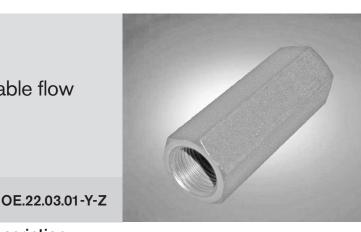
RE 18316-14/10.09

1/2

Flow control valves

Pressure compensated partially adjustable flow regulators, with female sleeve

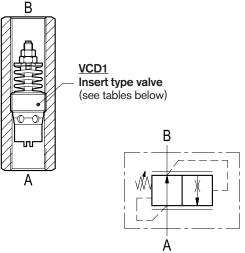


VCDC-H-MC (G1/4 - G3/8)

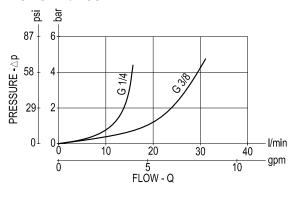
Description

This valve is composed by a sleeve with an inserted pressure compensated flow regulator cartridge (VCD1); it controls the oil flow from B to A, and prevents it from exceeding the adjusted value regardless of working pressure, while establishing a minimum pressure differential between 3 bar and 8 bar (45 psi and 115 psi) approximately between the two ports. The inserted cartridge is available in different sizes (as well as the sleeve), and each size is available with different orifices, each one for a specific flow range (see Performance Diagram and Flow Range "Z" table). For each selected size and flow range, the pressure compensated flow can be tuned finely by changing the spring load (see table of Dimensions).

In the reverse direction, A to B, the valve behaves as a fixed restriction, and it allows free flow depending from the pressure available (see Performance diagram).



Performance



Technical data

VCD1 Code	Ports A-B	Pressure P max bar (psi)	Flow Q max I/min (gpm)	Weight kg (lbs)
0T.F3.01.02.09	G 1/4		10 (3)	0.01 (0.02)
U1.F3.U1.U2.U9	G 1/4	310 (4500)	10 (3)	0.01 (0.02)
0T.F3.01.02.02	G 3/8	315 (4500)	25 (7)	0.03 (0.07)

Steel body, zinc plated

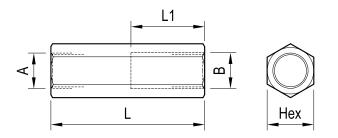
Special ports available on request.

Note: the inserted flow regulator cartridge is available with a number of different orifices for different flow ranges, as specified by the "Z" table: when ordering please specify the needed Flow Range ("Z table"), as well as the needed Port Size ("Y table"). Customer tailored flow adjustments are available on request: for details, please consult us.

Advantages

- -Compact design and inline mounting for space saving.
- -Mounting position is unrestricted
- -The inserted flow regulator cartridge can be purchased separately for easy service or for modifications to the original flow adjustment (see data sheet RE 18329-80).

Dimensions



Ports size / Dimensions

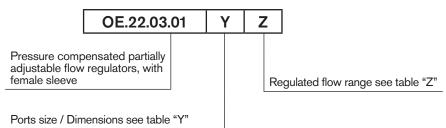
Υ	Ports A-B	L mm (inches)	L1 mm (inches)	Hex mm (inches)	Sleeve code
09	G 1/4	66 (3.07)	39 (1.54)	19 (0.75)	OC.51.02.006
02	G 3/8	70 (2.76)	42 (1.65)	22 (0.87)	OC.51.02.007

z	REGULATED FLOW RANGE I/min (gpm)				
_	G 1/4	G 3/8	G 1/2	G 3/4	
		2.5-4.0	16-21	37-50	
01	-	(0.66-1.06)	(4.23-5.55)	(9.78-13.21)	
00	1-1.6	4.0-6.3	21-28	50-67	
02	(0.26-0.43)	(1.06-1.67)	(5.55-7.40)	(13.21-17.7)	
02	1.6-2.5	6.3-10	28-37	67-90	
03	(0.43-0.66)	(1.67-2.64)	(7.40-9.78)	(17.7-23.78)	
0.4	2.5-4.0	10-16	37-50	90-120	
04	(0.66-1.06)	(2.64-4.23)	(9.78-13.21)	(23.78-31.7)	
05	4.0-6.3	16-25	50-67	120-150	
US	(1.06-1.67) (4.23-6.61)	(4.23-6.61)	(13.21-17.7)	(31.7-39.63)	
06	6.3-10				
06	(1.67-2.64)	-	-	-	

Applications

Typical applications are the control of the maximum speed of an actuator (double or single acting cylinder, or motor), which is generally achieved by regulating the maximum flow out from the actuator (or meter-OUT). The flow, and consequently the maximum actuator speed, will vary slightly with changes in fluid viscosity, but will be largely independent from the load and from the working pressure.

Ordering code



Туре	Material number	Туре	Material number	Туре	Material number
OE2203010902	R932007277				
OE2203010903	R934001704				
OE2203010904	R934001706				
OE2203010905	R934001707				
OE2203010906	R934001709				
OE2203010201	R934003199				
OE2203010202	R934001682				
OE2203010203	R932007278				
OE2203010204	R934001684				
OE2203010205	R934001688				

Bosch Rexroth Oil Control S.p.A. Fimma Division (Rge 2) Via G. Bovio, 7 Z.l. Mancasale 42124 Reggio Emilia, Italy Tel. +39 0522 517 277

Tel. +39 0522 517 277 Fax +39 0522 517 125 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Subject to change.