16 X 2(for manifold block)
$\bigcirc$	O ring	NBR	6.2 X 3 X 1.6
8	Terminal assembly	-	VVFS3000-6A
(9)	Junction cover assembly		For 01T VVFS3000-4A-Station
9	Junction cover assembly	_	For 01SU AZ738-22A-Station
13	Rubber plug	NBR	AXT336-9

### **Replacement Parts: Sub Assembly**

No.	Description	Part No.	Component parts	Applicable manifold base
(10)	Manifold block assembly <sup>(1)</sup>	02 03 03 03 03 03 02 03 02 03 02 02 02 02 02 02 02 02 02 02 02 02 02	Manifold block (10, Terminal (8), Connection bracket (102), Gasket (3)(4), O ring (6)(7), Receptacle assembly	Plug-in
	Manifold block assembly	VVFS3000-1A-2-02 C8 C10	Manifold block (), Connection bracket ()(2), Gasket (3(4), O ring (6(7))	Non plug-in
(11)	1) End plate (U side) assembly	VVFS3000-2A-1	End plate(U) (1), Connection bracket (1)(2), Gasket (4), O ring (5)(7)	Plug-in
U		VVFS3000-2A-2	End plate(U) (1), Connection bracket (1)(2), Gasket (4), O ring (5)(7)	Non plug-in
(12)	End plate (D side) assembly	VVFS3000-3A-1	End plate(D) 12, Connection bracket 12, Gasket 3	Plug-in
	Lind plate (D side) assembly	VVFS3000-3A-2	End plate(D) $\textcircled{1}$ , Connection bracket $\textcircled{1}$ , Gasket $\textcircled{3}$	Non plug-in

Note 1) Side piping



Note) Manifold base construction: plug-in with terminal block manifold

VQD

VFS

VS

VS7

VQ7

# 5 Port Pilot/Rubber Seal Plug-in, Non Plug-in Series VFR4000





Non plug-in type

#### Symbol

- ,	
2 position	3 position
Single	Closed center
(A)4 2(B) (EA)5 13(EB) (P)	(A)4 2(B)
Double	Exhaust center
(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
	Pressure center
	(A)4 2(B)

### Standard Specifications

	Fluid				Air	
specifications	Operating	2 position sin		0.	2 to 0.9 MPa	
atic	pressure range 2 position double		0.1 to 0.9 MPa			
fice	Ambient and fl	uid temper	ature	-10 to 50°C (No freezing)		
eci	Lubrication		Non-lube <sup>(1)</sup>			
	Manual override		Non-locking push type			
Valve	Mounting orientation			Unrestricted		
Val	Impact/Vibration resistance			300/50 m/s <sup>2 (2)</sup>		
-	Enclosure			Dustproof		
SU	Coil rated voltage			100, 200 VAC (50/60 Hz), 24 VDC		
atio	Allowable volta	age fluctua	tion	-15 to -10% of rated voltage		
ifice	Apparant now		Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz		
Sec	Apparent power (AC) <sup>(3)</sup>		Holding	3.4 VA (2.1 W)/5	0 Hz, 2.3 VA (1.5 W)/60 Hz	
y sl	Power consumption (DC) <sup>(3)</sup>			1.8 W (2.04 W: With	light/surge voltage suppressor)	
icit				Plug-in type	Conduit terminal	
Electr	Coil rated voltage Allowable voltage fluctuation Apparent power (AC) <sup>(3)</sup> Power consumption (DC) <sup>(3)</sup> Electrical entry			Non plug-in type	DIN terminal	

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and

de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Pilot type			External pilot Note)			
Manual Main valve			Direct manual override			
override	Pilot valve	Non-locking push type A (E)	tended), Locking type B (Tool required), Locking type C (Lever)			
Coil rated	voltage	110 to 120, 220, 240 VAC 50/60 Hz				
Coil rated voltage		12 VDC				
Porting sp	ecifications	Bottom ported				
Option		With light/surge voltage suppressor				
Note) Operating pressure: 2		position 0 to 0.9 MPa position 0.15 to 0.9 MPa	Pilot pressure: 2 position single 0.2 to 0.9 MPa 2 position double 0.1 to 0.9 MPa 3 position 0.5 x P + 0.1 to 0.9 MPa (P: Operating pressure)			

#### Model

						Flow characteristics (2)						Max. <sup>(3)</sup>	(1)			
-	Type of		New	Port		$1 \rightarrow 4/2$	$(P \rightarrow A/B)$			$2 \rightarrow 5/3 (A/$	$B \rightarrow EA/E$	B)		(4) Response	(5)	
	actuation Plug-ir		lug-in Non plug-in		C [dm³/(s·bar)]	b	Cv	Q (6) [l/min(ANR)]	C [dm³/(s·bar)]	b	Cv	Q (6) [l/min(ANR)]	cycle (Hz)	time (ms)	Weight (kg)	
L	Single	VFR410	VFR411	3⁄8	13	0.30	3.2	3306	14	0.28	3.4	3516	- 5 5	50 or less (	1.10 (1.04)	
2 position	Silligie		VFR414	1/2	15	0.30	3.8	3814	14	0.30	3.8	3560			<1.04>	
ő	Double		VFR421	3⁄8	14	0.31	3.4	3583	14	0.26	3.4	3473	5	50 or less	1.20 (1.16)	
N	Double	VFR420□		VFR424	1/2	15	0.30	4.0	3814	14	0.30	3.7	3560	5	50 01 less	<1.16>
	Closed	VFR430	VFR431	3⁄8	13	0.32	3.2	3348	13	0.25	3.0	3205	3	70 or less	1.20 (1.16)	
ы	center		VFR434	1/2	14	0.28	3.5	3516	13	0.29	3.4	3285	3	70 or less	<1.16>	
itio	Exhaust	VFR440	VFR441	3⁄8	13	0.31	3.2	3327	14 [13]	0.32 [0.30]	3.6 [3.2]	3606 [3306]	0	70 ar lass	1.20 (1.16)	
positic	center VFR44	VFR440	VFR444	1/2	14	0.30	3.7	3560	14 [13]	0.32 [0.30]	3.6 [3.2]	3606 [3306]	3	70 or less	<1.16>	
с	Pressure		VFR451	3⁄8	13 [5.0]	0.27 [0.42]	3.2 [1.3]	3244 [1380]	13	0.28	3.1	3264	0	70 ar lass	1.20 (1.16)	
	center VFR450	VFR430	VFR454	1/2	15 [5.3]	0.22 [0.42]	3.7 [1.5]	3634 [1463]	13	0.28	3.3	3264	3	70 or less	<1.16>	

Note 1) EA, EB port: Rc 3/8

Note 2) [ ]: Normal position

Note 3) Min. operating frequency is once in 30 days.

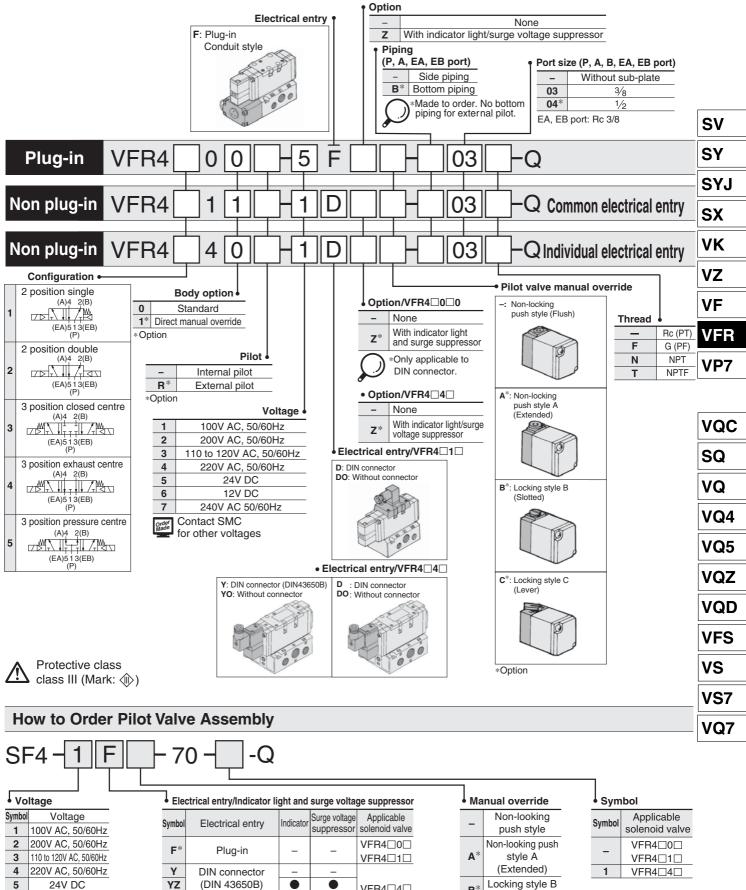
Note 4) Based on dynamic performance test, JIS B 8375-1981. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor) Note 5) For VFR4 $\square$ 00- $\square$ FZ- $\frac{03}{04}$ , ( ): VFR4 $\square$ 10- DZ $\square$ - $\frac{03}{04}$ , ( ): VFR4 $\square$ 40- $\square$ G- $\frac{03}{04}$ 

Note 6) These valves have been calculated according to the ISO6358 and indicate the follow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.

1.8-46



### How to Order



7 240V AC50/60Hz For other rated voltages. please consult with SMC

6

12V DC

F*	DI LI				
	Plug-in	-	-	VFR4□0□ VFR4□1□	
Y YZ	DIN connector (DIN 43650B)	-	-	VFR4□4□	
D DZ	DIN connector	-	-		

• Ma	nual override			
_	Non-looking			
	push style			
	Non-looking push			
<b>A</b> *	style A			
	(Extended)			
в*	Locking style B			
B	(Slotted)			
C*	Locking style C			
C	(Lever)			
*Option				

(F).



#### Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

#### **Cylinder Speed Chart**

							Bore size						
System	Average speed (mm/s)	Series MB Pressure ( Load facto Stroke 500	0.5 MPa r 50%			Series CS Pressure ( Load facto Stroke 100	0.5 MPa or 50%						
		ø50	ø63	ø80	ø100	ø125	ø140	ø160	ø180	ø20	0	ø250	ø300
А	1000 900 800 700 600 500										u	Perpendicu pward actu lorizontal a	uation
	400 300 200 100 0												
В	1000 900 800 700 600 500 400 300 200 100 0												
С	1000 900 800 700 600 500 400 300 200 100 0												

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

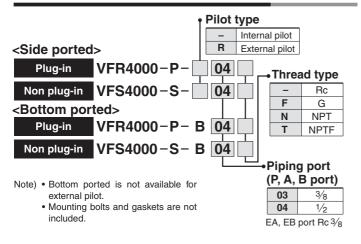
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

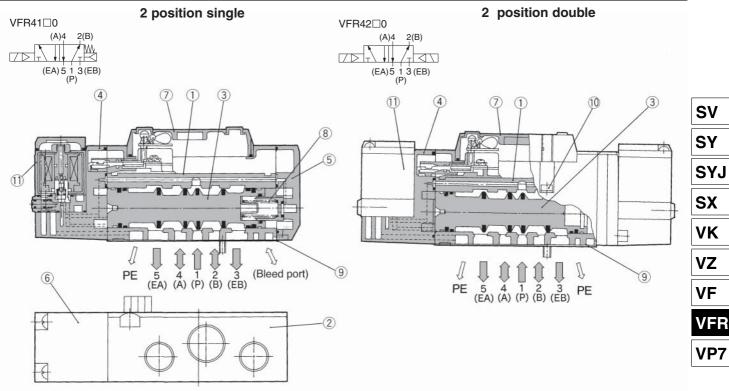
#### **System Components**

System	Solenoid valve	Solenoid valve Speed controller Silencer		SPG (Steel pipe) dia. x Length
A	Series VFR4000 Rc <sup>3</sup> ⁄8	AS4000-03	AN30-03	10A x 1 m
В	Series VFR4000 Rc <sup>3</sup> ⁄8	AS420-03	AN30-03	10A x 1 m
С	Series VFR4000 Rc <sup>1</sup> / <sub>2</sub>	AS420-04	AN40-04	15A x 1 m

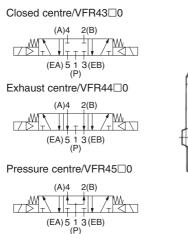
### How to Order Sub-plate Assembly

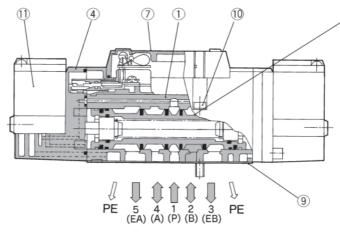


### Construction



#### 3 position closed centre/exhaust centre/pressure centre





This figure shows closed centre.

3

VQ4
VQ5
VQZ
VQD
VFS
VS
VS7
VQ7

VQC

SQ

VQ

#### **Component Parts**

No.	Description	Material	Note
1	Body	Aluminium die cast	Platinum silver
2	Subplate	Aluminium die cast	Platinum silver
3	Spool valve	Aluminium, NBR	
(4)	Adapter plate	Resin	Black

#### **Component Parts**

No.	Description	Material	Note
(5)	End plate	Resin	Black
6	Junction cover	Resin	
7	Light cover	Resin	
8	Spool spring	Stainless steel	

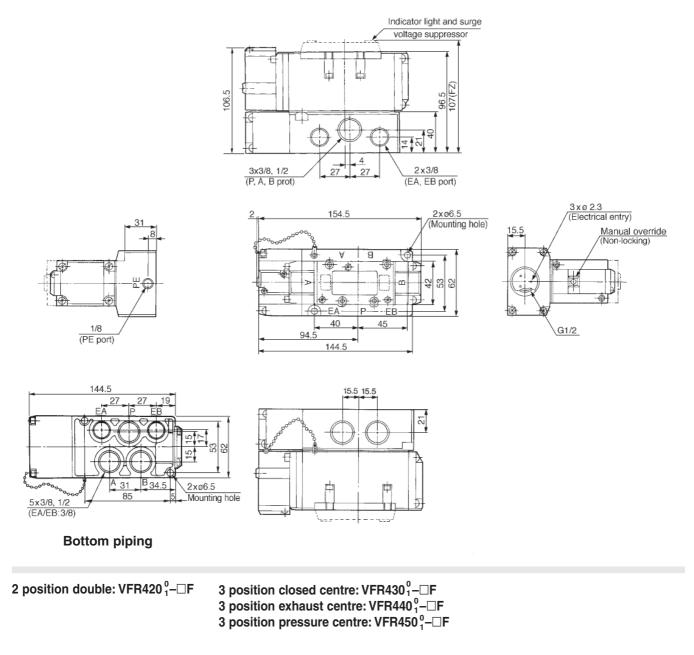
#### **Replacement Parts**

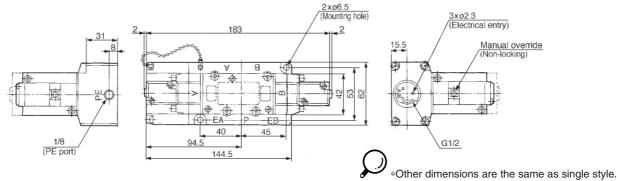
Nie	Description	Motorial	Part No.					
No.	Description	Material	VFR41	VFR42	VFR43 . , 44 . , 45 .			
9	Gasket	NBR	VF4000-20-1	VF4000-20-1	VF4000-20-1			
10	Hex. socket head cap screw	Steel	AXT335-1-11(M4 X 40)	AXT335-1-11(M4 X 40)	AXT335-1-11(M4 X 40)			
1	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly on p.1.8-47.					
-	Sub-plate assembly	_	Refer to "How to Order Sub-plate Assembly on p.1.8-48.					



### Plug-in 2 Position Single/Double, 3 Position Closed Centre/Exhaust Centre/Pressure Centre

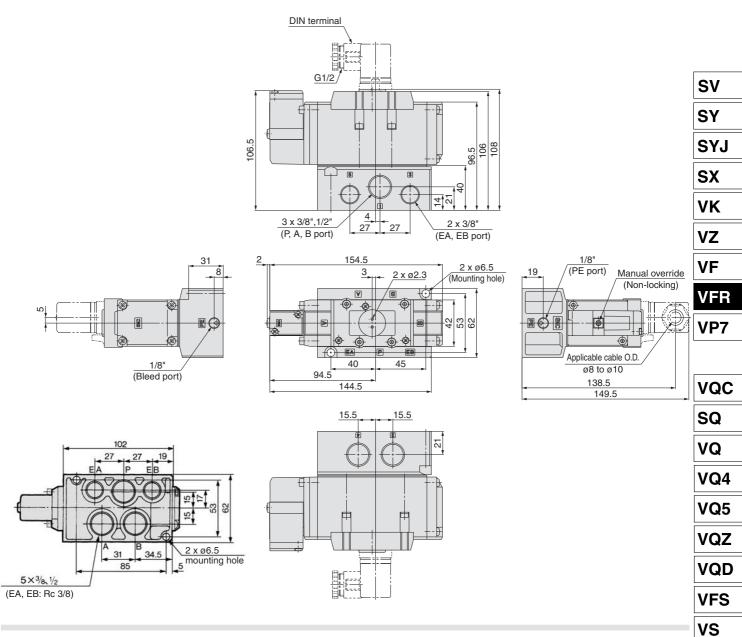
### 2 position single: VFR410 $^{0}_{1}$ - $\Box$ F





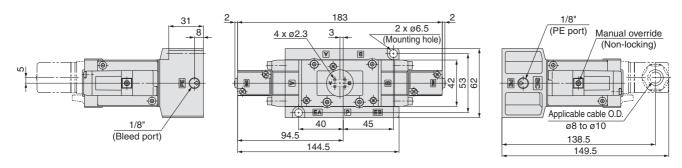
### Non Plug-in 2 Position Single/Double, 3 Position Closed Centre/Exhaust Centre/Pressure Centre

2 position single: VFR411 $_1^0$ – $\Box$ E/VFR411 $_1^0$ – $\Box$ D



### 2 position double: VFR421 $_1^0$ - $\Box$ E, VFR421 $_1^0$ - $\Box$ D

3 position closed center: VFR431<sup>0</sup><sub>1</sub>-□E, VFR431<sup>0</sup><sub>1</sub>-□D 3 position exhaust center: VFR441<sup>0</sup><sub>1</sub>-□E, VFR441<sup>0</sup><sub>1</sub>-□D 3 position pressure center: VFR451<sup>0</sup><sub>1</sub>-□E, VFR451<sup>0</sup><sub>1</sub>-□D



 $\ast$  Other dimensions are the same as the single type.

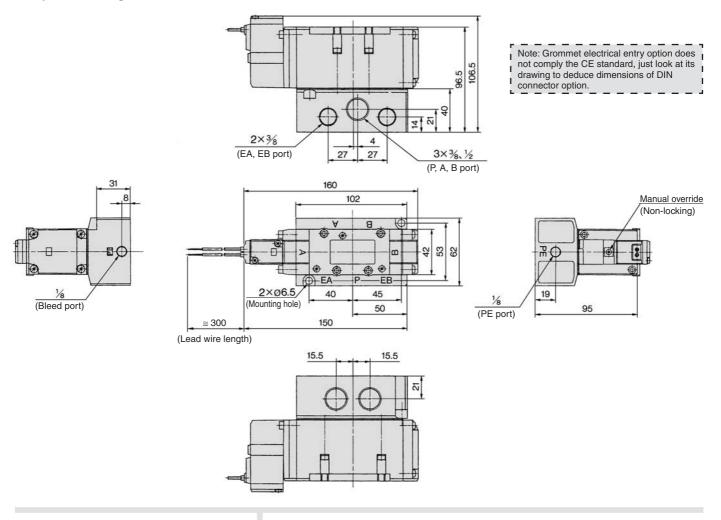
VS7

VQ7

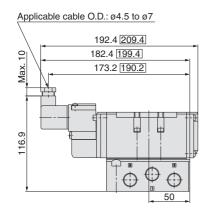


Non Plug-in 2 Position Single

2 position single: VFR414 $^{0}_{1}$ – $\Box$ G



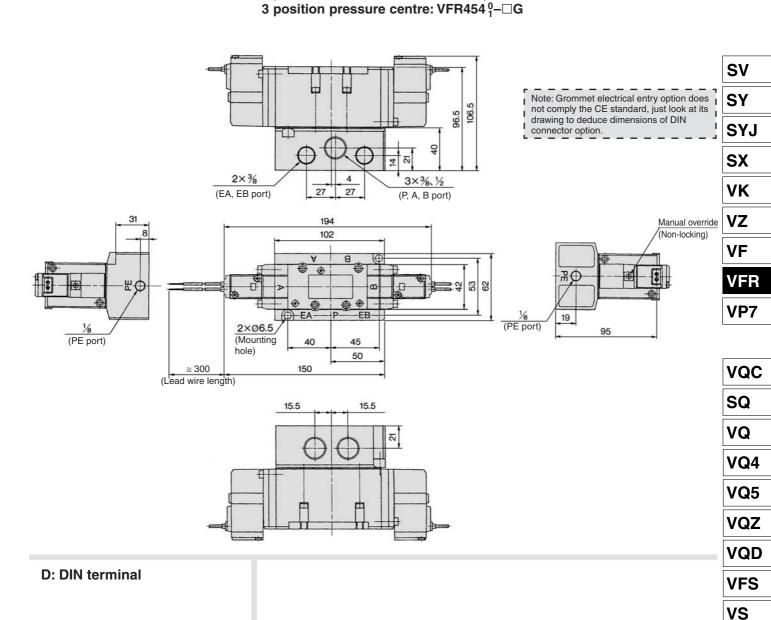
#### D, Y: DIN terminal



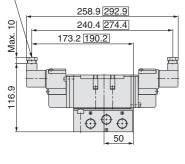
: With light/surge voltage suppressor

#### Non Plug-in 2 Position Double, 3 Position Closed Centre/Exhaust Centre/Pressure Centre

- 2 position double: VFR424 <sup>0</sup><sub>1</sub>–□G
- 3 position closed centre: VFR4341–□G
- 3 position exhaust centre: VFR4441-G







: With light/surge voltage suppressor

VS7

VQ7

## Series VFR4000 Manifold

#### **Manifold Specifications**

Base model	Wiring	Porting specifications Port s		size	Stations	Applicable
Dase model	winnig	A, B port	P, EA, EB	A, B	Stations	valve model
Plug-in type	<ul> <li>With terminal block</li> </ul>				2 to 10	
VV5FR4-01□-Q	<ul><li>With multi-connector</li><li>With D-sub connector</li></ul>				2 to 8	VFR4□0□-□F-Q
Non plug-in type VV5FR4-10-Q	• DIN terminal	Side/Bottom	1/2	3⁄8, 1⁄2		VFR4□1□-□D/Y-Q
Non plug-in type VV5FR4-40-Q	DIN terminal				2 to 10	VFR4□4□-□D/Y-Q

### How to Order Manifold Assembly

<Example> Plug-in type with terminal block: 6 stations

VV5FR4-01T-061-03-Q 1 set (Manifold base part no.)
*VFR4100-5FZ-Q
*VFR4200-5FZ-Q 2 sets (2 position double part no.)
*VVFS4000-10A ······· 1 set (Blanking plate assembly part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

#### **Plug-in Type: With Terminal Block**

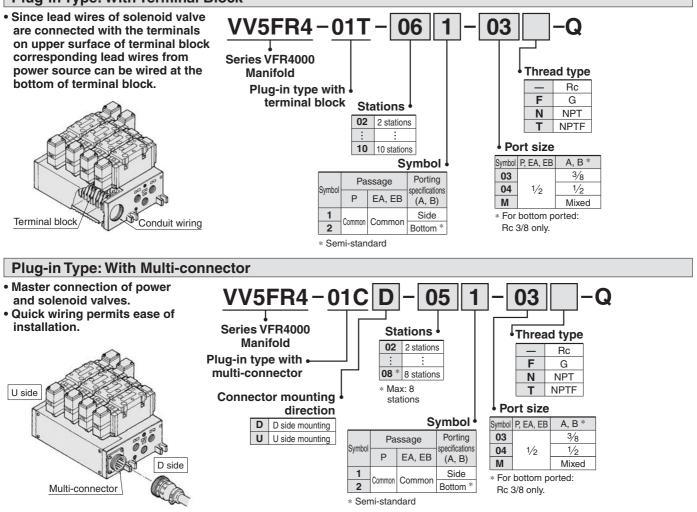
<Example> Non plug-in type: 6 stations

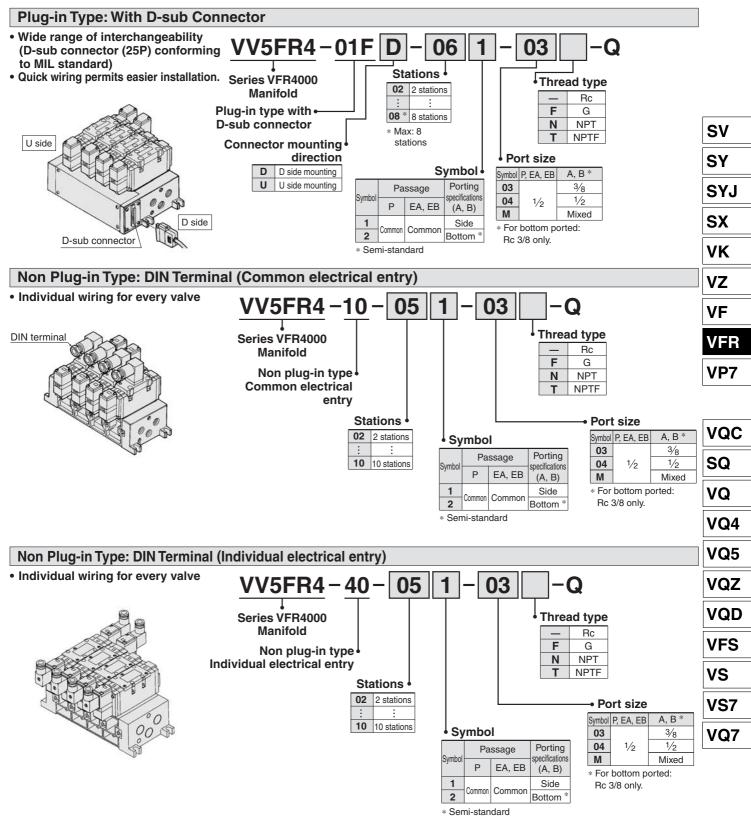
VV5FR4-10-061-03-Q 1 set (Manifold base part no.)
*VFR4110-5D-Q 5 sets (2 position single part no.)
*VFR4410-5D-Q 1 set (3 position exhaust center part no.)
*VVFS4000-R-04-2 ············ 1 set (Individual EXH spacer part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

when entry of part numbers becomes complicated, indicate on the manifold specification sheet.





Note) Manifold base is in common with VV5FR4-10.

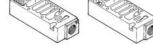
Note) Manifold base is in common with Series VFS4000 but the connection of terminal block for plug-in type is different.

#### Manifold/Option Parts Assembly

#### **Individual SUP spacer**

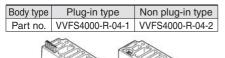
Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

Body type	Plug-in type	Non plug-in type				
Part no.	VVFS4000-P-03-1	VVFS4000-P-03-2				



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.



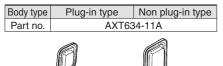
## SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to plug-in different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT63	34-10A

#### EXH block disk

When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

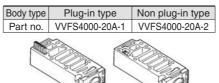




SUP block disk

#### Throttle valve spacer

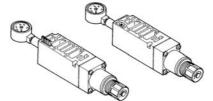
Needle valve set on the manifold block can control cylinder speed by throttling exhaust.



#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Characteristics").

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF4050-00-P-1	ARBF4050-00-P-2
A port regulation	ARBF4050-00-A-1	ARBF4050-00-A-2
B port regulation	ARBF4050-00-B-1	ARBF4050-00-B-2



#### **Blanking plate**

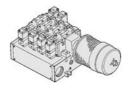
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS40	000-10A

#### Manifold Option

#### With exhaust cleaner

- Valve exhaust noise dampening: 35 dB or more.
- Collects oil mist: collecting rate 99.9% or more
- Piping process reduced.

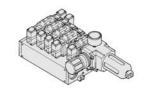


For details, refer to page 1.8-38

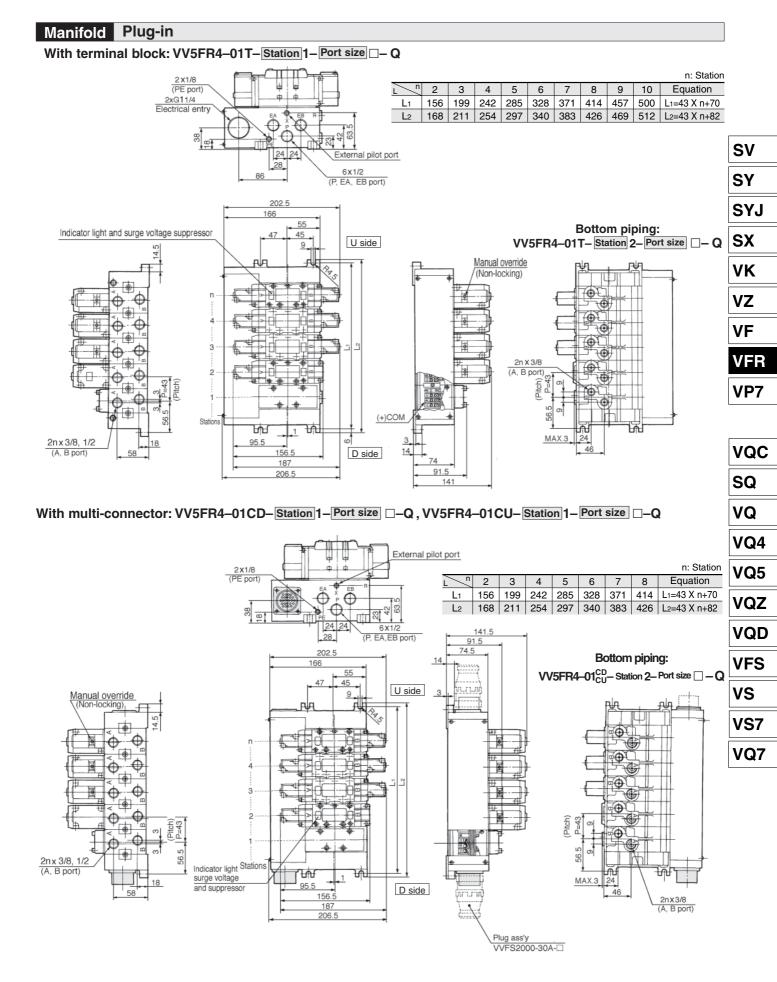
#### With control unit

Plug-in type/Non plug-in type

- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- Piping processes are eliminated.



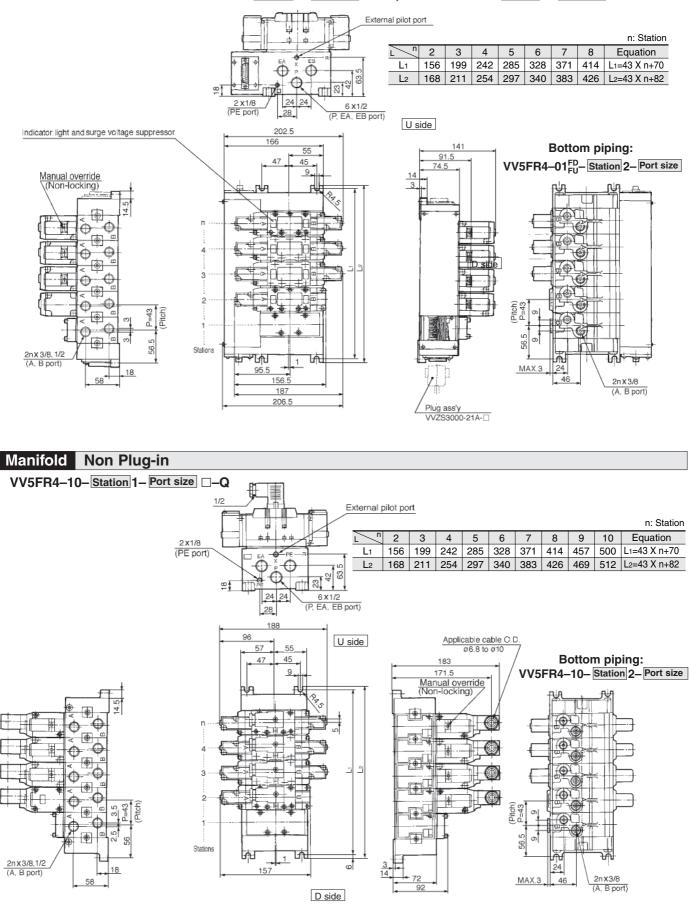
For details, refer to page 1.8-41



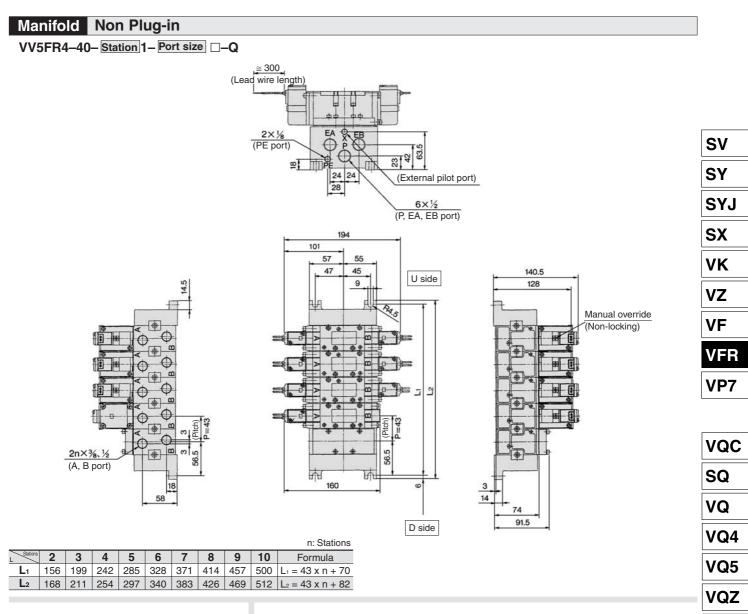


### Manifold Plug-in

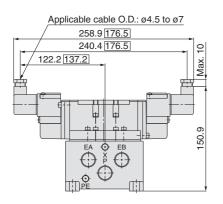
With D-sub connector: VV5FR4-01FD-Station 1-Port size -Q, VV5FR4-01FU-Station 1-Port size -Q







#### **D, Y: DIN terminal**



: With light/surge voltage suppressor

VQD

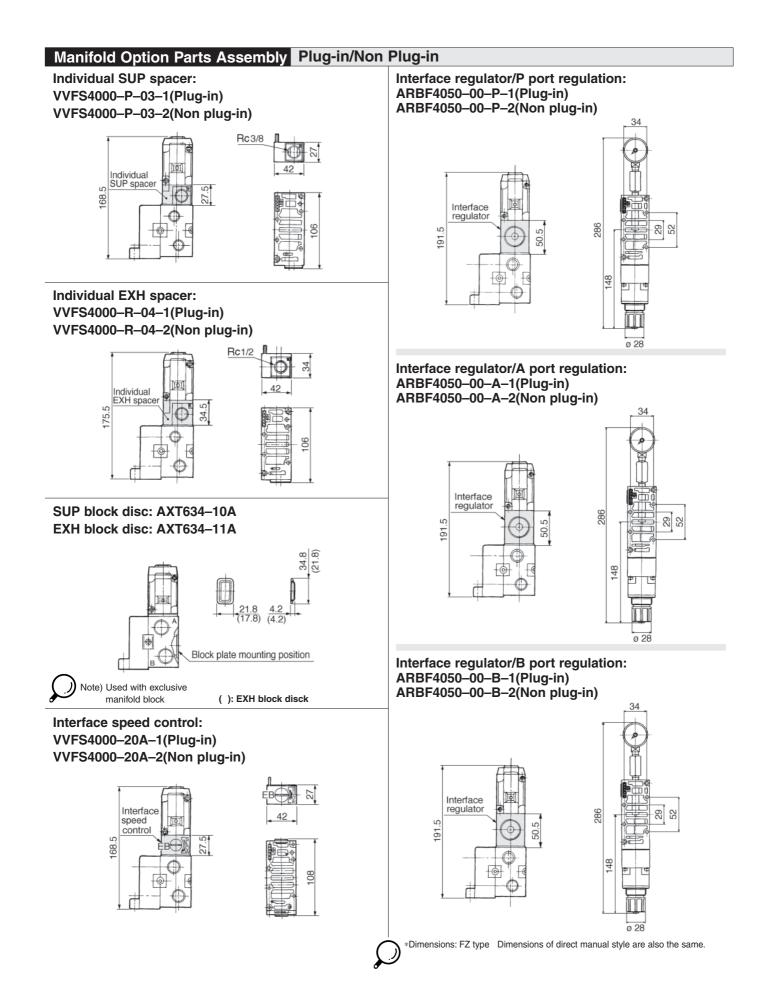
VFS

VS

VS7

VQ7





## Manifold with Exhaust Cleaner

- Serves to protect environment.
- Valve exhaust no dampening: 35 d
- Collection rate of and oil mist: 99.9
- · Piping work is re

Plug-in type

Non plug-in type

U side

rotect working	Manifold Sp	pecifications			
t.	Manifold	Plug-in type: VV5FR4-01 -Q	Non plug-in type: VV5FR4-10-Q	Non plug-in type: VV5FR4-40-Q	
st noise	Wiring	With terminal block With multi-connector With D-sub connector	DIN terminal	DIN terminal	
: 35 dB or more. ate of drainage	Applicable valve model	VFR4⊡0⊡-□F-Q	VFR4□1□-□D/Y-Q	VFR4□4□-□D/Y-Q	SV
: 99.9% or more.	Porting		Common SUP, Common EXI		
	specifications	A, B port P port	Side: <sup>3</sup> / <sub>8</sub> , <sup>1</sup> / <sub>2</sub> Bottom Side: <sup>1</sup> / <sub>2</sub> EXH		SY
is reduced.	Stations		h multi-connector/D-sub conr	—	
	Applicable exhaust cleaners		Port size: R1), AMC810-14 (Po		SYJ
		810-14" when used with 5 or eaner "AMC610-10" and "AM	more stations or in high frequen C810-14" are not attached.	ncy.	SX
	How to Or	der			VK
	VV5FR		06 1 - 03	-CD-Q	VZ
	Series VFR40				VF
Exhaust cleaner (Option)	Manifold		Thread typ	be	VFR
Ba	se type/Electric		F G N NPT		VP7
	01T Plug-in with termin	al block	Exhaust c	leaner •	
-	01C Plug-in with multi-c Plug-in	onnector	Symbol Exhaust	cleaner	VQC
	01F with D-sub of Non plug-	connector	CD D side D side CU U side U side	e mounting	SQ
Exhaust cleaner (Option)	Common elect	in type	* Please indica port size of ex	te size or	VQ
	Individual elec	strical entry	Port size	, B *	VQ4
(		nting direction	03	3/8 1/2	VQ5
	Symbol With conner — None D D side mour	ctor Applicable base 01T, 10, 40	M         N           * For bottom porter	lixed	VQZ
	U U side mour	nting 01C, 01F	Rc 3/8 only. • Symbol		VQD
		O2 2 stati	ions Symbol	Porting specifications (A, B)	VFS
	Note) •	: : <b>10</b> Note) 10 state Base 01T/10/40: 2 to 10 state		Side Bottom *	VS
	•	Base 01C/01F: 2 to 8 station			VS7
Manifold Assem	סוע				VQ7
with terminal block (6 statio	ne)	-Evamples Non r	lua-in type: 6 stations		

### How to Order Man

<example></example>	Plug-in	type with	terminal	block (6	stations)
---------------------	---------	-----------	----------	----------	-----------

VV5FR4-01T-061-03-CD-Q 1 set (Manifold base part no.)
*VFR4100-5FZ-Q
*VFR4200-5FZ-Q 2 sets (2 position double part no.)
*VVFS4000-10A 1 set (Blanking plate assembly part no.)
*AMC610-10 ······ 1 set (Exhaust cleaner part no.)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

### 

When using an exhaust cleaner, mount it downwards.

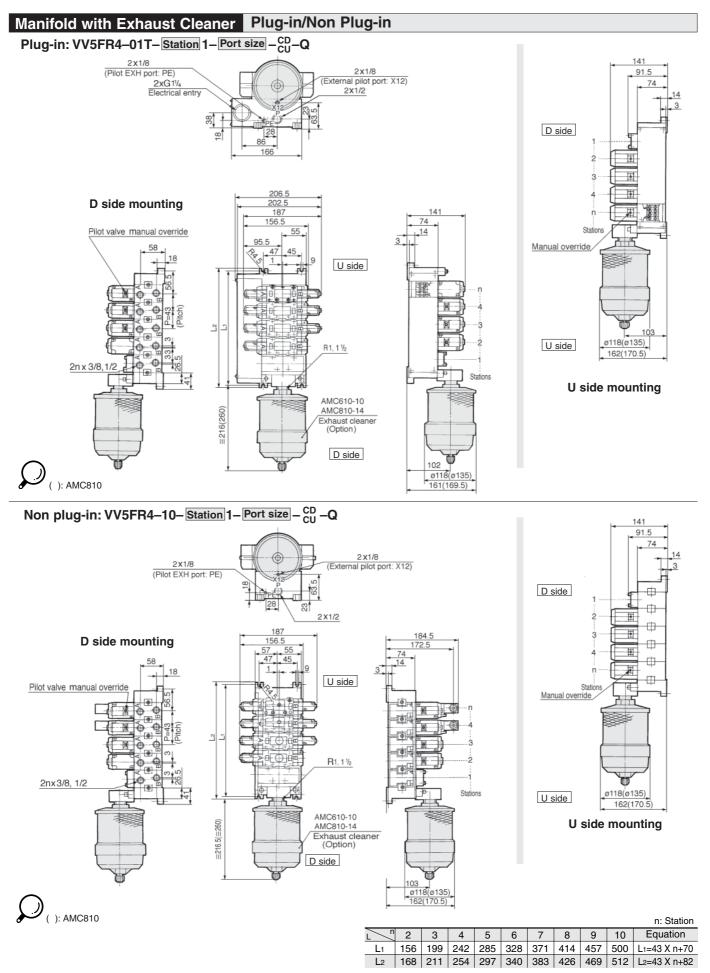
<Example> Non plug-in type: 6 stations

VV5FR4-10-061-03-CU-Q 1 set (Manifold base part no.)
*VFR4110-5E-Q
*VFR4210-5E-Q 2 sets (2 position double part no.)
*VVFS4000-10A ······ 1 set (Blanking plate assembly part no.)
*AMC810-14······ 1 set (Exhaust cleaner part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos, of the solenoid valve, etc.

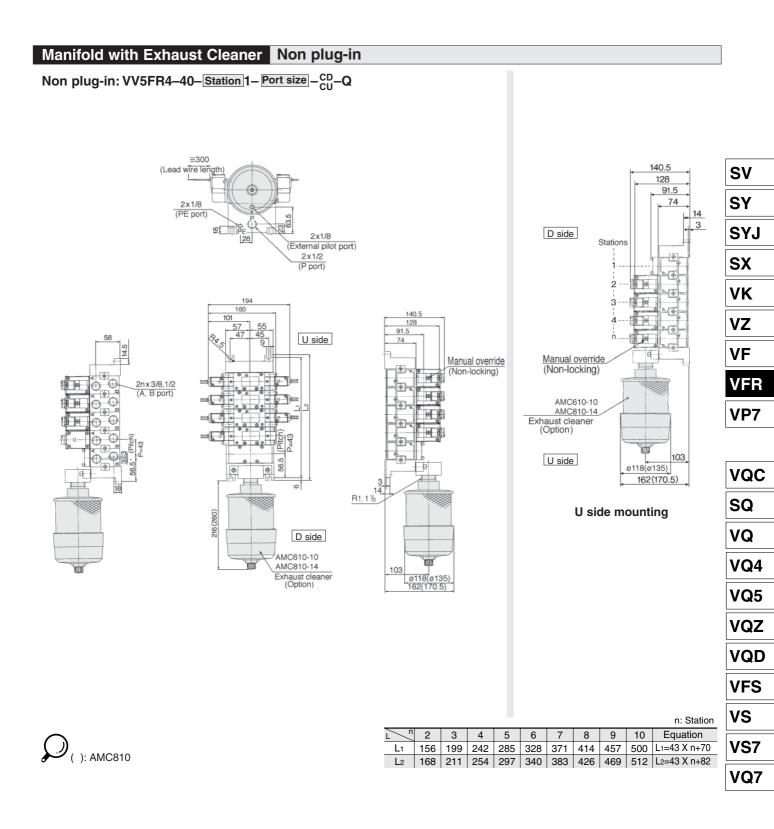
Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

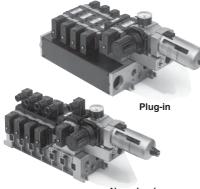






## Manifold with Control Unit

Controlling equipment (filter, regulator, pressure switch and air release valve) is all in one standard unit, possible for direct mounting to manifold base.
Piping work eliminated.



Non plug-in

## **A**Cautions

Air filter with auto drain or manual drain must be mounted with the air filter at the bottom.

### **Manifold Specifications**

Manifold	Plug-in: VV5FR4-01 -Q		Non plug-in: VV5FR4-10-Q	Non plug-in: VV5FR4-40-Q
Connection	With terminal block With multi-connector With D-sub connector		DIN connector	DIN connector
Applicable solenoid valve			VFR4□1□-□D/Y-Q	VFR4□4□-□D/Y-Q
Piping	Common SUP, Common EXH			
Rc(PT)	A, B port	Side: 3/8, 1/2 Bottom: 3/8		Sottom: 3/8
	P, EA, EB port	Side: 1/2		
Stations	2 to 10 (With multi-connector/D-sub connector: 2 to 8)*		ector: 2 to 8)*	
sincluding station of control unit				

\*Including station of control unit

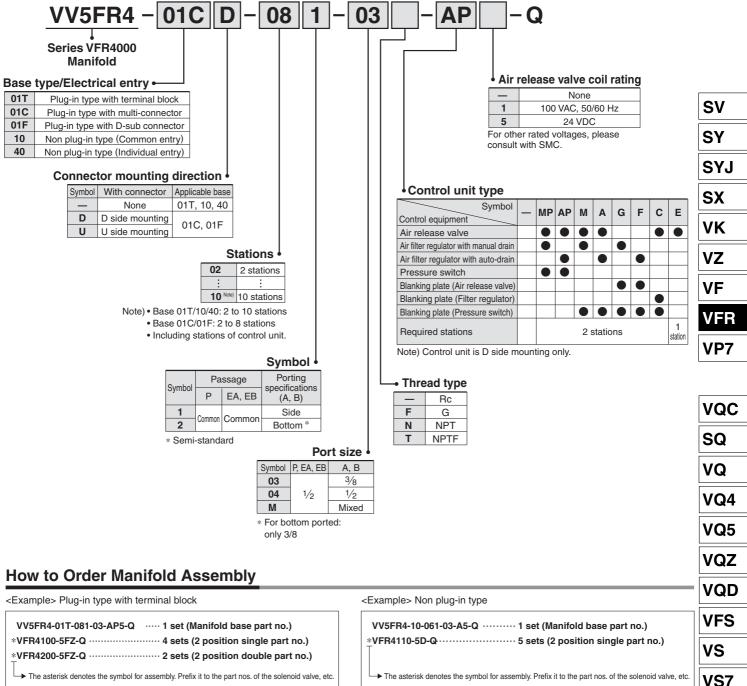
### **Control Unit Specifications**

Air filter (With auto drain/manual drain)			
Filtration degree	5µm		
Regulator			
Set pressure (Secondary pressure)	0.05 to 0.85MPa		
Pressure switch			
Set pressure range (in de-energized state)	0.1 to 0.6MPa		
Hysteresis	0.08MPa		
Contact	1a		
Light	LED light: Red		
Max. contact capacity	2VAAC, 2WDC		
Max. current	At 24V AC, DC or less: 50mA At 48V AC, DC: 40mA At 100V AC, DC: 20mA		
Inside voltage drop	4V or less		
Air release valve	(single only)		
Operating pressure range	0.2 to 0.9MPa		

### **Control Unit Option**

Release <sup>(1)</sup> valve	<plug-in> VVFS4000-24A-1R</plug-in>	(D side mounting)				
spacer	<non plug-in=""> VVFS4000-24A-2R</non>	<non plug-in=""> VVFS4000-24A-2R (D side mounting)</non>				
Pressure <sup>(2)</sup> switch	IS1000P-2-1					
Blank	For filter regulator	MP2-3				
plate	For pressure switch	MP3-2				
plate	For air release valve	VVFS4000-24A-10				
Filter 11104-5B						
Note1) Combining valve "VFR41□□" (single) and release valve spacer makes it possible to use this as a ai release valve.						
Not	o2) Proceuro ewitch	cannot ha				

Note2) Pressure switch cannot be mounted later in non plug-in.



The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

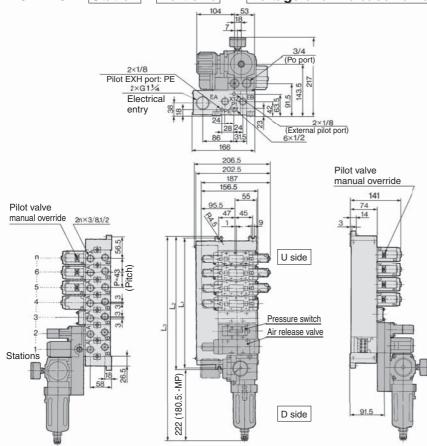
VQ7



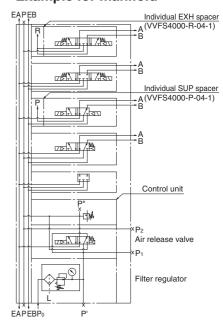
### Manifold with Control Unit Plug-in/Non Plug-in

**Plug-in type:** 

### VV5FR4-01T-Station 1-Port size -AP Voltage of air release valve -Q



#### Example for manifold



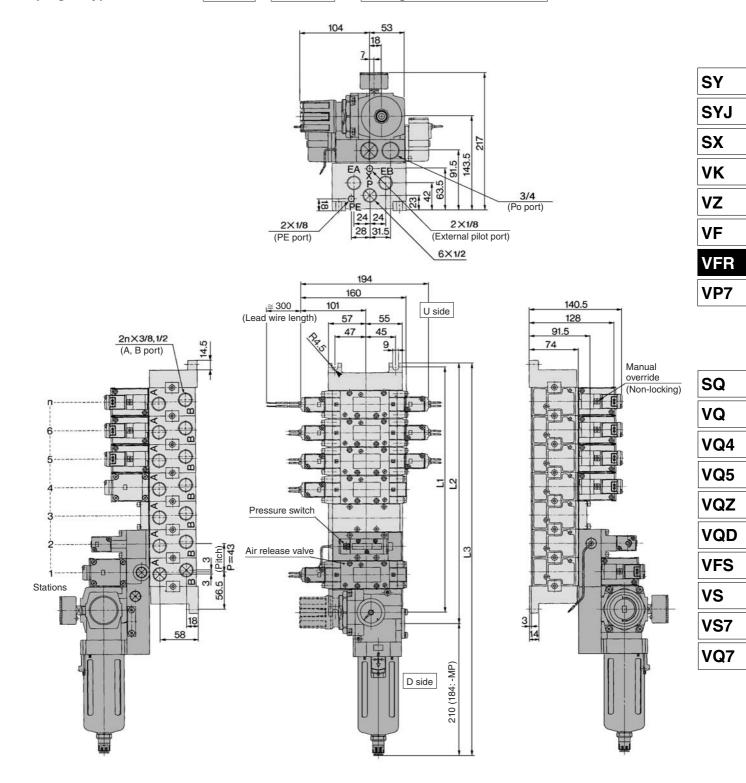
L<sub>3</sub> (AP) 427 470 513 556 599 642 685 728 L<sub>3</sub> = 43 x n + 298

Non plug-in type: VV5FR4-10- Station 1- Port size - AP Voltage of air release valve - Q

#### **Example for manifold** 18 Individual EXH spacer A (VVFS4000-R-04-2) EAPEB 3/4 Po port) -A 2×1/8 143 Pilot EXH port: PE 1218 80 5 24 2824 57 31.5 2×1/8 External pilot port 6×1/2 5 -A 187 172. 95.5 2n×3/8, 1/2 47 45 1 9 Pas 47 Fi Pilot valve manual override Control unit -U side n , ME-TE -\*\* Air release valve H P 由 P Filter regulator Pressure switch (E) 2 Air release valve 3 T FAPERP P Stations n: Station 222 (180.5: -MP) 58 3 4 5 6 7 8 9 10 Formula L<sub>1</sub> 199 242 285 328 371 414 457 500 L<sub>1</sub> = 43 x n + 70 D side 91.5 L2 211 254 297 340 383 426 469 512 L<sub>2</sub> = 43 x n + 82 L<sub>3</sub> (MP) 385.5 428.5 471.5 514.5 557.5 600.5 643.5 686.5 L<sub>3</sub> = 43 x n + 256.5

### Manifold with Control Unit Non Plug-in

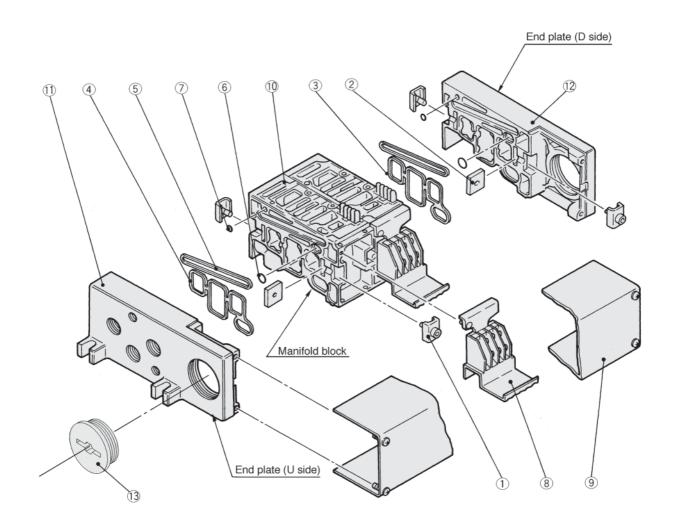
Non plug-in type: VV5FR4-40-Station 1-Port size -AP Voltage of air release valve -Q



	n:	Stat	tion
_			

L	3	4	5	6	7	8	9	10	Formula
L1	199	242	285	328	371	414	457	500	L1 = 43 x n + 70
L <sub>2</sub>	211	254	297	340	383	426	469	512	L <sub>2</sub> = 43 x n + 82
L₃ (MP)	385.5	428.5	471.5	514.5	557.5	600.5	643.5	686.5	L <sub>3</sub> = 43 x n + 256.5
L <sub>3</sub> (AP)	427	470	513	556	599	642	685	728	L <sub>3</sub> = 43 x n + 298

## Manifold Exploded View Plug-in/Non Plug-in



#### **Replacement Parts**

No.	Name	Material	Part No.
1	Connection bracket A	Steel	VVF4000-5-1A
2	Connection bracket B	Steel	VVF4000-5-2
3	Gasket	NBR	VVF4000-7(for end plate)
4	Gasket	NBR	VVF4000-7-1(for manifold block)
5	Gasket	NBR	VVF4000-8
6	O ring	NBR	AS568-011
7	O ring	NBR	P-3
8	Terminal assembly	-	VFR4000-14-1A
9	Junction cover	_	For 01T VVF4000-4A-Station
9	assembly		For 01SU AZ738-30A-Station
13	Rubber plug	NBR	AXT336-9

## Note) Manifold base construction: Plug-in with terminal block manifold

#### **Replacement Parts: Sub Assembly**

No.	Name	Part No.	Component parts	Applicable manifold base
10	Manifold block <sup>(1)</sup> VFR4000-19-1A- <sup>03</sup> <sub>04</sub>		Manifold block 10, Terminal 8, Connection brakcet 12, Gasket 34, O ring 67, Receptacle ass'y	Plug-in
10	assembly	VFR4000-19-2A- <sup>03</sup>	Manifold block 9, Connection brakcet 12, Gasket 34, O ring 67	Non plug-in
	End plate (U side) VVF4000-2A-1		End plate(U) (1), Connection brakcet 12=	Plug-in
11	assembly	VVF4000-2A-2	End plate(U) (1), Connection brakcet 12	Non plug-in
12	End plate (D side)	VVF4000-3A-1	End plate(D) <sup>(1</sup> / <sub>2</sub> , Connection brakcet 12, Gasket 34, O ring 67	Plug-in
12	assembly	VVF4000-3A-2	End plate(D) ⑫, Connection brakcet 12, Gasket 35, O ring 67	Non plug-in

Note 1) Side piping



## **5 Port Pilot/Rubber Seal Plug-in/Non Plug-in**

# Series VFR5000

#### Standard Specifications

Plug-in type

Non plug-in type

3 position

Closed center

(A)4 2(B)

(EA)513(EB)

(P)

Exhaust center

(A)4 2(B)

(EA)513(EB)

(P) Pressure center

> (A)4 2(B)

(EA)513(EB) (P)

						_
	Fluid				Air	7
suc	Operating	erating 2 position single/3 position		0.2 to 0.9 MPa		
atic	pressure range	2 position dou	uble	(	0.1 to 0.9 MPa	]
fice	Ambient and flu	id temperature		-10 to	50°C (No freezing)	SY
specifications	Lubrication				Non-lube <sup>(1)</sup>	1
spi	Manual override	1		Non	-locking push type	SYJ
Valve	Mounting orient	ation			Unrestricted	510
Val	Impact/Vibration resistance		300/50m/s <sup>2</sup> <sup>(2)</sup>			
-	Enclosure		Dustproof		SX	
ns	Coil rated voltage		100, 200 \	]		
atio	Allowable voltag	e fluctuation		–15 to -	VK	
cific	Apparent power		Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz		1
spe	Apparent power		Holding	3.4 VA	VZ	
city	Power consumption (DC) <sup>(3)</sup>		1.8 W (2.04 W: Wit	th light/surge voltage suppressor)		
ctri	See     Coil rated voltage       Allowable voltage fluctuation       Apparent power (AC) <sup>(3)</sup> Power consumption (DC) <sup>(3)</sup> Electrical entry		Plug-in type	Conduit terminal	VF	
щ	Electrical entry			Non plug-in type	DIN terminal	
Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction						

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and

de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

### **Option Specifications**

	External pilot Note)			
lain valve	Direct manual override	SQ		
ilot valve	Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)	96		
ltowo	110 to 120, 220, 240 VAC 50/60 Hz	VQ		
itage	12 VDC			
ifications	Bottom ported			
	With light/surge voltage suppressor			
	1 0	VQ5 VQZ		
) 	ilot valve tage fications pressure: 0 to 0.9 MF	ain valve         Direct manual override           ilot valve         Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)           tage         110 to 120, 220, 240 VAC 50/60 Hz           fications         Bottom ported           fications         Bottom ported           vith light/surge voltage suppressor           pressure:         Pilot pressure:           0 to 0.9 MPa         2 position single 0.2 to 0.9 MPa           3 position 0.3 x P + 0.1 to 0.9 MPa		

#### Model

Symbol

2 position

Sinale

(A)4 2(B)

(EA)513(EB)

(P)

(A)4 2(B)

(EA)513(EB)

(P)

Double

Μ	odel															VFS			
		Мо	del			Flow characteristics <sup>(1)</sup> Max. <sup>(2)</sup> (3)													
	Type of		Non	Port		$1 \rightarrow 4/2$	$(P \rightarrow A/B)$		4,	$2 \rightarrow 5/3$ (A/	$B \rightarrow EA/E$	B)	operating	Response	(4) Weight	VS			
a	ctuation	Plug-in	plug-in	size	С	b	Cv	Q (5)	С	b	Cv	Q (5)	(11-)	une	(kg)				
			1 - 5		[dm³/(s·bar)]	U	00		[dm³/(s·bar)]		-	[l/min(ANR)]	(Hz)	(ms)		VS7			
				3⁄8	17	0.36	4.7	4497	18	0.40	5.0	4897			1.77	101			
position	Single	VFR510	VFR511	1/2	20	0.28	5.2	5022	23	0.32	6.2	5924	5	5	5	60 or less	(1.72)	VOT	
Siti				3⁄4	23	0.27	5.8	5740	25	0.21	6.2	6022			(1.72)	VQ7			
				3⁄8	16	0.37	4.6	4261	18	0.41	5.1	4932	5					1.88	
	Double	VFR520□	VFR521□	1/2	20	0.27	5.2	4991	23	0.32	6.1	5924		60 or less	(1.83)				
				3⁄4	23	0.26	5.8	5705	25	0.20	6.1	5988			(1.00)				
	Closed			3⁄8	15	0.38	4.1	4023	16	0.31	4.3	4094	-		1.87				
	center	VFR530□	VFR531	1/2	17	0.31	4.6	4350	20	0.33	5.4	5185	3	80 or less	(1.82)				
_				3⁄4	18	0.28	4.7	4520	21	0.30	5.4	5340			(1.02)				
position	Exhaust			3⁄8	14	0.38	3.6	3755	17 [16]	0.39 [0.35]	4.8 [4.3]	4592 [4203]			1.87				
0SI	center	VFR540	VFR540□	VFR540	VFR540□	VFR541□	1/2	17	0.29	4.6	4295	21 [18]	0.31 [0.34]	5.6 [5.0]	5374 [4697]		80 or less	(1.82)	
a B				3⁄4	18	0.29	4.6	4548	23 [20]	0.27 [0.33]	5.9 [5.2]	5740 [5185]			(1.02)				
	Pressure			3⁄8	16 [9.4]	0.39 [0.40]	4.2 [2.6]	4321 [2557]	17	0.36	4.5	4497			1.97				
	center	VFR550	VFR550□	VFR551	1/2	18 [9.7]	0.32 [0.45]	5.0 [2.9]	4636 [2739]	20	0.31	5.3	5118	3	80 or less	ss 1.87 (1.82)			
				3⁄4	19 [9.2]	0.35 [0.48]	5.4 [2.8]	4992 [2660]	21	0.29	5.6	5306			(1.02)				

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8375-1981. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 4) For VFR5□00-□FZ-06, ( ): VFR5□10-□DZ-06

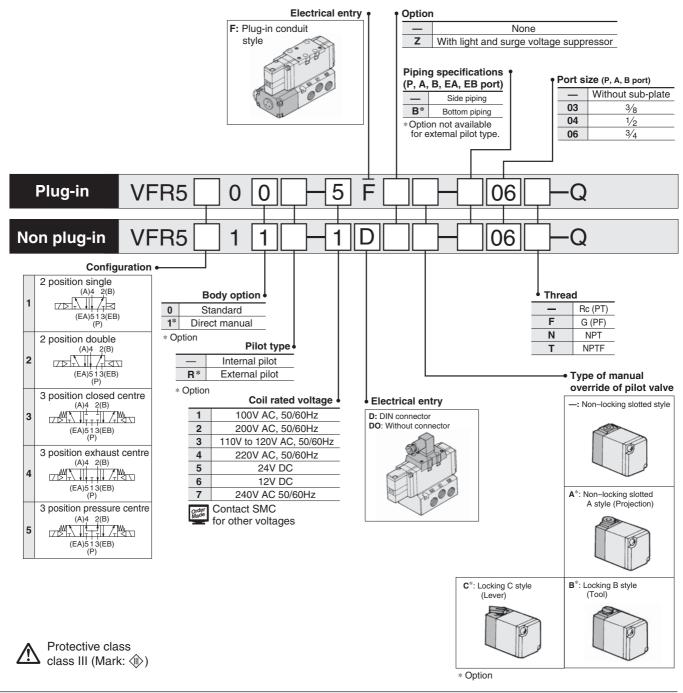
Note 5) These valves have been calculated according to the ISO6358 and indicate the follow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.

## **SMC**

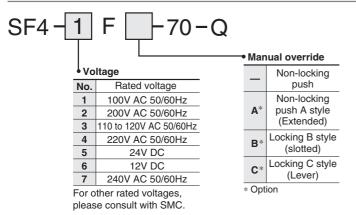
VP7

VQD

### How to Order



### How to Order Pilot Valve Assembly



## **Cylinder Speed Chart**

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

					Bore size			
Series	Average speed (mm/s)	Series CS Pressure 0 Load facto Stroke 300	).5 MPa r 50%					
		ø125	ø140	ø160	ø180	ø200	ø250	ø300
VFR5100-06	800 700 600 500 400 300 200 100 0						Perpendicu upward act Horizontal a	uation

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

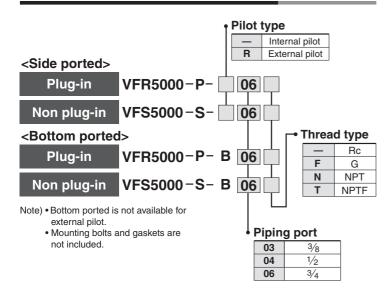
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### Conditions

		Series CS1/CS2
	Tube x Length	SGP20A x 1 m
VFR5110-06	Speed controller	AS500-06
	Silencer	AN500-06

### How to Order Sub-plate Assembly

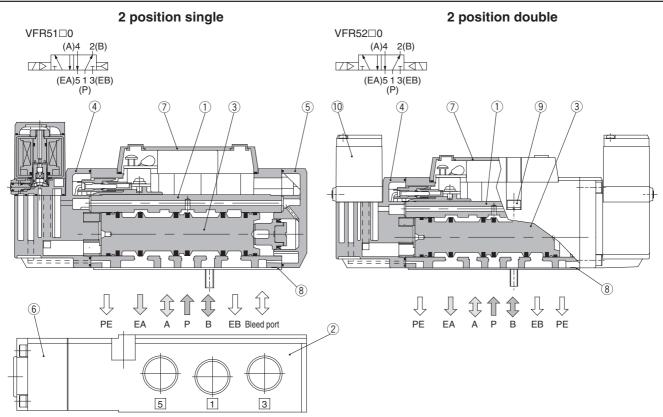


SY
SYJ
SX
VK
VZ
VF
VFR
VP7

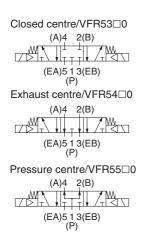
SQ
VQ
VQ4
VQ5
VQZ
VQD
VFS
VS
VS7
VQ7

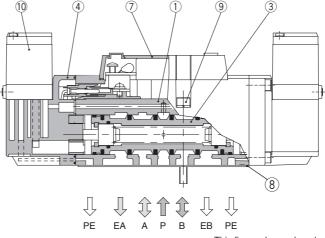


### Construction



#### 3 position closed centre/exhaust centre/pressure centre





This figure shows closed centre.

#### **Component Parts**

No.	Name	Material	Note
1	Body	Aluminium die cast	Platinum silver
2	Sub-plate	Aluminium die cast	Platinum silver
3	Spool valve	Aluminium, NBR	
4	Adapter plate	Resin	Black

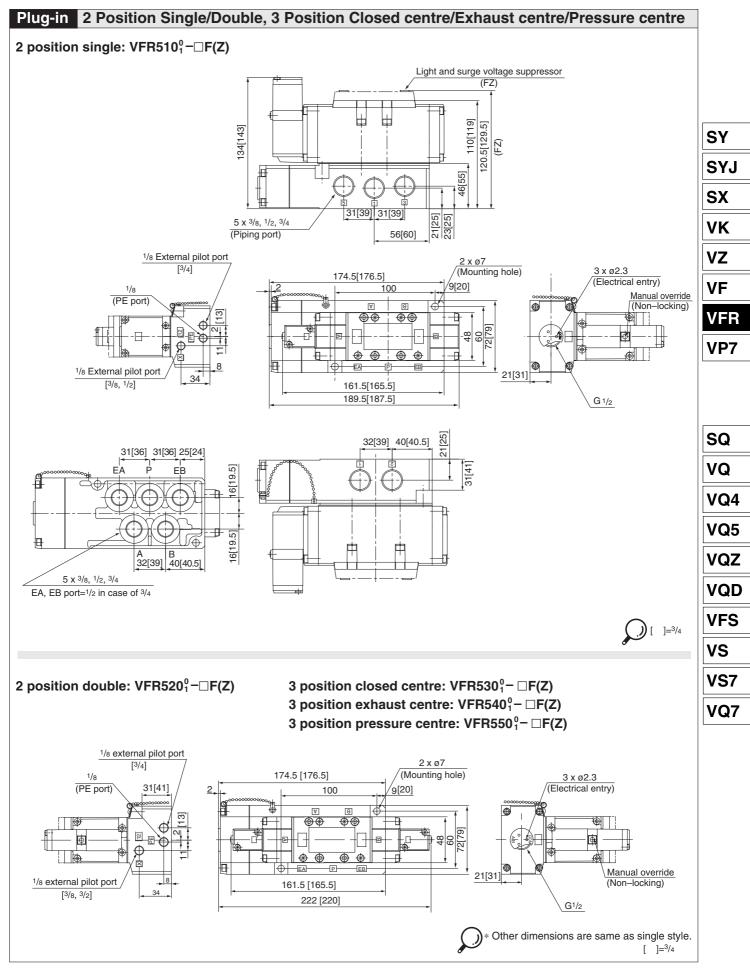
#### **Component Parts**

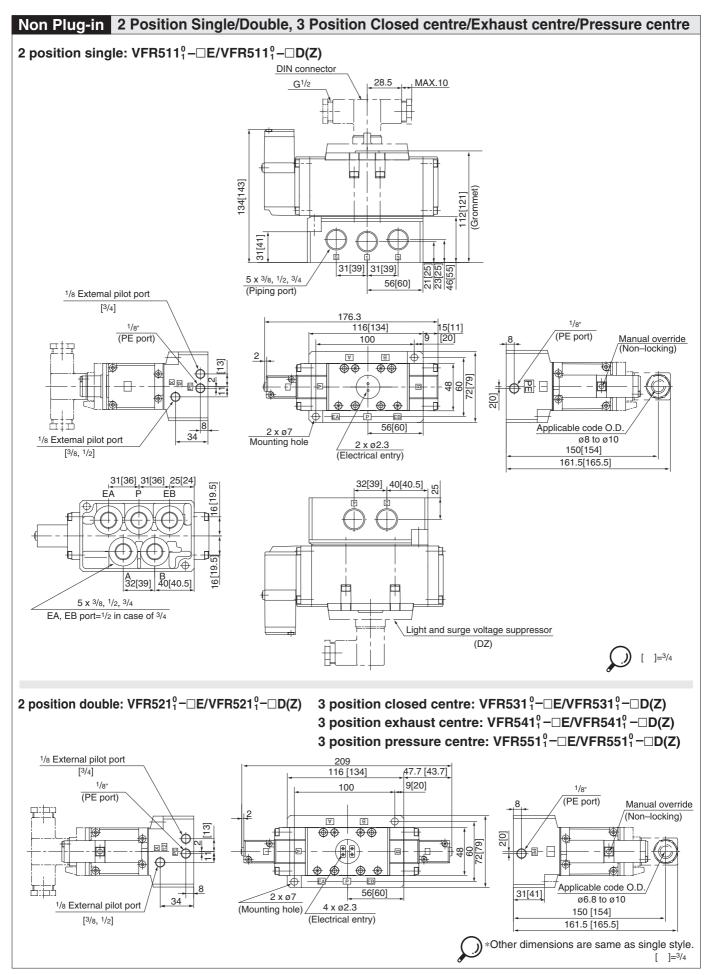
No.	Name	Material	Note
(5)	End plate	Resin	Black
6	Junction cover	Resin	Black
$\overline{\mathcal{O}}$	Light cover	Resin	

#### **Replacement Parts**

No.	Name	Material	Part No.		
			VFR51	VFR52	VFR5300, 5400, 5500
8	Gasket	NBR	AXT627-10-1	AXT627-10-1	AXT627-10-1
9	Hex. socket head cap screw	Brass	AXT627-42-1(M5 X 50)	AXT627-42-1(M5 X 50)	AXT627-42-1(M5 X 50)
10	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly" on p.1.8-70.		









# Series VFR5000 Manifold Specifications



### **Manifold Specifications**

	oomoadono						
Base model	Wiring	Porting specifications Port size Rc			Stations	Applicable valve model	Ī
	-	A, B port	P, EA, EB	A, B		valve model	
Plug-in type	With terminal block	Side/ Bottom	3⁄4	1⁄2 ,3⁄4	2 to 10		
VV5FR5-01□-Q Non plug-in type VV5FR5-10-Q	<ul> <li>With multi-connector</li> <li>With D-sub connector</li> </ul>				2 to 8 2 to 10	VFR5□0□-□F-Q	
						VFR5□1□-□D-Q	SY
							SYJ
							SX

### How to Order Manifold Assembly

Instruct by specifying the valves, blanking plate and manifold option parts assembly to be mounted on the manifold along with the manifold base model no.

<Example> Plug-in type with terminal block: 6 stations

VV5FR5-10T-061-04-Q1 set (Manifold part number)
*VFR5100-5FZ-Q 3 sets (2 position single)
*VFR5200-5FZ-Q2 sets (2 position double)
*VVFS5000-10A 1 set (Blanking plate assembly part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

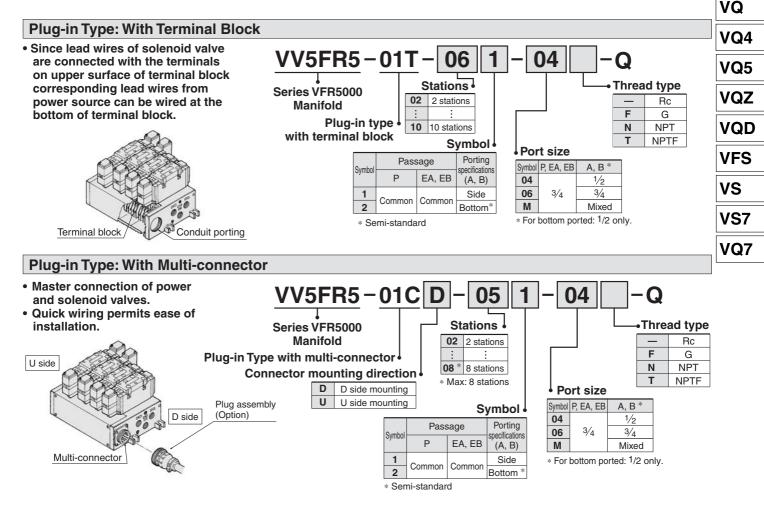
Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet <Example> Non plug-in type: 6 stations

→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet



VK

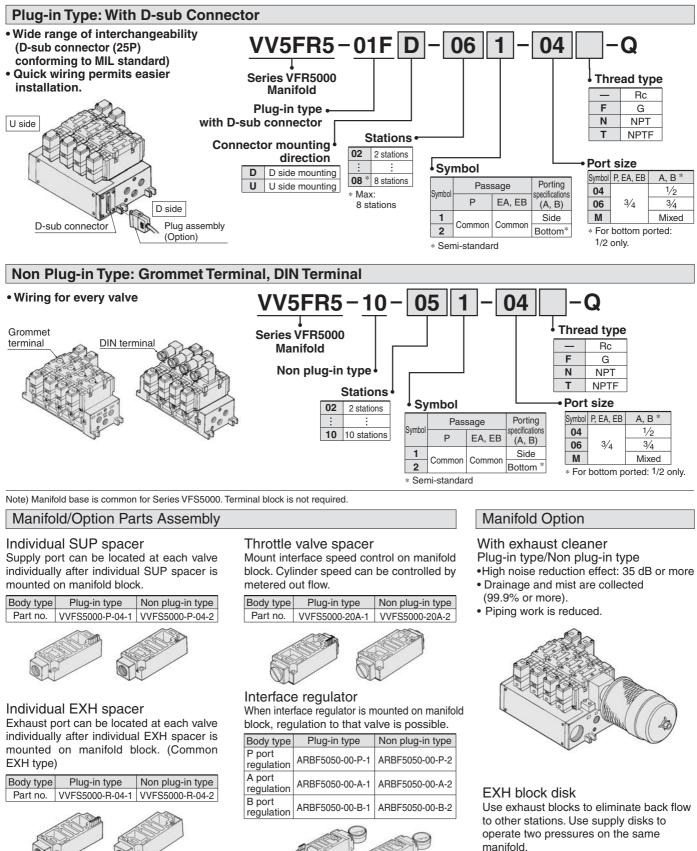
VZ

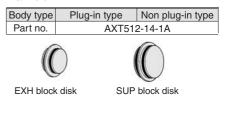
VF

VFR

VP7

SQ

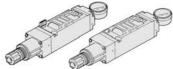




### SUP block disk

When 2 or more pressures (high and low) are supplied to one manifold, insert a disk between the stations which are supplied different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT62	28-12A



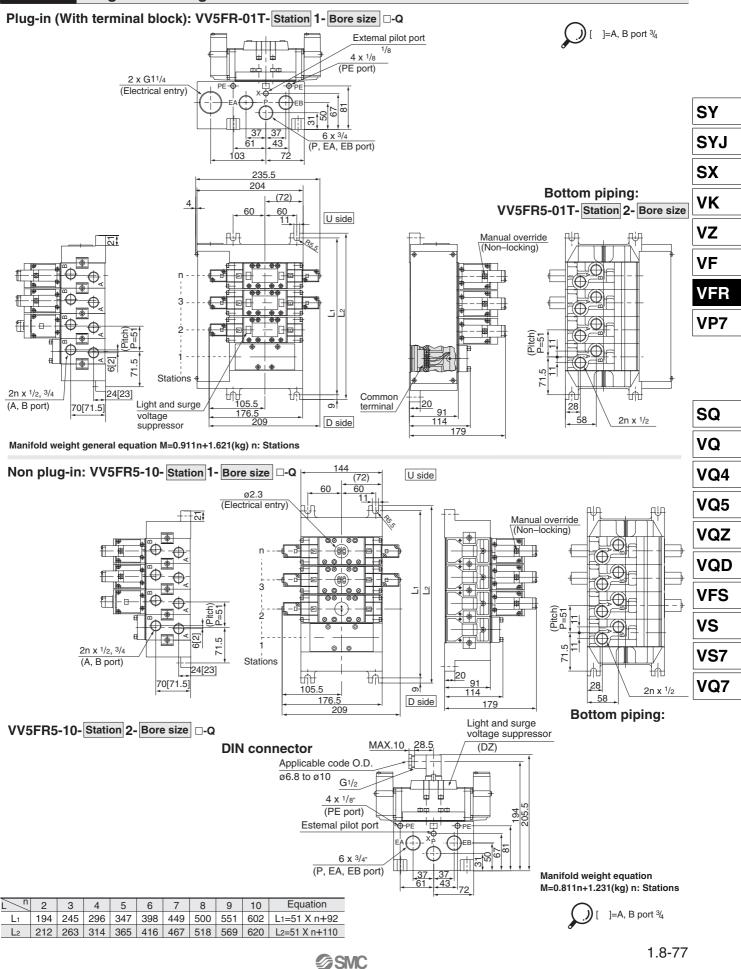
### Blanking plate

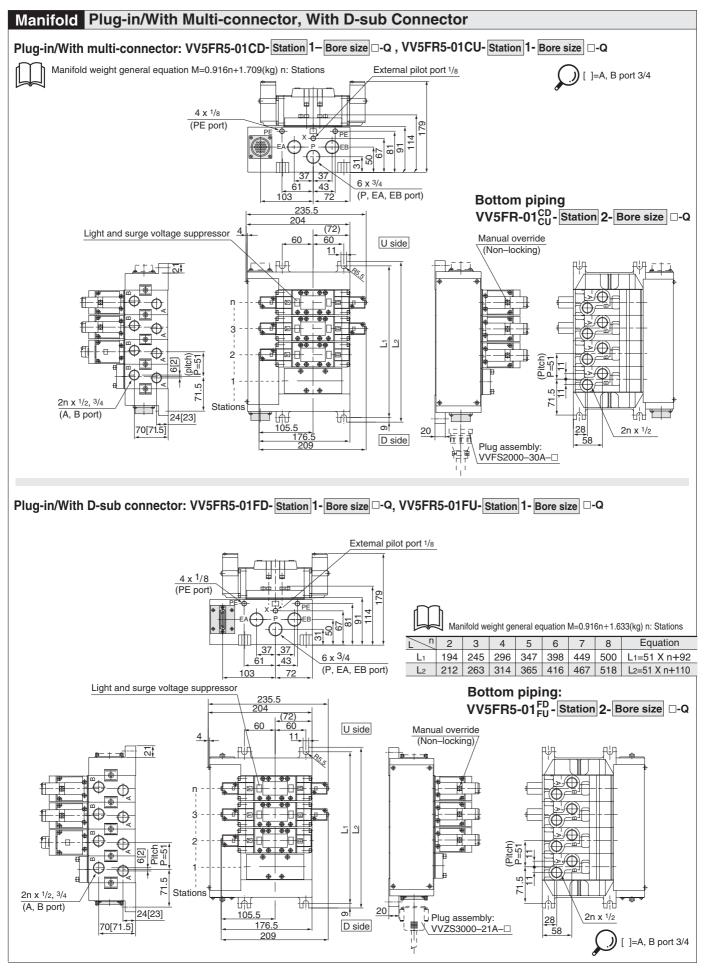
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type				
Part no.	VVFS5	000-10A				



### Manifold Plug-in/Non Plug-in







# Manifold with Exhaust Cleaner

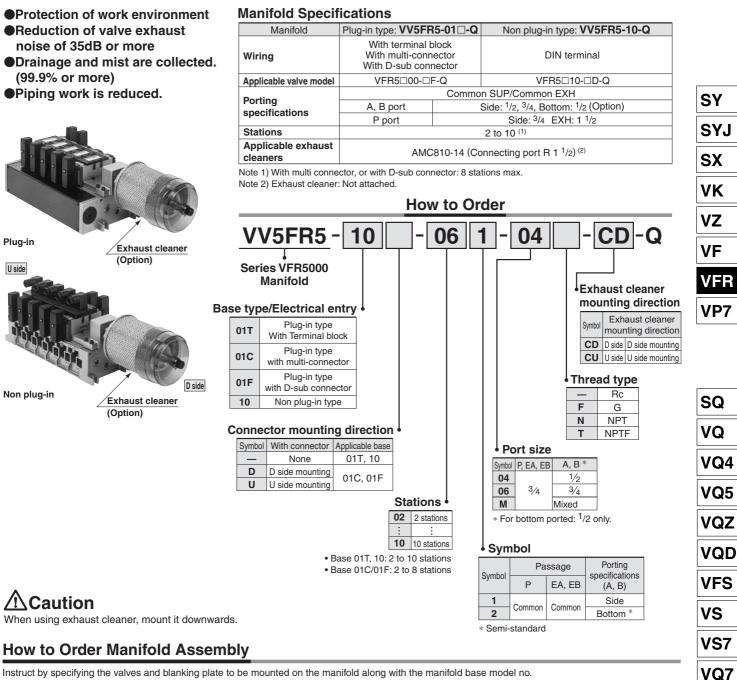
- Protection of work environment
- Reduction of valve exhaust
- noise of 35dB or more
- Drainage and mist are collected. (99.9% or more)
- Piping work is reduced.

Plug-in

U side

Non plug-in

//\Caution



Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.

<Example> Plug-in type with terminal block: 6 stations

VV5FR5-01T-061-04-CD-Q	1 set (Manifold part no.)
*VFR5100-5FZ-Q	3 sets (2 position single part no.)
*VFR5200-5FZ-Q	2 sets (2 position double part no.)
*VVFS5000-10A	1 set (Blanking plate assembly part no.)
<u>*</u> AMC810-14	1 set (Exhaust cleaner part no.)
► The asterisk denotes the symbol for a	ssembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos, in order from the 1st, station in the D side

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

VV5FR5-10-061-04-CU-Q 1 set (Manifold part no.) \*VFR5110-5E-Q 3 sets (2 position single part no.) \*VFR5210-5E-Q 2 sets (2 position double part no.) \*VVFS5000-10A 1 set (Blanking plate assembly part no.) \*AMC810-14 1 set (Exhaust cleaner part no.)

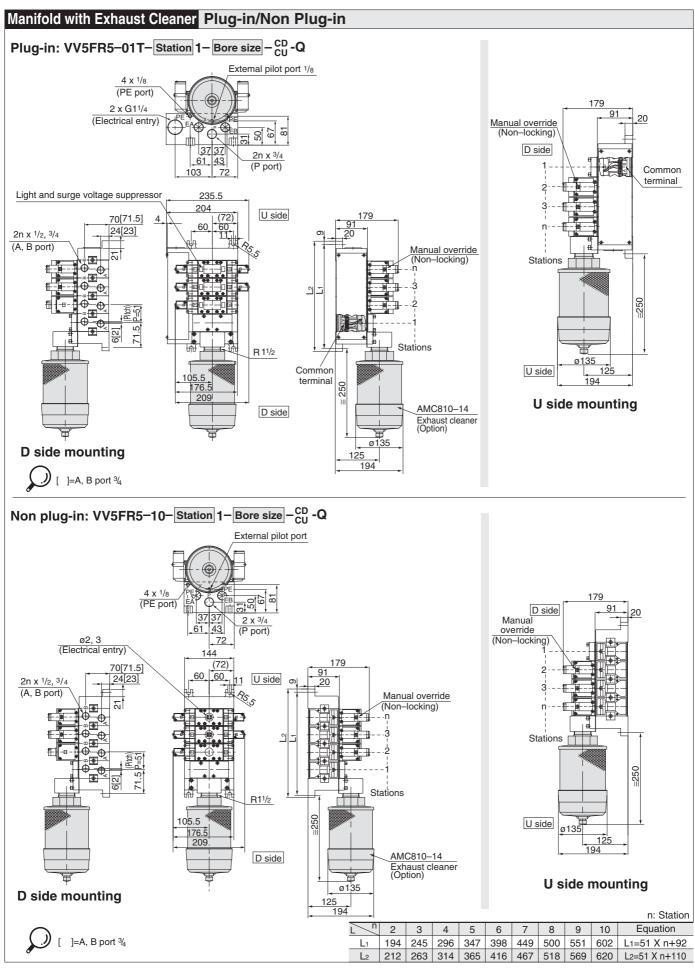
→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side

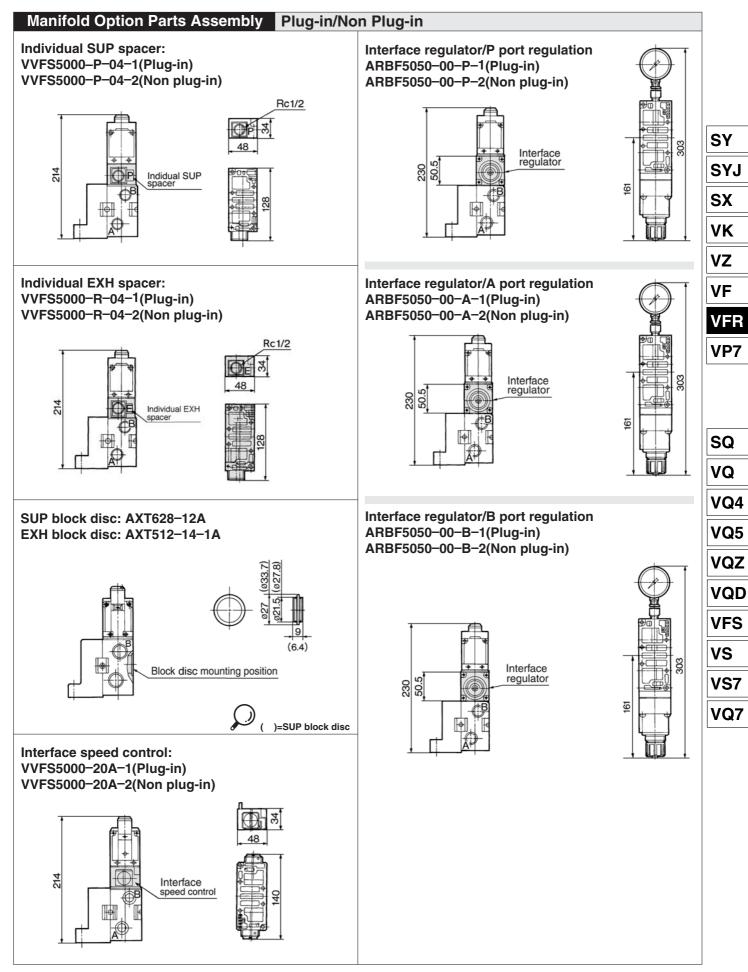
<Example> Non plug-in type: 6 stations

When ordering, specify the part nos, in order from the 1st, station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.







# Manifold Exploded View Plug-in/Non Plug-in

### **Replacement Parts**

No.	Name	Material	Part No.
1	Connection bracket A	Steel plate	AXT628-6-1A
2	Connection bracket B	Steel plate	AXT628-6-2
3	O ring	NBR	AS568-006
4	O ring	NBR	AS568-010
5	O ring	NBR	AS568-013
6	O ring	NBR	AS568-022
$\bigcirc$	O ring	NBR	AS568-026
8	Terminal block assembly	-	VFR5000-21-1A
(9)	lupation anyor accomply	For 01T	VVFS5000-4A- Station
9	Junction cover assembly	For 01SU	AZ738-31A- Station
13	Rubber plug	NBR	AXT336-9

**Replacement Parts: Sub Assembly** 

• When requiring replacement manifold stations, order replacement parts assembly no. (1): manifold block assembly part.

Plug-in: When ordering manifold with terminal block, 9 Junction cover assembly is required

Note) The above figure shows plug-in manifold with terminal block. Component parts

INO.	Name	Part No.	Component parts	Applicable manifold base
10	Manifold block assembly	VFR5000-20-1A-04	Manifold block <sup>(1)</sup> , Connection bracket <sup>(1)</sup> , <sup>(2)</sup> , Terminal block <sup>(3)</sup> , O ring <sup>(3)</sup> , <sup>(4)</sup> , <sup>(5)</sup> , <sup>(6)</sup> , <sup>(7)</sup> , Receptacle assembly	Plug-in
	assembly	VVFS5000-1A-2-04	Manifold block (1), Connection bracket (1), (2), O ring (3), (4), (5), (6), (7)	Non plug-in
(11)	End plate (I   side) assembly	VVFS5000-2A-1	End plate(U)(1), Connection bracket (1), (2)	Plug-in
U	End plate (U side) assembly	VVFS5000-2A-2	End plate(U)(1), Connection bracket (1), (2)	Non plug-in
(12)	Fred plate (D side) assembly	VVFS5000-3A-1	End plate(D) <sup>(1)</sup> , Connection bracket (1), (2), O ring (3), (4), (5), (6), (7)	Plug-in
	End plate (D side) assembly	VVFS5000-3A-2	End plate(D) <sup>(1)</sup> , Connection bracket (1), (2), O ring (3), (4), (5), (6), (7)	Non plug-in



# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in Series VFR6000

### **Standard Specifications**

	sı	Fluid				Air		
	lior	Operating	2 position sing	gle/3 position	0.2 to 0.9 MPa			
	cat	pressure range	2 position of	louble	0	.1 to 0.9 MPa		
	specifications	Ambient and flui	d temperatu	re	-10 to	50°C (No freezing)		
	be	Lubrication			Non-lube <sup>(1)</sup>			
		Manual override			Non-locking push type			
	Valve	Impact/Vibration	resistance		300/50m/s <sup>2</sup> (2)			
	ŝ	Enclosure			Dustproof			
	suc	Coil rated voltag	е		100, 200 VAC (50/60 Hz), 24 VDC			
	specifications	Allowable voltag	e fluctuation	1	-15 to -10% of rated voltage			
	cific	Apparant nowar		Inrush	5.6 VA/50 Hz, 5.0 VA/60 H			
•	spe	Apparent power (AC) <sup>(3)</sup> Holding			3.4 VA/50 Hz, 2.3 VA/60 Hz			
	city	Power consump	tion (DC) <sup>(3)</sup>		1.8 W (2.04 W: With light/surge voltage suppressor			
	Electricity :	Electrical entry			Plug-in type	Conduit terminal		
	Ele	Lieundal entry			Non plug-in type DIN terminal			

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) At rated voltage

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at

VF VFR VFR at VP7

VS7

VQ7

SY

SYJ

SX

VK

VZ

the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

### **Option Specifications**

U	otion	Specific	ations													
N	lain valv	/e manual c	verride					Dire	ect m	anua	l ove	rride				
с	oil rated	d voltage		110 to 120, 220, 240 VAC 50/60 Hz 12 VDC						SQ						
С	ption						With	light/			-	suppr	essor			VQ
M	odel															
		Mo	del				Flov	v char	acteri	stics	(1)		(2) Max.	(3)	(4)	VQ4
	ype of tuation			Port size		→ 4/2	$(P \to A)$			5/3 (A	$B \rightarrow B$	· · ·	operating	Response time	Weight	VOF
a	luation	Plug-in	Non plug-in		C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min/ (ANR)] <sup>(5)</sup>	C [dm <sup>3</sup> / (s·bar)]		Cv	Q [L/min/ (ANR)] <sup>(5)</sup>	cycle (Hz)	(ms)	(kg)	VQ5
position	Single	VFR610□	VFR611	3⁄4	40	0.12	9.1	9176	41	0.15	9.6	9555	2	100 or less	4.73 (4.56)	VQZ
2 po	Double	VFR620□	VFR621	3⁄4	40	0.14	9.2	9273	41	0.17	9.7	9659	2	100 or less	4.78 (4.61)	VQD
L L	Closed center	VFR630□	VFR631□	3⁄4	39	0.17	9.3	9188	39	0.15	9.3	9089	1	150 or less	4.72 (4.55)	VFS
position	Exhaust center	VFR640	VFR641	3⁄4	38	0.14	8.9	8809	42 [40]	0.12		9635	1	150 or less	4.72 (4.55)	VF3
3 bo	Pressure center	VFR650□	VFR651□	3⁄4	38 [20]	0.10		8628 [5604]	40	0.16		[9322] 9372		150 or less	1 72	VS
	1	1		1			-		1		1	1	1		1	

Type of		Мс	del	Port			
ac	tuation	Plug-in	Non plug-in	size	Effective area (mm <sup>2</sup> )		
position	Single	VFR610□	VFR611□	1	191		
2 po;	Double	VFR620□	VFR621□	1	191		
	Closed center	VFR630	VFR631	1	180		
3 positic	Exhaust center	VFR640□	VFR641□	1	$P \rightarrow A, B: 178$ A, B $\rightarrow$ EA, EB: 212 Normal position: 193		
	Pressure center	VFR650□	VFR651□	1	$P \rightarrow A, B: 183$ Normal position: 82 A, B $\rightarrow$ EA, EB: 199		

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8375-1981. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 4) For VFR6 00-0FZ-06, ( ): VFR6 10-0DZ-06

Note 5) These valves have been calculated according to the ISO6358 and indicate the follow rate under standard conditions with an inlet pressure of 0.6 MPa ( relative pressure) and a pressure drop of 0.1 MPa.

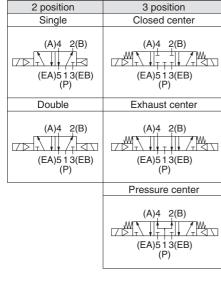


Plug-in type



Non plug-in type

### Symbol



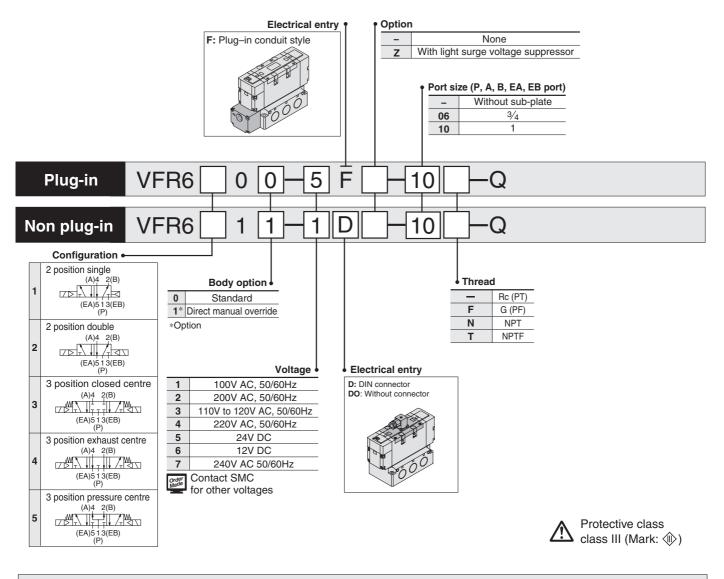
## Caution

When double solenoid is used, spool valve should be mounted horizontally. If there are vibrations, spool valve should be mounted perpendicular to the vibration direction.





### How to Order



### How to Order Pilot Valve Assembly

For other rated voltages, please consult with SMC

### **Cylinder Speed Chart**

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

		Bore size						
Series	Series CS Pressure 0 Load facto Stroke 300	).5 MPa r 50%						
	(	ø125	ø140	ø160	ø180	ø200	ø250	ø300
VFR6100-10	800 700 600 500 400 300 200 100 0						Perpendicu upward ac Horizontal	tuation

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

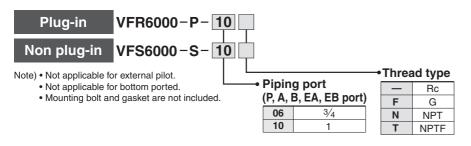
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

### Conditions

	Series CS1/CS2		
VFR6110-10	Tube x Length	SGP25A x 1 m	
	Speed controller	AS600-10	
	Silencer	AN600-10	

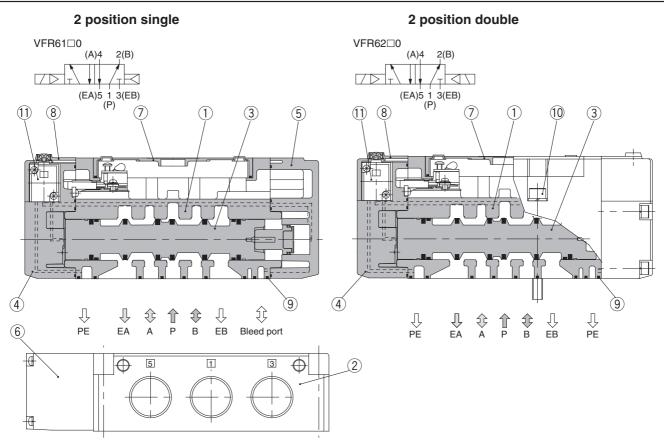
### How to Order Sub-plate Assembly



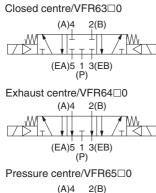
SY
SYJ
SX
VK
VZ
VF
VFR
VP7

SQ
VQ
VQ4
VQ5
VQZ
VQD
VFS
VS
VS7
VQ7

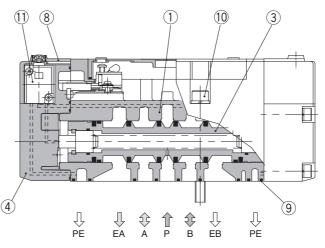
### Construction



### 3 position closed centre/exhaust centre/pressure centre



$$(A) = (A) = (A)$$



This figure shows closed centre.

### **Component Parts**

No.	Name	Material	Note	
1	Body	Aluminium die cast	Platinum silver	
2	Sub-plate	Aluminium die cast	Platinum silver	
3	Spool valve	Alminium, NBR		
(4)	Adapter plate	Aluminium die cast	Black	

### **Component Parts**

No.	Name	Material	Note
(5)	End plate	Aluminium die cast	Black
6	Junction cover	Resin	Black
$\overline{O}$	Light cover	Resin	
8	Pilot valve cover	Resin	Black

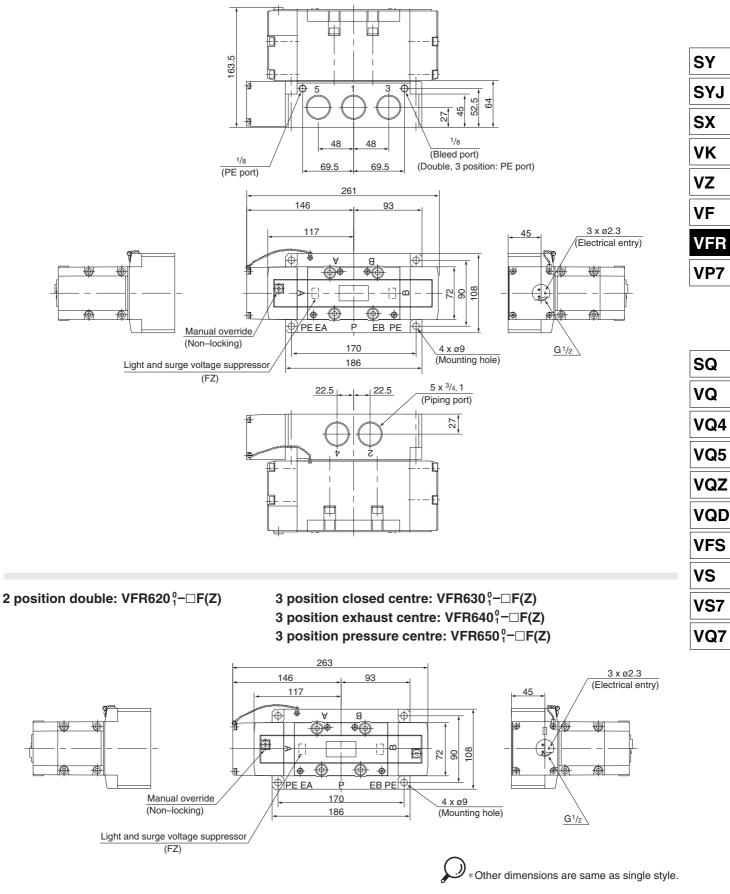
### **Replacement Parts**

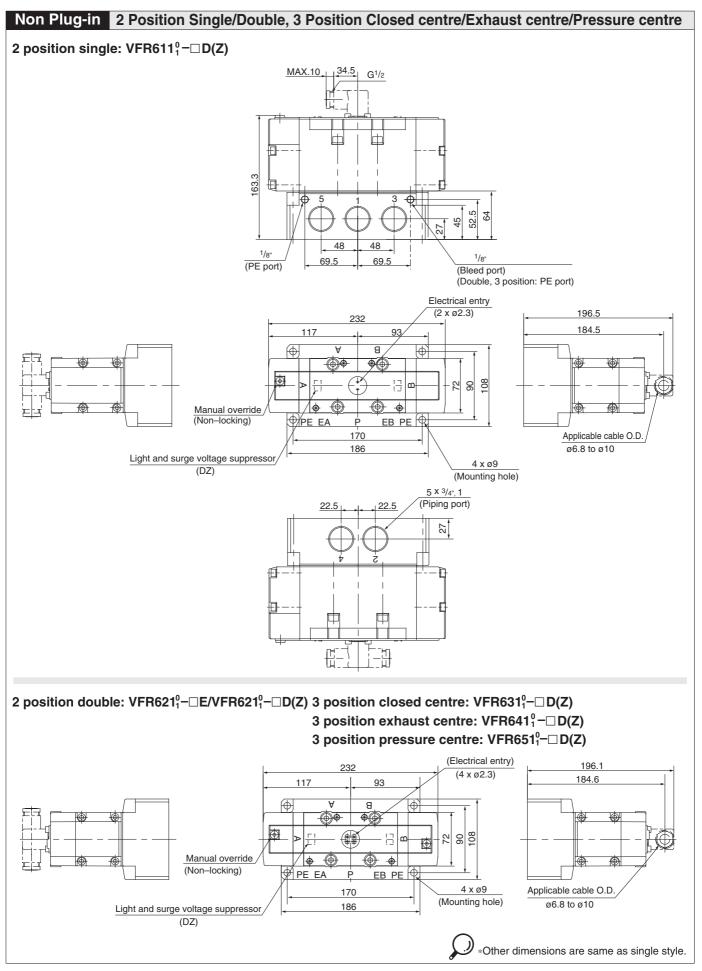
No.	Name	Material	Part No.			
			VFR61	VFR62	VFR6300, 6400, 6500	
9	Gasket	NBR	VFS6000-15	VFS6000-15	VFS6000-15	
10	Hex. socket head cap screw	Brass	M8 X 80	M8 X 80	M8 X 80	
11	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly" on p.1.8-84			



### Plug-in 2 Position Single/Double, 3 Position Closed centre/Exhaust centre/Pressure centre

### 2 position single: VFR610<sup>0</sup><sub>1</sub>-□F(Z)





**SMC**