

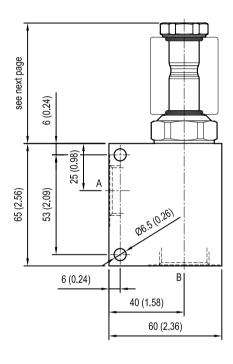
Solenoid operated valves 2-way 2-positions Special cavity Cartridge style in manifold

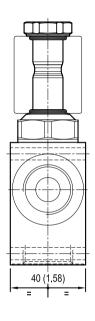
VEI-CS-16-017

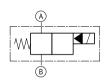
OS.15 - K - 17 - X - Y - Z - W

RE 18331-63

Edition: 12.2017







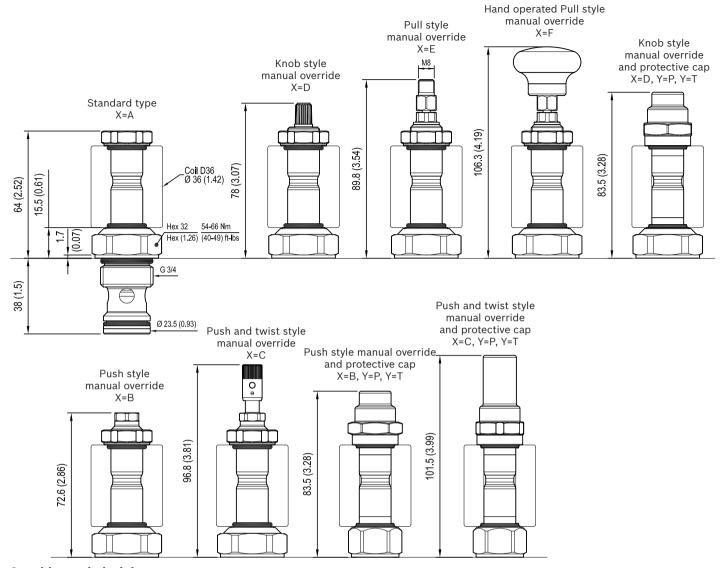
Cartridge schemes (K)

monodirectional type	bidirectional type
01	03
02 M	05
11 1	06 W • • • • • • • • • • • • • • • • • • •
12	31
	32

Technical data

mm (inches)

Max. flow	up to 70 l/min (18 gpm)			
Max. operating pressure for steel body	350 bar (5000 psi)			
Max operating pressure for aluminium body	210 bar (3000 psi)			
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)			
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)				
MTTFd	150 years see RE 18350-51			
To order manifold only, see data sheet RE 18325-85				
Other technical data	See data sheet 18350-50			



Cartridge technical data

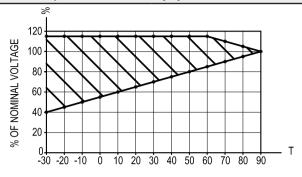
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General			
Installation orientation	Unrestricted		
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)		
Hydraulic			
Max. operating pressure	350 bar (5000 psi)		
Flow range	2 - 70 l/min (0.53 - 18 gpm)		
Max. internal leakage	20 drops/min.		
Switching time	Opening ≤ 50 ms		
	Closing ≤ 100 ms		
Fluid temperature range -20 to 80 °C (-4 to 176			
Fluids: Mineral-based or synthetics viscosities of 20 to 380 mm ² /s (cSt)	•		
Installation torque	54 - 66 Nm (40 - 49 ft-lbs)		
Recommended degree of fluid contamination	Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14		
MTTFd	150 years see RE 18350-51		
Special cavity	017-E see data sheet 18325-75		
Other technical data	See data sheet 18350-50		

Electrical	
Type of voltage	DC voltage
Coil type	D36
Supply voltage	See data sheet 18325-90
Voltage tolerance against ambient temperature	See characteristic curve
Power consumption	20 W
Type of protection	See data sheet 18325-90
Note: Coils must be ordered separat	elv

TAE	3. 1	Manual override options (X)					
		Α	В	С	D	E	F
cap. (Y)	0	K=all versions			, ,	K=01; K=05 K=11; K=31 K=03	K=01; K=05 K=11; K=31 K=03
prot. c	V	K=all versions	K=02; K=06 K=12; K=32	K=02; K=06 K=12; K=32	K=01; K=05 K=11; K=31 K=03	K=01; K=05 K=11; K=31 K=03	K=01; K=05 K=11; K=31 K=03
and	Р	/	, , , , , , , , , , , , , , , , , , , ,	K=02; K=06 K=12; K=32	K=01; K=05 K=11; K=31 K=03	/	/
Seal	Т	/		K=02; K=06 K=12; K=32	K=01; K=05 K=11; K=31 K=03	/	/

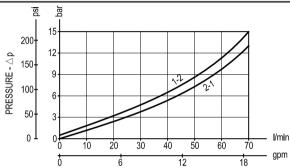
Characteristic curves

All Versions - Admissible supply voltage Vs. Ambient temperature at 100% duty cycle

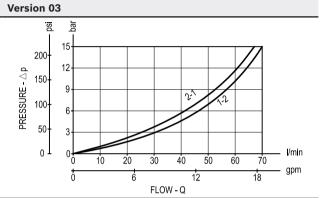


AMBIENT TEMPERATURE (°C)

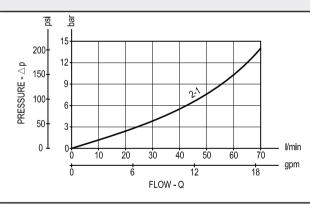
Version 01,02,05,06

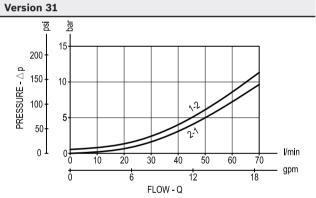


FLOW - Q

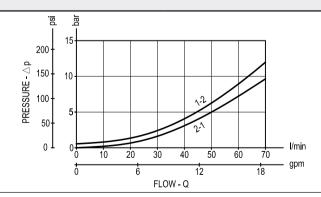


Version 11,12

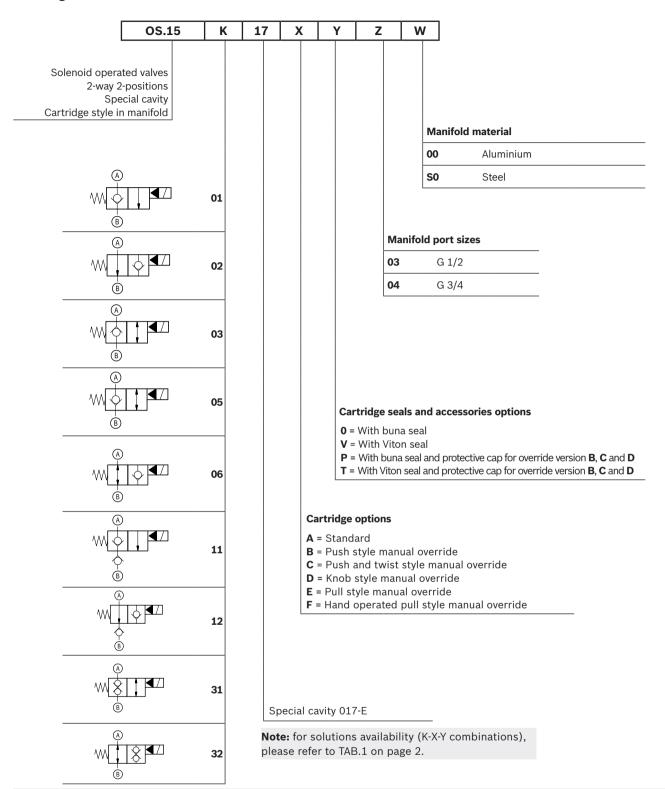




Version 32



Ordering code



Bosch Rexroth Oil Control S.p.A.

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