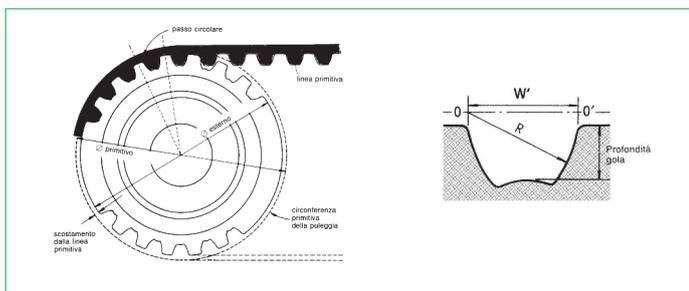


## Pulegge dentate SUPER TORQUE - STPD

Le pulegge STPD hanno una geometria diversa rispetto alle pulegge dentate tradizionali. Il fondo delle gole è a forma convessa e la profondità delle

gole è minore dell'altezza del dente della cinghia, garantendo così l'effetto di "interferenza".



### Mozzo pieno

Materiale: ghisa/acciaio

Passo:

- S3M
- S5M
- S8M
- S14M



### Per montaggio con bussola conica SER-SIT®

Materiale: ghisa

Passo:

- S8M
- S14M



### Pulegge speciali

Su richiesta è possibile costruire qualsiasi tipo di puleggia dentata anche su disegno del cliente.

Si consiglia l'esecuzione delle pulegge dentate in ghisa o in acciaio, quest'ultimo in particolare quando la velocità periferica è superiore a 33 m/s.

$$\text{velocità periferica in m/s} = \frac{\text{diametro puleggia in mm} \times \text{numero giri/min.}}{19100}$$

Per ragioni di peso le pulegge possono essere eseguite in metalli leggeri; in tal caso però bisogna prevedere una vita più breve perché la copertura in nylon della cinghia ha un effetto leggermente abrasivo. Per ovviare a questo inconveniente si consiglia l'ossidazione anodica a forte spessore sulla dentatura.

## TOLLERANZE

### Tolleranze dei diametri delle pulegge

Diametri esterni [mm]	Tolleranze [mm]
fino a 25,4	+0,05 -0,00
da 25,5 a 50,8	+0,08 -0,00
da 50,9 a 101,6	+0,10 -0,00
da 101,7 a 177,8	+0,13 -0,00
da 177,9 a 304,8	+0,15 -0,00
da 304,9 a 508,0	+0,18 -0,00
oltre 508,1	+0,25 -0,00

### Tolleranza di concentricità del foro rispetto al ø esterno

Diametro esterno [mm]	Eccentricità totale letta sul comparatore [mm]
fino a 200	0,13
oltre 200	aggiungere 0,0005 per ogni mm oltre i 200

### Tolleranza di cilindricità

Larghezza puleggia	Tolleranza
per ogni 100 mm	0,1 mm senza superare la tolleranza sul diametro esterno

### Trattamenti protettivi

Tutte le pulegge sono trattate con un processo di trattamento superficiale che conferisce maggiore resistenza contro gli agenti ossidanti, preservando nel contempo il profilo esatto dei denti e le dimensioni funzionali delle pulegge.

### Pulegge flangiate

Le cinghie dentate, quando sono in funzione, hanno un leggero spostamento laterale. È quindi necessario, anche se la trasmissione è naturalmente allineata, usare almeno una puleggia flangiata, in modo di evitare che la cinghia possa uscire. Generalmente, per economia, la puleggia è la più piccola. In ogni caso, quando la distanza degli assi è maggiore di 8 volte il diametro della puleggia minore, oppure quando la trasmissione lavora sugli alberi disposti in qualsiasi altra posizione che non sia quella orizzontale, entrambe le pulegge dovranno essere flangiate.

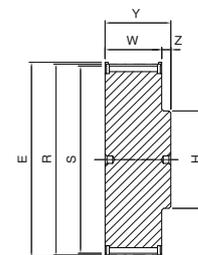
### Note

Per motivi tecnici e produttivi in alcuni casi potrebbero essere utilizzati materiali diversi da quelli indicati nel catalogo. Per conferma del materiale effettivamente disponibile contattare il servizio clienti.

# Dimensioni delle pulegge dentate STD a mozzo pieno passi 8M - 14M



<b>Esempio di codifica</b>	<b>ST 48 S 8M 20</b>
Pulegge STD mozzo pieno	
Numero denti della puleggia	
Passo 8 mm	
Larghezza della cinghia in mm	

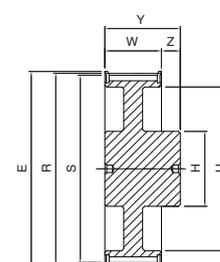


1

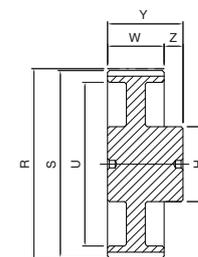
## ST ... S8M20

## 8M

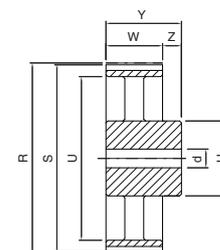
Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
ST18S8M20	18	1	50,0	45,84	44,46	-	32,0	-	28,0	38,0	10,0	con flangia	acciaio
ST20S8M20	20	1	55,0	50,93	49,56	-	36,0	-	28,0	38,0	10,0		
ST22S8M20	22	1	62,0	56,02	54,65	-	43,0	-	28,0	38,0	10,0		
ST24S8M20	24	1	67,0	61,12	59,74	-	49,0	-	28,0	38,0	10,0		
ST26S8M20	26	1	73,0	66,21	64,84	-	50,0	-	28,0	38,0	10,0		
ST28S8M20	28	1	77,0	71,30	69,93	-	55,0	-	28,0	38,0	10,0		
ST30S8M20	30	1	84,0	76,39	75,02	-	60,0	-	28,0	38,0	10,0		
ST32S8M20	32	1	88,0	81,49	80,12	-	64,0	-	28,0	38,0	10,0		
ST34S8M20	34	1	94,0	86,58	85,21	-	70,0	-	28,0	38,0	10,0		
ST36S8M20	36	1	98,0	91,67	90,30	-	75,0	-	28,0	38,0	10,0		
ST38S8M20	38	1	104,0	96,77	95,39	-	80,0	-	28,0	38,0	10,0		
ST40S8M20	40	1	108,0	101,86	100,49	-	85,0	-	28,0	38,0	10,0		
ST44S8M20	44	1	121,0	112,05	110,67	-	96,0	-	28,0	38,0	10,0		
ST48S8M20	48	1	129,0	122,23	120,86	-	104,0	-	28,0	38,0	10,0		
ST56S8M20	56	3	149,0	142,60	141,23	117,0	80,0	-	28,0	38,0	10,0	senza flangia	ghisa
ST60S8M20	60	3	158,0	152,79	151,42	127,0	80,0	-	28,0	38,0	10,0		
ST64S8M20	64	3	168,0	162,97	161,60	137,0	80,0	-	28,0	38,0	10,0		
ST72S8M20	72	3	191,0	183,35	181,97	158,0	80,0	-	28,0	38,0	10,0		
ST80S8M20	80	3A	-	203,72	202,35	179,0	90,0	-	28,0	38,0	10,0		
ST84S8M20	84	3A	-	213,90	212,53	190,0	90,0	-	28,0	38,0	10,0		
ST90S8M20	90	3A	-	229,18	227,81	204,0	90,0	-	28,0	38,0	10,0		
ST112S8M20	112	5B	-	285,21	283,83	260,0	90,0	19,0	28,0	38,0	10,0		
ST144S8M20	144	5B	-	366,69	365,32	342,0	90,0	19,0	28,0	38,0	10,0		
ST168S8M20	168	5B	-	427,80	426,42	403,0	100,0	19,0	28,0	38,0	10,0		
ST192S8M20	192	5B	-	488,92	487,54	465,0	100,0	19,0	28,0	38,0	10,0		



3



3A



5B

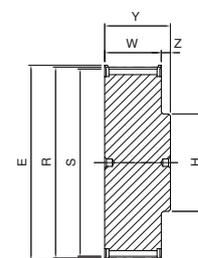
## Pulegge dentate STD a mozzo pieno

## ST ... S8M30

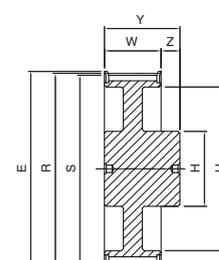
8M



Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
ST18S8M30	18	1	50,0	45,84	44,46	-	32,0	-	38,0	48,0	10,0	con flangia	acciaio
ST20S8M30	20	1	55,0	50,93	49,56	-	36,0	-	38,0	48,0	10,0		
ST22S8M30	22	1	62,0	56,02	54,65	-	43,0	-	38,0	48,0	10,0		
ST24S8M30	24	1	67,0	61,12	59,74	-	49,0	-	38,0	48,0	10,0		
ST26S8M30	26	1	73,0	66,21	64,84	-	50,0	-	38,0	48,0	10,0		
ST28S8M30	28	1	77,0	71,30	69,93	-	55,0	-	38,0	48,0	10,0		
ST30S8M30	30	1	84,0	76,39	75,02	-	60,0	-	38,0	48,0	10,0		
ST32S8M30	32	1	88,0	81,49	80,12	-	64,0	-	38,0	48,0	10,0		
ST34S8M30	34	1	94,0	86,58	85,21	-	70,0	-	38,0	48,0	10,0		
ST36S8M30	36	1	98,0	91,67	90,30	-	75,0	-	38,0	48,0	10,0		
ST38S8M30	38	1	104,0	96,77	95,39	-	80,0	-	38,0	48,0	10,0		
ST40S8M30	40	1	108,0	101,86	100,49	-	85,0	-	38,0	48,0	10,0		
ST44S8M30	44	1	121,0	112,05	110,67	-	96,0	-	38,0	48,0	10,0		
ST48S8M30	48	1	129,0	122,23	120,86	-	104,0	-	38,0	48,0	10,0		
ST56S8M30	56	3	149,0	142,60	141,23	117,0	90,0	-	38,0	48,0	10,0		
ST60S8M30	60	3	158,0	152,79	151,42	127,0	90,0	-	38,0	48,0	10,0		
ST64S8M30	64	3	168,0	162,97	161,60	137,0	90,0	-	38,0	48,0	10,0		
ST72S8M30	72	3	191,0	183,35	181,97	158,0	95,0	-	38,0	48,0	10,0		
ST80S8M30	80	3A	-	203,72	202,35	179,0	100,0	-	38,0	48,0	10,0		
ST84S8M30	84	3A	-	213,90	212,53	190,0	100,0	-	38,0	48,0	10,0		
ST90S8M30	90	3A	-	229,18	227,81	204,0	100,0	-	38,0	48,0	10,0		
ST112S8M30	112	5B	-	285,21	283,83	260,0	100,0	19,0	38,0	48,0	10,0		
ST144S8M30	144	5B	-	366,69	365,32	342,0	100,0	19,0	38,0	48,0	10,0		
ST168S8M30	168	5B	-	427,80	426,42	403,0	100,0	19,0	38,0	48,0	10,0		
ST192S8M30	192	5B	-	488,92	487,54	465,0	100,0	19,0	38,0	48,0	10,0		



1

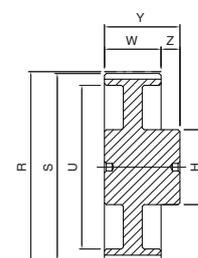


3

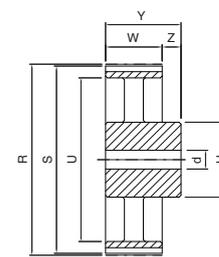
## ST ... S8M50

8M

Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
ST18S8M50	18	1	50,0	45,84	44,46	-	32,0	-	60,0	70,0	10,0	con flangia	acciaio
ST20S8M50	20	1	55,0	50,93	49,56	-	36,0	-	60,0	70,0	10,0		
ST22S8M50	22	1	62,0	56,02	54,65	-	43,0	-	60,0	70,0	10,0		
ST24S8M50	24	1	67,0	61,12	59,74	-	49,0	-	60,0	70,0	10,0		
ST26S8M50	26	1	73,0	66,21	64,84	-	50,0	-	60,0	70,0	10,0		
ST28S8M50	28	1	77,0	71,30	69,93	-	55,0	-	60,0	70,0	10,0		
ST30S8M50	30	1	84,0	76,39	75,02	-	60,0	-	60,0	70,0	10,0		
ST32S8M50	32	1	88,0	81,49	80,12	-	64,0	-	60,0	70,0	10,0		
ST34S8M50	34	1	94,0	86,58	85,21	-	70,0	-	60,0	70,0	10,0		
ST36S8M50	36	1	98,0	91,67	90,30	-	75,0	-	60,0	70,0	10,0		
ST38S8M50	38	1	104,0	96,77	95,39	-	80,0	-	60,0	70,0	10,0		
ST40S8M50	40	1	108,0	101,86	100,49	-	85,0	-	60,0	70,0	10,0		
ST44S8M50	44	1	121,0	112,05	110,67	-	96,0	-	60,0	70,0	10,0		
ST48S8M50	48	1	129,0	122,23	120,86	-	104,0	-	60,0	70,0	10,0		
ST56S8M50	56	6	149,0	142,60	141,23	117,0	90,0	-	60,0	60,0	-		
ST60S8M50	60	6	158,0	152,79	151,42	127,0	100,0	-	60,0	60,0	-		
ST64S8M50	64	6	168,0	162,97	161,60	137,0	100,0	-	60,0	60,0	-		
ST72S8M50	72	6	191,0	183,35	181,97	158,0	100,0	-	60,0	60,0	-		
ST80S8M50	80	6A	-	203,72	202,35	179,0	110,0	-	60,0	60,0	-		
ST84S8M50	84	6A	-	213,90	212,53	190,0	110,0	-	60,0	60,0	-		
ST90S8M50	90	6A	-	229,18	227,81	204,0	110,0	-	60,0	60,0	-		
ST112S8M50	112	7B	-	285,21	283,83	260,0	110,0	19,0	60,0	60,0	-		
ST144S8M50	144	7B	-	366,69	365,32	342,0	110,0	19,0	60,0	60,0	-		
ST168S8M50	168	7B	-	427,80	426,42	403,0	120,0	19,0	60,0	60,0	-		
ST192S8M50	192	7B	-	488,92	487,54	465,0	130,0	19,0	60,0	60,0	-		



3A



5B

SUPER TORQUE

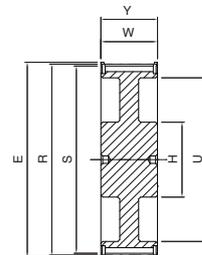
# Pulegge dentate STD a mozzo pieno

## ST ... S8M85

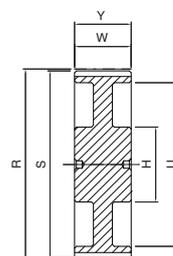
8M



Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
ST22S8M85	22	1	62,0	56,02	54,65	-	43,0	-	95,0	105,0	10,0	con flangia	acciaio
ST24S8M85	24	1	67,0	61,12	59,74	-	49,0	-	95,0	105,0	10,0		
ST26S8M85	26	1	73,0	66,21	64,84	-	50,0	-	95,0	105,0	10,0		
ST28S8M85	28	1	77,0	71,30	69,93	-	55,0	-	95,0	105,0	10,0		
ST30S8M85	30	1	84,0	76,39	75,02	-	60,0	-	95,0	105,0	10,0		
ST32S8M85	32	1	88,0	81,49	80,12	-	64,0	-	95,0	105,0	10,0		
ST34S8M85	34	1	94,0	86,58	85,21	-	70,0	-	95,0	105,0	10,0		
ST36S8M85	36	1	98,0	91,67	90,30	-	75,0	-	95,0	105,0	10,0		
ST38S8M85	38	1	104,0	96,77	95,39	-	80,0	-	95,0	105,0	10,0		
ST40S8M85	40	1	108,0	101,86	100,49	-	85,0	-	95,0	105,0	10,0		
ST44S8M85	44	1	121,0	112,05	110,67	-	96,0	-	95,0	105,0	10,0		
ST48S8M85	48	1	129,0	122,23	120,86	-	104,0	-	95,0	105,0	10,0		
ST56S8M85	56	1	149,0	142,60	141,23	-	107,0	-	95,0	105,0	10,0		
ST60S8M85	60	1	158,0	152,79	151,42	-	132,0	-	95,0	105,0	10,0		
ST64S8M85	64	6	168,0	162,97	161,60	137,0	100,0	-	95,0	95,0	-		
ST72S8M85	72	6	191,0	183,35	181,97	158,0	110,0	-	95,0	95,0	-		
ST80S8M85	80	6A	-	203,72	202,35	179,0	110,0	-	95,0	95,0	-		
ST84S8M85	84	6A	-	213,90	212,53	190,0	110,0	-	95,0	95,0	-		
ST90S8M85	90	6B	-	229,18	227,81	204,0	110,0	-	95,0	95,0	-		
ST112S8M85	112	7B	-	285,21	283,83	260,0	110,0	19,0	95,0	95,0	-		
ST144S8M85	144	7B	-	366,69	365,32	342,0	120,0	19,0	95,0	95,0	-		
ST168S8M85	168	7B	-	427,80	426,42	403,0	120,0	19,0	95,0	95,0	-		
ST192S8M85	192	7B	-	488,92	487,54	465,0	130,0	19,0	95,0	95,0	-		



6

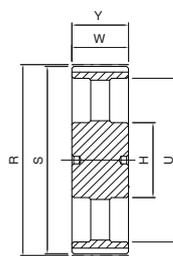


6A

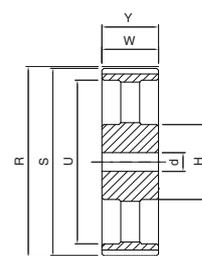
## ST ... S14M40

14M

Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
ST28S14M40	28	1	134,0	124,78	121,98	-	100,0	-	54,0	69,0	15,0	con flangia	ghisa
ST29S14M40	29	1	134,0	129,23	126,44	-	107,0	-	54,0	69,0	15,0		
ST30S14M40	30	1	142,0	133,69	130,90	-	107,0	-	54,0	69,0	15,0		
ST32S14M40	32	1	150,0	142,60	139,81	-	114,0	-	54,0	69,0	15,0		
ST34S14M40	34	1	158,0	151,51	148,72	-	122,0	-	54,0	69,0	15,0		
ST36S14M40	36	1	166,0	160,43	157,63	-	128,0	-	54,0	69,0	15,0		
ST38S14M40	38	1	177,0	169,34	166,55	-	141,0	-	54,0	69,0	15,0		
ST40S14M40	40	1	186,0	178,25	175,46	-	148,0	-	54,0	69,0	15,0		
ST44S14M40	44	3	209,0	196,08	193,28	154,0	120,0	-	54,0	69,0	15,0		
ST48S14M40	48	3	216,0	213,90	211,11	172,0	135,0	-	54,0	69,0	15,0		
ST56S14M40	56	3	261,0	249,56	246,76	207,0	135,0	-	54,0	69,0	15,0		
ST60S14M40	60	3	274,0	267,38	264,59	225,0	135,0	-	54,0	69,0	15,0		
ST64S14M40	64	3	288,0	285,21	282,41	243,0	135,0	-	54,0	69,0	15,0		
ST72S14M40	72	5B	-	320,86	318,06	279,0	135,0	19,0	54,0	69,0	15,0		
ST80S14M40	80	5B	-	356,51	353,71	314,0	135,0	19,0	54,0	69,0	15,0		
ST84S14M40	84	5B	-	374,33	371,54	332,0	135,0	19,0	54,0	69,0	15,0		
ST90S14M40	90	5B	-	401,07	398,28	359,0	135,0	19,0	54,0	69,0	15,0		
ST112S14M40	112	5B	-	499,11	496,32	457,0	135,0	19,0	54,0	69,0	15,0		
ST144S14M40	144	5B	-	641,71	638,92	600,0	135,0	19,0	54,0	69,0	15,0		



6B

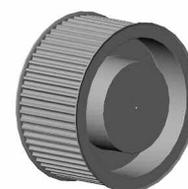


7B

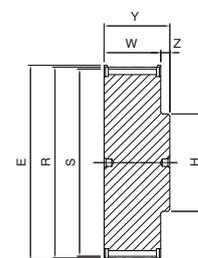
## Pulegge dentate STD a mozzo pieno

## ST ... S14M55

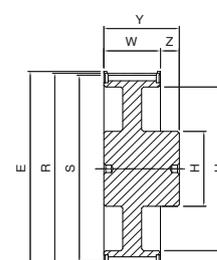
14M



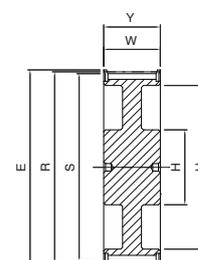
Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale	
ST28S14M55	28	1	134,0	124,78	121,98	-	100,0	-	70,0	85,0	15,0	con flangia	ghisa	
ST29S14M55	29	1	134,0	129,23	126,44	-	107,0	-	70,0	85,0	15,0			
ST30S14M55	30	1	142,0	133,69	130,90	-	107,0	-	70,0	85,0	15,0			
ST32S14M55	32	1	150,0	142,60	139,81	-	114,0	-	70,0	85,0	15,0			
ST34S14M55	34	1	158,0	151,51	148,72	-	122,0	-	70,0	85,0	15,0			
ST36S14M55	36	1	166,0	160,43	157,63	-	128,0	-	70,0	85,0	15,0			
ST38S14M55	38	1	177,0	169,34	166,55	-	141,0	-	70,0	85,0	15,0			
ST40S14M55	40	1	186,0	178,25	175,46	-	148,0	-	70,0	85,0	15,0			
ST44S14M55	44	3	209,0	196,08	193,28	154,0	120,0	-	70,0	85,0	15,0			
ST48S14M55	48	6	216,0	213,90	211,11	172,0	135,0	-	70,0	70,0	-			
ST56S14M55	56	6	261,0	249,56	246,76	207,0	135,0	-	70,0	70,0	-			
ST60S14M55	60	6	274,0	267,38	264,59	225,0	135,0	-	70,0	70,0	-			
ST64S14M55	64	6	288,0	285,21	282,41	243,0	135,0	-	70,0	70,0	-			
ST72S14M55	72	7B	-	320,86	318,06	279,0	135,0	19,0	70,0	70,0	-			
ST80S14M55	80	7B	-	356,51	353,71	314,0	135,0	19,0	70,0	70,0	-			
ST84S14M55	84	7B	-	374,33	371,54	332,0	135,0	19,0	70,0	70,0	-			
ST90S14M55	90	7B	-	401,07	398,28	359,0	135,0	19,0	70,0	70,0	-			
ST112S14M55	112	7B	-	499,11	496,32	457,0	135,0	19,0	70,0	70,0	-			
ST144S14M55	144	7B	-	641,71	638,92	600,0	135,0	19,0	70,0	70,0	-			
												senza flangia		



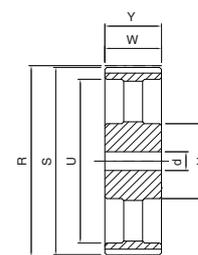
1



3



6



7B

## ST ... S14M85

14M

Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale	
ST28S14M85	28	1	134,0	124,78	121,98	-	100,0	-	102,0	117,0	15,0	con flangia	ghisa	
ST29S14M85	29	1	134,0	129,23	126,44	-	107,0	-	102,0	117,0	15,0			
ST30S14M85	30	1	142,0	133,69	130,90	-	107,0	-	102,0	117,0	15,0			
ST32S14M85	32	1	150,0	142,60	139,81	-	114,0	-	102,0	117,0	15,0			
ST34S14M85	34	1	158,0	151,51	148,72	-	122,0	-	102,0	117,0	15,0			
ST36S14M85	36	1	166,0	160,43	157,63	-	128,0	-	102,0	117,0	15,0			
ST38S14M85	38	1	177,0	169,34	166,55	-	141,0	-	102,0	117,0	15,0			
ST40S14M85	40	1	186,0	178,25	175,46	-	148,0	-	102,0	117,0	15,0			
ST44S14M85	44	1	209,0	196,08	193,28	-	169,0	-	102,0	117,0	15,0			
ST48S14M85	48	1	216,0	213,90	211,11	-	186,0	-	102,0	117,0	15,0			
ST56S14M85	56	6	261,0	249,56	246,76	207,0	150,0	-	102,0	102,0	-			
ST60S14M85	60	6	274,0	267,38	264,59	225,0	150,0	-	102,0	102,0	-			
ST64S14M85	64	6	288,0	285,21	282,41	243,0	150,0	-	102,0	102,0	-			
ST72S14M85	72	7B	-	320,86	318,06	279,0	150,0	19,0	102,0	102,0	-			
ST80S14M85	80	7B	-	356,51	353,71	314,0	150,0	19,0	102,0	102,0	-			
ST84S14M85	84	7B	-	374,33	371,54	332,0	150,0	19,0	102,0	102,0	-			
ST90S14M85	90	7B	-	401,07	398,28	359,0	150,0	19,0	102,0	102,0	-			
ST112S14M85	112	7B	-	499,11	496,32	457,0	150,0	19,0	102,0	102,0	-			
ST144S14M85	144	7B	-	641,71	638,92	600,0	150,0	19,0	102,0	102,0	-			
												senza flangia		

SUPER TORQUE

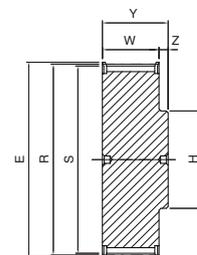
# Pulegge dentate STD a mozzo pieno

## ST ... S14M115

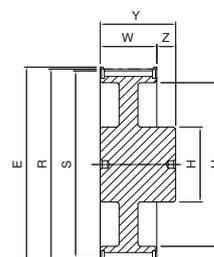
14M



Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
ST28S14M115	28	1	134,0	124,78	121,98	-	100,0	-	133,0	148,0	15,0	con flangia	ghisa
ST29S14M115	29	1	134,0	129,23	126,44	-	107,0	-	133,0	148,0	15,0		
ST30S14M115	30	1	142,0	133,69	130,90	-	107,0	-	133,0	148,0	15,0		
ST32S14M115	32	1	150,0	142,60	139,81	-	114,0	-	133,0	148,0	15,0		
ST34S14M115	34	1	158,0	151,51	148,72	-	122,0	-	133,0	148,0	15,0		
ST36S14M115	36	1	166,0	160,43	157,63	-	128,0	-	133,0	148,0	15,0		
ST38S14M115	38	1	177,0	169,34	166,55	-	141,0	-	133,0	148,0	15,0		
ST40S14M115	40	1	186,0	178,25	175,46	-	148,0	-	133,0	148,0	15,0		
ST44S14M115	44	1	209,0	196,08	193,28	-	169,0	-	133,0	148,0	15,0		
ST48S14M115	48	1	216,0	213,90	211,11	-	186,0	-	133,0	148,0	15,0		
ST56S14M115	56	3	261,0	249,56	246,76	207,0	150,0	-	133,0	133,0	-		
ST60S14M115	60	6	274,0	267,38	264,59	225,0	150,0	-	133,0	133,0	-		
ST64S14M115	64	6	288,0	285,21	282,41	243,0	150,0	-	133,0	133,0	-		
ST72S14M115	72	7B	-	320,86	318,06	279,0	150,0	19,0	133,0	133,0	-		
ST80S14M115	80	7B	-	356,51	353,71	314,0	150,0	19,0	133,0	133,0	-		
ST84S14M115	84	7B	-	374,33	371,54	332,0	150,0	19,0	133,0	133,0	-		
ST90S14M115	90	7B	-	401,07	398,28	359,0	150,0	19,0	133,0	133,0	-		
ST112S14M115	112	7B	-	499,11	496,32	457,0	150,0	19,0	133,0	133,0	-		
ST144S14M115	144	7B	-	641,71	638,92	600,0	150,0	19,0	133,0	133,0	-		



1

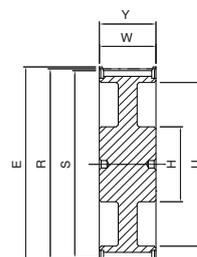


3

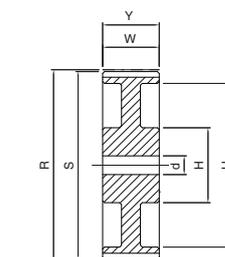
## ST ... S14M170

14M

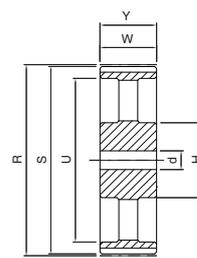
Codice	N° denti	Tipo	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	d [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
ST28S14M170	28	1	134,0	124,78	121,98	-	100,0	-	187,0	202,0	15,0	con flangia	ghisa
ST29S14M170	29	1	134,0	129,23	126,44	-	107,0	-	187,0	202,0	15,0		
ST30S14M170	30	1	142,0	133,69	130,90	-	107,0	-	187,0	202,0	15,0		
ST32S14M170	32	1	150,0	142,60	139,81	-	114,0	-	187,0	202,0	15,0		
ST34S14M170	34	1	158,0	151,51	148,72	-	122,0	-	187,0	202,0	15,0		
ST36S14M170	36	1	166,0	160,43	157,63	-	128,0	-	187,0	202,0	15,0		
ST38S14M170	38	1	177,0	169,34	166,55	-	141,0	-	187,0	202,0	15,0		
ST40S14M170	40	1	186,0	178,25	175,46	-	148,0	-	187,0	202,0	15,0		
ST44S14M170	44	1	209,0	196,08	193,28	-	169,0	-	187,0	202,0	15,0		
ST48S14M170	48	1	216,0	213,90	211,11	-	186,0	-	187,0	202,0	15,0		
ST56S14M170	56	3	261,0	249,56	246,76	207,0	160,0	-	187,0	202,0	15,0		
ST60S14M170	60	3	274,0	267,38	264,59	225,0	160,0	-	187,0	202,0	15,0		
ST64S14M170	64	3	288,0	285,21	282,41	243,0	180,0	-	187,0	202,0	15,0		
ST72S14M170	72	7A	-	320,86	318,06	279,0	180,0	19,0	187,0	187,0	-		
ST80S14M170	80	7A	-	356,51	353,71	314,0	180,0	19,0	187,0	187,0	-		
ST84S14M170	84	7B	-	374,33	371,54	332,0	180,0	19,0	187,0	187,0	-		
ST90S14M170	90	7B	-	401,07	398,28	359,0	180,0	19,0	187,0	187,0	-		
ST112S14M170	112	7B	-	499,11	496,32	457,0	200,0	19,0	187,0	187,0	-		
ST144S14M170	144	7B	-	641,71	638,92	600,0	220,0	19,0	187,0	187,0	-		



6



7A



7B

# Dimensioni delle pulegge dentate STD per montaggio con bussola conica SER-SIT® passi 8M - 14M



Esempio di codifica

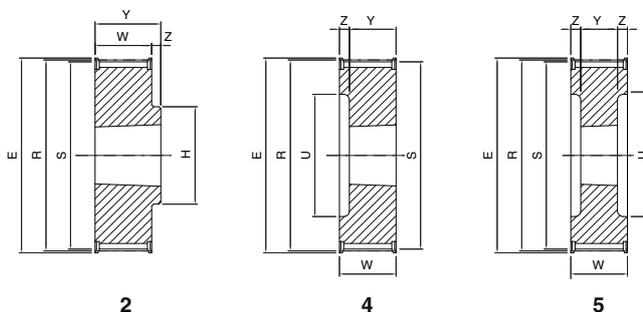
STB 32 S 8M 20

Puleggia STD per bussola conica

Numero denti della puleggia

Passo

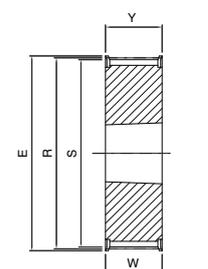
Larghezza della cinghia in mm



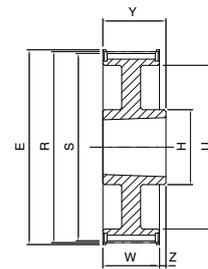
## STB ... S8M 20

8M

Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB22S8M20	22	4	1008	62,0	56,02	54,65	38,0	-	28,0	22,0	6,0	con flangia	ghisa
STB24S8M20	24	4	1108	67,0	61,12	59,74	42,0	-	28,0	22,0	6,0		
STB26S8M20	26	4	1108	73,0	66,21	64,84	45,0	-	28,0	22,0	6,0		
STB28S8M20	28	4	1108	77,0	71,30	69,93	52,0	-	28,0	22,0	6,0		
STB30S8M20	30	4	1108	84,0	76,39	75,02	56,0	-	28,0	22,0	6,0		
STB32S8M20	32	4	1610	88,0	81,49	80,12	65,0	-	28,0	25,0	3,0		
STB34S8M20	34	4	1610	94,0	86,58	85,21	66,0	-	28,0	25,0	3,0		
STB36S8M20	36	4	1610	98,0	91,67	90,30	68,0	-	28,0	25,0	3,0		
STB38S8M20	38	4	1610	104,0	96,77	95,39	76,0	-	28,0	25,0	3,0		
STB40S8M20	40	4	1610	108,0	101,86	100,49	80,0	-	28,0	25,0	3,0		
STB44S8M20	44	2	2012	121,0	112,05	110,67	-	99,0	28,0	32,0	4,0		
STB48S8M20	48	2	2012	129,0	122,23	120,86	-	105,0	28,0	32,0	4,0		
STB56S8M20	56	2	2012	149,0	142,60	141,23	-	105,0	28,0	32,0	4,0		
STB64S8M20	64	9	2012	168,0	162,97	161,60	140,0	110,0	28,0	32,0	4,0		
STB72S8M20	72	9	2012	191,0	183,35	181,97	158,0	110,0	28,0	32,0	4,0		
STB80S8M20	80	9A	2012	-	203,72	202,35	178,0	110,0	28,0	32,0	4,0		
STB90S8M20	90	9B	2012	-	229,18	227,81	204,0	110,0	28,0	32,0	4,0		



6

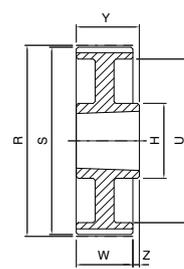


9

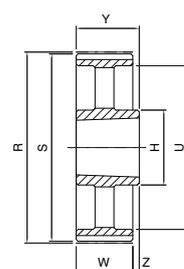
## STB ... S8M 30

8M

Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB22S8M30	22	4	1008	62,0	56,02	54,65	38,0	-	38,0	22,0	16,0	con flangia	ghisa
STB24S8M30	24	4	1108	67,0	61,12	59,74	42,0	-	38,0	22,0	16,0		
STB26S8M30	26	4	1108	73,0	66,21	64,84	45,0	-	38,0	22,0	16,0		
STB28S8M30	28	4	1108	77,0	71,30	69,93	52,0	-	38,0	22,0	16,0		
STB30S8M30	30	6	1615	84,0	76,39	75,02	-	-	38,0	38,0	-		
STB32S8M30	32	6	1615	88,0	81,49	80,12	-	-	38,0	38,0	-		
STB34S8M30	34	6	1615	94,0	86,58	85,21	-	-	38,0	38,0	-		
STB36S8M30	36	6	1615	98,0	91,67	90,30	-	-	38,0	38,0	-		
STB38S8M30	38	6	1615	104,0	96,77	95,39	-	-	38,0	38,0	-		
STB40S8M30	40	6	1615	108,0	101,86	100,49	-	-	38,0	38,0	-		
STB44S8M30	44	5	2012	121,0	112,05	110,67	90,0	-	38,0	32,0	-		
STB48S8M30	48	5	2012	129,0	122,23	120,86	98,0	-	38,0	32,0	3,0		
STB56S8M30	56	5	2012	149,0	142,60	141,23	118,0	-	38,0	32,0	3,0		
STB64S8M30	64	9	2517	168,0	162,97	161,6	140,0	120,0	38,0	45,0	3,0		
STB72S8M30	72	9	2517	191,0	183,35	181,97	158,0	120,0	38,0	45,0	7,0		
STB80S8M30	80	9A	2517	-	203,72	202,35	178,0	120,0	38,0	45,0	7,0		
STB90S8M30	90	9B	2517	-	229,18	227,81	204,0	120,0	38,0	45,0	7,0		
STB112S8M30	112	9B	2517	-	285,21	283,83	260,0	120,0	38,0	45,0	7,0		
STB144S8M30	144	9B	2517	-	366,69	365,32	341,0	120,0	38,0	45,0	7,0		



9A



9B

SUPER TORQUE

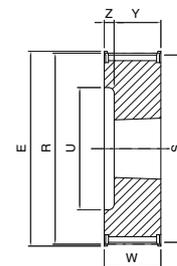
# Pulegge dentate STD per montaggio con bussola conica SER-SIT®



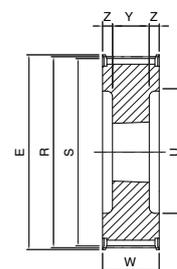
## STB ... S8M 50

8M

Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB28S8M50	28	5	1108	77,0	71,30	69,93	52,0	-	60,0	22,0	19,0	con flangia	ghisa
STB30S8M50	30	4	1615	84,0	76,39	75,02	58,0	-	60,0	38,0	22,0		
STB32S8M50	32	4	1615	88,0	81,49	80,12	60,0	-	60,0	38,0	22,0		
STB34S8M50	34	4	1615	94,0	86,58	85,21	66,0	-	60,0	38,0	22,0		
STB36S8M50	36	4	1615	98,0	91,67	90,30	68,0	-	60,0	38,0	22,0		
STB38S8M50	38	4	1615	104,0	96,77	95,39	75,0	-	60,0	38,0	22,0		
STB40S8M50	40	5	2012	108,0	101,86	100,49	80,0	-	60,0	32,0	14,0		
STB44S8M50	44	5	2012	121,0	112,05	110,67	90,0	-	60,0	32,0	14,0		
STB48S8M50	48	5	2012	129,0	122,23	120,86	100,0	-	60,0	32,0	14,0		
STB56S8M50	56	5	2517	149,0	142,60	141,23	120,0	-	60,0	45,0	7,5		
STB64S8M50	64	8	2517	168,0	162,97	161,60	138,0	120,0	60,0	45,0	7,5		
STB72S8M50	72	8	2517	191,0	183,35	181,97	158,0	120,0	60,0	45,0	7,5		
STB80S8M50	80	8A	3020	-	203,72	202,35	178,0	160,0	60,0	51,0	4,5		
STB90S8M50	90	8A	3020	-	229,18	227,81	204,0	160,0	60,0	51,0	4,5		
STB112S8M50	112	8B	3020	-	285,21	283,83	260,0	160,0	60,0	51,0	4,5		
STB144S8M50	144	8B	3020	-	366,69	365,32	341,0	160,0	60,0	51,0	4,5		
STB168S8M50	168	8B	3020	-	427,80	426,42	402,0	160,0	60,0	51,0	4,5		
STB192S8M50	192	8B	3020	-	488,92	487,54	462,0	160,0	60,0	51,0	4,5		



4

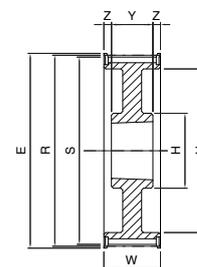


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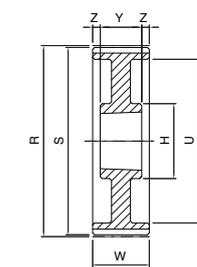
## STB ... S8M 85

8M

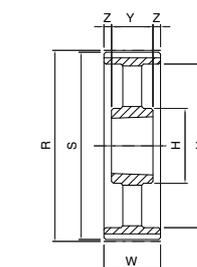
Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB34S8M85	34	5	1615	94,0	86,58	85,21	66,0	-	95,0	38,0	28,5	con flangia	ghisa
STB36S8M85	36	5	1615	98,0	91,67	90,30	68,0	-	95,0	38,0	28,5		
STB38S8M85	38	5	1615	104,0	96,77	95,39	75,0	-	95,0	38,0	28,5		
STB40S8M85	40	5	2012	108,0	101,86	100,49	80,0	-	95,0	32,0	31,5		
STB44S8M85	44	5	2012	121,0	112,05	110,67	90,0	-	95,0	32,0	31,5		
STB48S8M85	48	5	2517	129,0	122,23	120,86	100,0	-	95,0	45,0	25,0		
STB56S8M85	56	5	2517	149,0	142,60	141,23	120,0	-	95,0	45,0	25,0		
STB64S8M85	64	5	2517	168,0	162,97	161,60	138,0	-	95,0	45,0	25,0		
STB72S8M85	72	5	3020	191,0	183,35	181,97	158,0	-	95,0	51,0	22,0		
STB80S8M85	80	8A	3020	-	203,72	202,35	178,0	160,0	95,0	51,0	22,0		
STB90S8M85	90	8A	3020	-	229,18	227,81	204,0	160,0	95,0	51,0	22,0		
STB112S8M85	112	8B	3020	-	285,21	283,83	260,0	160,0	95,0	51,0	22,0		
STB144S8M85	144	8B	3030	-	366,69	365,32	341,0	160,0	95,0	76,0	9,5		
STB168S8M85	168	8B	3030	-	427,80	426,42	402,0	160,0	95,0	76,0	9,5		
STB192S8M85	192	8B	3030	-	488,92	487,54	462,0	160,0	95,0	76,0	9,5		



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8A



8B

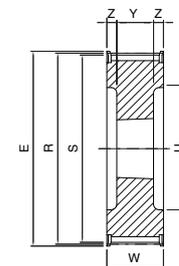
## Pulegge dentate STD per montaggio con bussola conica SER-SIT®



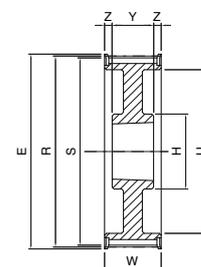
## STB ... S14M 40

14M

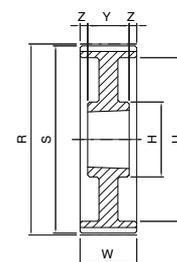
Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB28S14M40	28	5	2012	134,0	124,78	121,98	98,0	-	54,0	32,0	11,0	con flangia	ghisa
STB29S14M40	29	5	2012	134,0	129,23	126,44	100,0	-	54,0	32,0	11,0		
STB30S14M40	30	5	2012	142,0	133,69	130,90	100,0	-	54,0	32,0	11,0		
STB32S14M40	32	5	2012	150,0	142,60	139,81	104,0	-	54,0	32,0	11,0		
STB34S14M40	34	5	2517	158,0	151,51	148,72	110,0	-	54,0	45,0	4,5		
STB36S14M40	36	5	2517	166,0	160,43	157,63	120,0	-	54,0	45,0	4,5		
STB38S14M40	38	5	2517	177,0	169,34	166,55	130,0	-	54,0	45,0	4,5		
STB40S14M40	40	5	2517	186,0	178,25	175,46	138,0	-	54,0	45,0	4,5		
STB44S14M40	44	5	3020	209,0	196,08	193,28	154,0	-	54,0	51,0	1,5		
STB48S14M40	48	5	3020	216,0	213,90	211,11	172,0	-	54,0	51,0	1,5		
STB56S14M40	56	8	3020	261,0	249,56	246,76	207,0	160,0	54,0	51,0	1,5		
STB64S14M40	64	8	3020	288,0	285,21	282,41	243,0	160,0	54,0	51,0	1,5		
STB72S14M40	72	8A	3020	-	320,86	318,06	279,0	160,0	54,0	51,0	1,5		
STB80S14M40	80	8B	3020	-	356,51	353,71	314,0	160,0	54,0	51,0	1,5		
STB90S14M40	90	8B	3020	-	401,07	398,28	359,0	160,0	54,0	51,0	1,5		
STB112S14M40	112	8B	3020	-	499,11	496,32	457,0	160,0	54,0	51,0	1,5		
STB144S14M40	144	8B	3020	-	641,71	638,92	600,0	160,0	54,0	51,0	1,5		



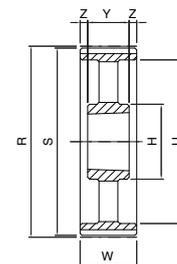
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8A



8B

## STB ... S14M 55

14M

Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB28S14M55	28	5	2012	134,0	124,78	121,98	98,0	-	70,0	32,0	19,0	con flangia	ghisa
STB29S14M55	29	5	2012	134,0	129,23	126,44	100,0	-	70,0	32,0	19,0		
STB30S14M55	30	5	2517	142,0	133,69	130,90	100,0	-	70,0	45,0	12,5		
STB32S14M55	32	5	2517	150,0	142,60	139,81	104,0	-	70,0	45,0	12,5		
STB34S14M55	34	5	2517	158,0	151,51	148,72	110,0	-	70,0	45,0	12,5		
STB36S14M55	36	5	2517	166,0	160,43	157,63	120,0	-	70,0	45,0	12,5		
STB38S14M55	38	5	2517	177,0	169,34	166,55	130,0	-	70,0	45,0	12,5		
STB40S14M55	40	5	2517	186,0	178,25	175,46	138,0	-	70,0	45,0	12,5		
STB44S14M55	44	5	3020	209,0	196,08	193,28	154,0	-	70,0	51,0	9,5		
STB48S14M55	48	5	3020	216,0	213,90	211,11	172,0	-	70,0	51,0	9,5		
STB56S14M55	56	8	3020	261,0	249,56	246,76	207,0	160,0	70,0	51,0	9,5		
STB64S14M55	64	8	3020	288,0	285,21	282,41	243,0	160,0	70,0	51,0	9,5		
STB72S14M55	72	8A	3020	-	320,86	318,06	279,0	160,0	70,0	51,0	9,5		
STB80S14M55	80	8B	3020	-	356,51	353,71	314,0	160,0	70,0	51,0	9,5		
STB90S14M55	90	8B	3020	-	401,07	398,28	359,0	160,0	70,0	51,0	9,5		
STB112S14M55	112	8B	3020	-	499,11	496,32	457,0	160,0	70,0	51,0	9,5		
STB144S14M55	144	8B	3020	-	641,71	638,92	600,0	160,0	70,0	51,0	9,5		

SUPER TORQUE

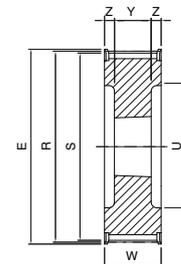
# Pulegge dentate STD per montaggio con bussola conica SER-SIT®



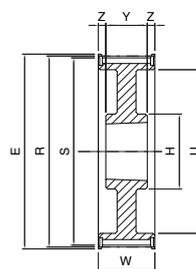
## STB ... S14M 85

14M

Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB28S14M85	28	5	2517	134,0	124,78	121,98	98,0	-	102,0	45,0	28,5	con flangia	ghisa
STB29S14M85	29	5	2517	134,0	129,23	126,44	100,0	-	102,0	45,0	28,5		
STB30S14M85	30	5	2517	142,0	133,69	130,90	100,0	-	102,0	45,0	28,5		
STB32S14M85	32	5	2517	150,0	142,60	139,81	104,0	-	102,0	45,0	28,5		
STB34S14M85	34	5	2517	158,0	151,51	148,72	110,0	-	102,0	45,0	28,5		
STB36S14M85	36	5	3020	166,0	160,43	157,63	120,0	-	102,0	51,0	25,5		
STB38S14M85	38	5	3020	177,0	169,34	166,55	130,0	-	102,0	51,0	25,5		
STB40S14M85	40	5	3020	186,0	178,25	175,46	138,0	-	102,0	51,0	25,5		
STB44S14M85	44	5	3030	209,0	196,08	193,28	154,0	-	102,0	76,0	13,0		
STB48S14M85	48	5	3030	216,0	213,90	211,11	172,0	-	102,0	76,0	13,0		
STB56S14M85	56	5	3535	261,0	249,56	246,76	207,0	-	102,0	89,0	6,5		
STB64S14M85	64	8	3535	288,0	285,21	282,41	243,0	178,0	102,0	89,0	6,5		
STB72S14M85	72	8A	3535	-	320,86	318,06	279,0	178,0	102,0	89,0	6,5		
STB80S14M85	80	8B	3535	-	356,51	353,71	314,0	178,0	102,0	89,0	6,5		
STB90S14M85	90	8B	3535	-	401,07	398,28	359,0	178,0	102,0	89,0	6,5		
STB112S14M85	112	8B	3535	-	499,11	496,32	457,0	178,0	102,0	89,0	6,5		
STB144S14M85	144	8B	3535	-	641,71	638,92	600,0	178,0	102,0	89,0	6,5		



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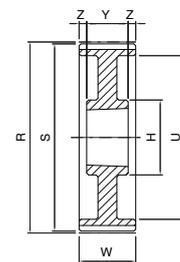


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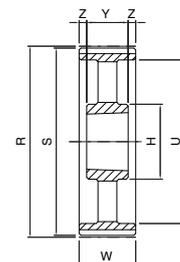
## STB ... S14M 115

14M

Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB28S14M115	28	5	2517	134,0	124,78	121,98	98,0	-	133,0	45,0	44,0	con flangia	ghisa
STB29S14M115	29	5	2517	134,0	129,23	126,44	100,0	-	133,0	45,0	44,0		
STB30S14M115	30	5	2517	142,0	133,69	130,90	100,0	-	133,0	45,0	44,0		
STB32S14M115	32	5	2517	150,0	142,60	139,81	104,0	-	133,0	45,0	44,0		
STB34S14M115	34	5	2517	158,0	151,51	148,72	110,0	-	133,0	45,0	44,0		
STB36S14M115	36	5	3020	166,0	160,43	157,63	120,0	-	133,0	51,0	41,0		
STB38S14M115	38	5	3020	177,0	169,34	166,55	130,0	-	133,0	51,0	41,0		
STB40S14M115	40	5	3020	186,0	178,25	175,46	138,0	-	133,0	51,0	41,0		
STB44S14M115	44	5	3030	209,0	196,08	193,28	154,0	-	133,0	76,0	28,5		
STB48S14M115	48	5	3030	216,0	213,90	211,11	172,0	-	133,0	76,0	28,5		
STB56S14M115	56	5	3535	261,0	249,56	246,76	207,0	-	133,0	89,0	22,0		
STB64S14M115	64	8	3535	288,0	285,21	282,41	243,0	178,0	133,0	89,0	22,0		
STB72S14M115	72	8A	3535	-	320,86	318,06	279,0	178,0	133,0	89,0	22,0		
STB80S14M115	80	8B	3535	-	356,51	353,71	314,0	178,0	133,0	89,0	22,0		
STB90S14M115	90	8B	3535	-	401,07	398,28	359,0	178,0	133,0	89,0	22,0		
STB112S14M115	112	8B	3535	-	499,11	496,32	457,0	178,0	133,0	89,0	22,0		
STB144S14M115	144	8B	4040	-	641,71	638,92	600,0	215,0	133,0	102,0	15,5		



8A



8B

## STB ... S14M 170

14M

Codice	N° denti	Tipo	Bussola SER-SIT®	E [mm]	R [mm]	S [mm]	U [mm]	H [mm]	W [mm]	Y [mm]	Z [mm]	Flange	Materiale
STB38S14M170	38	5	3030	177,0	169,34	166,55	130,0	-	187,0	76,0	55,5	con flangia	ghisa
STB40S14M170	40	5	3030	186,0	178,25	175,46	138,0	-	187,0	76,0	55,5		
STB44S14M170	44	5	3535	209,0	196,08	193,28	154,0	-	187,0	89,0	49,0		
STB48S14M170	48	5	3535	216,0	213,90	211,11	172,0	-	187,0	89,0	49,0		
STB56S14M170	56	5	3535	261,0	249,56	246,76	207,0	-	187,0	89,0	49,0		
STB64S14M170	64	5	4040	288,0	285,21	282,41	243,0	-	187,0	102,0	42,5		
STB72S14M170	72	5	4040	-	320,86	318,06	279,0	215,0	187,0	102,0	42,5	senza flangia	ghisa
STB80S14M170	80	8A	4040	-	356,51	353,71	314,0	215,0	187,0	102,0	42,5		
STB90S14M170	90	8B	4040	-	401,07	398,28	359,0	215,0	187,0	102,0	42,5		
STB112S14M170	112	8B	5050	-	499,11	496,32	457,0	267,0	187,0	127,0	30,0		
STB144S14M170	144	8B	5050	-	641,71	638,92	600,0	267,0	187,0	127,0	30,0		