

Load lowering and relief

RE 18310-30

Edition: 03.2016 Replaces: 07.2012

05.49.75 - X - Y - Z

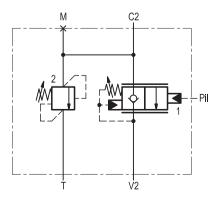
VRBC90-VS30



Description

When pressure at V2 rises above the check spring bias pressure, the check seat is pushed open and upstream flow is allowed from V2 to C2. Reverse flow (C2 - V2) is locked, in a leak free mode, by valve (1). Downstream flow (C2 - V2) is possible when Pil pressure rises above the bias pressure of the valve (1) spring. The back-pressure at V2 is directly additive to the spring and tends to close the control plunger: it restricts the flow area and it increases the pressure drop through valve (1). If Pil pressure is limited and kept constant, also back-pressure at V2 will remain constant, and downstream flow (C2 - V2) will stav constant, controlled only by the Main Control Valve opening (V2 to T), independently from the load (C2 pressure). The result is easier and better control during lowering. The leak free pressure relief valve (2) senses C2 pressure and opens under overload or shock conditions.

Note: port identified with M are not protected with calibrated orifice but in direct connection with pressure channels.



Technical data

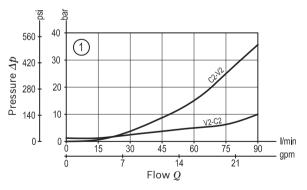
Operating pressure	up to 210 bar (3000 psi)
Max. flow	90 l/min. (24 gpm)
Weight	1.2 kg (2.6 lbs)
Manifold material	Anodized aluminium

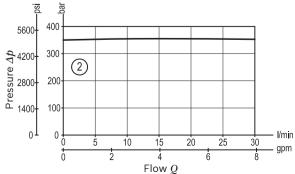
Note: aluminium bodies are often strong enough for operating pressures exceeding 210 bar (3000 psi), depending from the fatigue life expected in the specific application. If in doubt, consult our Service Network.

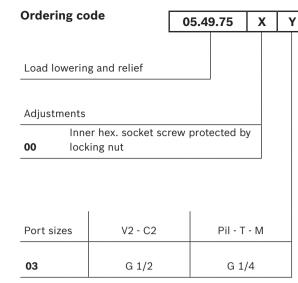
Fluid	Mineral oil (HL, HLP) according	
	DIN 51524	
Fluid temperature range	-30 °C to 100 (-22 to 212 °F)	
Viscosity range	10 to 500 mm ² /s (cSt)	
Recommended degree of fluid	Class 19/17/14 according to	
contamination	ISO 4406	
Other technical data	see data sheet 18350-50	
Relief setting: at least 1.3 times the highest expected load.		

Note: for applications outside these parameters, please consult us.

Characteristic curve







			SPRINGS	
		Adj. pressure range bar (psi)	Pres. increase bar/turn (psi/turn)	Std. setting bar (psi)
35	Valve 1	10-40 (145-580)	8 (116)	30 (435) "cracking"
	Valve 2	100-350 (1450-5000)	85 (1233)	350 (5000) "5 l/min"

Tamper resistant cap ordering code 11.04.33.001 Mat. no. R930005387 for Valve 1

Z

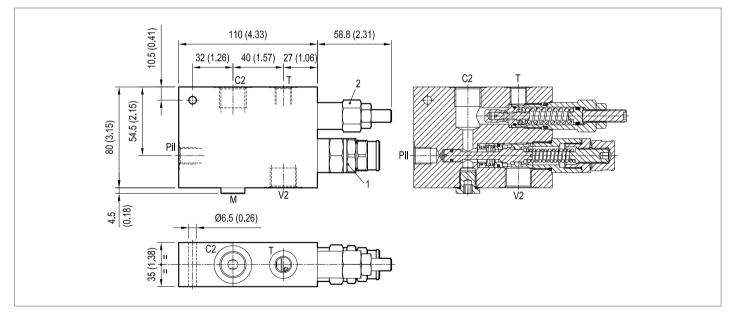
Tamper resistant cap ordering code 11.04.23.003 Mat. no. R930000754 for Valve 2

Preferred types

Туре	Material number	
054975000335000	R930002982	

Туре	Material number

Dimensions



Bosch Rexroth Oil Control S.p.A.

Via Leonardo da Vinci 5 P.O. Box no. 5

41015 Nonantola – Modena, Italy

Tel. +39 059 887 611 Fax +39 059 547 848

compact-hydraulics-pib@boschrexroth.com www.boschrexroth.com/compacthydraulics

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.