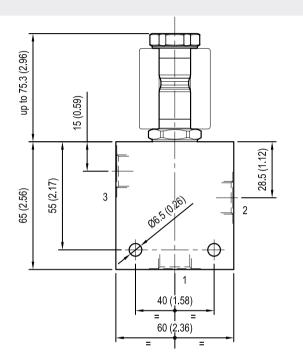
Solenoid operated valves 3-way 2-positions Common cavity size 08 Cartridge style in manifold

RE 18331-67

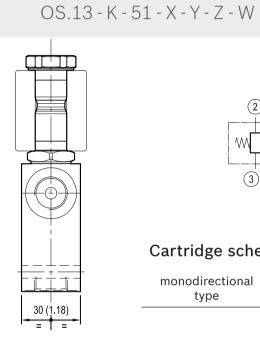
rexrc

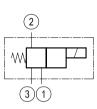
A Bosch Company

Edition: 02.2019 Replaces: 12.2016

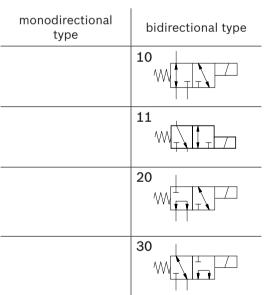


VED-CS-16-08A-32





Cartridge schemes (K)



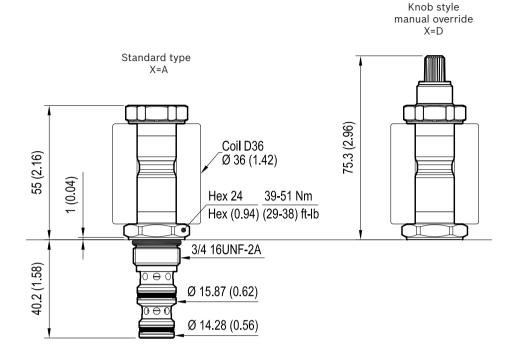
mm (inches)

Technical data

| Max. flow | 20 l/min (5 gpm)* | |
|--|------------------------------|--|
| Max. operating pressure for steel body | 280 bar (4060 psi) | |
| Max operating pressure for aluminium body | 210 bar (3000 psi) | |
| Ambient temperature range | -30 to 90 °C (-22 to 194 °F) | |
| Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt) | | |
| MTTFd | 150 years see RE 18350-51 | |
| To order manifold only, see data sheet RE 18325-85 | | |
| Other technical data | See data sheet 18350-50 | |
| * soo porformanco granh on pago 2 | | |

see performance graph on page 3

Solenoid operated valves, direct acting spool type 3-way 2-position



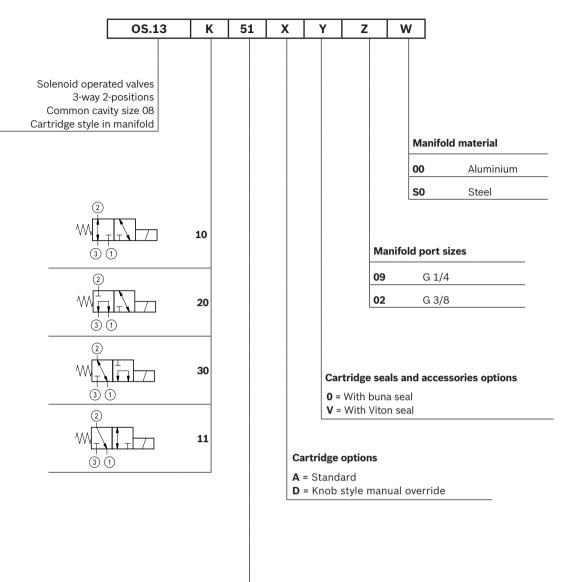
Cartridge technical data

| General | |
|---|---|
| Installation orientation | Unrestricted |
| Ambient temperature range | -30 to 90 °C (-22 to 194 °F) |
| Hydraulic | |
| Max. operating pressure | 280 bar (4060 psi) |
| Flow range | up to 20 l/min (5 gpm) |
| Max. internal leakage | 40 cm ³ /min. (2.4 cu.in/min.) |
| Fluid temperature range | -20 to 80 °C (-4 to 176 °F) |
| Fluids: Mineral-based or synthetics w viscosities of 20 to 380 mm ² /s (cSt) | ith lubricating properties at |
| Installation torque | 39 - 51 Nm (29 - 38 ft-lbs) |
| Recommended degree of fluid contamination | Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14 |
| MTTFd | 150 years see RE 18350-51 |
| Cavity | CA-08A-3N see data sheet 18325-70 |
| Other technical data | See data sheet 18350-50 |

| Electrical | | |
|---|-------------------------|--|
| Type of voltage | DC voltage | |
| Coil type | D36 | |
| Supply voltage | See data sheet 18325-90 | |
| Admitted voltage tolerance: -10%/+15% of nominal voltage at 60°C amb. T | | |
| Power consumption | 20 W | |
| Type of protection | See data sheet 18325-90 | |
| Note: Coils must be ordered separately | | |

Characteristic curves Version 10 Performance limits at 100% duty cycle with 90°C and 60°C amb. T Pressure drop psi bar oar bsi 350 20 270 4800 300 PRESSURE - ∆ p PRESSURE - $\triangle p$ 15 250 3600-180 · 2? 200 10 2400-150 90 100 2 1200 5 50 01 l/min 01 0 I l/min 5 10 15 20 ì 10 15 20 5 apm t gpm 2 4 0 4 ż 5 ż FLOW - Q FLOW - Q Version 20 Performance limits at 100% duty cycle with 90°C and 60°C amb. T Pressure drop bar psi psi bar 350 20 270 4800 300 PRESSURE - ∆p PRESSURE - riangle p15 250 3600-പ 180 200 2400-10 150 ე 90 100 1200-5 50 0**+** 0 01 l/min 01 0*****0 l/min 5 10 15 20 10 15 20 5 qpm 0 gpm ż 4 0 4 ż 5 ż FLOW - Q FLOW - Q Version 30 Performance limits at 100% duty cycle Pressure drop bar psi psi bar 350 20 270 4800 300 PRESSURE - △ p . 06 . 06 2-1 PRESSURE - Δp 15 250 3600-60°C amb 200 10 2400-150 n_h 100 1200-5 50 01 0 01 l/min 0**+** 0 01 l/min 20 5 10 15 10 15 20 5 gpm t 0 gpm 4 2 0 2 ż 4 5 FLOW - Q FLOW - Q Version 11 Performance limits at 100% duty cycle Pressure drop psi bar <u>s</u> bar 20 350 270 4800-300 2-1 PRESSURE - riangle pPRESSURE - riangle p15 250 3600-60% amb 180 · 2-3 200 2400-10 150 2-1 90 100 1200-5 50 0 l/min 01 0; 0 01 l/min 5 10 15 20 5 10 15 20 gpm ; gpm ż ż 0 4 ż ż 5 1 FLOW - Q FLOW - Q Note: in case of need of performance limits Minimum switching voltage for all versions at 100% ED at specific different working conditions, Amb. T Voltage required please consult factory. 60°C -10% of V nominal 90°C V nominal

Ordering code



Common cavity size 08

Bosch Rexroth Oil Control S.p.A.

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