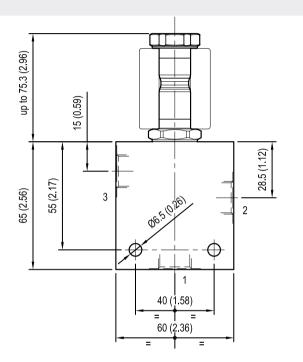
## Solenoid operated valves 3-way 2-positions Common cavity size 08 Cartridge style in manifold

#### RE 18331-67

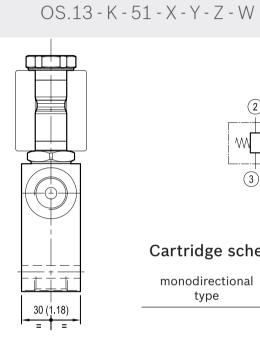
rexrc

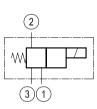
A Bosch Company

Edition: 02.2019 Replaces: 12.2016

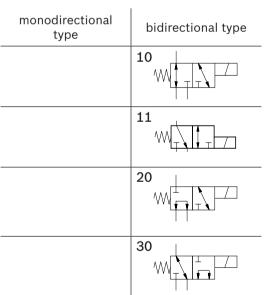


VED-CS-16-08A-32





### Cartridge schemes (K)



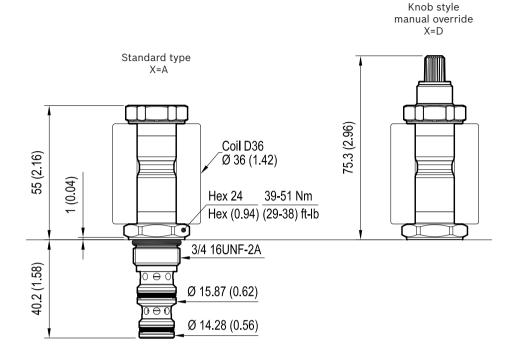
# mm (inches)

#### **Technical data**

Max. flow	20 l/min (5 gpm)*	
Max. operating pressure for steel body	280 bar (4060 psi)	
Max operating pressure for aluminium body	210 bar (3000 psi)	
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)	
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm <sup>2</sup> /s (cSt)		
MTTFd	150 years see RE 18350-51	
To order manifold only, see data sheet RE 18325-85		
Other technical data	See data sheet 18350-50	
* soo porformanco granh on pago 2		

see performance graph on page 3

Solenoid operated valves, direct acting spool type 3-way 2-position



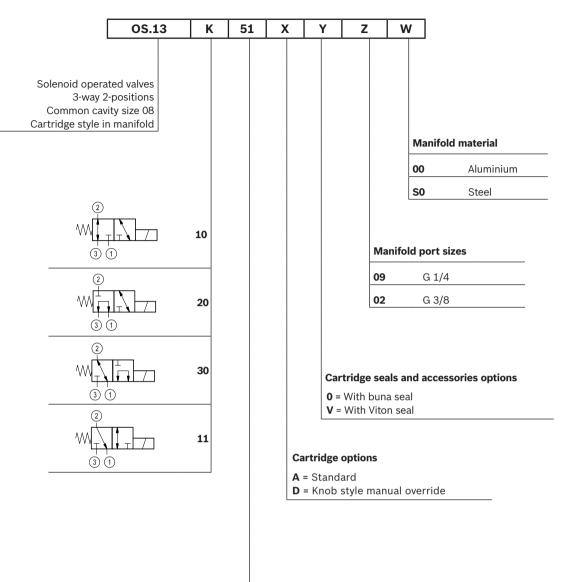
#### Cartridge technical data

General	
Installation orientation	Unrestricted
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)
Hydraulic	
Max. operating pressure	280 bar (4060 psi)
Flow range	up to 20 l/min (5 gpm)
Max. internal leakage	40 cm <sup>3</sup> /min. (2.4 cu.in/min.)
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)
Fluids: Mineral-based or synthetics w viscosities of 20 to 380 mm <sup>2</sup> /s (cSt)	ith lubricating properties at
Installation torque	39 - 51 Nm (29 - 38 ft-lbs)
Recommended degree of fluid contamination	Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14
MTTFd	150 years see RE 18350-51
Cavity	CA-08A-3N see data sheet 18325-70
Other technical data	See data sheet 18350-50

Electrical		
Type of voltage	DC voltage	
Coil type	D36	
Supply voltage	See data sheet 18325-90	
Admitted voltage tolerance: -10%/+15% of nominal voltage at 60°C amb. T		
Power consumption	20 W	
Type of protection	See data sheet 18325-90	
Note: Coils must be ordered separately		

#### **Characteristic curves** Version 10 Performance limits at 100% duty cycle with 90°C and 60°C amb. T Pressure drop psi bar oar bsi 350 20 270 4800 300 PRESSURE - ∆ p PRESSURE - $\triangle p$ 15 250 3600-180 · 2? 200 10 2400-150 90 100 2 1200 5 50 0<del>1</del> l/min 01 0 I l/min 5 10 15 20 ì 10 15 20 5 apm t gpm 2 4 0 4 ż 5 ż FLOW - Q FLOW - Q Version 20 Performance limits at 100% duty cycle with 90°C and 60°C amb. T Pressure drop bar psi psi bar 350 20 270 4800 300 PRESSURE - ∆p PRESSURE - riangle p15 250 3600-പ 180 200 2400-10 150 ე 90 100 1200-5 50 0**+** 0 01 l/min 01 0**\***0 l/min 5 10 15 20 10 15 20 5 qpm 0 gpm ż 4 0 4 ż 5 ż FLOW - Q FLOW - Q Version 30 Performance limits at 100% duty cycle Pressure drop bar psi psi bar 350 20 270 4800 300 PRESSURE - △ p . 06 . 06 2-1 PRESSURE - $\Delta p$ 15 250 3600-60°C amb 200 10 2400-150 $n_h$ 100 1200-5 50 0<del>1</del> 0 01 l/min 0**+** 0 01 l/min 20 5 10 15 10 15 20 5 gpm t 0 gpm 4 2 0 2 ż 4 5 FLOW - Q FLOW - Q Version 11 Performance limits at 100% duty cycle Pressure drop psi bar <u>s</u> bar 20 350 270 4800-300 2-1 PRESSURE - riangle pPRESSURE - riangle p15 250 3600-60% amb 180 · 2-3 200 2400-10 150 2-1 90 100 1200-5 50 0 l/min 01 0; 0 01 l/min 5 10 15 20 5 10 15 20 gpm <del>;</del> gpm ż ż 0 4 ż ż 5 1 FLOW - Q FLOW - Q Note: in case of need of performance limits Minimum switching voltage for all versions at 100% ED at specific different working conditions, Amb. T Voltage required please consult factory. 60°C -10% of V nominal 90°C V nominal

#### **Ordering code**



Common cavity size 08

Bosch Rexroth Oil Control S.p.A.

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