Flangeable elements with single or double acting Cross Piloted Check Valves

EDM-VR

RE 18301-40
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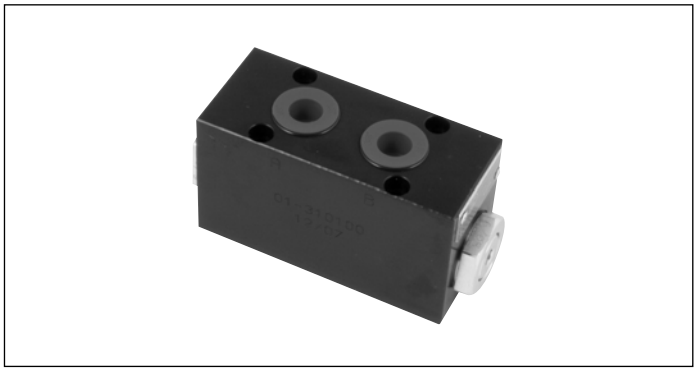
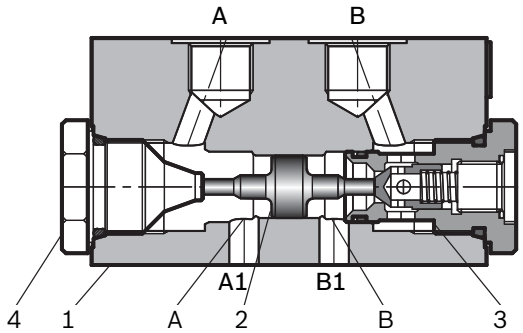


Description

The secondary flangeable elements EDM-VR-__ can be interfaced and bolted on top of the A and B ports of the ED elements of the Directional Valve Assembly.
They incorporate two Cross Piloted Check Valves which allow free flow toward the A and B outlet ports, and lock in a leak free mode the flow returning from the actuator, until sufficient pilot pressure is built up in the opposite line and the check valve is opened.
Depending on the version selected (AB, or 0A, or 0B), the PO Check Valve is in both A and B ports, or in A port only, or in B port only (see hydraulic symbols).
The Pilot Ratio is 4:1, consequently, the pilot pressure needs to be at least 1/4, or 25% of the load induced pressure in the actuator before the Check Valve opens, and oil can return to tank.
The body of the EDM-VR- elements is made of Black Anodized Aluminium (AL). Hydraulic Ports A2 and B2 are size G 3/8.



Technical data

General		
Weight EDM-VR AB and A/B	kg (lbs)	0.8 (1.76)
Ambient Temperature	°C (°F)	–20....+50 (-4....+122) (NBR seals)
Hydraulic		
Maximum pressure	bar (psi)	250 (3625)
Maximum flow	l/min (gpm)	50 (13.2)
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C (°F)	–20....+80 (-4....+176) (NBR)
Permissible degree of fluid contamination		ISO 4572: $\beta_x \geq 75$ X=12...15 ISO 4406: class 20/18/15 NAS 1638: class 9
Viscosity range	mm^2/s	5....420

Note

For applications with different specifications consult us

Ordering details

01	02	03	04	05	06		
L	**88**	**40**			**00**	**0**	**0**

Family

01	Directional Valve elements ED	**L**

Model

02	Flangeable element secondary valves	**88**

Type

03	Cross Piloted Check Valves	**40**

Configuration

04	Check Valves for both A and B ports	**00AB**
	Check Valve for port A only	**000A**
	Check Valve for port B only	**000B**

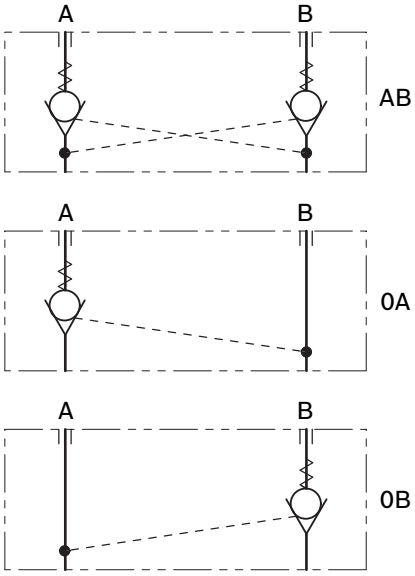
Cracking Pressure

05	0.5 bar (7.3 psi)	**01**
	4 bar (58 psi)	**04**

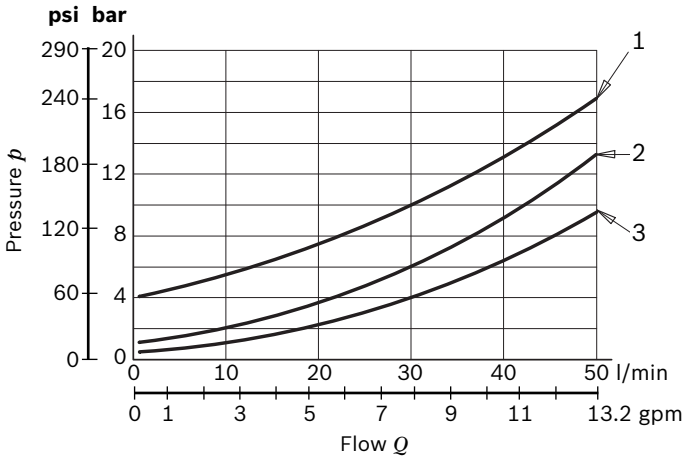
Ports

06	G 3/8 DIN 3852	**0**

Symbols



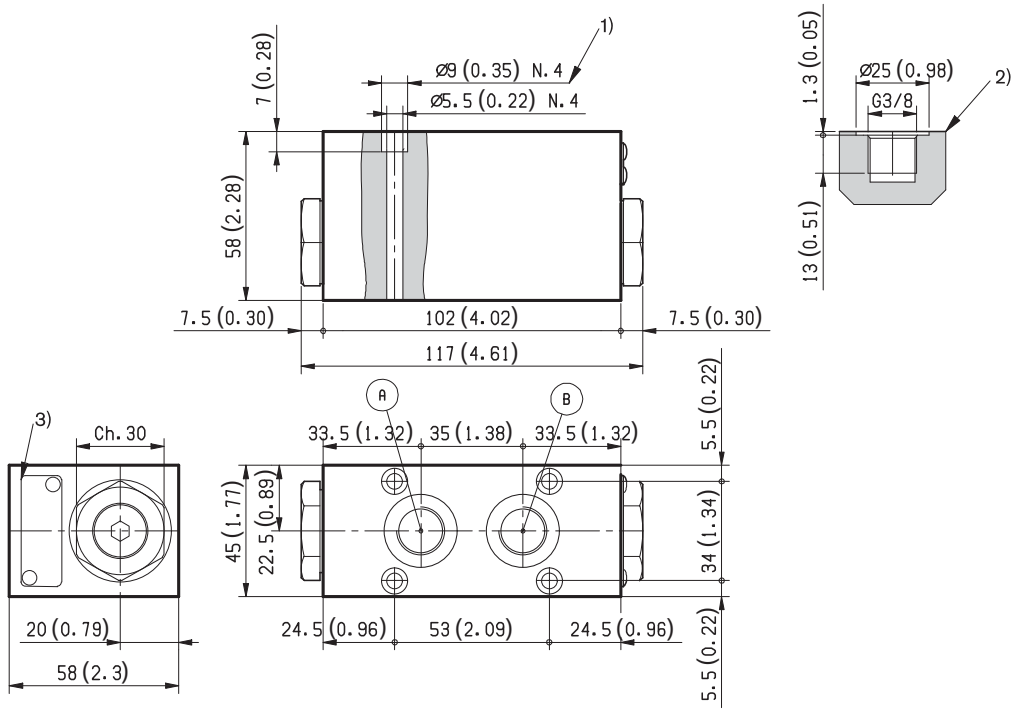
Characteristic curves



Cracking pressure	Curve no.
4 bar (58 psi) free flow either A1 > A2 or B1 > B2	1
0.5 bar (7.3 psi) free flow either A1 > A2 or B1 > B2	2
Returning flow, fully piloted, either A2 > A1 or B2 > B1	3

Measured with hydraulic fluid ISO-VG32 at 45° ±5 °C (113° ±9 °F); ambient temperature 20 °C (68 °F).

External dimensions and fittings



1 Four through holes Ø 5.5 mm (0.217 inch) for screws and tightening torques see data sheet RE 18301-90.
2 A and B ports for the actuator.
3 Identification label.

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